

50PI

Porte interne – *Internal doors*

› Manuale Tecnico e lavorazioni
Technical & machinings manual

REVISIONI / UPDATES

La tabella sotto riportata elenca le ultime modifiche apportate al catalogo.
Eventuali aggiornamenti saranno pubblicati sul sito web.
Scansiona o clicca il QR code per consultare l'ultima versione.



ULTIMA REVISIONE
LATEST UPDATE

The below index show the latest revisions.
Any updates will be published on the website.
Scan or click the QR code to download the latest version.

VERSIONE VERSION	REVISIONE REVISION	DATA DATE	DESCRIZIONE DESCRIPTION	PAGINA PAGE
2	A	-	Versioni precedenti <i>Previous issue</i>	-
3	A	2022-03	Aggiornamento fermavetri <i>Updated glazing bead list</i>	5.51-5.52
3	B	02.02.2023	art. K1628 in esaurimento <i>art. K1628 available until stock is finished</i>	5.51
3	C	16.11.2023	art. 73221X in esaurimento - sostituita da H59308 <i>art. 73221X available until stock is finished - replaced by H59308</i>	3.05 - 3.06 6.23 - 6.24 - 10.36
3	D	20.03.2024	Messi in esaurimento fermavetri K1462, K1463, K1464 e K1465 <i>K1462, K1463, K1464 & K1465 put out of stock</i>	rep. 5 rep. 7

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DESCRIZIONE DESCRIPTION	REPERTORIO SECTION
Specifiche tecniche Specification	1.00
Indice profili Profile index	2.00
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Lavorazioni e assemblaggio Machinings and assembling	10.00

NOTE GENERALI

Le dimensioni, gli spessori ed il peso dei profilati indicati in questo catalogo sono teorici e potranno variare in funzione delle tolleranze previste dalla norma UNI EN 12020-2. Le distinte di taglio riportate in questo catalogo non possono tenere conto di queste possibili variazioni. Si raccomanda pertanto di eseguire il controllo sia dimensionale dei profilati nonché della precisione di taglio delle attrezzature in dotazione.

Questo sistema costruttivo è stato studiato e collaudato nella sua integrità. L'uso del marchio ALUK è consentito a condizione che vengano impiegati i componenti originali ALUK (profilati, accessori, guarnizioni) e che vengano rispettate le indicazioni tecniche riportate in questo catalogo.

Il prodotto dovrà essere impiegato in conformità alle prescrizioni, normative e leggi vigenti nel paese di utilizzo. La società declina ogni responsabilità derivante dal mancato rispetto di quanto sopra.

Gli schemi applicativi dei telai alla muratura sono stati riportati a titolo esemplificativo, allo scopo di suggerire a progettisti e costruttori soluzioni razionali di installazione.

La società si riserva la facoltà di apportare, in qualsiasi momento senza preavviso, tutte le modifiche che riterrà opportune al fine di migliorare il prodotto.

Quanto rappresentato nel presente catalogo è di esclusiva proprietà di ALUK Group S.p.A. e, a termine di legge, ne è vietata la riproduzione totale o parziale.

I profilati, gli accessori e le guarnizioni del sistema ALUK 50PI riportati in questo catalogo sono coperti da brevetto.

DESCRIZIONE DEL SISTEMA

La serie per porte interne ALUK 50PI è caratterizzata da una linea morbida e raggiata; i manufatti realizzati con questo sistema trovano la collocazione ideale negli edifici pubblici, scuole, ospedali etc, ove sicurezza ed igiene hanno un'importanza fondamentale.

Il disegno essenziale dei profilati, senza protuberanze nell'intercapedine fra stipite e battente, evita il trattenimento di polvere e sporcizia e ne facilita la pulizia.

I vari profilati di stipite consentono il montaggio delle porte a battente su muratura con spessore compreso da 90 a 230 mm, utilizzando all'occorrenza il profilo modulare K707 è possibile ampliare ulteriormente il campo di applicazione.

Per quanto concerne il profilo di anta sono disponibili tre profilati: il più piccolo (K711) si presta alla realizzazione di porte con pannello cieco e con serratura a pomolo inserita nel pannello stesso.

Il K712 può essere invece utilizzato per porte cieche o vetrate e può ospitare una serratura con entrata 35 mm all'interno della tubolarità; il profilo K717 infine (con profondità 50 mm) è munito di cava standard ALUK e consente l'utilizzo delle cerniere a due ali tipiche delle serie IW e dei fermavetri a clips. Con questo sistema è possibile realizzare porte ad una o due ante, nella versione normale o con sopra luce.

Il profilato di anta K719 può essere assemblato con un vetro di sicurezza per creare porte molto gradevoli e leggere alla vista, particolarmente se abbinate al nuovo stipite K729.

Con il medesimo stipite è ora possibile realizzare porte con anta "tuttovetro" utilizzando vetro stratificato dello spessore di 10 mm ed accessori specifici di elevata qualità.

Porte scorrevoli possono essere realizzate con lo stesso K719 (in vista od a scomparsa) o con il profilo K722 (nella tipologia ad una e due ante, sempre a scomparsa). Le porte a scomparsa sono state studiate per l'applicazione su controtelai SCRIGNO BASE per intonaco.

E' stata pensata inoltre una speciale cerniera per realizzare porte con ante in legno e profili di stipite K700 e K709, molto indicate nelle ristrutturazioni.

PROFILATI

Per gli estrusi vengono impiegate billette allo stato omogeneizzato in lega 6060 UNI 9006/1, con tolleranze ristrette di composizione adatta per ossidazione anodica o verniciatura.

Tutti gli estrusi vengono forniti allo stato fisico T5.

Le tolleranze dimensionali sono conformi alle normative UNI EN 12020-2.

GUARNIZIONI

Le guarnizioni, sia statiche che dinamiche, sono realizzate in EPDM (elastomero etilene-propilene).

DESCRIZIONE DEL SISTEMA

ACCESSORI

Il sistema utilizza accessori di elevata qualità espressamente studiati da ALUK per garantire al prodotto la massima sicurezza ed affidabilità.

Le squadrette per l'unione angolare dei profilati sono realizzate in alluminio estruso. Le cerniere, tutte realizzate anch'esse in alluminio estruso, sono dotate di boccole in materiale sintetico antifrizione e viteria in acciaio inox.

VETRAZIONE

Il sistema permette l'applicazione di vetri di con spessore compreso da 5 a 8 mm sul profilo K715 e spessore dai 6 ai 32 mm sui profili K717 e K718. Il profilo di anta K719 va assemblato con un vetro di sicurezza di spessore pari a 10 mm.

Per la scelta del tipo di vetro l'utilizzatore dovrà attenersi scrupolosamente alle prescrizioni dei produttori dei vetri ed alle normative di sicurezza vigenti con particolare riferimento alla norma nazionale UNI 7697.

TRATTAMENTI SUPERFICIALI

OSSIDAZIONE ANODICA

Il trattamento di ossidazione anodica prevede un primo pretrattamento meccanico di spazzolatura scotch-brite dei profili grezzi. Successivamente tutti gli altri trattamenti elettrochimici ed i relativi controlli vengono eseguiti secondo le Direttive Tecniche del marchio di qualità europeo QUALANOD Rev. 00 Edizione 3° 1999.

Lo spessore di ossido anodico viene controllato secondo UNI EN ISO 2360:1998 (metodo a correnti indotte), mentre per la qualità del fissaggio dello strato di ossido anodico si fa riferimento alla ISO 3210 e alla UNI EN 12373-4:2000. I trattamenti sono garantiti con marchio di qualità (EURAS-EWAA) QUALANOD, e sono eseguiti da azienda certificata UNI EN ISO 9001:2000.

I profili con parti in vista hanno finitura Spazzolata E2, mentre per i profili con parti non in vista, la finitura è Satinata Chimica E6.

Lo spessore minimo obbligatorio dell'ossido per architettura per uso esterno è di 15 micron, che può essere aumentato a classi maggiori (20 e 25) a seconda delle richieste del cliente e/o delle norme vigenti nei Paesi di destinazione.

Le colorazioni possono essere: naturale argento, bronzo chiaro, bronzo medio, elettrocolore bronzo medio, elettrocolore bronzo scuro, elettrocolore nero.

VERNICIATURA

La verniciatura è del tipo a polvere ed il colore può essere scelto nella gamma dalla cartella "RAL", secondo ns. mazzetta colori e/o secondo specifiche richieste del cliente.

Prima della verniciatura, la superficie dei profili viene trattata con le seguenti operazioni di pretrattamento in tunnel comprendenti:

- sgrassaggio
- lavaggio
- decapaggio
- lavaggio
- cromatazione
- doppio lavaggio in acqua demineralizzata
- passaggio in forno di asciugatura

Successivamente vengono applicate le polveri tramite verniciatura a spruzzo in cabina automatica con pistole elettrostatiche a movimento alternativo con passaggio successivo in forno per la polimerizzazione della vernice. Le polveri utilizzate sono omologate QUALICOAT e la verniciatura viene eseguita da azienda certificata UNI EN ISO 9001:2000.

Lo spessore minimo obbligatorio del film di vernice per architettura per uso esterno è di 60 micron. Tutto il ciclo di verniciatura dei profili viene svolto nel pieno rispetto delle normative previste per il marchio di qualità QUALICOAT.

GENERAL REMARKS

Dimensions, thickness, and weight of aluminium sections shown in this catalogue are merely theoretical and they can change according to allowances provided for in UNI EN 12020-2 standards.

Cutting lists shown in this catalogue do not take into account these possible variations.

Therefore, we recommend to carefully checking aluminium sections dimensions as well as cutting accuracy of machinery.

This structural system has been carried out and tested as a whole. The use of ALUK brand is permitted only when original ALUK components are used (sections, accessories and gaskets) and only when the technical specifications given in this catalogue are complied with.

The product shall be used in accordance with prescriptions, regulations and laws in force in the Country where the product itself is used. Our Company declines all responsibility resulting from non-compliance with the above listed instructions.

Schemes for the application of frames to brickwork shown, are just an indication to suggest rational installation systems to designers and manufacturers.

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Sections, accessories and gaskets for ALUK 50PI systems shown on this catalogue are patent covered.

TECHNICAL DESCRIPTION

Internal doors series ALUK 50PI is characteristic for its smooth and harmonious features.

This system is the best choice when designing internal doors inside public buildings, schools, hospitals, etc. where hygiene and safety are of the utmost importance.

The essential design of sections, without prominences between fixed frame and door wing, prevents dust and dirt and makes the cleaning easier.

All fixed frame sections allow assembling of door on walls thickness from 90 to 230 mm. Section K707 can be used, if necessary, in case of thicker walls.

As far as wing is concerned, we can choose between three kind of sections : K711, the smaller one, to be used for cladded doors with knob lock inserted into the cladding itself; K712 can be used for cladded doors or glazings, a 35 mm lock can be mounted on it; K717 (50mm deep) allows the use of standard IW series pivot-hinge and clips glazing beads.

This system is suitable to build single or double wing doors, with or without fanlight.

K719 leaf section can be assembled with safety glass to build single wing doors extremely light and good-looking, particularly if coupled with K729 jamb section.

It is also possible to assemble "all glazed" doors, using 10 mm thick laminated glass and high quality dedicated fittings.

Sliding doors can be assembled with K719 section (on sight or hidden) or K722 (hidden single or double sash). Hidden doors are studied for the application on SCRIGNO BASE counter frames for plastering.

A special pivot-hinge to assemble wood leaf and jamb section K700 e K709 (suitable for redevelopment) was created.

SECTIONS

The extruded aluminium sections are made from homogenised billets, 6060 alloy, with limited composition tolerances, suitable for anodising or painting.

All extruded aluminium sections are supplied at physical state T5.

Dimension tolerances are in compliance with UNI EN 12020-2.

GASKETS

Gaskets, either static or dynamic, are made of EPDM (ethylene + propylene elastomer).

ACCESSORIES

Patented ALUK accessories of the highest quality are expressly designed by ALUK itself to grant the utmost reliability and safety.

Corner joints are monolithic, extruded by a highest quality aluminium alloy. Hinges, made from aluminium extrusion too, are equipped with bushes made of anti-friction and synthetic material with stainless steel pins and screws.

TECHNICAL DESCRIPTION

GLAZING

The system allows the application of glazing or panels with thickness from 5 to 8 mm on K715 section and thickness from 6 to 32 mm on K717 and K718. Leaf section K719 has to be assembled with a safety glass 10 mm thick.

In order to choose the right type of glass, the fitter shall scrupulously comply with glazing' manufacturers specifications and instructions.

SURFACE TREATMENTS

ANODIZING

The anodising process starts with a mechanical pre-treatment consisting in a scotch-brite brushing of raw profiles. Afterwards, all the other electro-chemical treatments and relevant controls are performed in compliance with Technical Directives of European quality mark QUALANOD Rev.00 3rd Edition 1999.

The anodic oxide layer thickness is checked in compliance with international standard UNI EN ISO 2360:1998 (eddy current method), while the fixing quality of the anodic oxide layer is referred to ISO 3210 and UNI EN 12373-4:2000 standards.

Treatments are guaranteed by the quality mark (EURAS-AWAA) QUALANOD, and a certified Company UNI EN ISO 9001:2000 carries them out.

Sections with visible parts have the "Spazzolato E2" finishing (brushed), while hidden sections have the "Satinata Chimica E6" finishing (chemically glazed).

The minimum compulsory oxide layer thickness is 15 microns for external architectural use, can be increased to major classes (20 or 25 microns), according to customer's requirements and/or national laws in the place of destination. Possible anodising treatments are : natural silver, light bronze, medium bronze, medium bronze electro-coloured, dark bronze electro-coloured, black electro-coloured.

PAINTING

Painting is done with powders and colour can be chosen from the RAL gamut of colours, from our colour quire and/or based on customer's requirement.

Before painting, section surface is pre-treated with a "in-tunnel" treatment, i.e. :

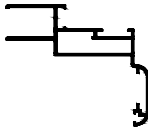
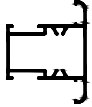
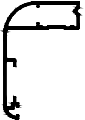
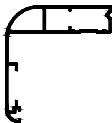
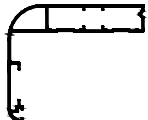
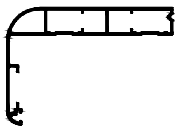
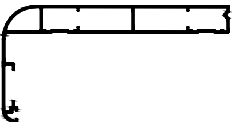
- degreasing
- washing
- etching
- washing
- chromium plating
- double washing in demineralized water
- furnace drying process

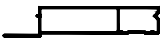
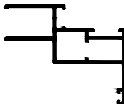
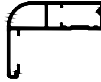
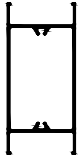
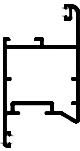
After that, special powders are applied by spray painting with electrostatic alternate spray guns, into an automatic booth, then dried into furnace for paint polymerisation.

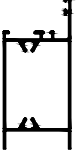
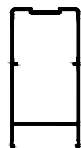
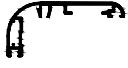
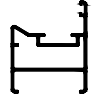
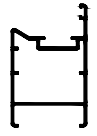
The powders used are QUALICOAT homologated and a certified Company UNI EN ISO 9001:2000 carries out painting.

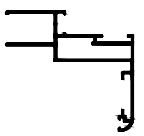
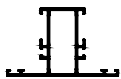
The minimum compulsory paint layer thickness shall be at least 60 micron for external architectural use. The whole sections painting cycle is carried in full compliance of quality standard QUALICOAT.

 SOLO SU RICHIESTA - ON REQUEST ONLY

PROFILO SECTION	CODICE CODE	PESO kg/m WEIGHT	PAGINA PAGE
	K557	0.43	5.11
	K560	0.95	5.11
	K583	0.27	5.13
	K700	1.44	5.01
	K701	1.12	5.01
	K702	0.96	5.02
	K703	1.20	5.02
	K704	1.40	5.03
	K705	1.64	5.03
	K706	1.98	5.04

PROFILO SECTION	CODICE CODE	PESO kg/m WEIGHT	PAGINA PAGE
	K707	0.99	5.04
	K709	1.27	5.12
	K710	0.95	5.12
	K711	0.92	5.06
	K712	1.25	5.06
	K713	1.52	5.07
	K714	0.98	5.07
	K715	0.28	5.07
	K716	0.32	5.07
	K717	1.44	5.08

PROFILO SECTION	CODICE CODE	PESO kg/m WEIGHT	PAGINA PAGE
	K718	1.48	5.08
	K719	1.20	5.10
	K720	0.40	5.13
	K721	0.58	5.13
	K722	1.34	5.13
	K723	0.86	5.14
	K724	1.08	5.14
	K726	0.99	5.05
	K727	1.10	5.09
	K728	1.33	5.09

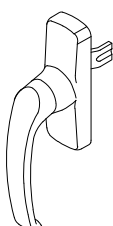
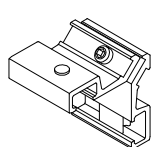
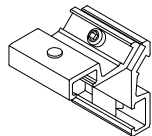
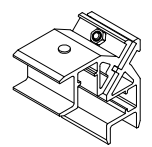
PROFILO SECTION	CODICE CODE	PESO kg/m WEIGHT	PAGINA PAGE
	K729	1.44	5.10
	K1305	1.01	5.05

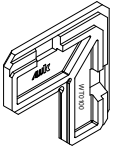
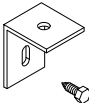
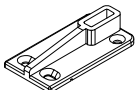
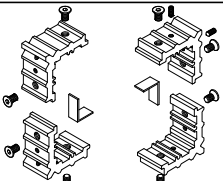
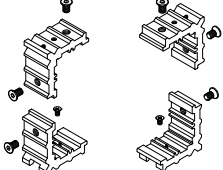
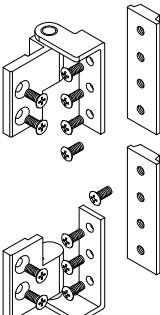
LEGENDA FINITURE — PER ARTICOLI SPECIFICI VEDI CARTELLA FINITURE
 SURFACE FINISHING ENCODING — SEE CODES ON FINISHING FOLDER

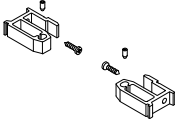
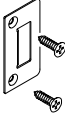
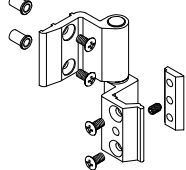
7__X	FINITURA	FINISHING
7__1	ARGENTO	SILVER
7__2	BRONZO	BRONZE
7__3	OTTONE	BRASS
7__4	ELETTROCOLORE	DARK BRONZE
7__5	NERO	BLACK
7__6	TITANIO	TITAN
7__7	GREZZO	RAW
7__8	V. RAL	V. RAL
7__8	RAL 9010	RAL 9010
7__9	BW 21	BW 21

U. V. PEZZI PER CONFEZIONE
 U. S. PIECE FOR PACKING

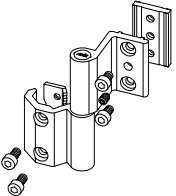
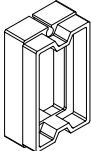
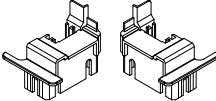
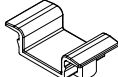
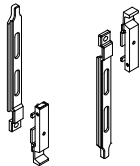
 A RICHIESTA - ON REQUEST

	CODICE CODE	FINITURA FINISHING	DESCRIZIONE DESCRIPTION	U.V. U.S.
			Vedi catalogo maniglie. See handle catalogue.	-
	700314	GR	SQUADRETTA PER K720 CORNER JOINT FOR K720	10
	709616	EPDM	TAPPI COPRIFORO NERI Ø10.5 Ø10.5 BLACK HOLE PLUG	100
	709617		TAPPI COPRIFORO BIANCHI Ø10.5 Ø10.5 WHITE HOLE PLUG	
	710083	GR	SQUADRETTA A PULSANTE BATTENTE K717 (tubolare = 14.6 mm) K717 WING BUTTON CORNER JOINT (tubular = 14.6 mm)	60
	710084	GR	SQUADRETTA A PULSANTE BATTENTE (tubolare = 14.6 mm) WING BUTTON CORNER JOINT (tubular = 14.6 mm)	60
	710087	GR	SQUADRETTA A PULSANTE BATTENTE K722 (tubolare = 32.4 mm) K722 WING BUTTON CORNER JOINT (tubular = 32.4 mm)	10

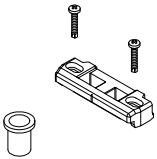
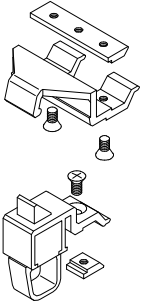
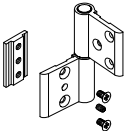
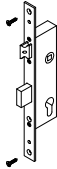
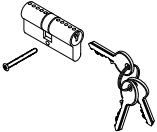
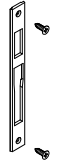
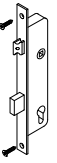
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	710180	NERO BLACK	SQUADRETTA DI ALLINEAMENTO ALIGNMENT CORNER JOINT	20
	710181	GR	SQUADRETTA PER K723 E K724 CORNER JOINT FOR K723 E K724	20
	710182	GR	SQUADRETTA PER FISSAGGIO IMBOTTE PORTE "SCRIGNO" INTRADOS CORNER JOINT FOR "SCRIGNO" DOORS	10
	710183	NERO BLACK	GUIDA PORTA SCORREVOLE LOWER DRIVE BUNG FOR SLIDING DOOR	10
	710184	NERO BLACK	MOLLETTA PER IMBOTTE PER PORTE SCORREVOLI A SCOMPARSA CLIP FOR SLIDING DOOR	50
	710185	GR	KIT SQUADRETTES PER 1 ANTA PORTE VETRATE (K719) CORNER JOINT FIT FOR SINGLE WING GLAZED DOORS (K719)	1
	710186	GR	KIT SQUADRETTES PER 1 ANTA PORTE VETRATE SCORREVOLI (K719) CORNER JOINT FIT FOR SINGLE WING GLAZED SLIDING DOORS (K719)	1
	71019X	VEDI CARTELLA FINITURE SEE SURFACE FINISHING FOLDER	COPPIA CERNIERE PER PORTE VETRATE PER K 719 (Peso massimo anta 60 Kg) REVERIBLE HINGE FOR GLAZED DOORS FOR K 719 (Maximum wing weight 60 Kg)	1

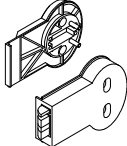
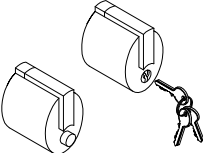
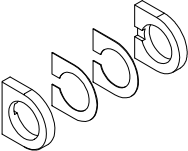
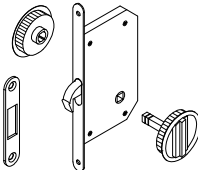
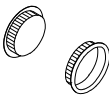
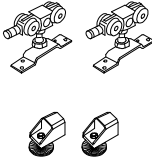
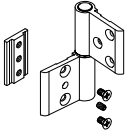
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	710241	GR	COPPIA CAVALLOTTI PER PROFILO K1305 (tubolare = 16.4 mm) K1305 SECTION T-JOINT COUPLE (tubular = 16.4 mm)	10
	710290	GR	ANGOLARE PER K703 PORTE SCORREVOLE A VISTA L'ANGLE FOR K703 - SLIDING DOORS ON SIGHT	10
	710292	GR	INCONTRO PER PORTA VETRATA PER MANIGLIA HOPPE HCS WEDGE FOR GLAZED DOOR FOR HOPPE HCS HANDLE	5
	710301	AG	COPPIA DI MANIGLIE DI TRASCINAMENTO PER PORTE COUPLE OF DRIVING HANDLES FOR SLIDING DOORS	1
	710400	GR	VITE PER SQUADRETTE SCREW FOR CORNER JOINT	100
	710401	GR	SPINA PER SQUADRETTE RIVET FOR CORNER JOINT	100
	710407	GR	SQUADRETTA STIPITE (tubolare = 14.6 mm) FIXED FRAME CORNER JOINT (tubular = 14.6 mm)	100
	71109X	VEDI CARTELLA FINITURE SEE SURFACE FINISHING FOLDER	CERNIERA A DUE ALI PER K711 E K712 K711 AND K712 TWO WINGS HINGE	10



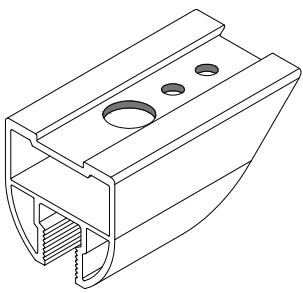
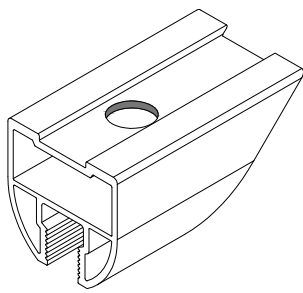
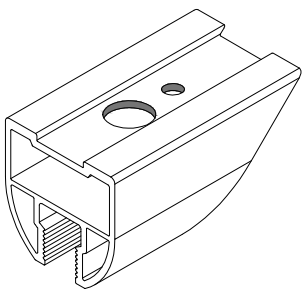
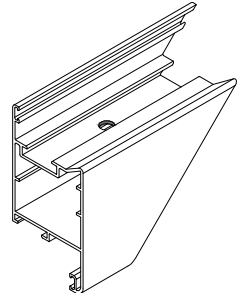
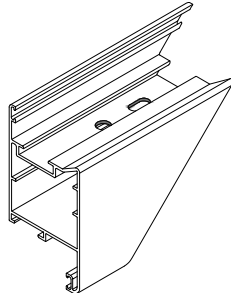
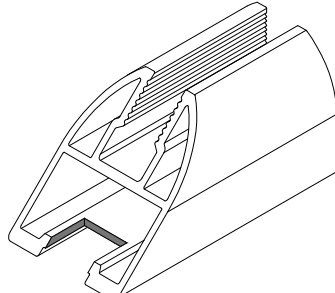
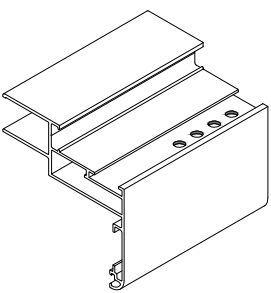
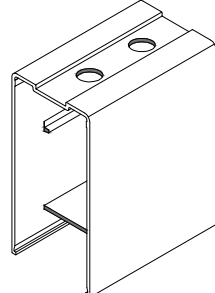
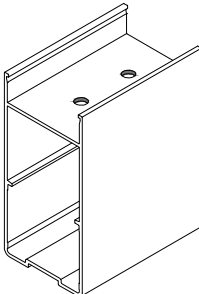
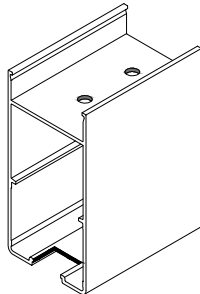
	CODICE CODE	FINITURA FINISHING	DESCRIZIONE DESCRIPTION	U.V. U.S.
	71110X	VEDI CARTELLA FINITURE SEE SURFACE FINISHING FOLDER	CERNIERA A DUE ALI PER K717 DOUBLE WING HINGE FOR K 717	10
	712004	BIANCO WHITE	MOLLETTA PER FERMAVETRI CLIP FOR GLAZING BEAD SECTION	50
	712060	NERO BLACK	RITEGNO FERMAVETRI TUBOLARI PER FINITURE ANODIZZATE TUBULAR GLAZING BEAD SHIM FOR ANODIZED FINISHING	200
	712061	GRIGIO GRAY	RITEGNO FERMAVETRI TUBOLARI PER FINITURE VERNICIATE TUBULAR GLAZING BEAD SHIM FOR PAINTED FINISHING	200
	712090	NERO BLACK	TAPPO TERMINALE PER PROFILO K713 TERMINAL PLUG FOR K713 SECTION	20
	712091	NERO BLACK	COPPIA TAPPI DUE ANTE TWO WINGS WINDOW PLUGS	1
	712093	GR	TAPPO COPRIFORO PER K727 E K728 PER FISSAGGIO TRAVERSO PLUG HOLE FOR K727 & K728 FOR FIXING TRANSOM	20
	712094	NERO BLACK	REGOLATORE PER FISSAGGIO STIPITE ADJUSTING BLOCK FOR FIXED FRAME	100
	716060	GR	CHIUSURA ANTA SEMIFISSA SEMIFIXED WING LOCKING DEVICE	1

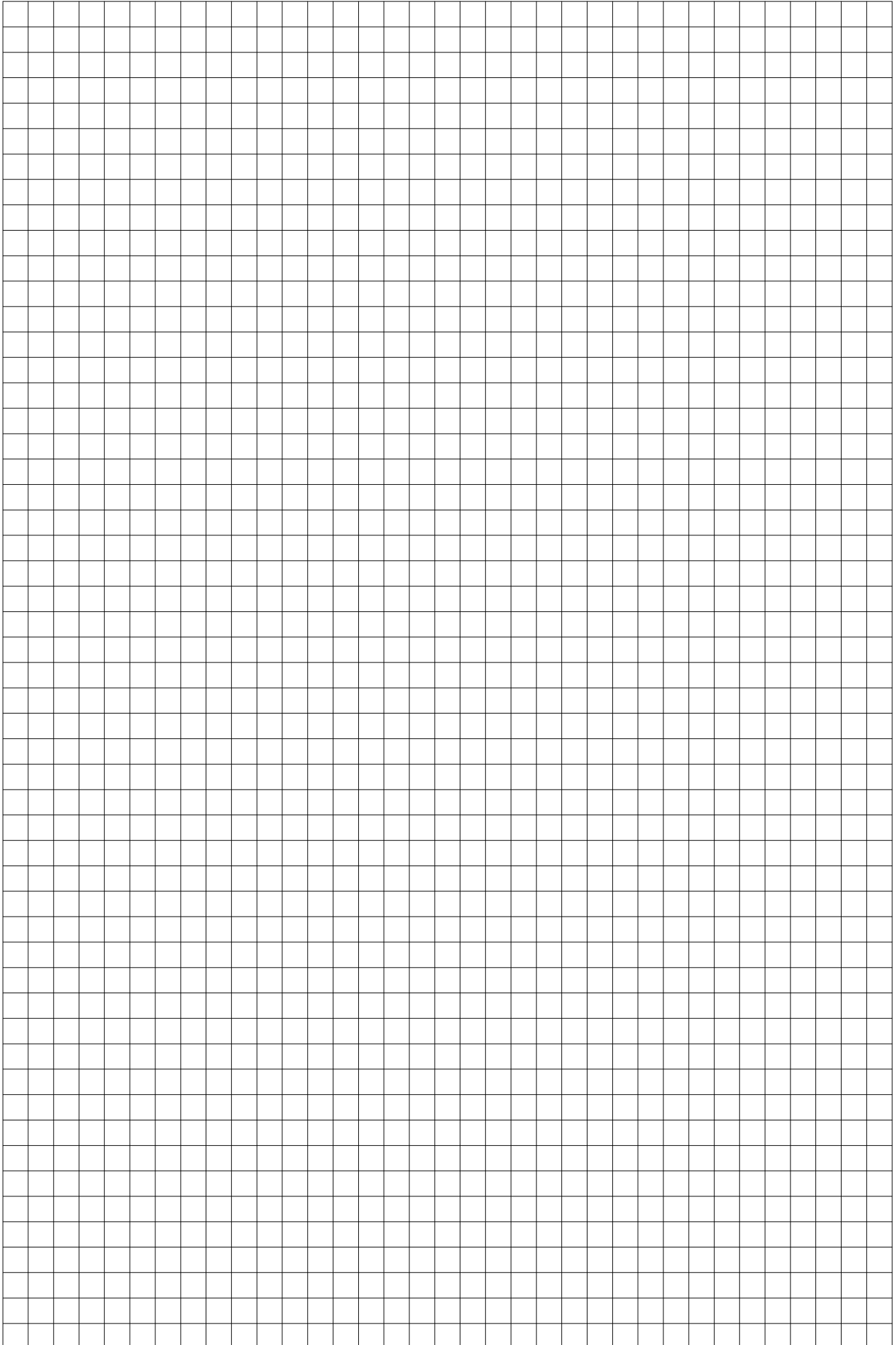
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UNTIL STOCK IS FINISHED

	CODICE CODE	FINITURA FINISHING	DESCRIZIONE DESCRIPTION	U.V. U.S.
	716065	GR	INCONTRO + POZZETTO A PAVIMENTO PER ANTA SEMIFISSA WEDGE + FLOOR FIXING FOR SEMIFIXED WING	1
	71900X	VEDI CARTELLA FINITURE SEE SURFACE FINISHING FOLDER	CRICCHETTO PER VASISTAS FINGER CATCH FOR BOTTOM-HUNG WINDOW	2
	● 73221X	VEDI CARTELLA FINITURE SEE SURFACE FINISHING FOLDER	CERNIERA 2 ALI PER PORTE INTERNE IN LEGNO (Con peso pannello max 60kg) DOUBLE WING HINGE FOR INTERNAL WOOD DOORS	10
	732300	NICHELATA	SERRATURA E=35 PER K712 LOCK E=35 FOR K712	1
	732301	OTTONE NICHELATO	CILINDRO PER SERRATURA 732300 CYLINDER FOR LOCK 732300	1
	732305	NERO BLACK	INCONTRO PER SERRATURA 732300 STRIKING PLATE FOR LOCK 732300	1
	732306	NICHELATA	SERRATURA E=30 PER K717 LOCK E=30 FOR K717	1
	732307	NERO BLACK	INCONTRO DESTRO PER SERRATURA 732306 RIGHT HANDED STRIKING PLATE FOR LOCK 732306	1

	CODICE CODE	FINITURA FINISHING	DESCRIZIONE DESCRIPTION	U.V. U.S.
	732446	CROMATO SATINATO	CERNIERA PER ANTA VETRO (Peso massimo anta 55 Kg) HINGE FOR GLAZED WING (Maximum wing weight 55 Kg)	1
	732456	CROMATO SATINATO	KIT PER PREMIAPRI SU ANTA VETRO PREMIAPRI KIT FOR GLAZED WING	1
	732466	CROMATO SATINATO	SERRATURA PREMIAPRI PREMIAPRI LOCK	1
	732491	ARGENTO OPACO	KIT PLACCHE E INCONTRO PER MANIGLIA 73248X PLATES AND STRIKING PLATE FOR 73248X HANDLE	1
	732506	CROMATO SATINATO	SERRATURA PER PORTA SCORREVOLE A SCOMPARSA K722 LOCKING DEVICE FOR HIDDEN SLIDING DOORS K722	1
	732513	OTT	"TONDO" PER ANTA SECONDARIA PORTA SCORREVOLE A SCOMPARSA K722	1
	732516	CROMATO SATINATO	"TONDO" FOR SECONDARY SASH ON HIDDEN SLIDING DOORS K722	
	742270	-	KIT CARRELLI PER ANTA SCORREVOLE CON GUIDA K560 (max 80 Kg) BOGIES KIT FOR SLIDING SASH WITH K560 RAIL	1
	H59308	ANODIZZATO ARGENTO ANODIZED SILVER	CERNIERA 2 ALI PER PORTE INTERNE IN LEGNO (Con peso pannello max 60kg) DOUBLE WING HINGE FOR INTERNAL WOOD DOORS	10

LAVORAZIONI ESEGUIBILI CON IL TRACIANTE 909345

1	Lavorazione foro Ø14mm e 2 fori Ø6mm per fissaggio squadretta battuta a 50mm		K719
2	Lavorazione foro Ø14mm per fissaggio squadretta battuta a 50mm		K719
3	Lavorazione foro Ø14mm e foro Ø6mm per fissaggio squadretta battuta a 50mm		K719
4	Lavorazione foro Ø8mm per fissaggio squadretta battuta a 50mm		K700 K702 K703 K704 K705 K706 K707 K709 K711 K712 K717 K722 K727 K728 K729
5	Lavorazione foro Ø8mm e asola 14x6mm per fissaggio squadretta battuta a 50mm		K700 K702 K703 K704 K705 K706 K707 K709 K711 K712 K717 K722 K727 K728 K729
6	Lavorazione scasso 13x10mm		K719
7	Lavorazione 4 fori Ø5.5, battuta 15 e 21.5mm		K700 K709 K729
8	Lavorazione 2 fori Ø11mm e scassi 42x14.1mm, battuta a 18.5mm interasse 63mm		K722
9	Lavorazione 2 fori Ø5.5mm battuta a 18.5 interasse 63mm		K722
10	Lavorazione 2 fori Ø5.5mm e scasso 13x10mm, battuta a 18.5mm interasse 63mm		K722
IL NUMERO DELLA LAVORAZIONE CORRISPONDE AL NUMERO DELLA PISTA DEL TRACIANTE THE NUMBER OF MACHINING IS THE TRACK NUMBER OF BLANKING MACHINE			

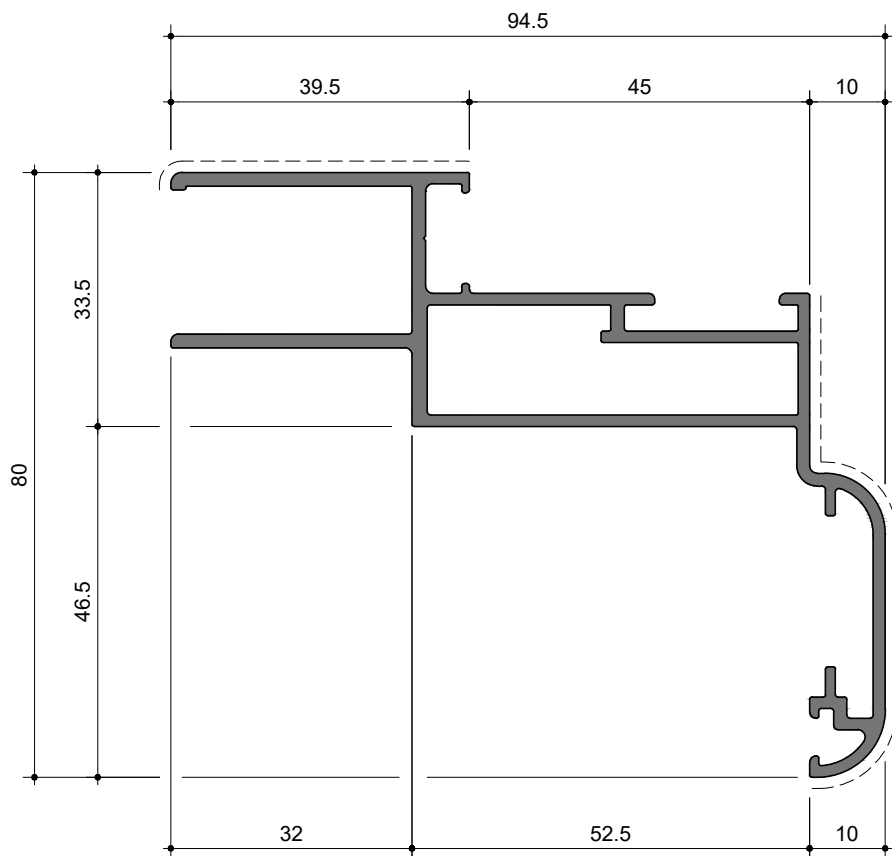
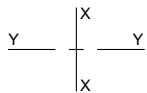


	CODICE CODE	MATERIALE MATERIAL	DESCRIZIONE DESCRIPTION	U.V. U.S.
	800937	-	SPAZZOLINO L=4.8 H=11 PER PORTE VETRATE SCORREVOLE A VISTA BRUSH L=4.8 H=11 FOR ON SIGHT SLIDING GLAZED DOOR	225 m
	800941	-	SPAZZOLINO L=4.8 H=7 PER PORTE SCORREVOLI "SCRIGNO" DUE ANTE BRUSH L=4.8 H=7 FOR "SCRIGNO" SLIDING GLAZED DOOR	350 m
	800995	-	SPAZZOLINO L=6.9 H=14 PER PORTE VETRATE SCORREVOLI "SCRIGNO" BRUSH L=6.9 H=14 FOR "SCRIGNO" SLIDING GLAZED DOOR	100 m
	809119	EPDM	GUARNIZIONE INTERNA VETRO 2÷3mm NERO INTERIOR SIDE GLAZING GASKET 2÷3mm BLACK	280 m
	809120	EPDM	GUARNIZIONE INTERNA VETRO 3÷4mm NERO INTERIOR SIDE GLAZING GASKET 3÷4mm BLACK	200 m
	809121	EPDM	GUARNIZIONE INTERNA VETRO 4.5÷6mm NERO INTERIOR SIDE GLAZING GASKET 4.5÷6mm BLACK	120 m
	809431	EPDM COESTRUSO	GUARNIZIONE ESTERNA VETRO COESTRUSA NERO COEXTRUDED EXTERNAL GLAZING BLACK GASKET	150 m
	809431W		GUARNIZIONE ESTERNA VETRO COESTRUSA BIANCA COEXTRUDED EXTERNAL GLAZING WHITE GASKET	150 m
	809484	EPDM	GUARNIZIONE DI BATTUTA OVERLAP GASKET	150 m



SU RICHIESTA
ON REQUEST

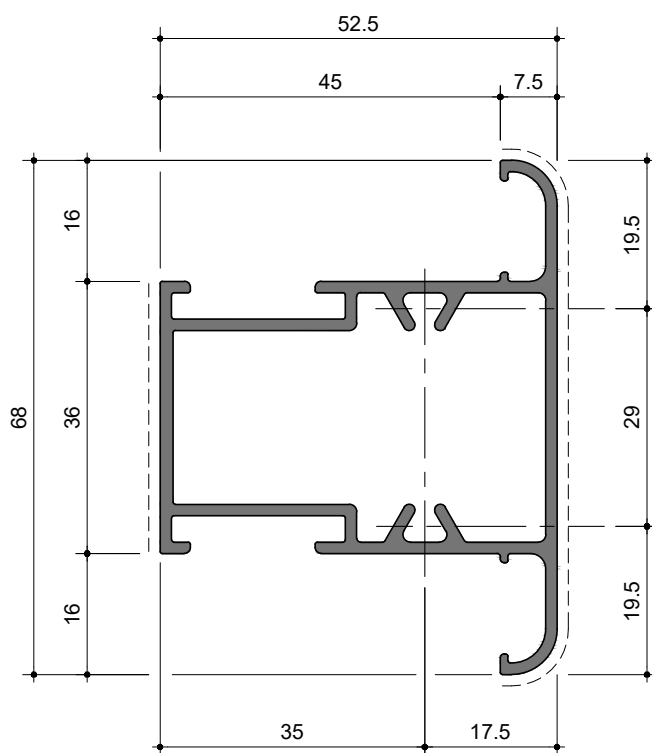
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	809552	EPDM	GUARNIZIONE DI BATTUTA NERA OVERLAP BLACK GASKET	100 m
	809552W		GUARNIZIONE DI BATTUTA BIANCA OVERLAP WHITE GASKET	100 m
	809553	EPDM	GUARNIZIONE DI FINITURA NERA FINISHING BLACK GASKET	100 m
	809553W		GUARNIZIONE DI FINITURA BIANCA FINISHING WHITE GASKET	100 m
	809566	-	SPAZZOLINO L=6.9 H=11 PER PORTE SCORREVOLI "SCRIGNO" BRUSH L=6.9 H=11 FOR "SCRIGNO" SLIDING GLAZED DOOR	200 m
	809588	EPDM	GUARNIZIONE STIPITE PORTE INTERNE SCORREVOLI JAMB GASKET FOR INTERNAL SLIDING DOORS	200 m
	809620	EPDM	GUARNIZIONE ADESIVIZZATA 10x2 ADHESIVE GASKET 10X2	20 m
	809934	-	SPAZZOLINO L=6.9 H=17 PER PORTE VETRATE SCORREVOLE A VISTA BRUSH L=6.9 H=17 FOR ON SIGHT SLIDING GLAZED DOOR	125 m
	880001	PVC CRISTAL	GUARNIZIONE TRASPARENTE NTERNA VETRO 3mm TRANSPARENT INTERNAL GLASS GASKET 3mm	300 m
	880002	PVC CRISTAL	GUARNIZIONE TRASPARENTE NTERNA VETRO 4mm TRANSPARENT INTERNAL GLASS GASKET 4mm	300 m
	880003	PVC CRISTAL	GUARNIZIONE TRASPARENTE NTERNA VETRO 5mm TRANSPARENT INTERNAL GLASS GASKET 5mm	200 m



K700

Kg/m 1.44

Ox Sup.	116 mm	Perim.	487 mm
Jx	38.05 cm ⁴	Wx	7.34 cm ³
Jy	16.98 cm ⁴	Wy	3.17 cm ³



K701

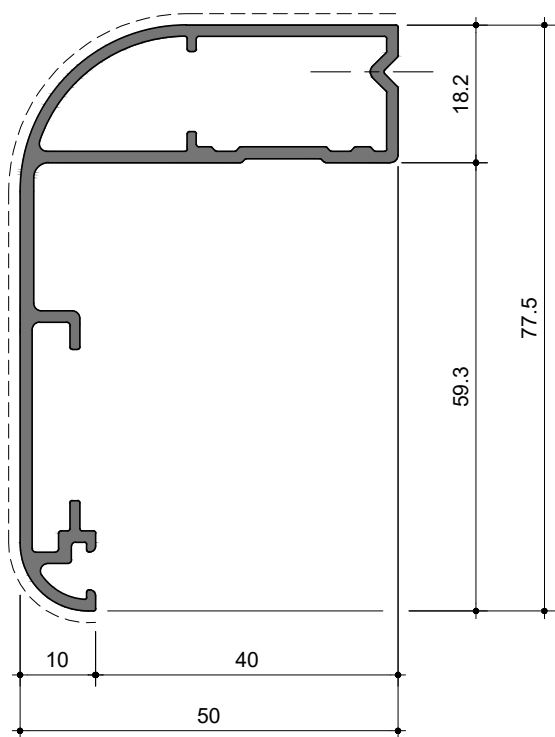
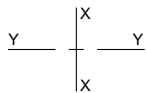
Kg/m 1.12

Ox Sup.	113 mm	Perim.	304 mm
Jx	14.28 cm ⁴	Wx	4.72 cm ³
Jy	11.13 cm ⁴	Wy	3.26 cm ³

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT	
K700	710407 ■ ▲	-	710180	
K701	-	-	-	

■ Con spina/with rivet: 710401

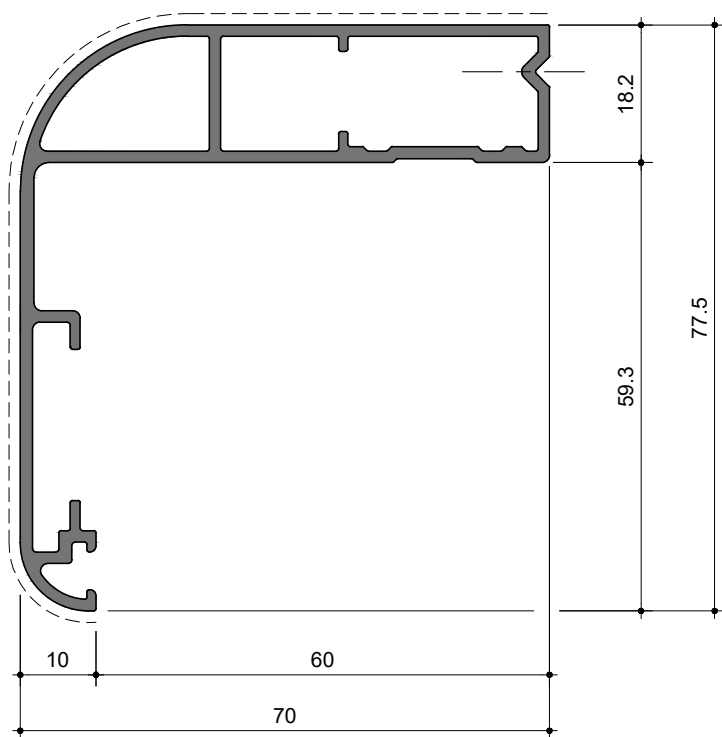
▲ Con vite/with screw: 710400



K702

Kg/m 0.96

Ox Sup. 123 mm
Perim 304 mm



K703

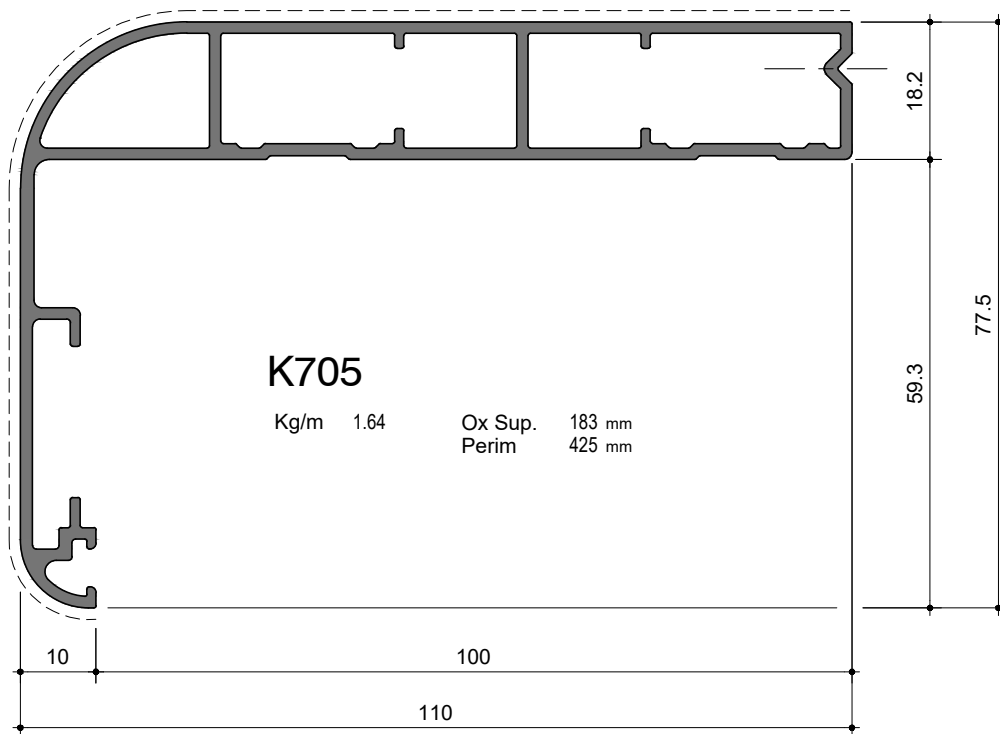
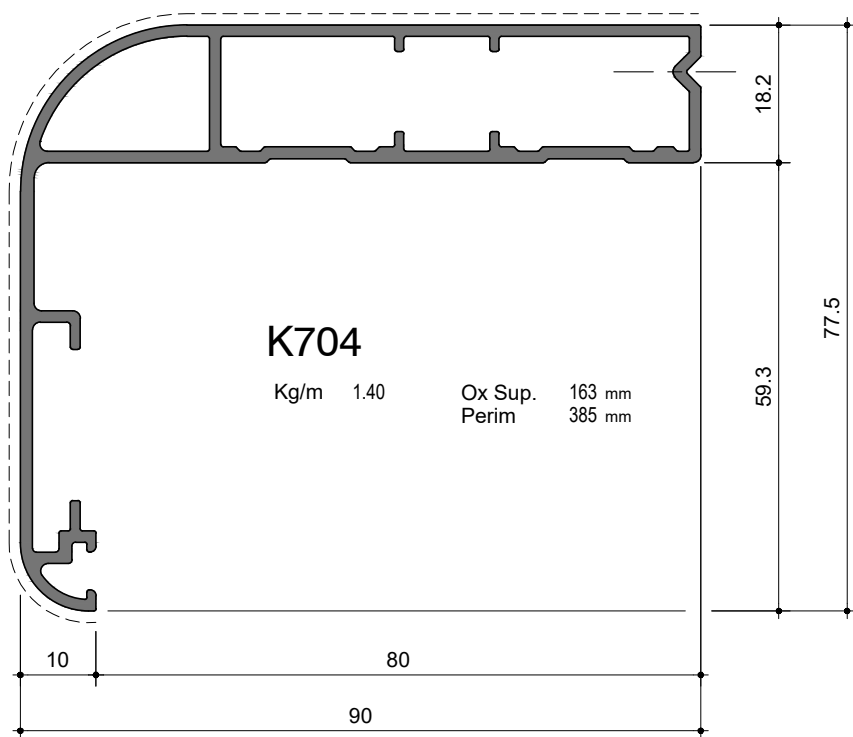
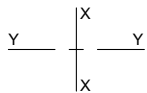
Kg/m 1.20

Ox Sup. 143 mm
Perim 344 mm

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT
K702	710407 ■ ▲	-	710180
K703	710407 ■ ▲	-	710180

■ Con spina/with rivet: 710401

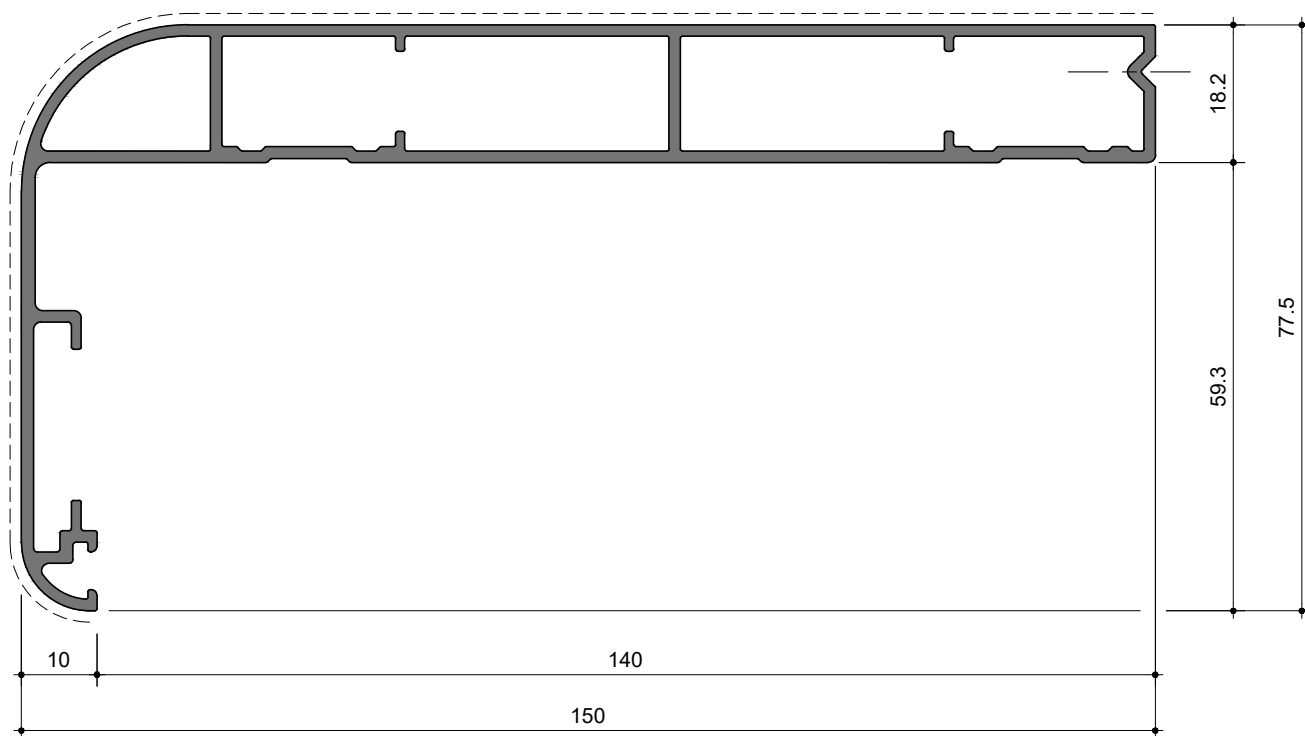
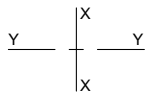
▲ Con vite/with screw: 710400



PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT
K704	710407 ■ ▲	-	710180
K705	710407 ■ ▲	-	710180

■ Con spina/with rivet: 710401

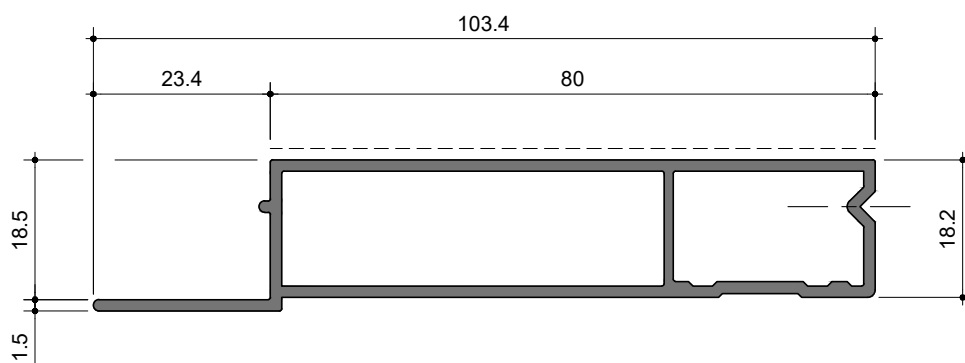
▲ Con vite/with screw: 710400



K706

Kg/m 1.98

Ox Sup. 223 mm
Perim 505 mm



K707

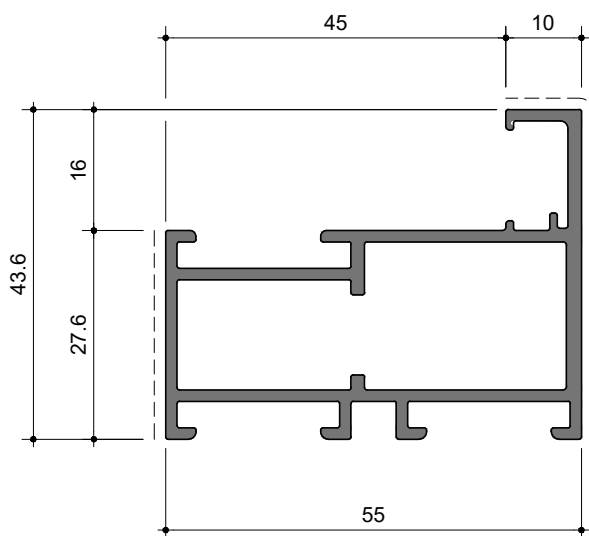
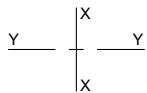
Kg/m 0.99

Ox Sup. 80 mm
Perim 249 mm

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT
K706	710407 ■ ▲	-	710180
K707	710407 ■ ▲	-	-

■ Con spina/with rivet: 710401

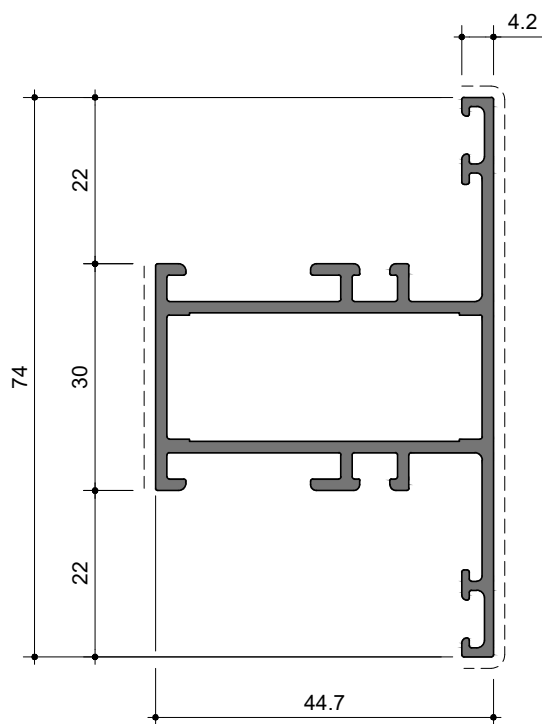
▲ Con vite/with screw: 710400



K726

Kg/m 0.99

Ox Sup.	82 mm	Perim.	288 mm
Jx	13.22 cm ⁴	Wx	4.25 cm ³
Jy	4.98 cm ⁴	Wy	1.89 cm ³



K 1305

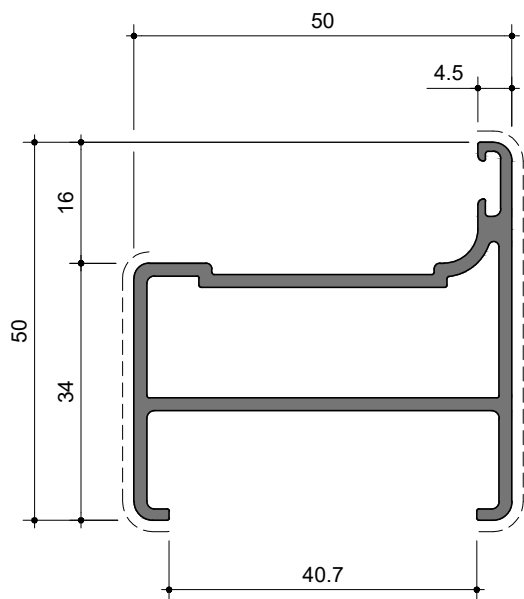
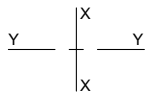
Kg/m 1.01

Ox Sup.	111 mm	Perim.	357 mm
Jx	9.37 cm ⁴	Wx	3.39 cm ³
Jy	9.19 cm ⁴	Wy	2.48 cm ³

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT	
K726	710407 ■ ▲	-	-	
K1305	-	710241		

■ Con spina/with rivet: 710401

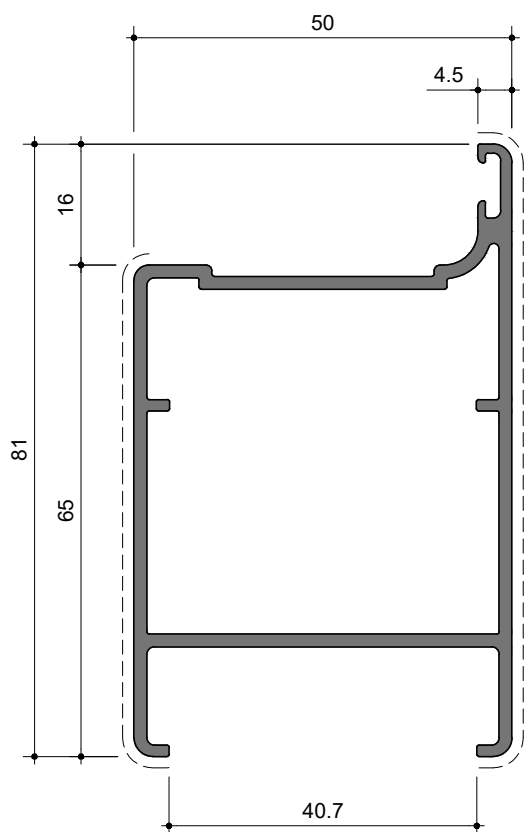
▲ Con vite/with screw: 710400



K711

Kg/m 0.92

Ox Sup.	86 mm	Perim.	246 mm
Jx	11.91 cm ⁴	Wx	4.24 cm ³
Jy	4.57 cm ⁴	Wy	1.71 cm ³



K712

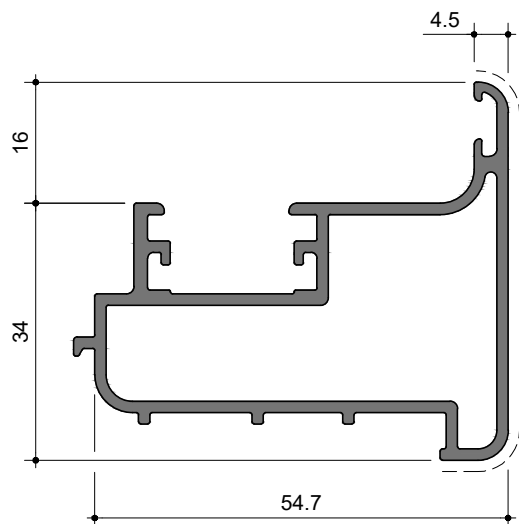
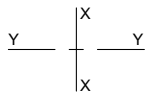
Kg/m 1.25

Ox Sup.	148 mm	Perim.	308 mm
Jx	18.53 cm ⁴	Wx	6.78 cm ³
Jy	23.75 cm ⁴	Wy	5.64 cm ³

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT	
K711	710084	-	-	
K712	710084	-	-	

■ Con spina/with rivet: 710401

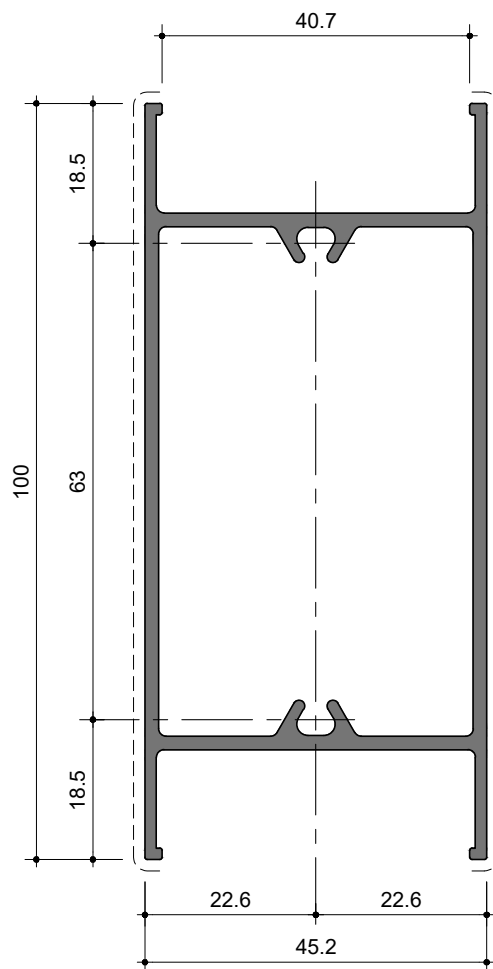
▲ Con vite/with screw: 710400



K714

Kg/m 0.98

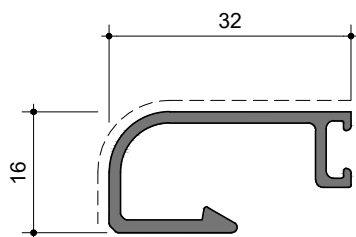
Ox Sup.	59 mm	Perim.	277 mm
Jx	12.02 cm ⁴	Wx	3.65 cm ³
Jy	4.89 cm ⁴	Wy	1.67 cm ³



K713

Kg/m 1.52

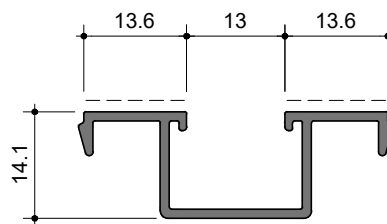
Ox Sup.	207 mm	Perim.	351 mm
Jx	18.48 cm ⁴	Wx	8.18 cm ³
Jy	49.64 cm ⁴	Wy	9.91 cm ³



K716

Kg/m 0.32

Ox Sup. 43 mm
Perim 146 mm

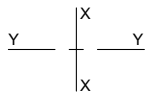


K715

Kg/m 0.28

Ox Sup. 27 mm
Perim 164 mm

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT
K713	-	712090	-
K714	-	-	-

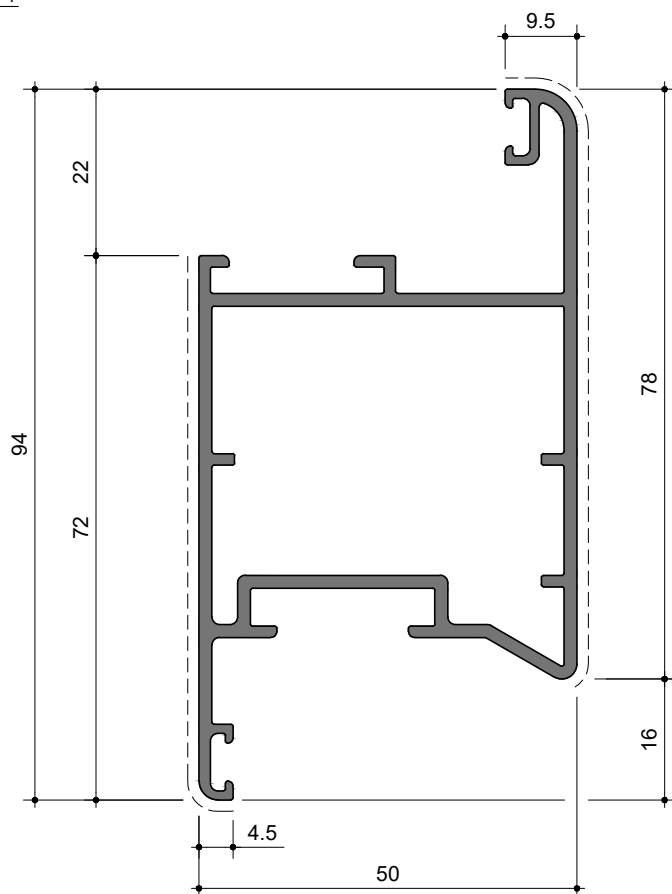


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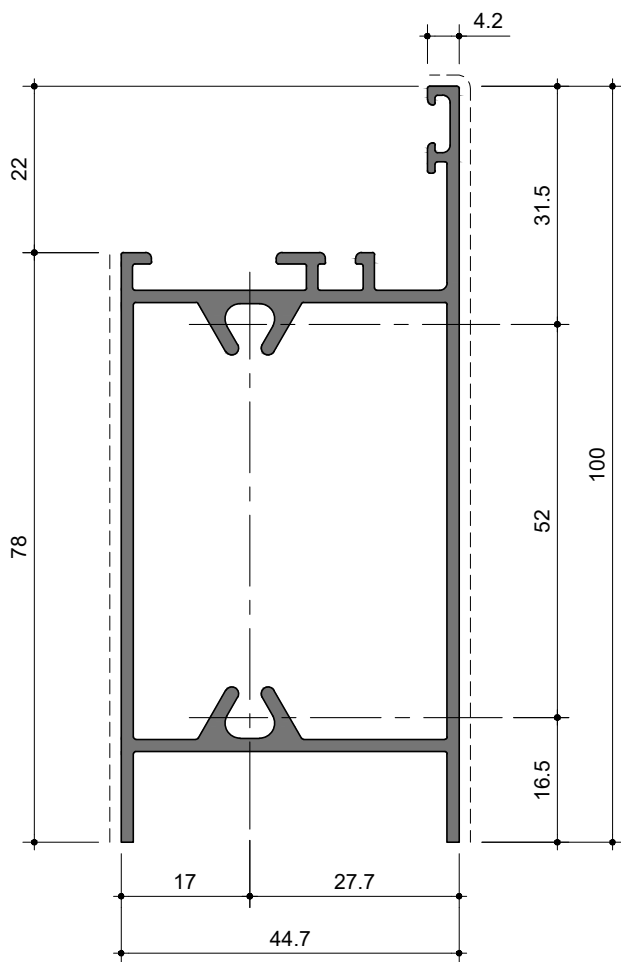
MARZO 2018



K717

Kg/m 1.44

Ox Sup.	160 mm	Perim.	400 mm
Jx	19.71 cm ⁴	Wx	7.74 cm ³
Jy	27.58 cm ⁴	Wy	5.77 cm ³



K718

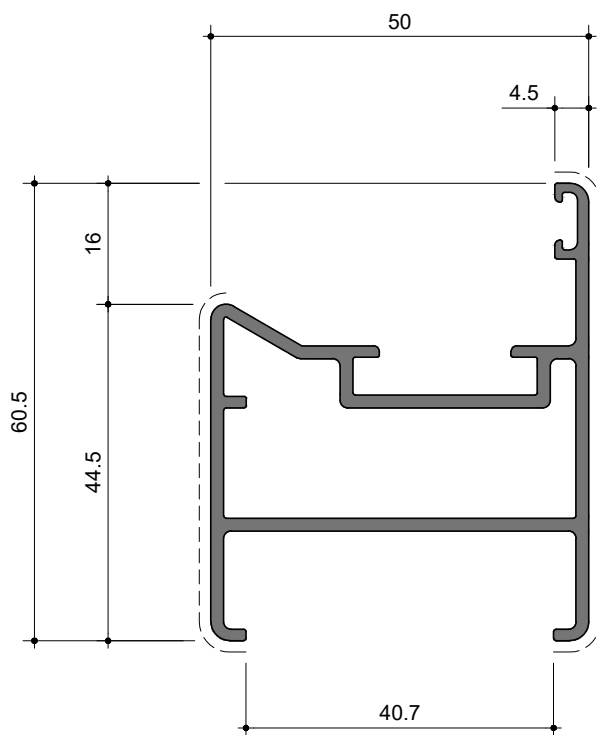
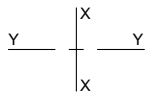
Kg/m 1.48

Ox Sup.	182 mm	Perim.	373 mm
Jx	15.92 cm ⁴	Wx	6.79 cm ³
Jy	41.96 cm ⁴	Wy	7.83 cm ³

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT	
K717	710083	-	-	
K718	-	-	-	

■ Con spina/with rivet: 710401

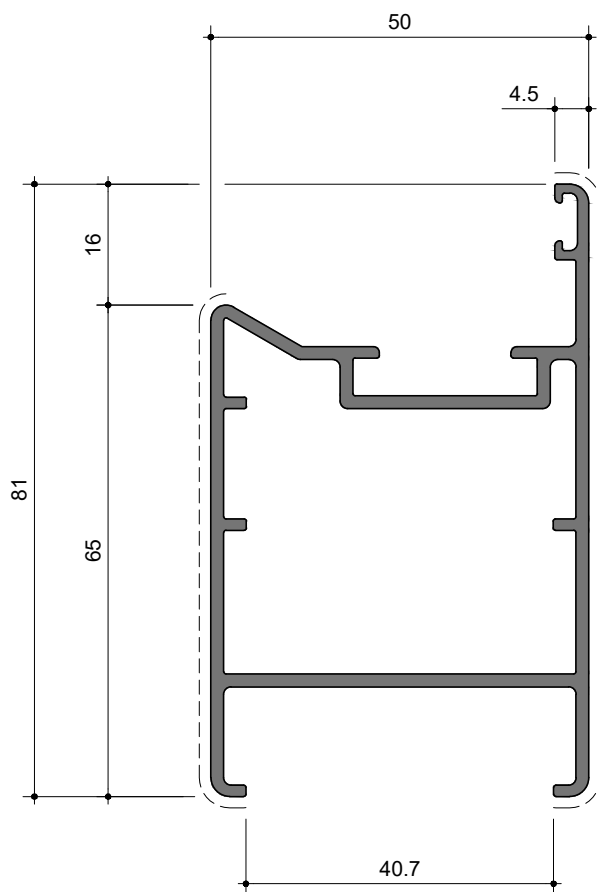
▲ Con vite/with screw: 710400



K727

Kg/m 1.10

Ox Sup.	117 mm	Perim.	302 mm
Jx	14.20 cm ⁴	Wx	5.19 cm ³
Jy	7.27 cm ⁴	Wy	2.17 cm ³



K728

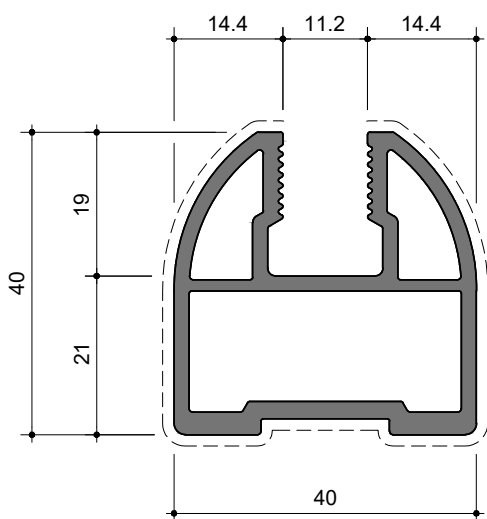
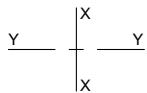
Kg/m 1.33

Ox Sup.	158 mm	Perim.	343 mm
Jx	18.73 cm ⁴	Wx	6.95 cm ³
Jy	20.87 cm ⁴	Wy	4.85 cm ³

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT	
K727	710083	-	-	
K728	710083	-	-	

■ Con spina/with rivet: 710401

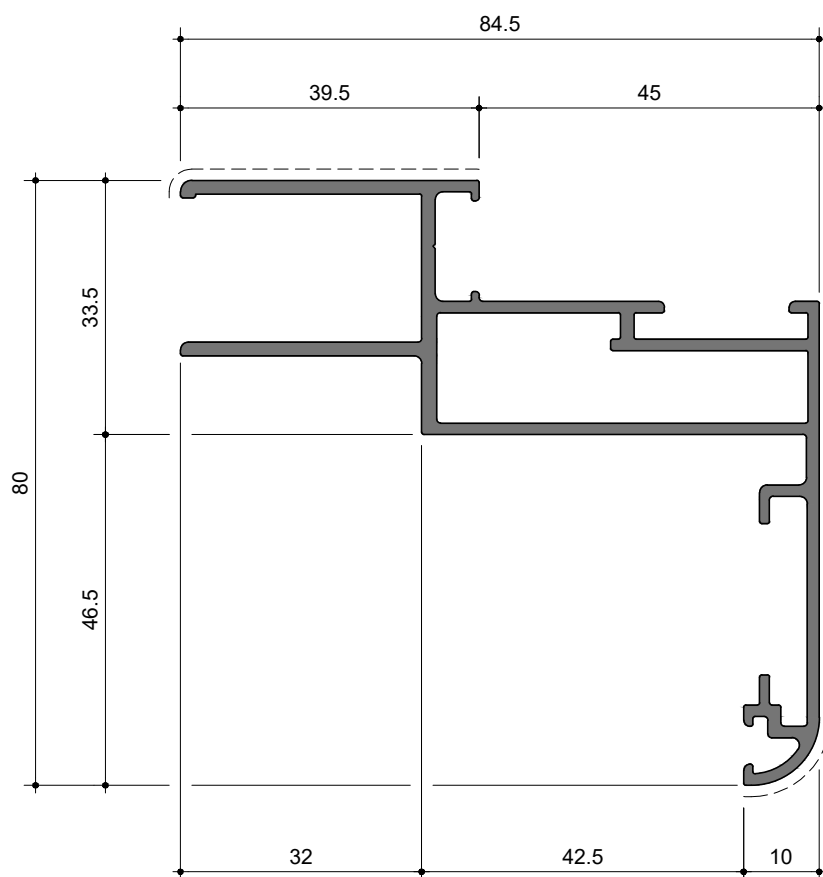
▲ Con vite/with screw: 710400



K719

Kg/m 1.20

Ox Sup.	135 mm	Perim.	198 mm
Jx	6.05 cm ⁴	Wx	3.02 cm ³
Jy	5.87 cm ⁴	Wy	2.56 cm ³



K729

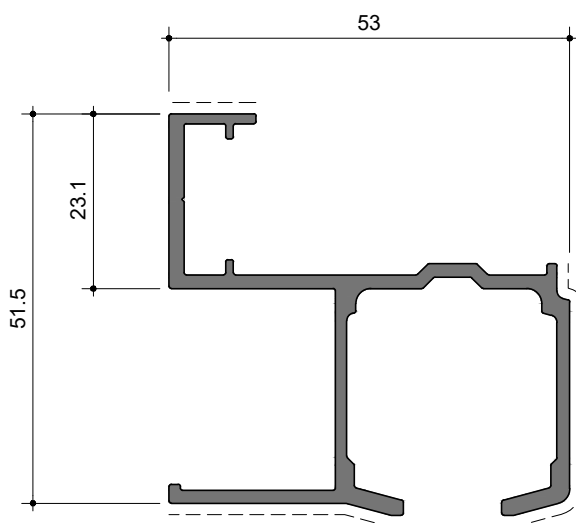
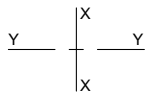
Kg/m 1.44

Ox Sup.	111 mm	Perim.	485 mm
Jx	33.98 cm ⁴	Wx	6.66 cm ³
Jy	17.28 cm ⁴	Wy	3.25 cm ³

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT	
K719	710185/710186	-	-	
K729	710407 ■ ▲	-	710180	

■ Con spina/with rivet: 710401

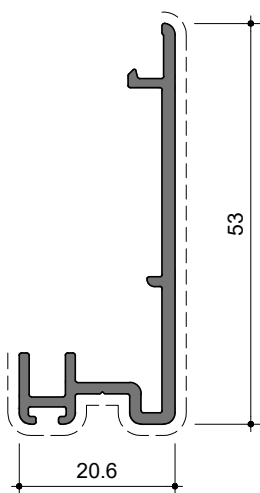
▲ Con vite/with screw: 710400



K560

Kg/m 0.95

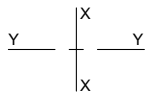
Ox Sup.	83 mm	Perim.	365 mm
Jx	11.10 cm ⁴	Wx	4.01 cm ³
Jy	8.07 cm ⁴	Wy	2.65 cm ³



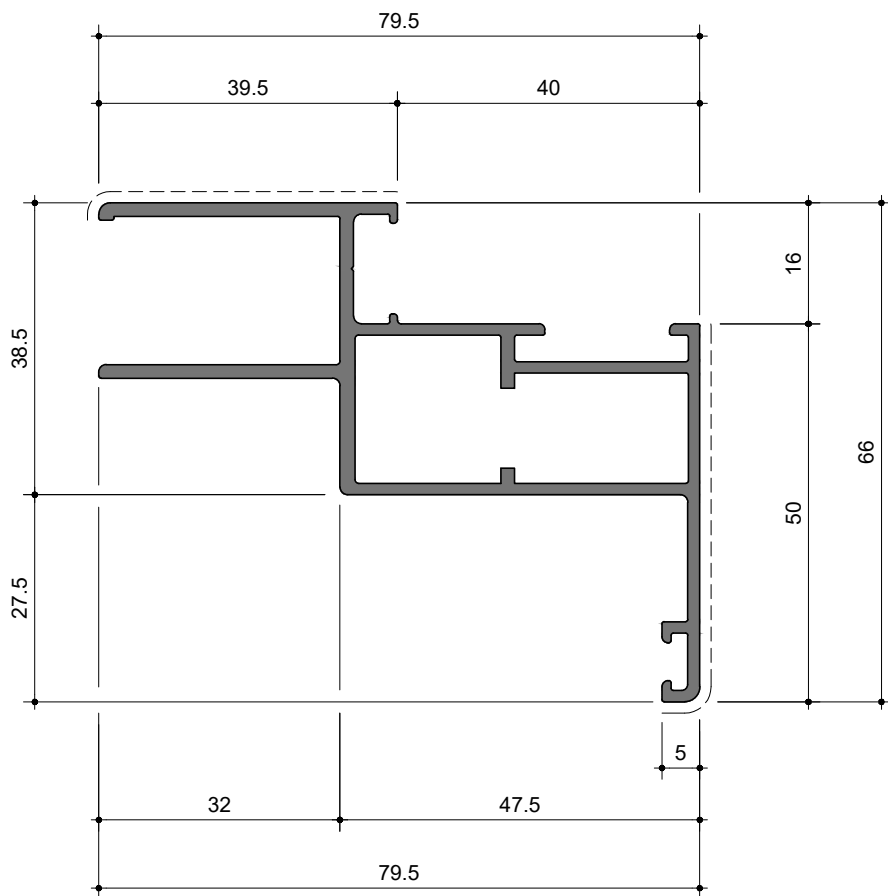
K557

Kg/m 0.43

Ox Sup.	90 mm
Perim.	199 mm



PROFILI SPECIALI - SOLO SU ORDINAZIONE
SPECIAL SECTIONS - ON REQUEST ONLY



K709

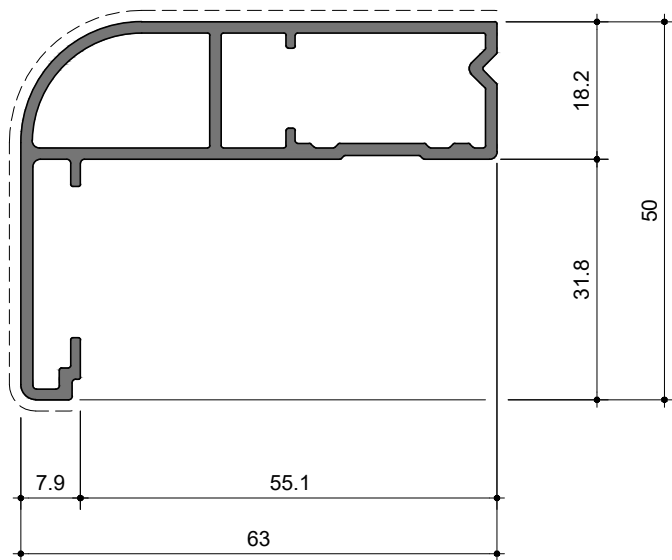
Kg/m 1.27

Ox Sup.	94 mm	Perim.	404 mm
Jx	25.87 cm ⁴	Wx	5.62 cm ³
Jy	11.62 cm ⁴	Wy	2.81 cm ³

LUNGHEZZA BARRA: 6800mm
ORDINE MINIMO: 85 barre

BAR'S LENGHT: 6800mm
MINIMUM ORDER: 85 bars

PER PORTA SPESSORE 35mm
FOR WING 35mm THICK



K710

Kg/m 0.95

Ox Sup. 112 mm
Perim 250 mm

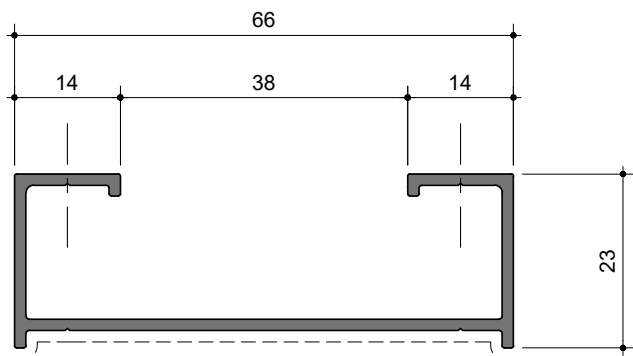
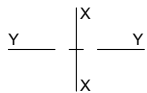
LUNGHEZZA BARRA: 6800mm
ORDINE MINIMO: 85 barre

BAR'S LENGHT: 6800mm
MINIMUM ORDER: 85 bars

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT
K709	710407 ■ ▲	-	-
K710	710407 ■ ▲	-	710180

■ Con spina/with rivet: 710401

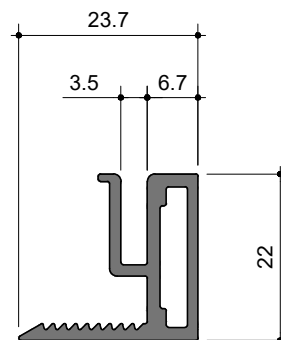
▲ Con vite/with screw: 710400



K721

Kg/m 0.58

Ox Sup. 71 mm
Perim 274 mm

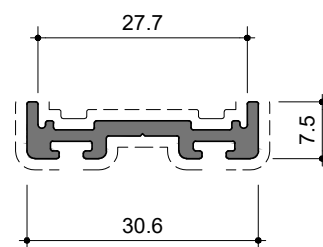
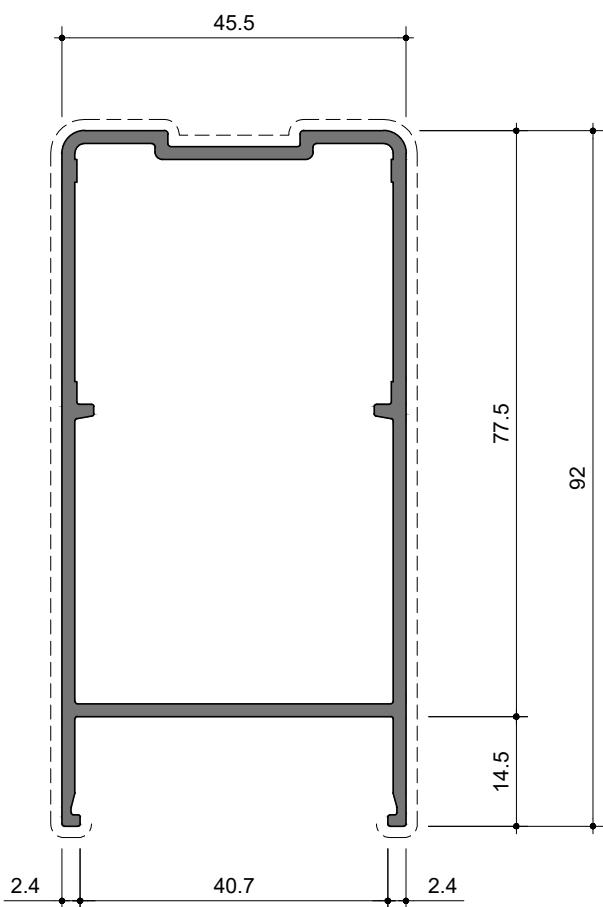


K720

Kg/m 0.40

Ox Sup. - mm
Perim 132 mm

SOLO FINITURA ANODIZZATA
ONLY ANODIZED FINISHING



K583

Kg/m 0.27

Ox Sup. 67 mm
Perim 108 mm

K722

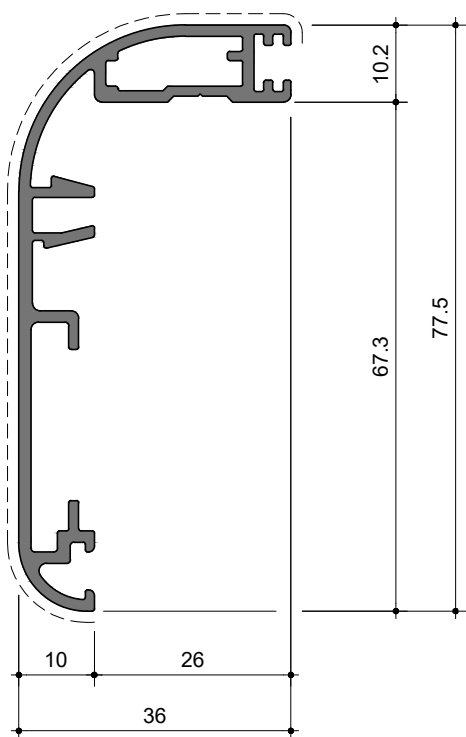
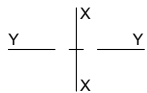
Kg/m 1.34

Ox Sup.	235 mm	Perim.	307 mm
Jx	17.30 cm ⁴	Wx	7.61 cm ³
Jy	42.64 cm ⁴	Wy	8.83 cm ³

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT	
K720	-	-	700314	
K722	710087	-	-	

■ Con spina/with rivet: 710401

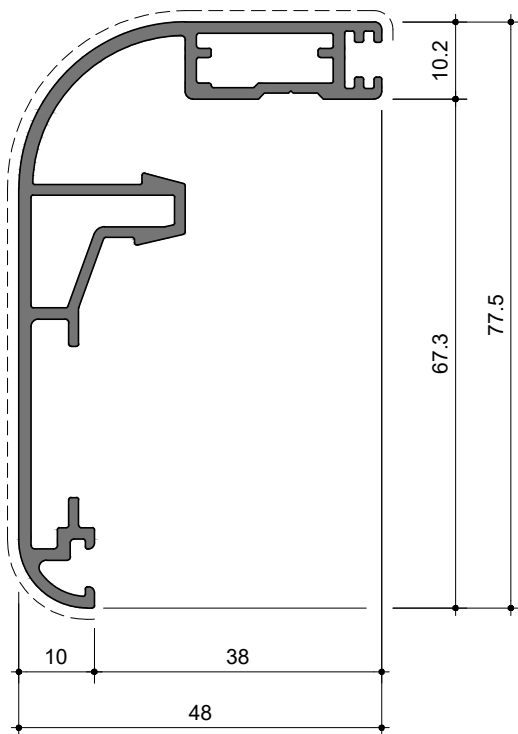
▲ Con vite/with screw: 710400



K723

Kg/m 0.86

Ox Sup. 113 mm
Perim 334 mm



K724

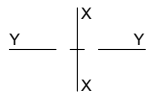
Kg/m 1.08

Ox Sup. 125 mm
Perim 355 mm

PROFILO SECTION	SQUADRETTE CORNER JOINT	CAVALLOTTI T JOINT	SQUADRETTE DI ALLINEAMENTO ALIGNMENT CORNER JOINT
K723	710181	-	710180
K724	710181	-	710180

■ Con spina/with rivet: 710401

▲ Con vite/with screw: 710400



DISPONIBILE SU RICHIESTA
AVAILABLE ON REQUEST



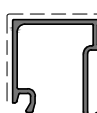
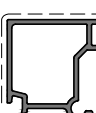
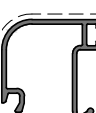
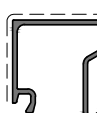
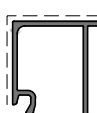
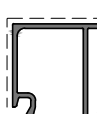
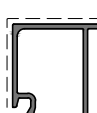
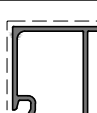
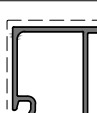
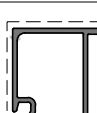
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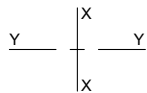
IW

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GENNAIO 2023

● ARTICOLO IN ESAURIMENTO
UNTIL STOCK IS FINISHED

A SCATTO					
	SQUADRATO SQUARED	TUBOLARE TUBULAR	STONDATO ROUNDED	STONDATO ROUNDED	SAGOMATO SHAPED
5	 K1400 Kg/m 0.27				
12	 K1602 Kg/m 0.28	 K1612 Kg/m 0.31	 K1622 Kg/m 0.27		
15.5	 K1603 Kg/m 0.29	 K1613 Kg/m 0.32	 K1623 Kg/m 0.27		 K1653 Kg/m 0.25
19	 K1604 Kg/m 0.29	 K1614 Kg/m 0.33	 K1624 Kg/m 0.27	 K1424 Kg/m 0.28	
22.5	 K1605 Kg/m 0.30		 K1625 Kg/m 0.28	 K1425 Kg/m 0.29	
26	 K1606 Kg/m 0.31	 K1616 Kg/m 0.35	 K1626 Kg/m 0.30	 K1426 Kg/m 0.32	 K1656 Kg/m 0.30
29.5	 K1607 Kg/m 0.33		 K1627 Kg/m 0.32	 K1427 Kg/m 0.34	
33	 K1608 Kg/m 0.35		 K1628 Kg/m 0.34	 K1428 Kg/m 0.35	
36.5	 K1609 Kg/m 0.37		 K1629 Kg/m 0.35		 K1659 Kg/m 0.34
40	 K1610 Kg/m 0.38				
43.5	 K1631 Kg/m 0.39				
47	 K1632 Kg/m 0.42				
51.5	 K1633 Kg/m 0.44				



DISPONIBILE SU RICHIESTA
AVAILABLE ON REQUEST



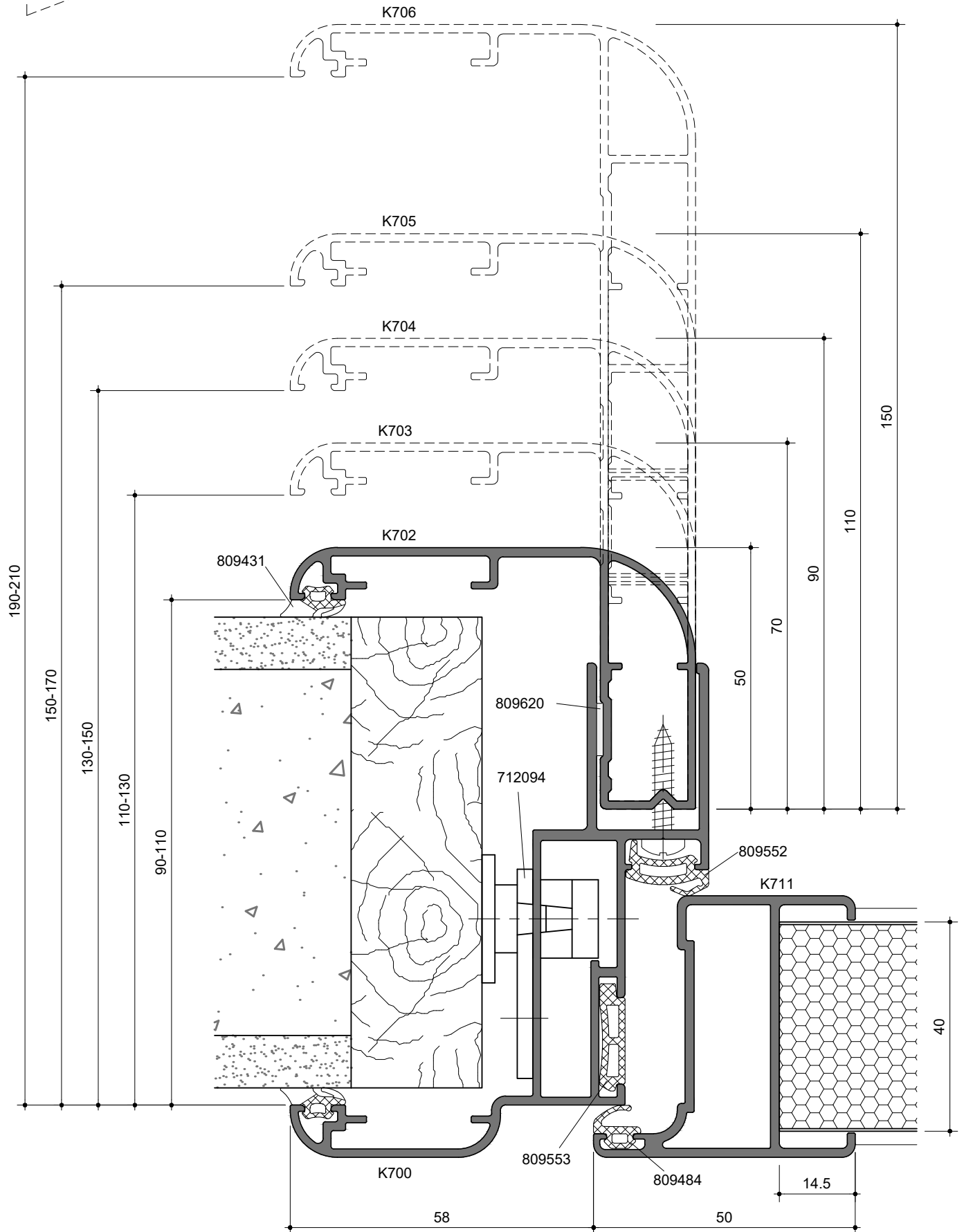
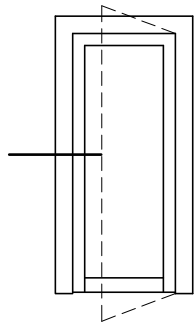
IW

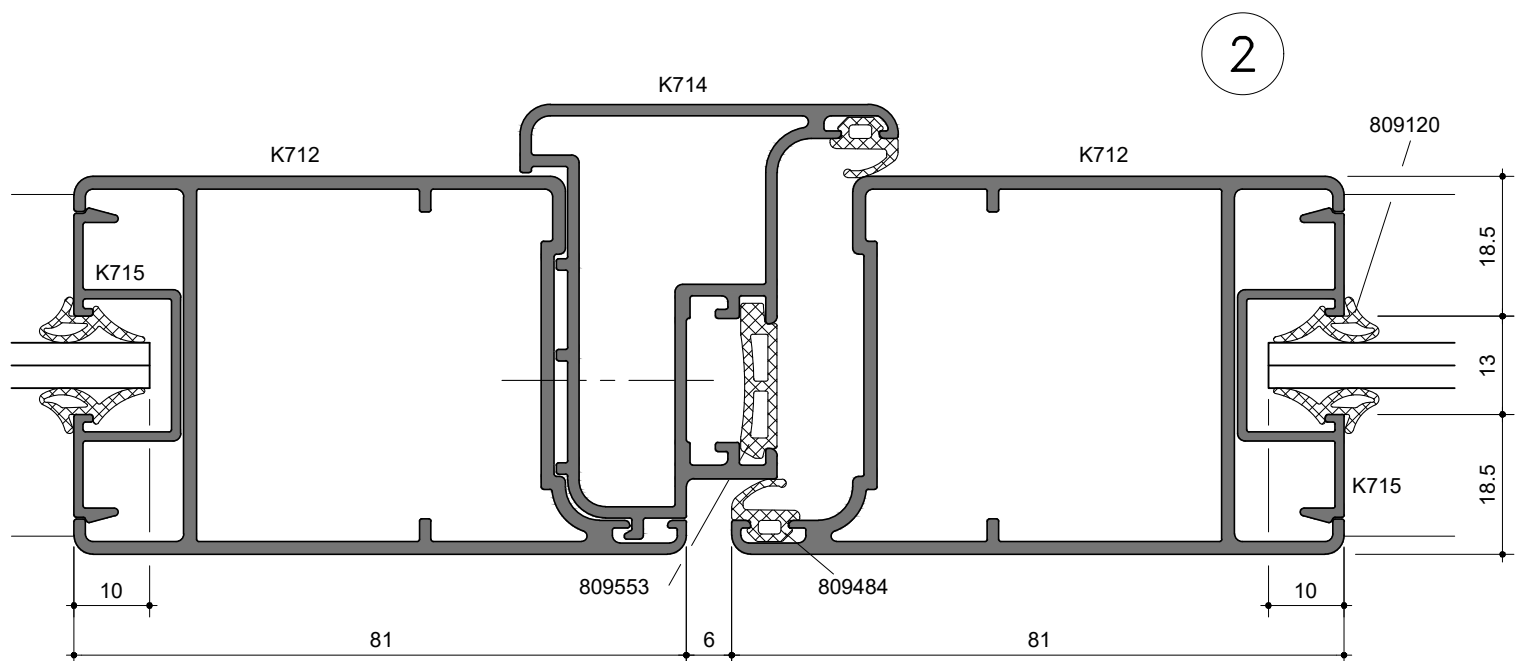
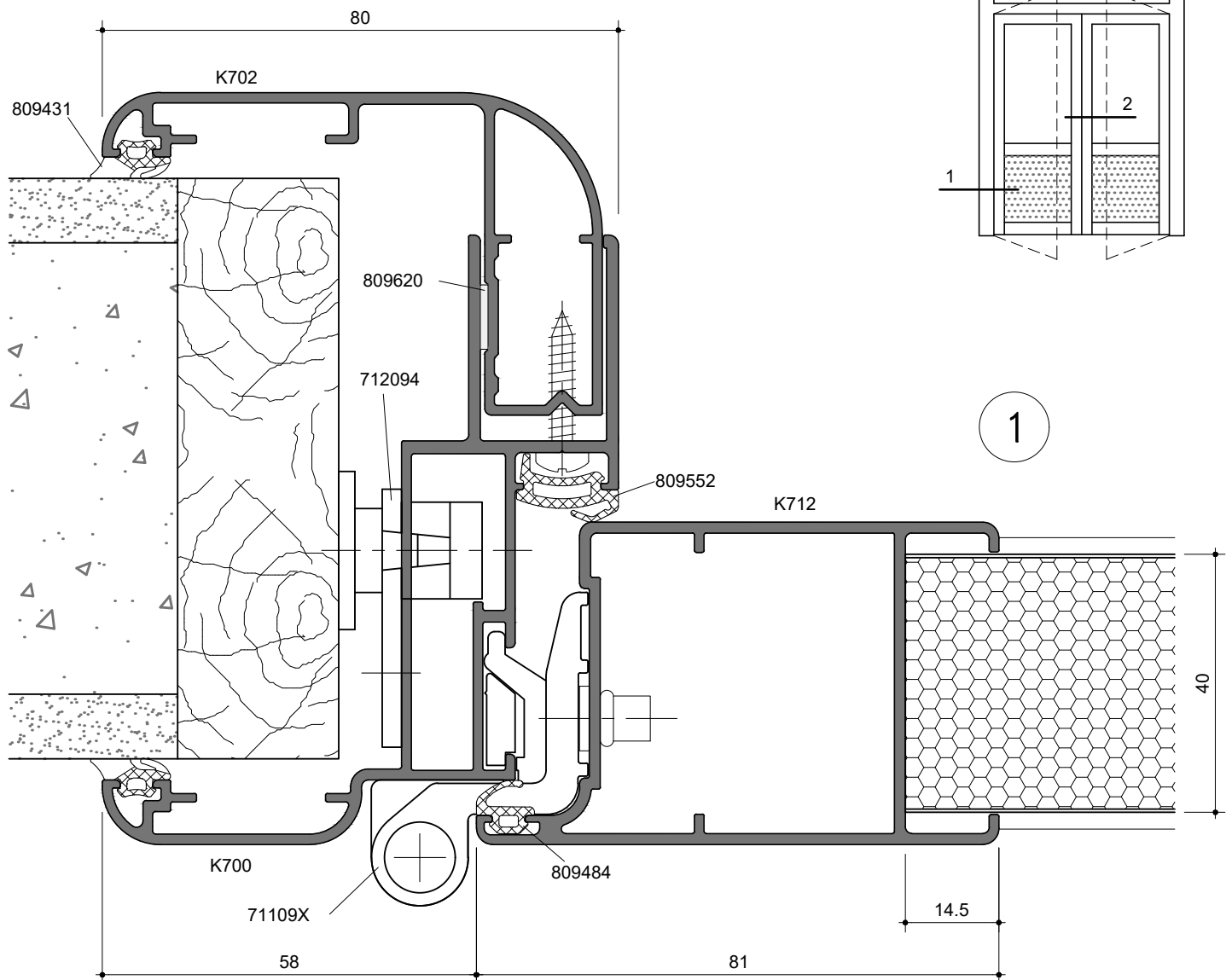
5.52

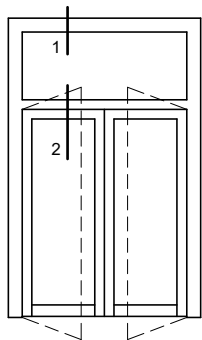
MARZO 2024

● ARTICOLO IN ESAURIMENTO
UNTIL STOCK IS FINISHED

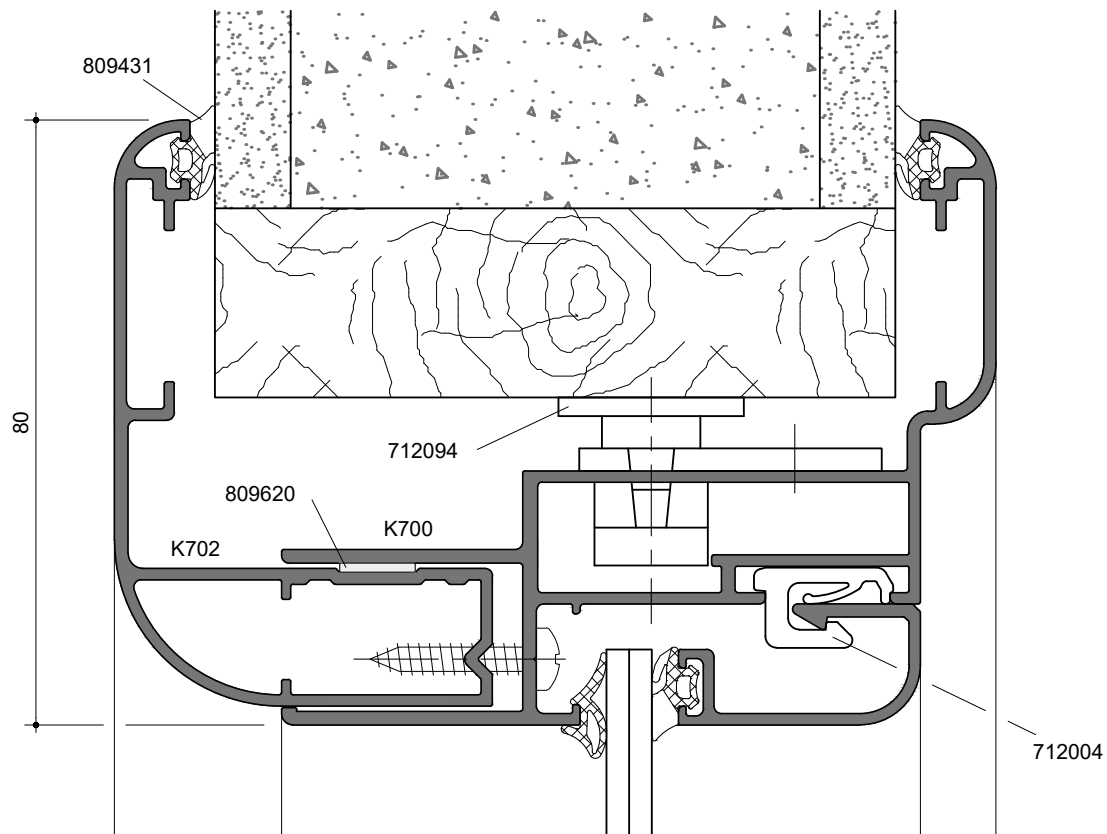
A CLIP					
	SAGOMATO SHAPED	STONDATO ROUNDED	INCLINATO INCLINED		
5					
12	 K1442 Kg/m 0.23	 K1462 Kg/m 0.23			
15.5	 K1443 Kg/m 0.24	 K1463 Kg/m 0.25	 K1448 Kg/m 0.31		
19	 K1444 Kg/m 0.25	 K1464 Kg/m 0.26			
22.5	 K1445 Kg/m 0.27	 K1465 Kg/m 0.28	 K1447 Kg/m 0.35		
26					
29.5					
33					
36.5			 K1449 Kg/m 0.46		
40					
43.5					
47					
51.5					



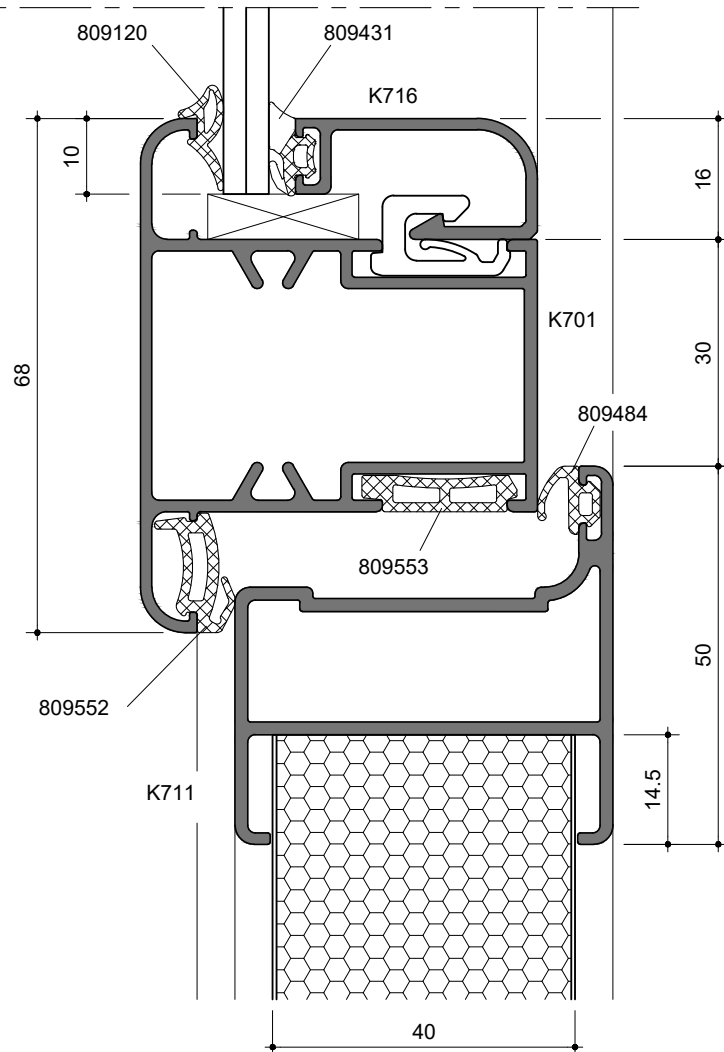


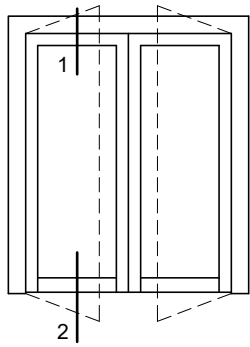


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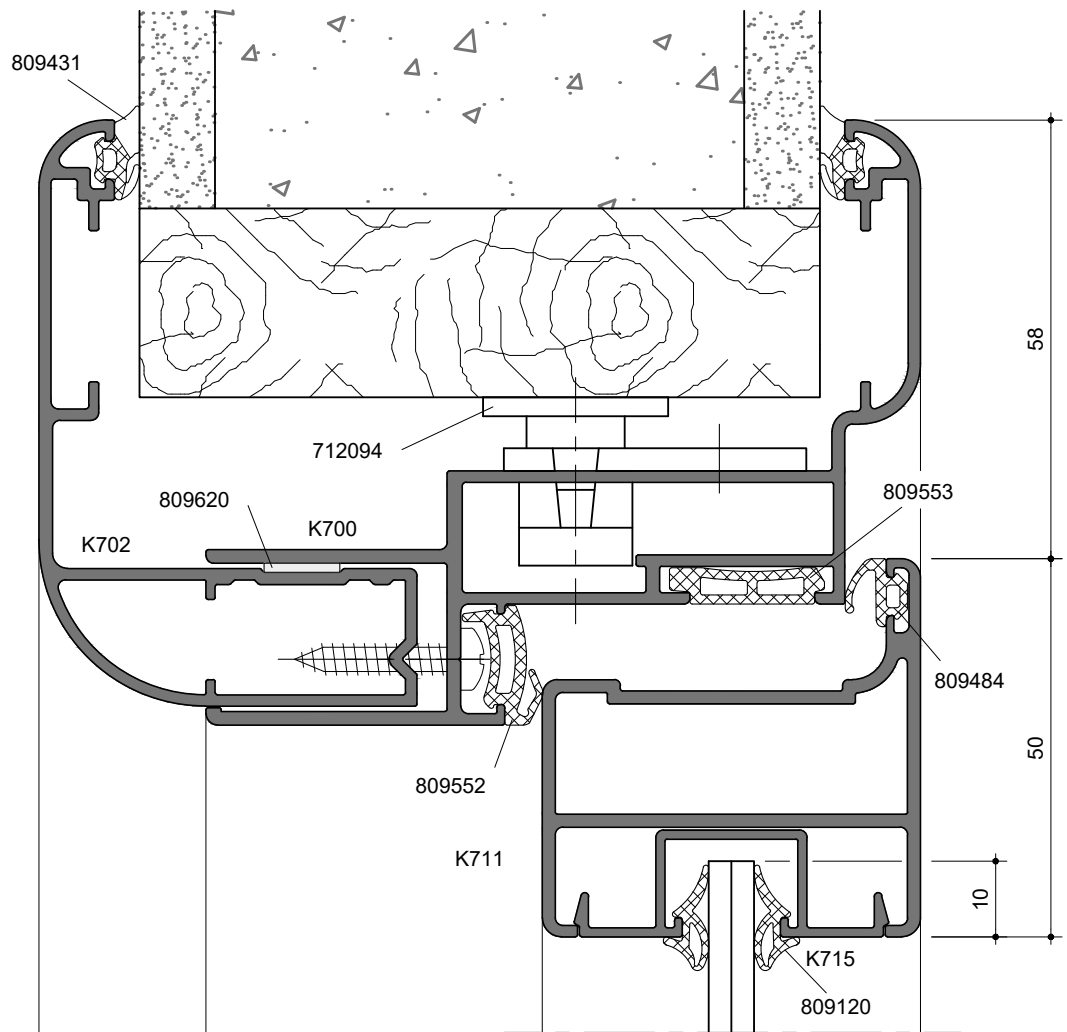


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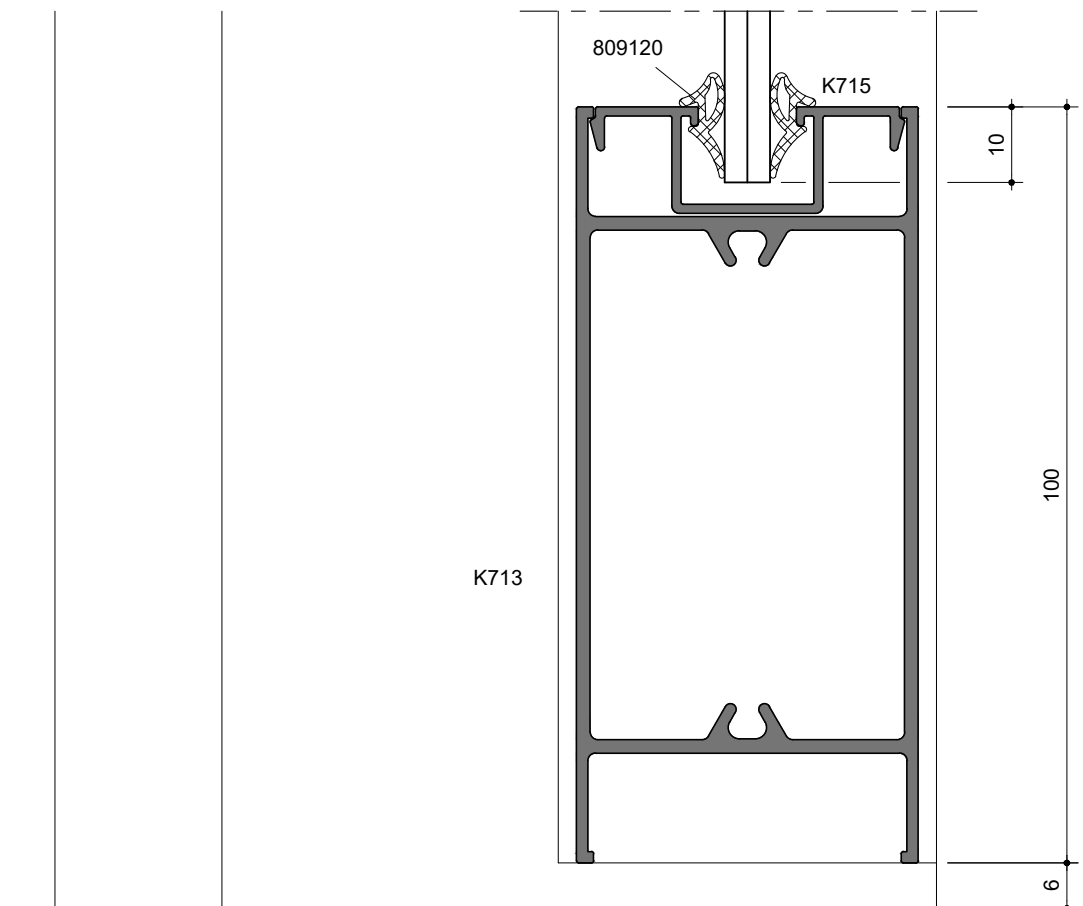


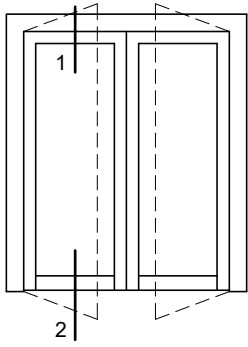


1



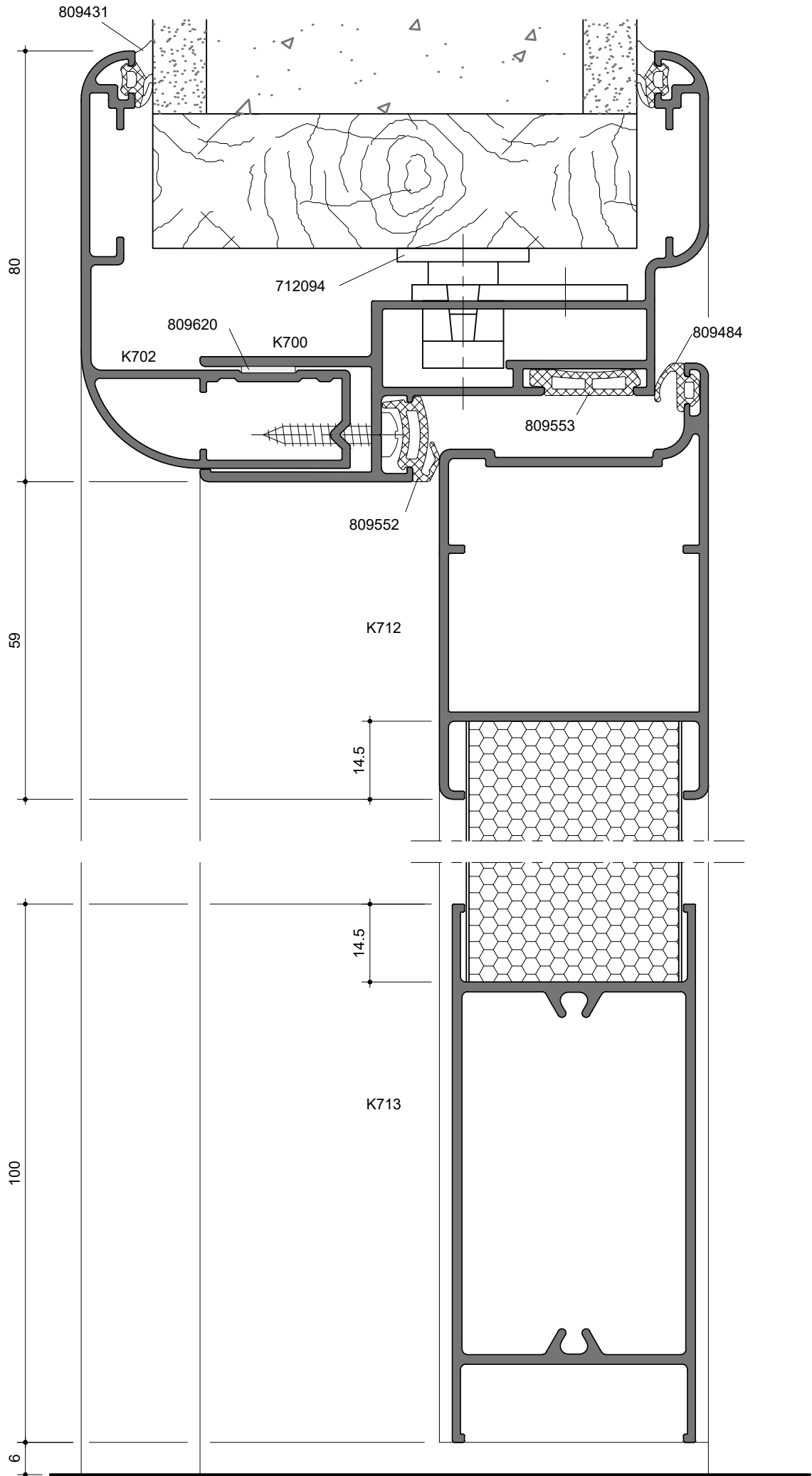
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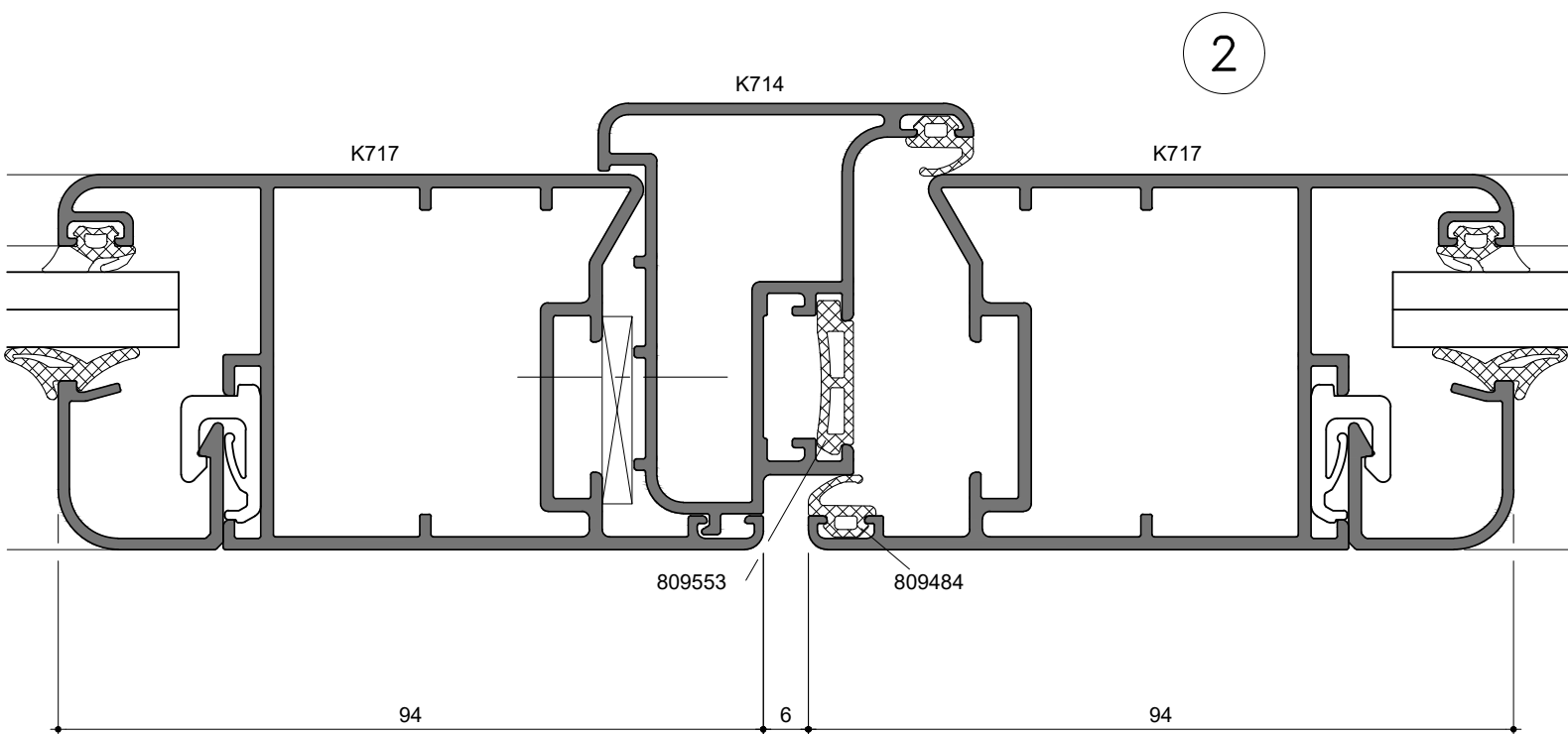
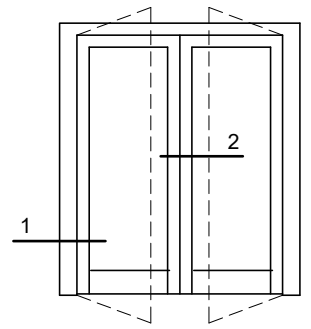
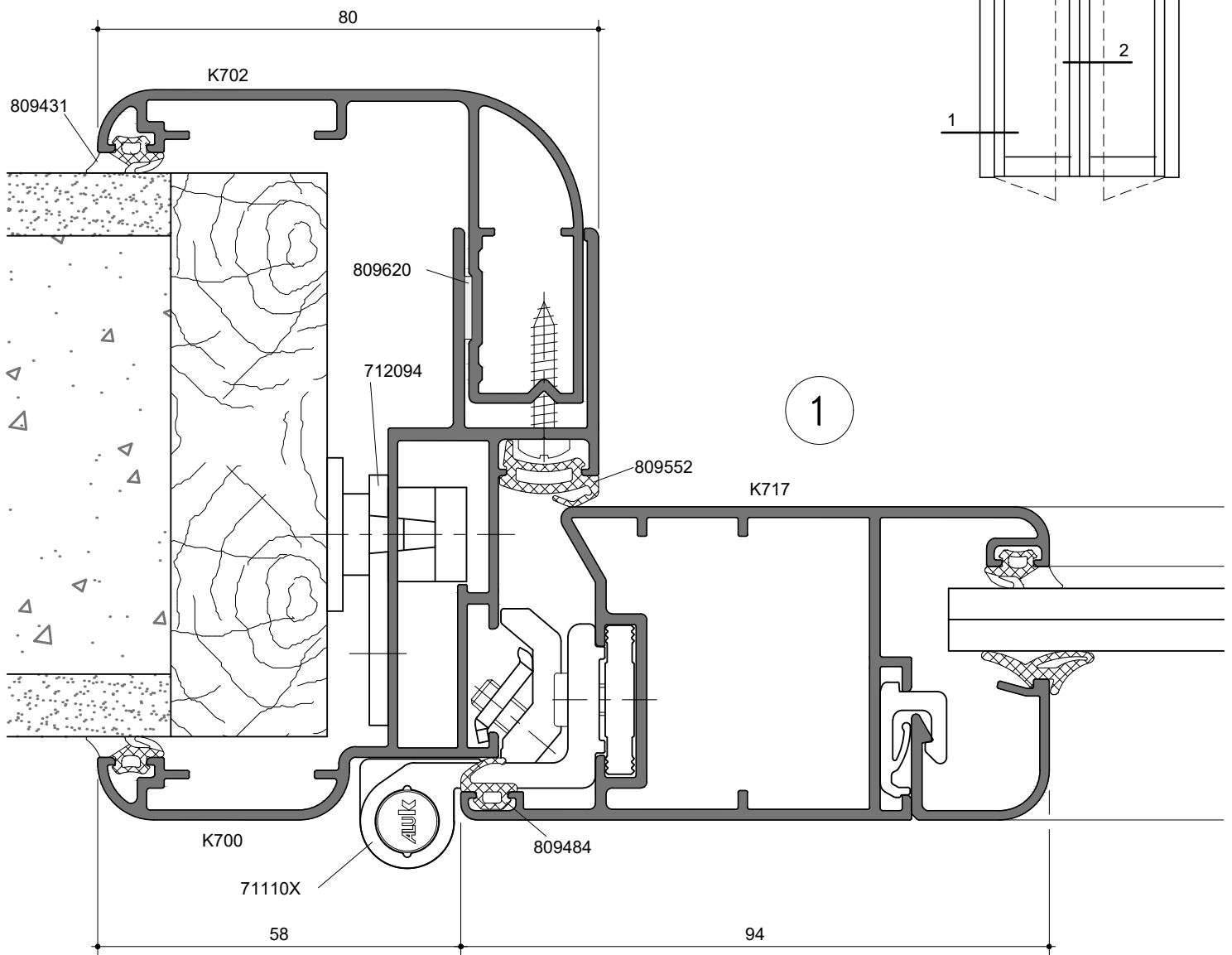


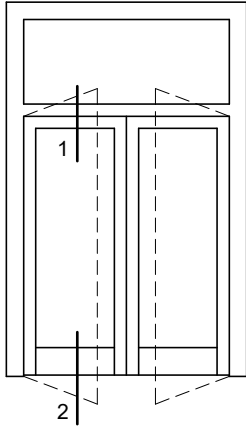


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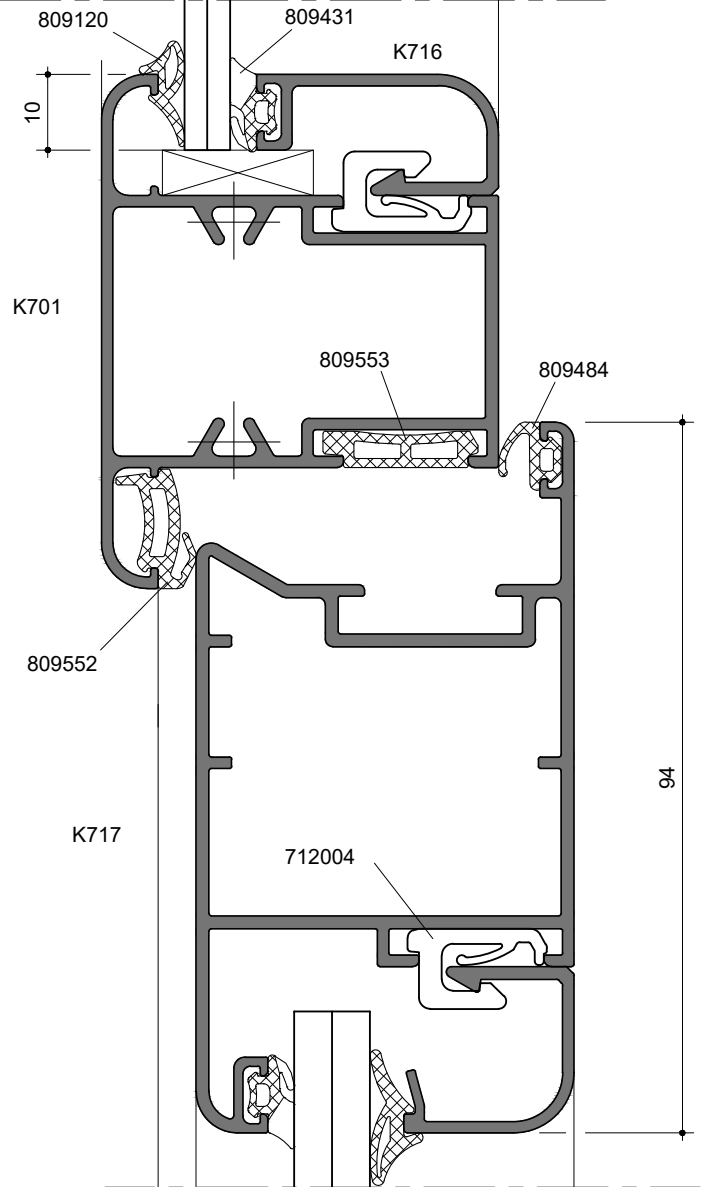
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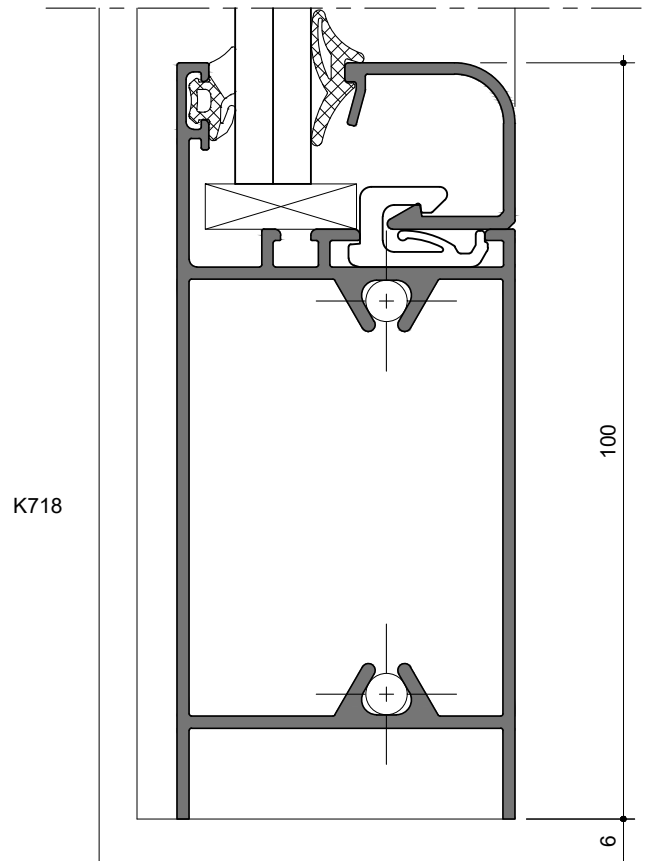


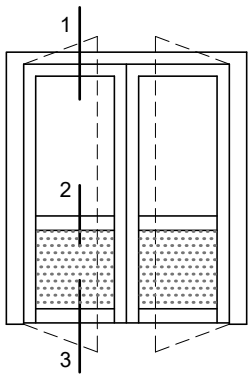


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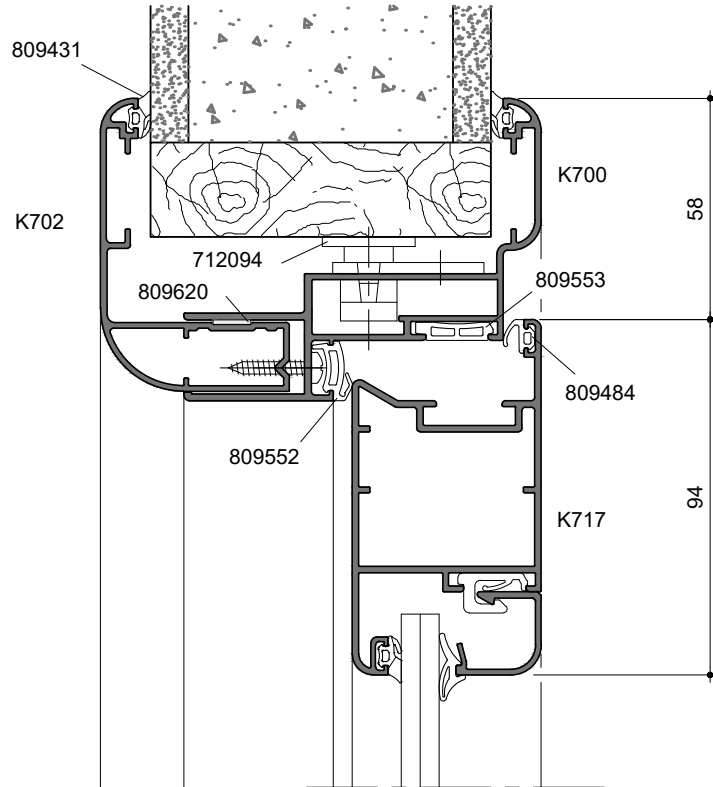


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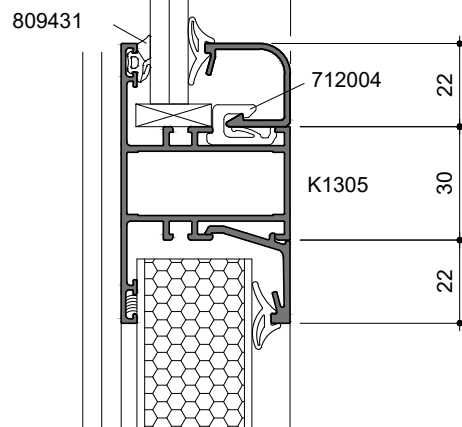




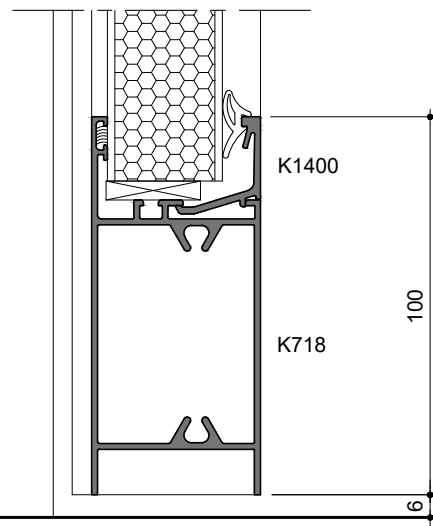
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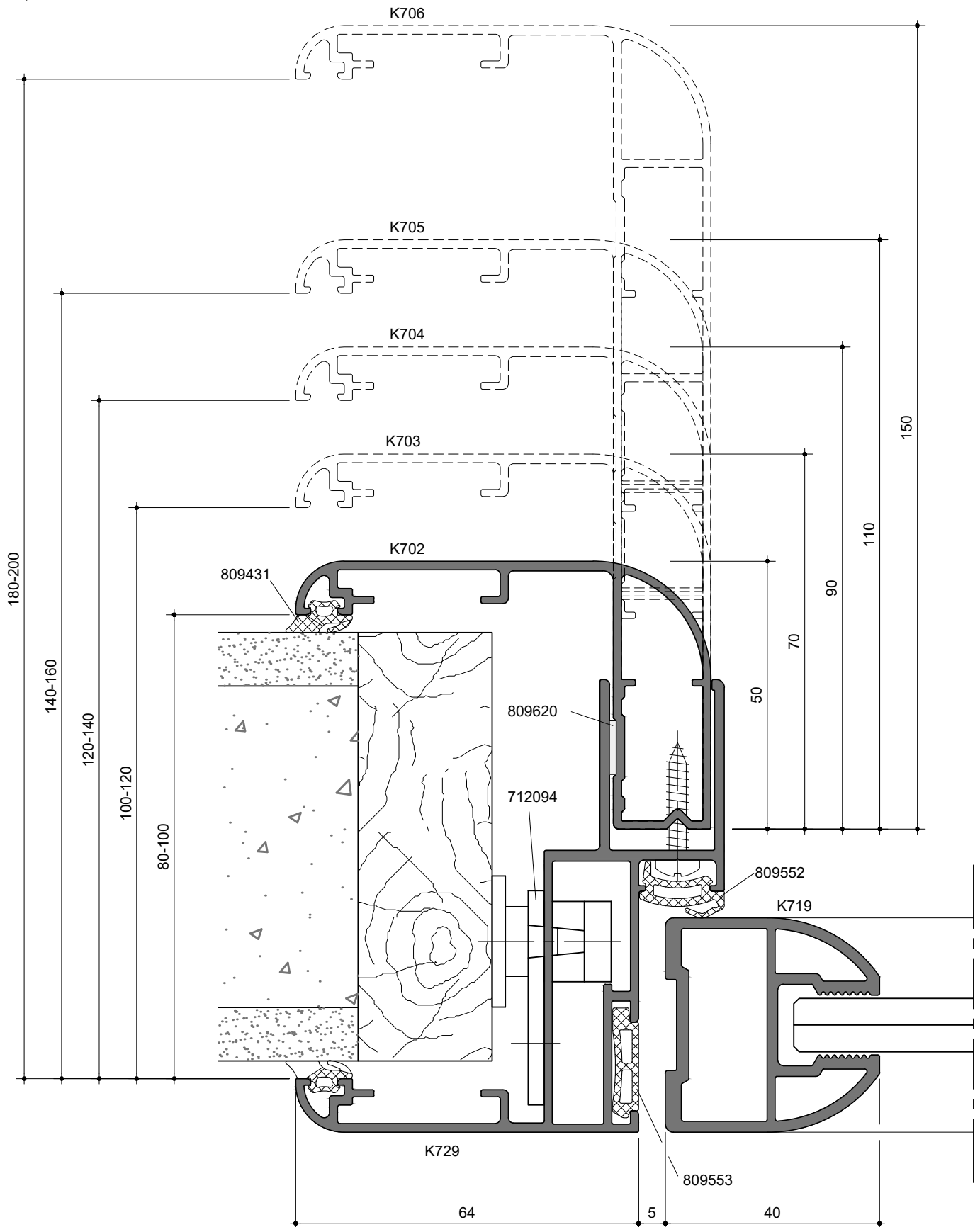
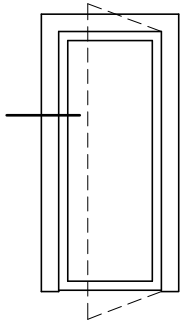


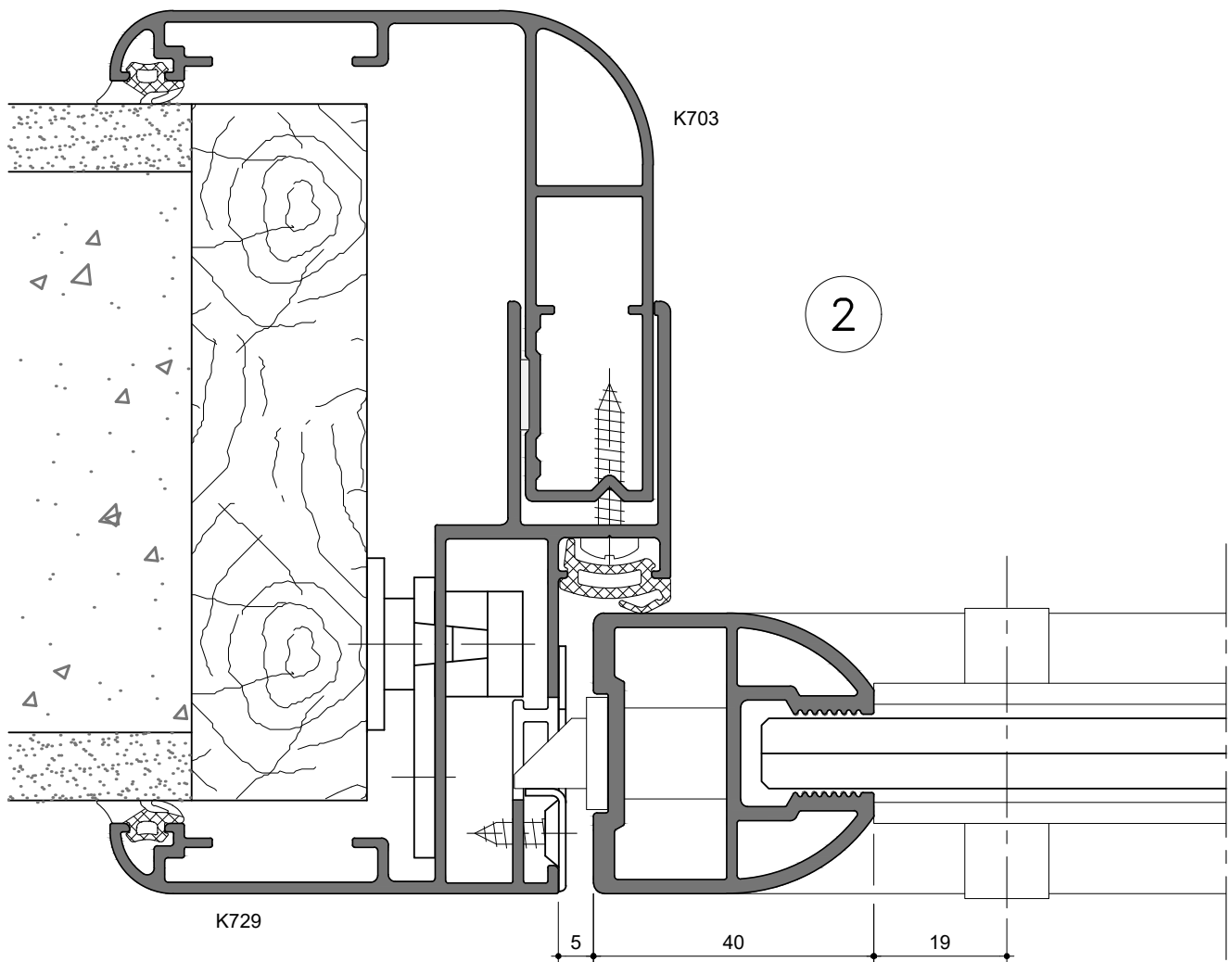
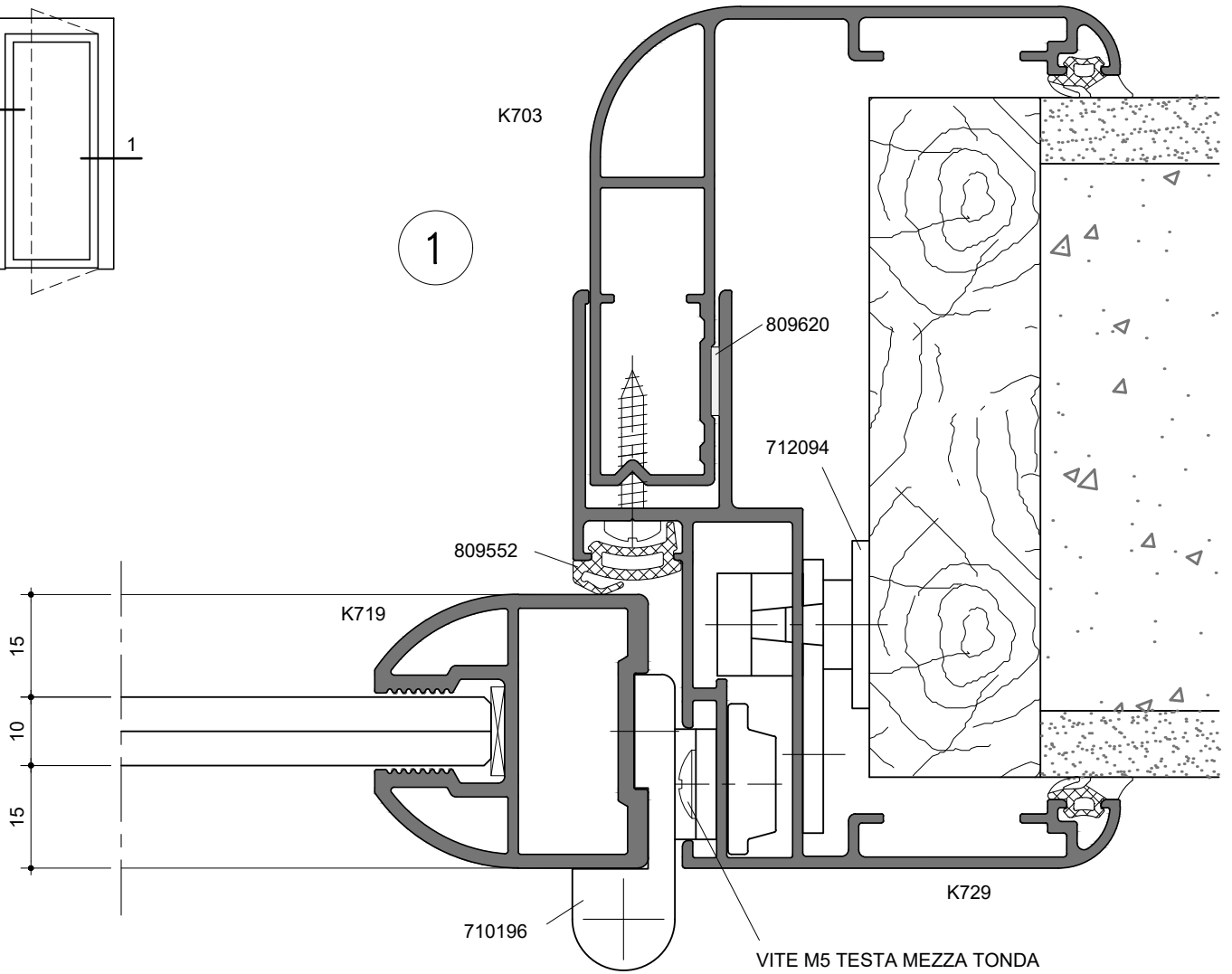
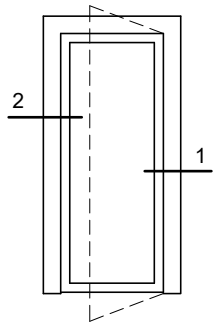
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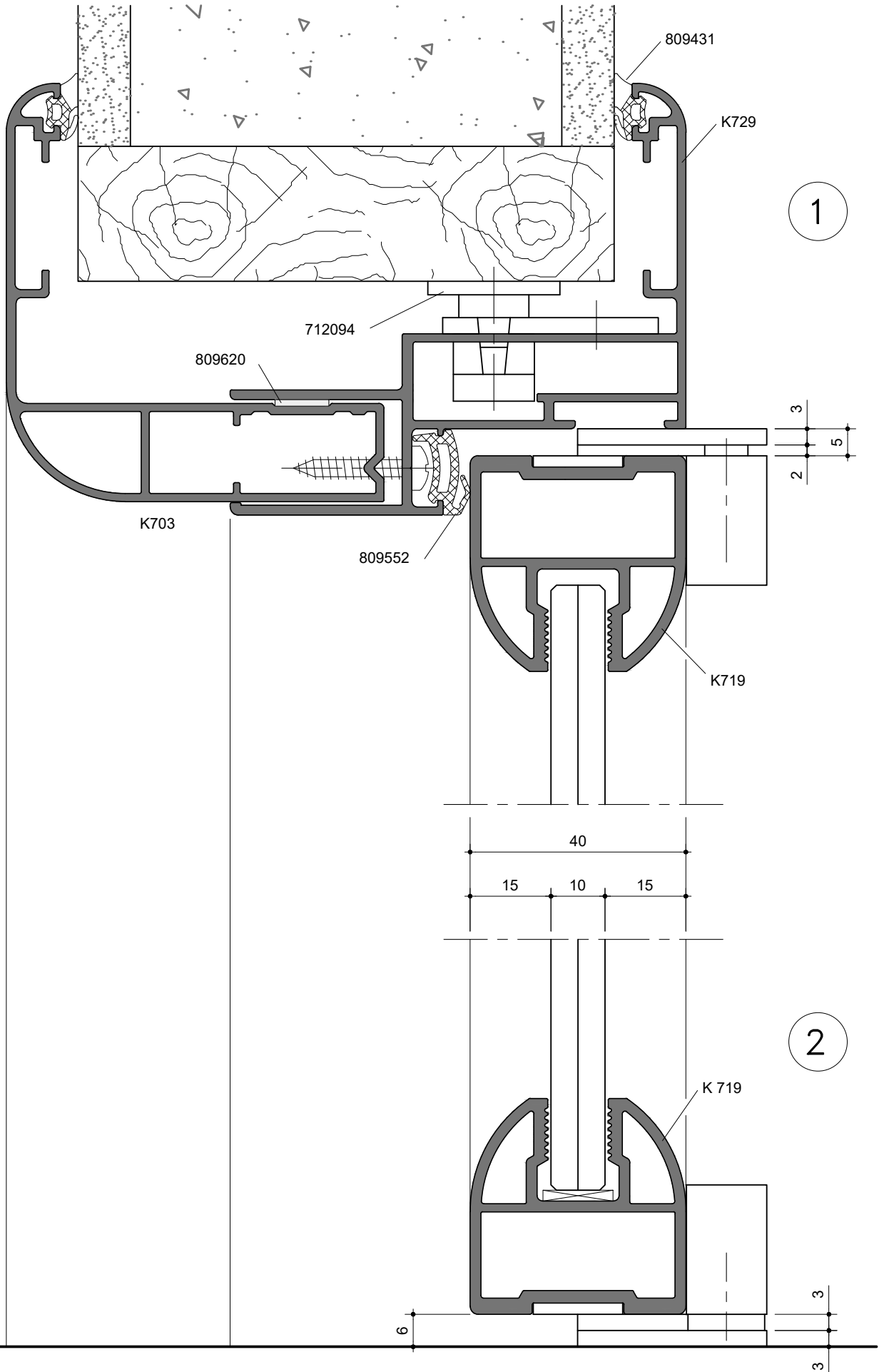
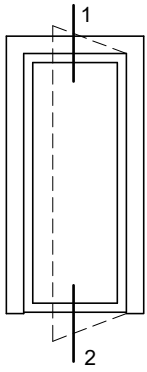


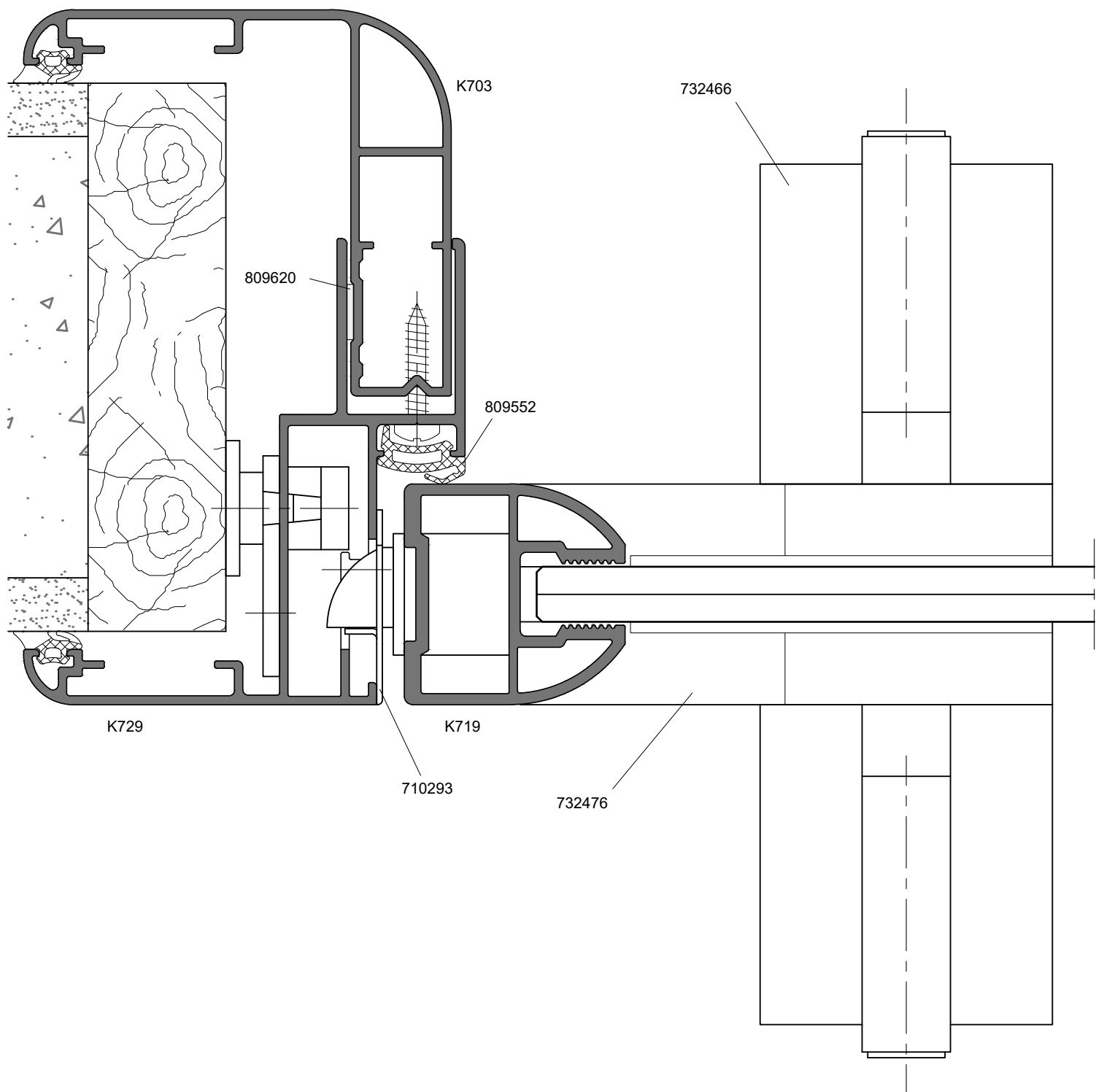
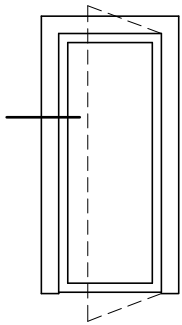
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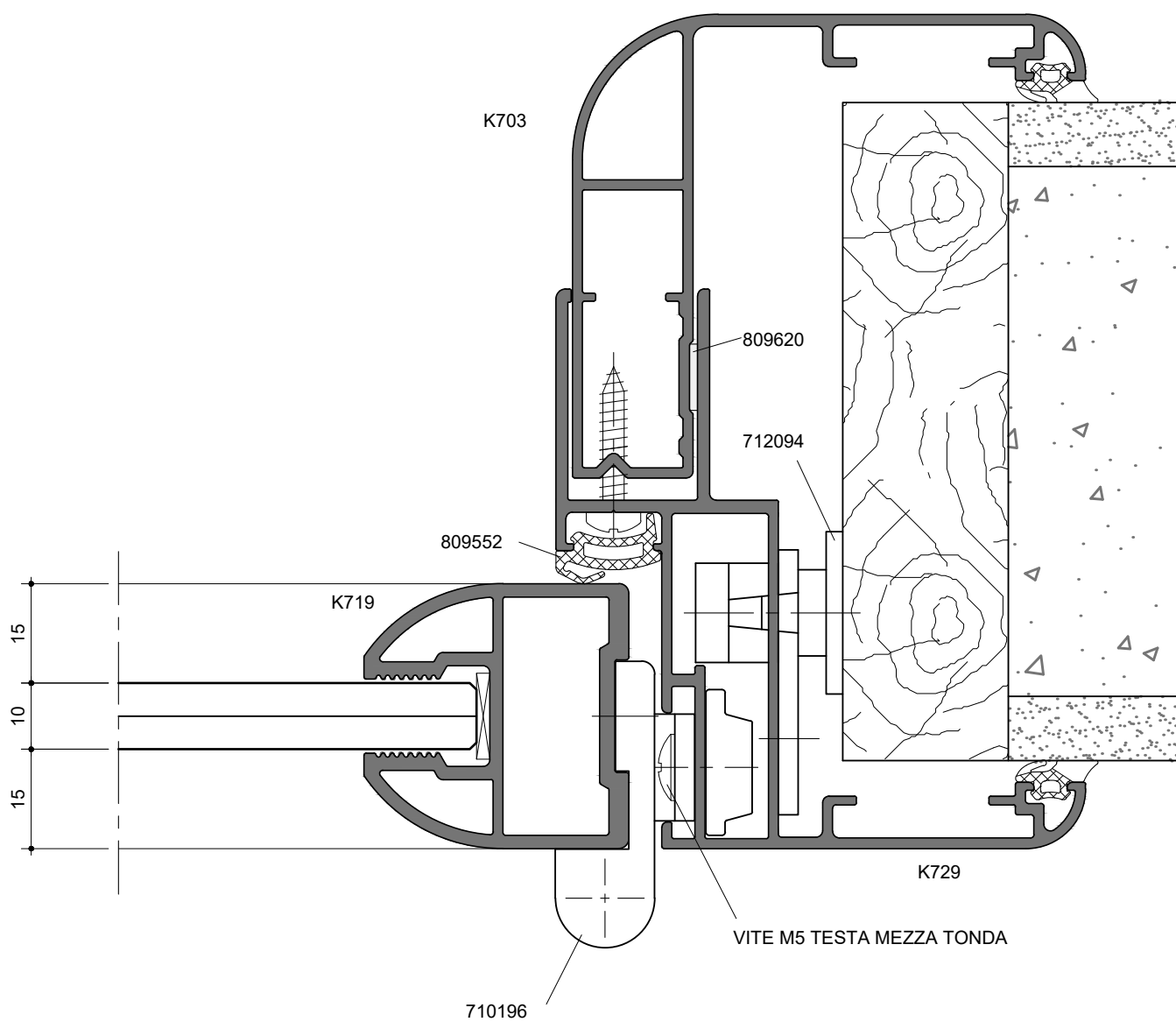
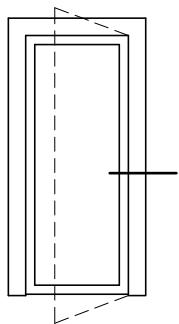




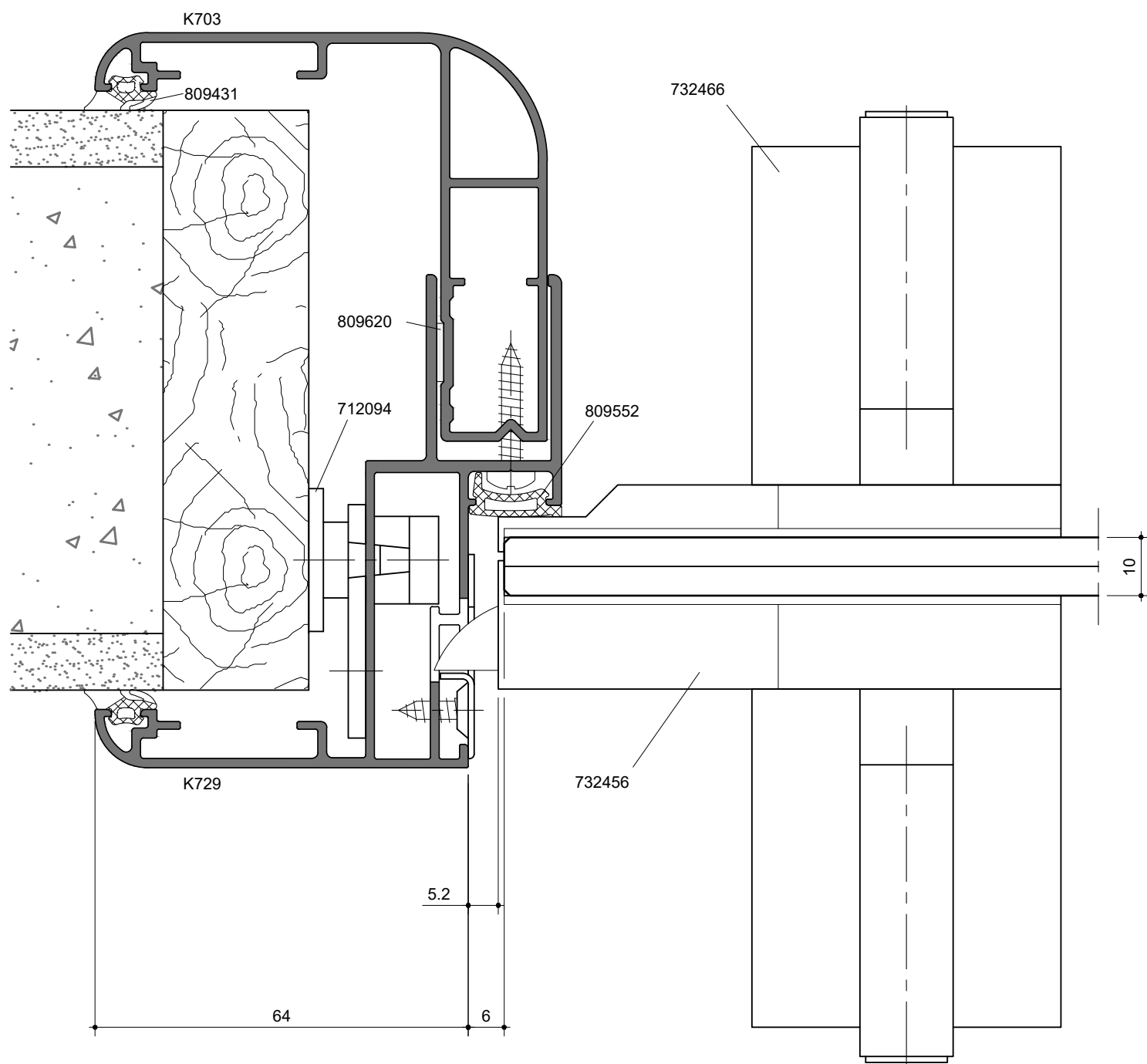
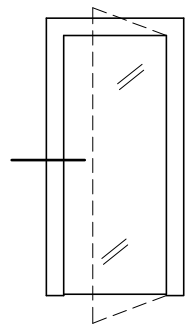




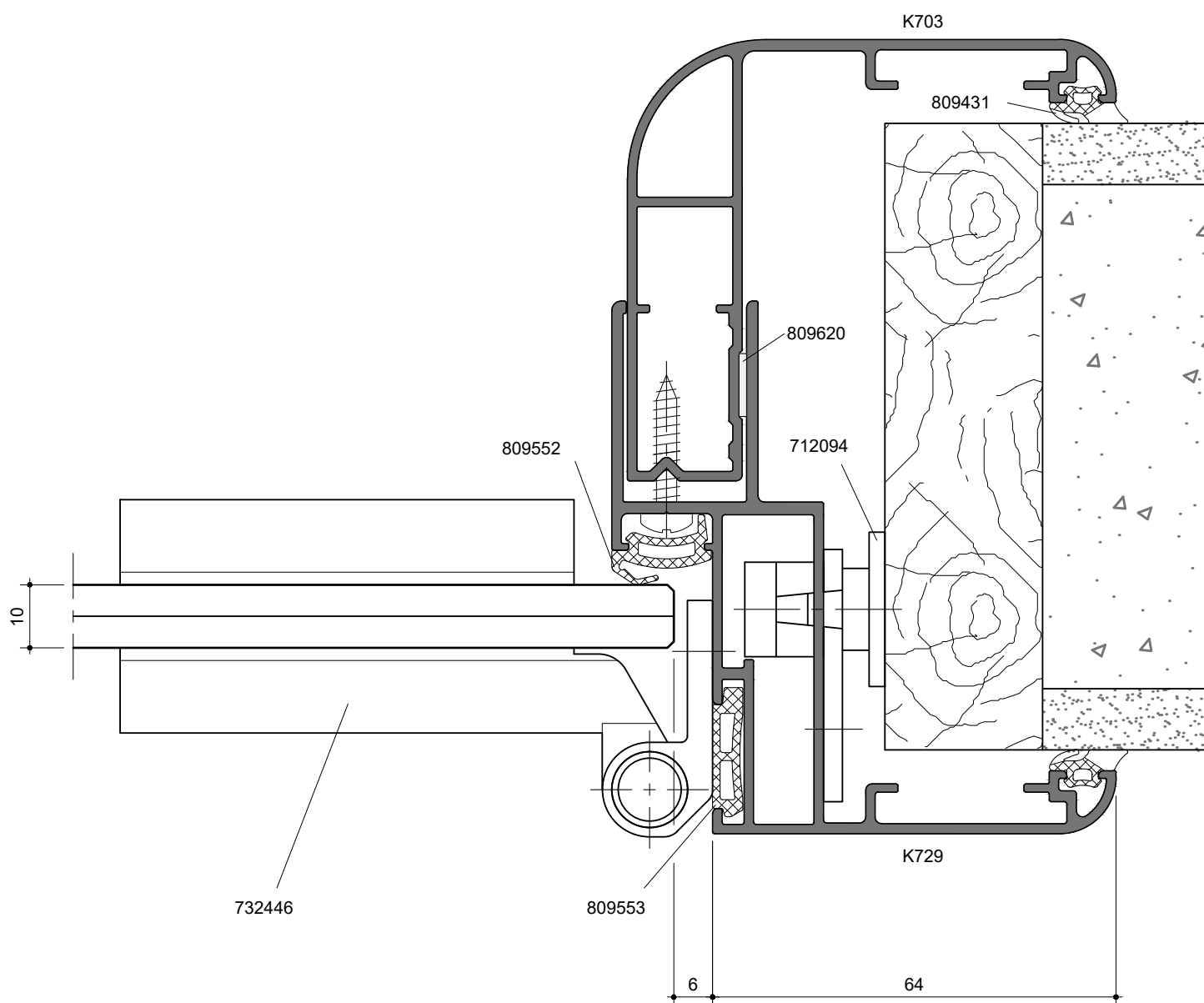
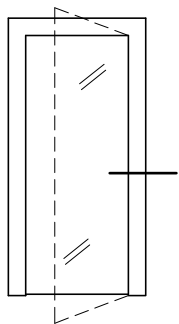




PORTA CON ANTA IN VETRO
GLASS LEAF DOOR

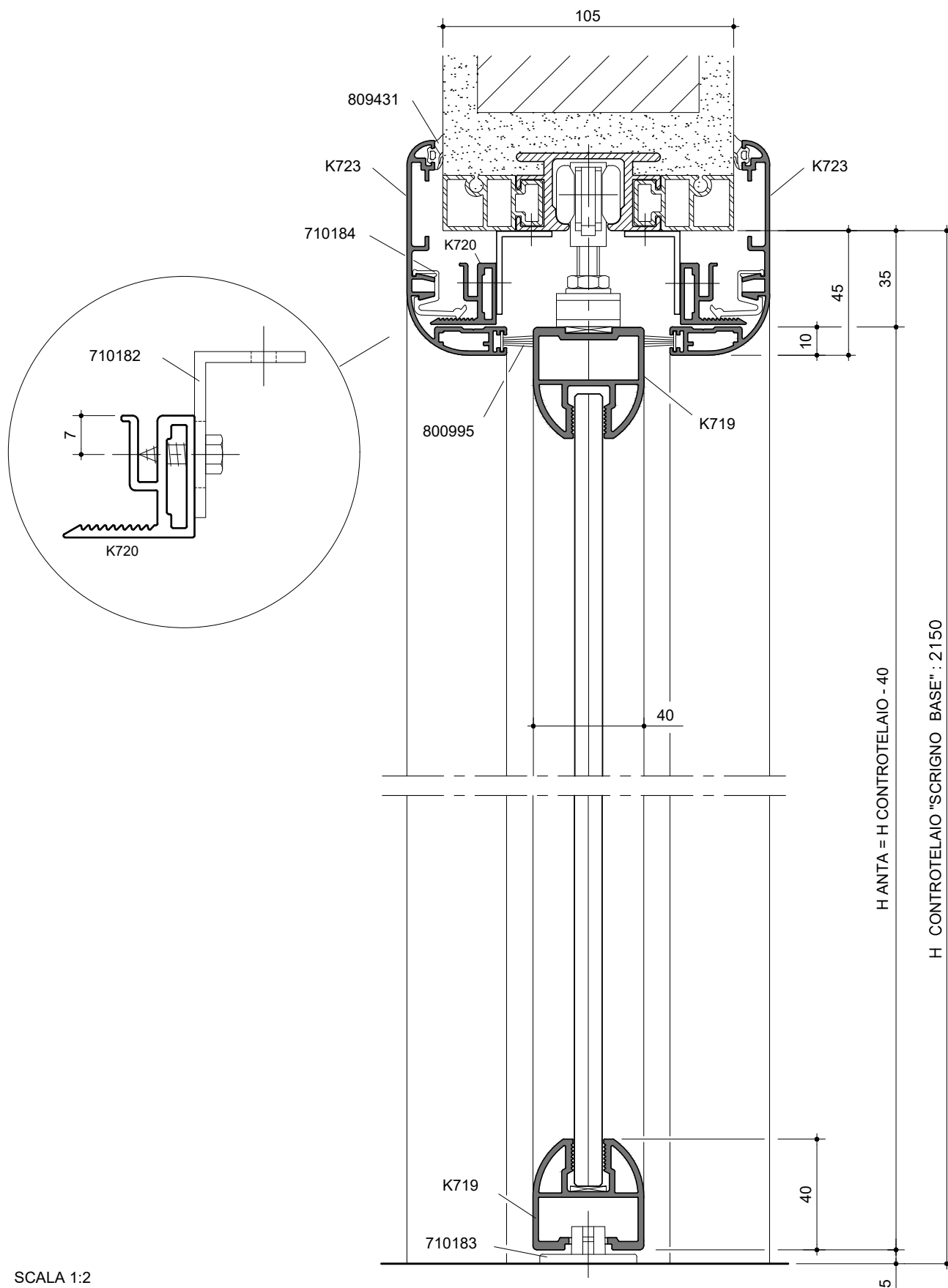
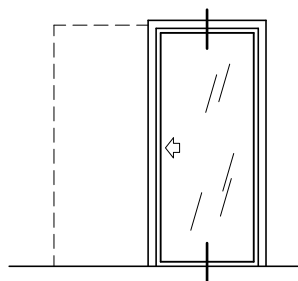


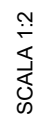
PORTA CON ANTA IN VETRO
GLASS LEAF DOOR



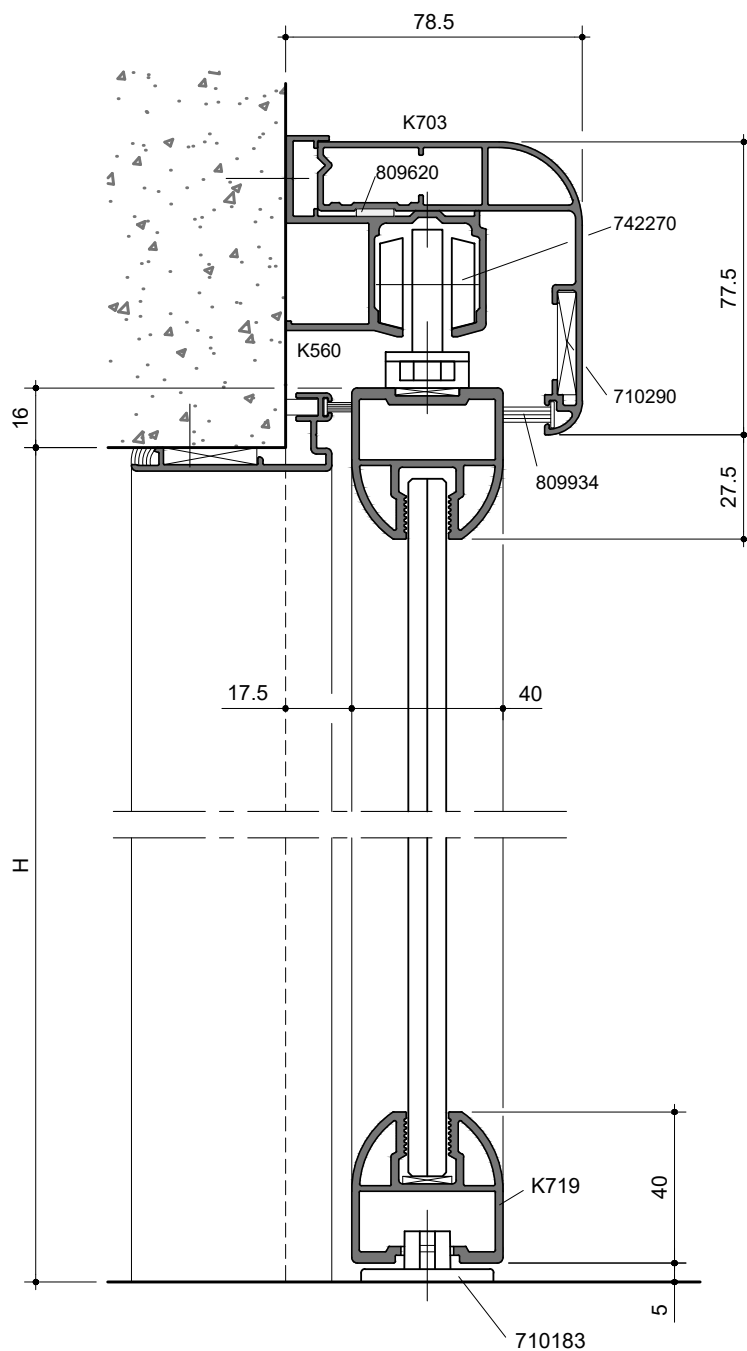
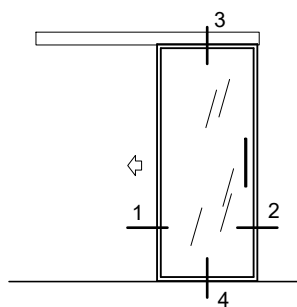
PORTE VETRATE SCORREVOLI A SCOMPARSA
CON CONTROTELAIO "SCRIGNO BASE" PER INTONACO

*GLAZED SLIDING DOORS WITH "SCRIGNO BASE"
COUNTER FRAMES FOR PLASTERING*



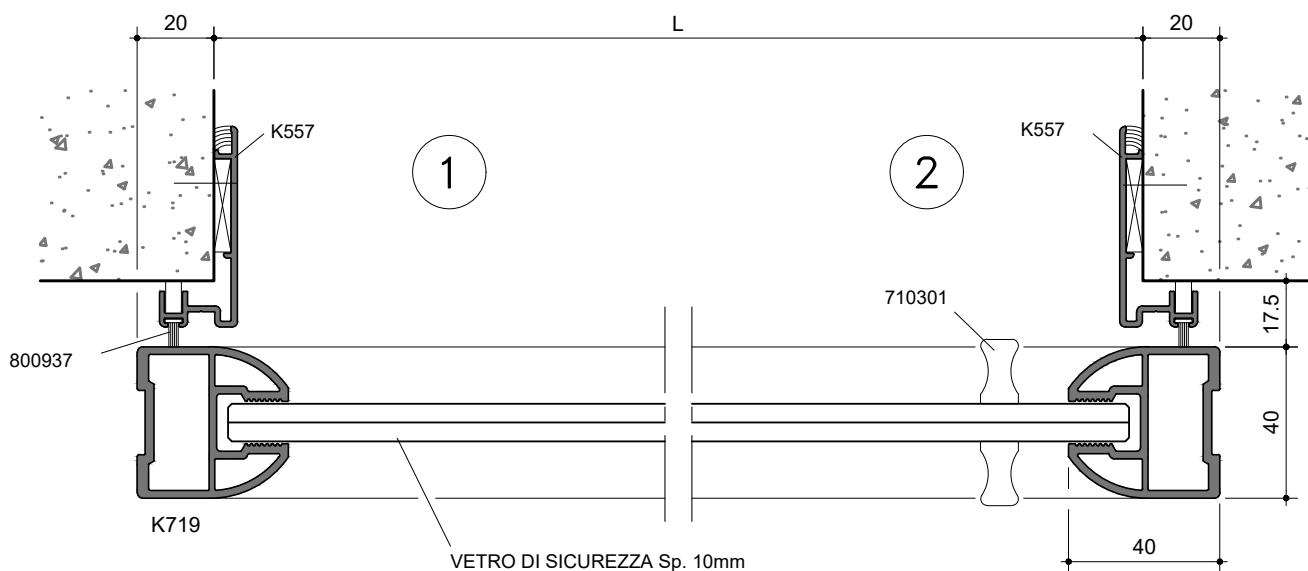


PORTE VETRATE SCORREVOLI A VISTA SENZA SERRATURA
SIGHT SLIDING GLAZED DOORS WITHOUT LOCK



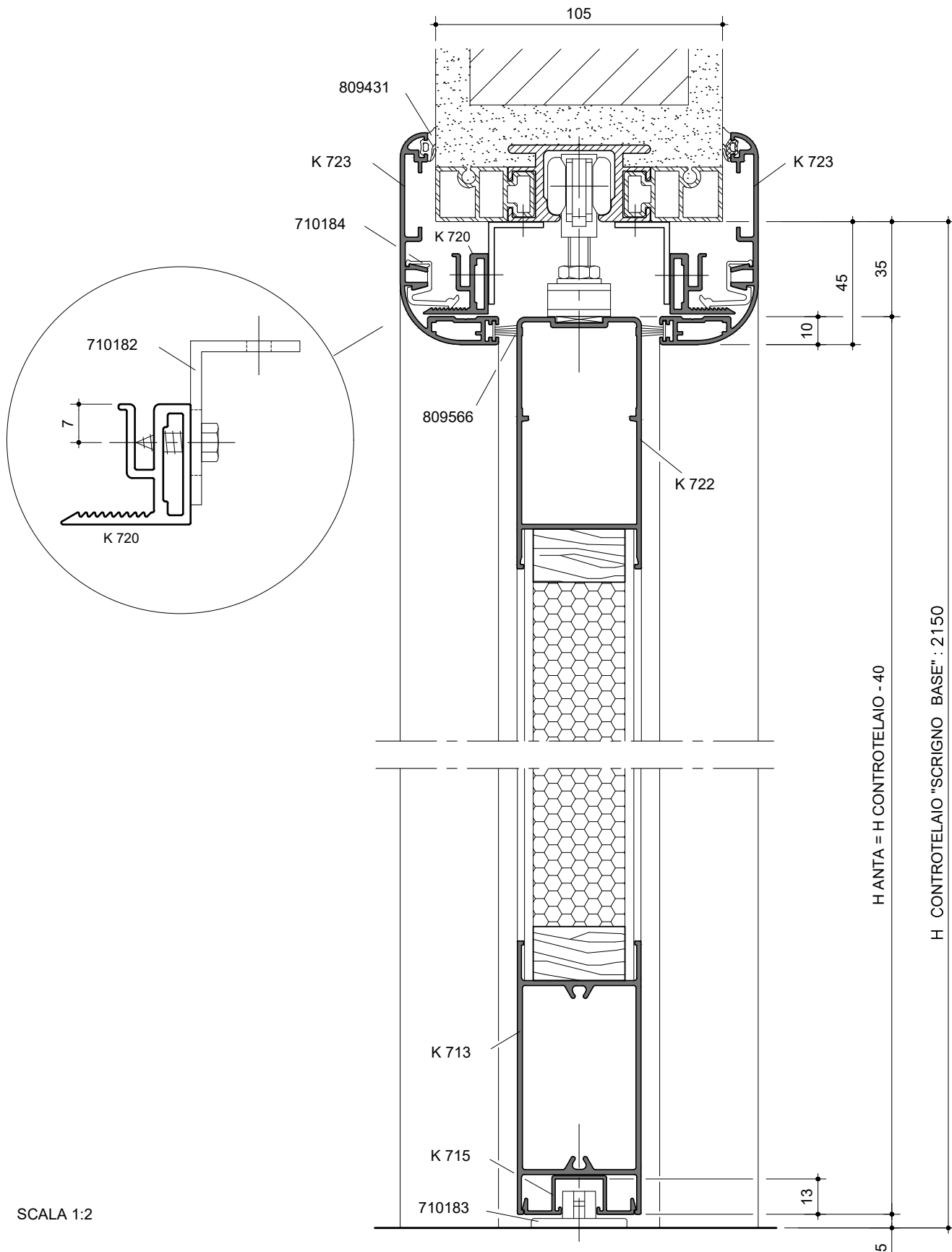
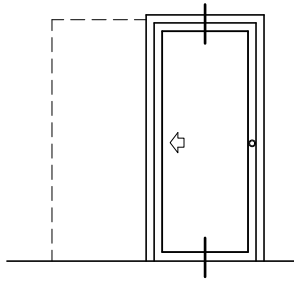
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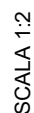
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PORTE SCORREVOLI A SCOMPARSA
CON CONTROTELAIO "SCRIGNO BASE" PER INTONACO

*SLIDING DOORS WITH "SCRIGNO BASE"
COUNTER FRAMES FOR PLASTERING*

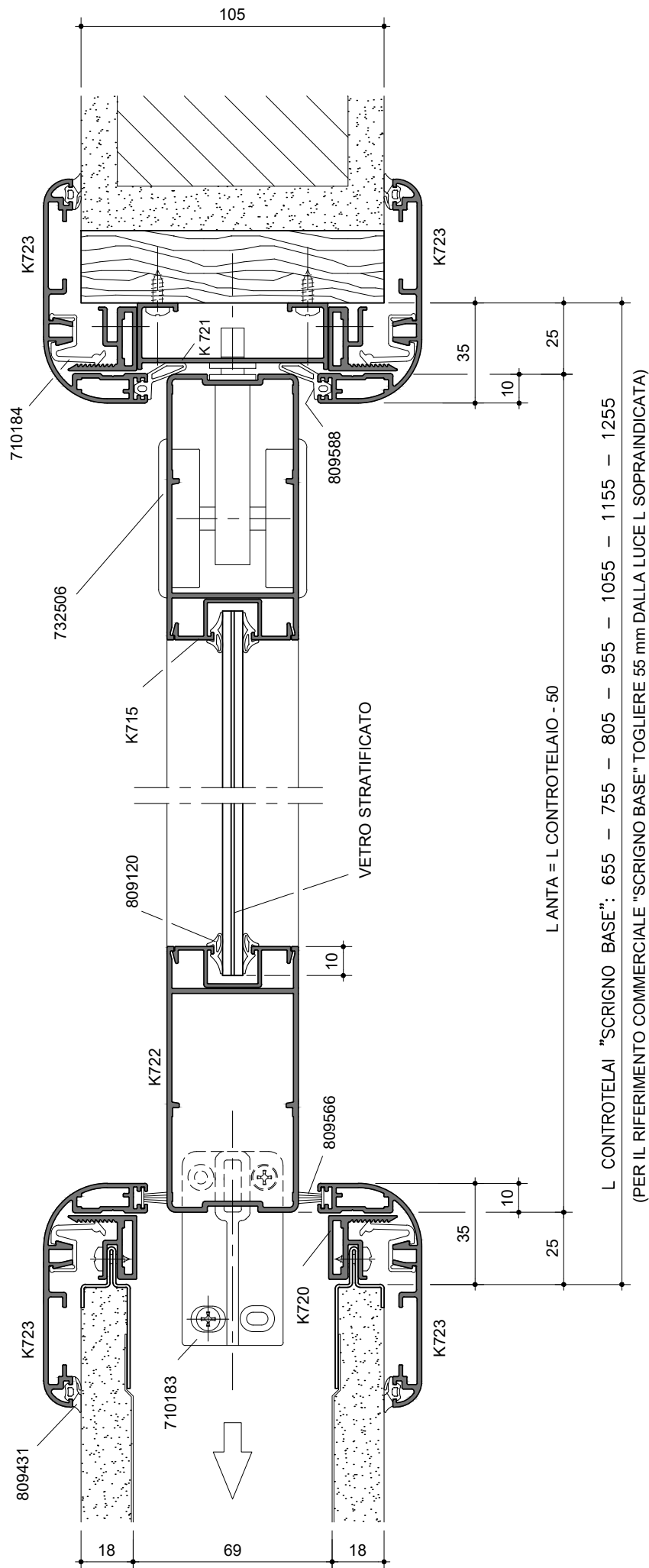
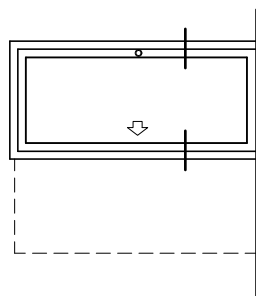




(PER IL RIFERIMENTO COMMERCIALE "SCRIGNO BASE" TOGLIERE 55 mm DALLA LUCE L SOPRAINDICATA)

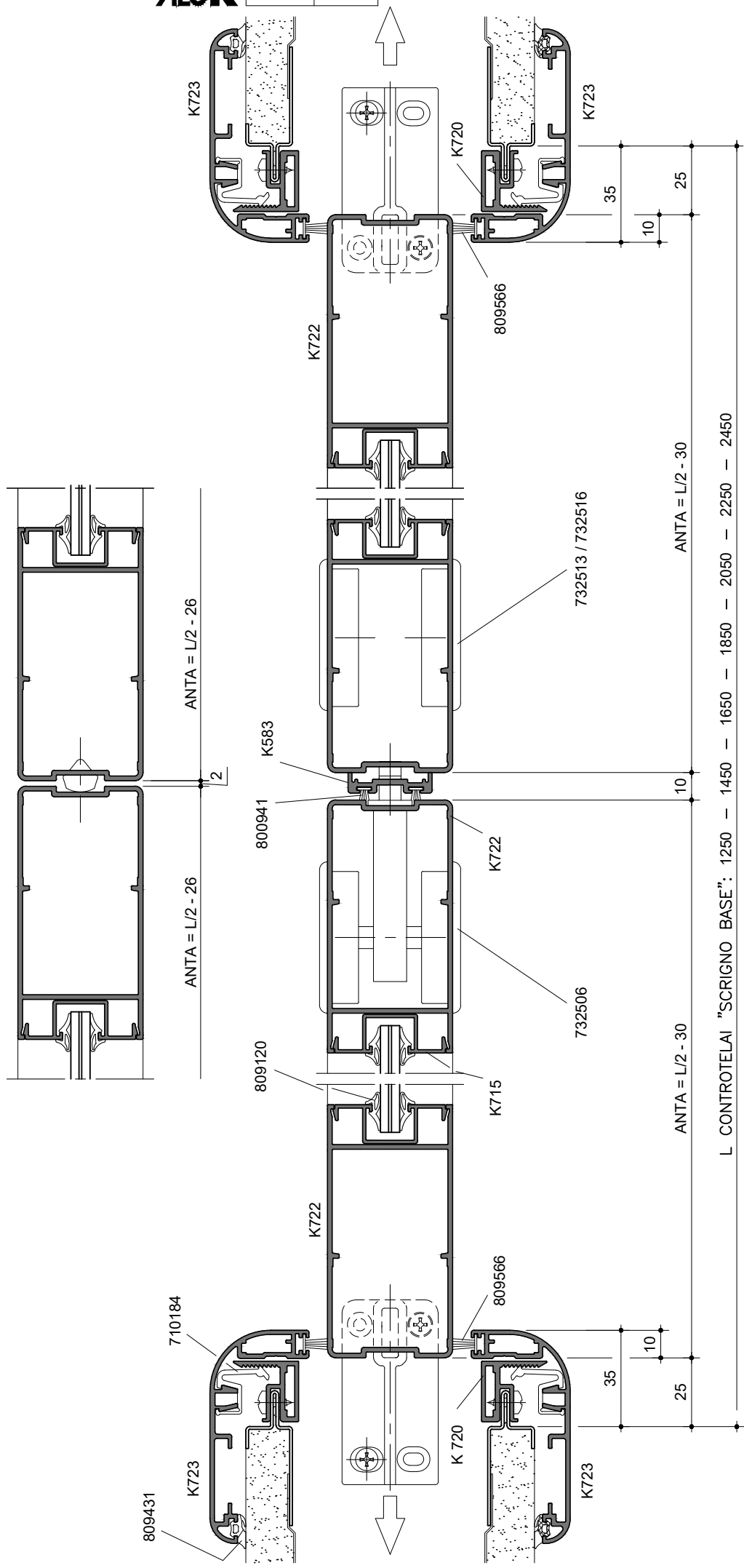
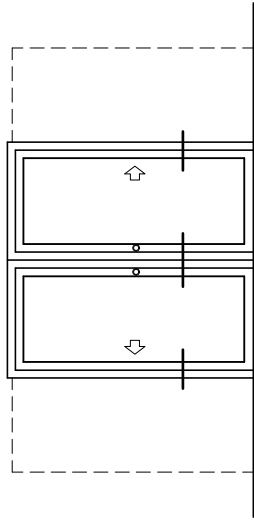
PORTE SCORREVOLI A SCOMPARSA
CON CONTROTELAIO "SCRIGNO BASE" PER INTONACO

SLIDING DOORS WITH "SCRIGNO BASE"
COUNTER FRAMES FOR PLASTERING



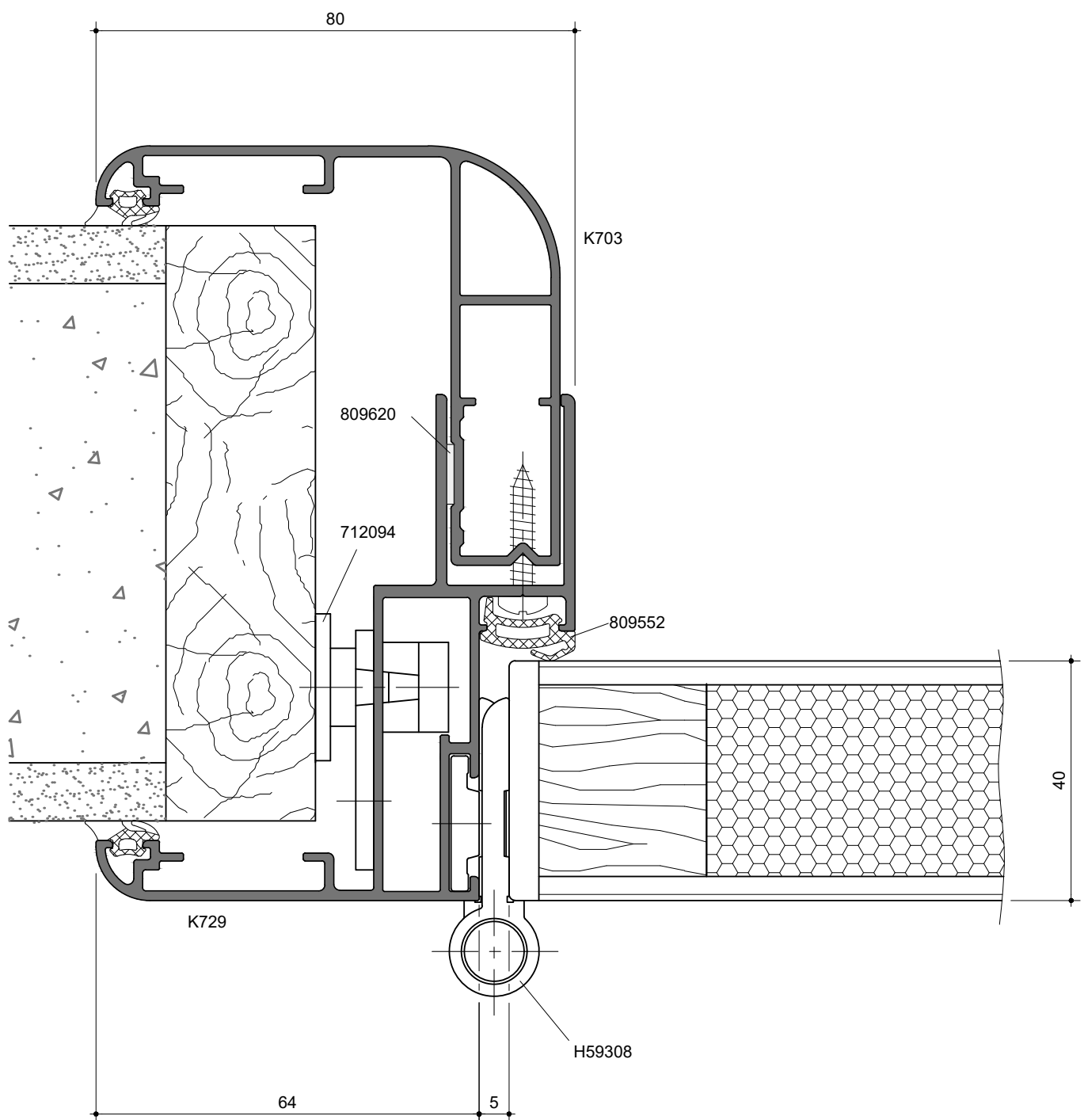
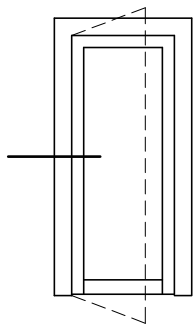
PORTE DUE ANTE SCORREVOLI A SCOMPARSA
CON CONTROTELAIO "SCRIGNO BASE" PER INTONACO

DOUBLE SLIDING DOORS WITH "SCRIGNO BASE"
COUNTER FRAMES FOR PLASTERING

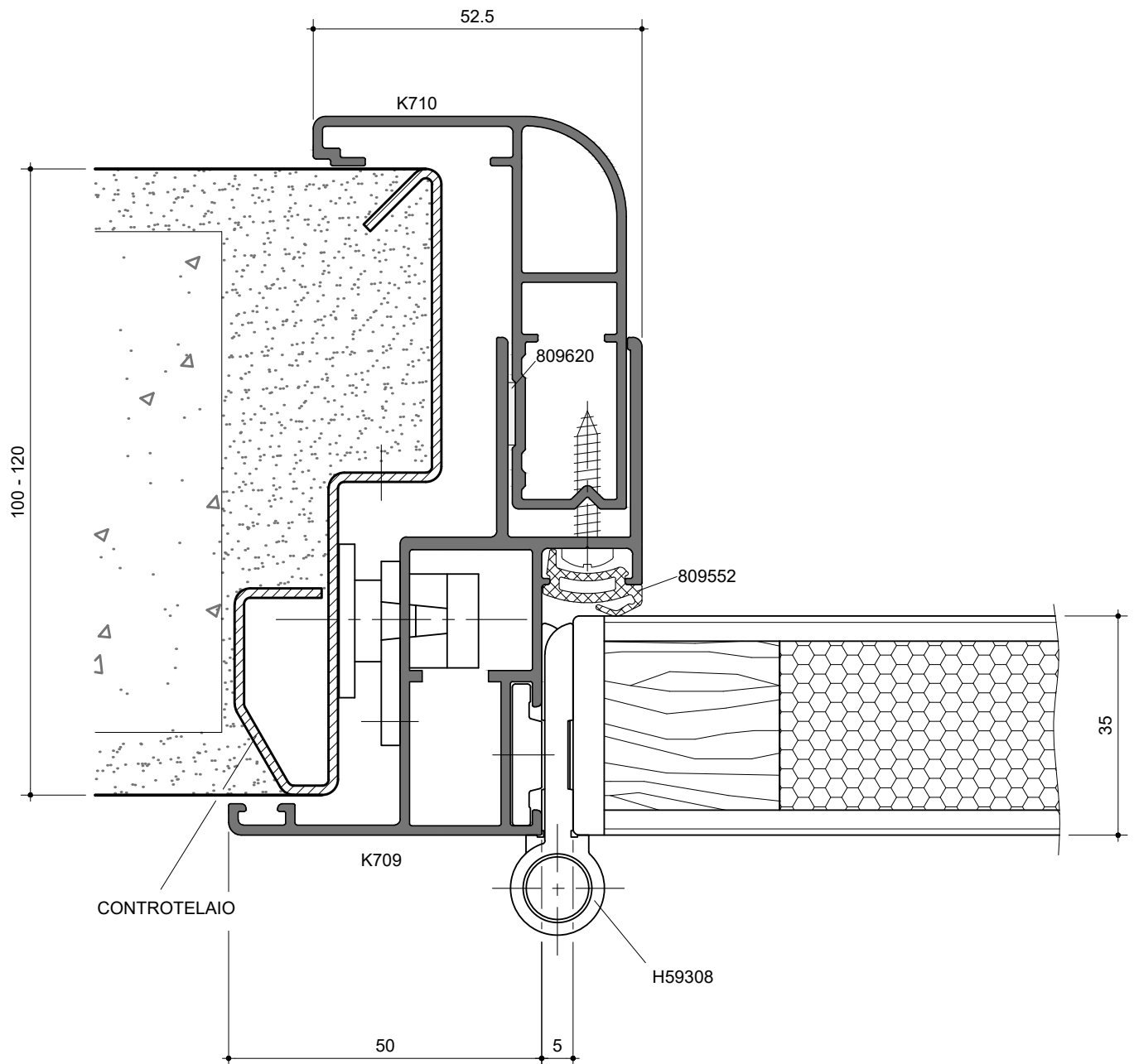
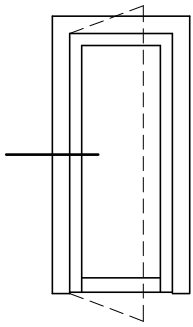


L CONTROTELAIO "SCRIGNO BASE": 1250 - 1450 - 1650 - 1850 - 2050 - 2250 - 2450
(PER IL RIFERIMENTO COMMERCIALE "SCRIGNO BASE" DUE ANTE TOGLIERE 50 mm DALLA LUCE L SOPRAINDICATA)

PORTA CON ANTA IN LEGNO
WOOD LEAF DOOR



PORTA CON ANTA IN LEGNO
WOOD LEAF DOOR

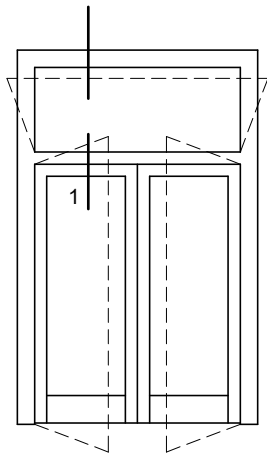


K702

809620

K700

71900X



K727

809120

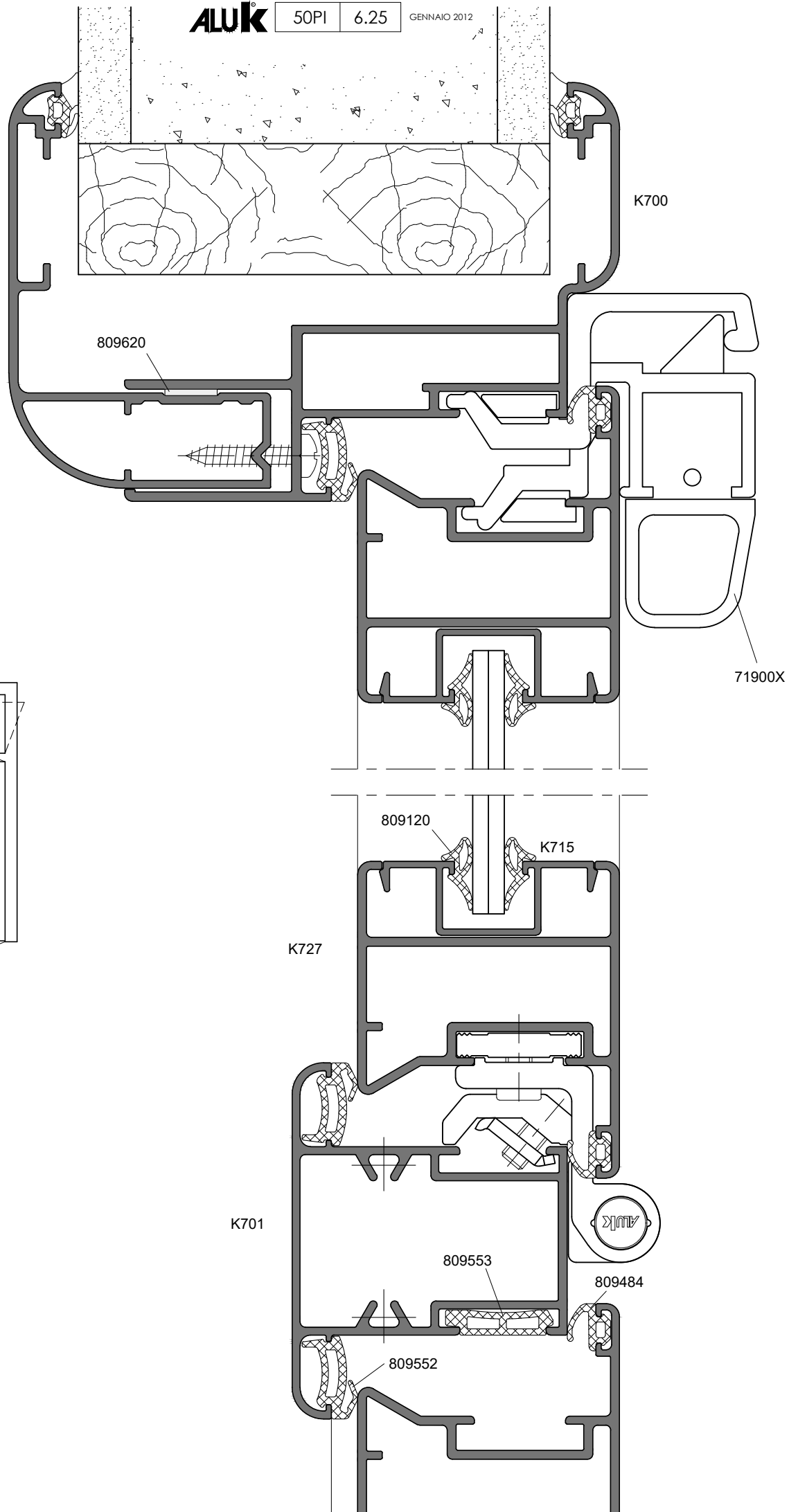
K715

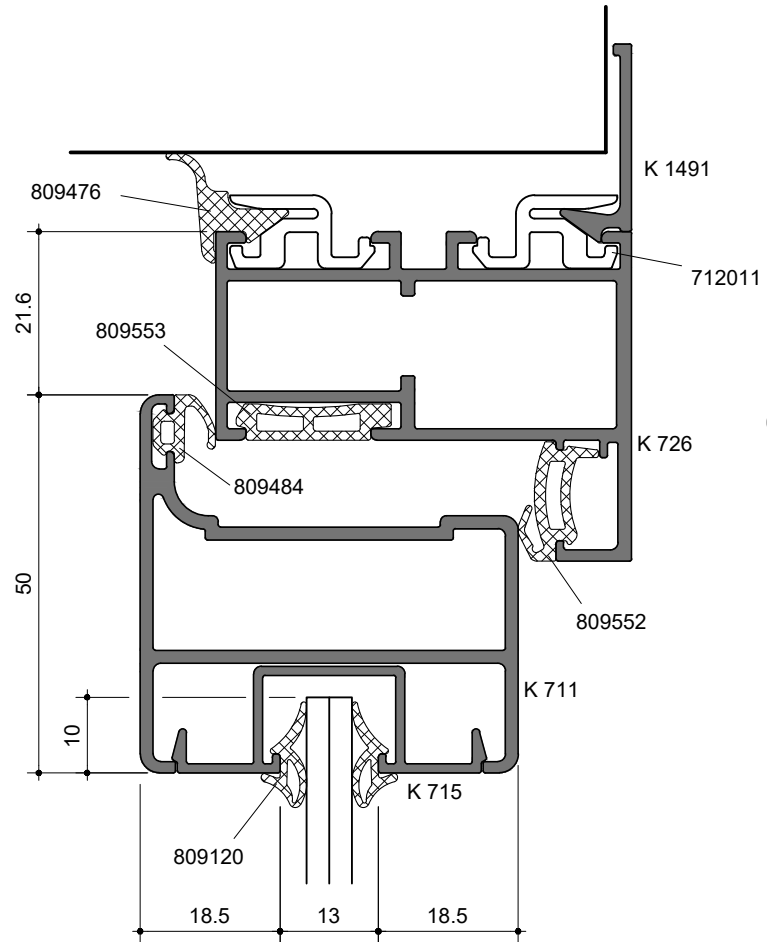
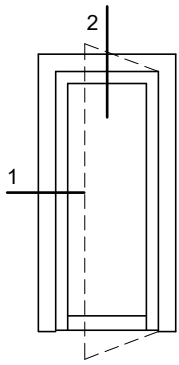
K701

809553

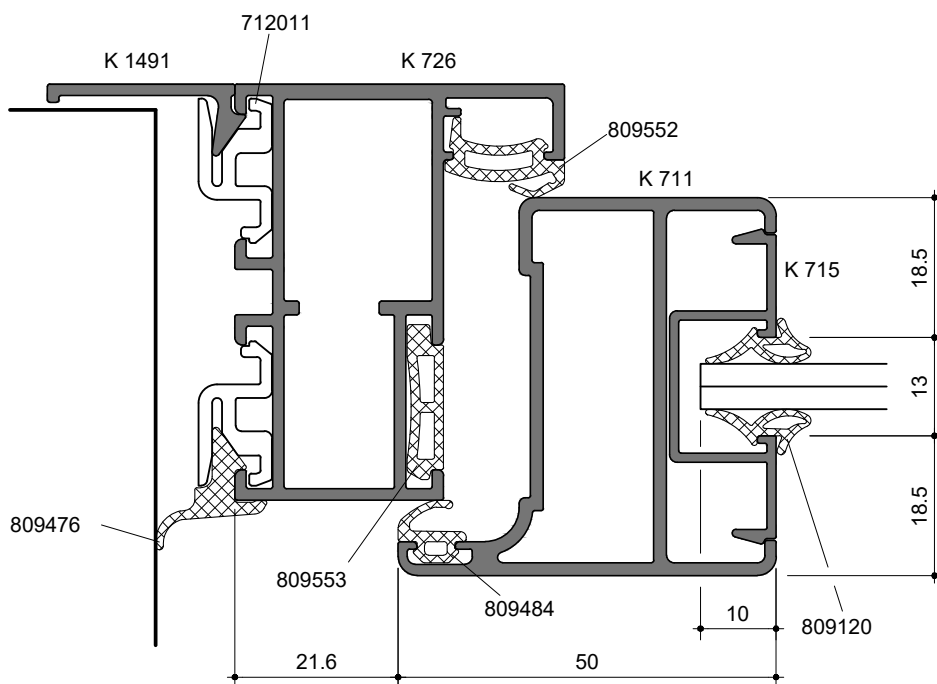
809484

809552





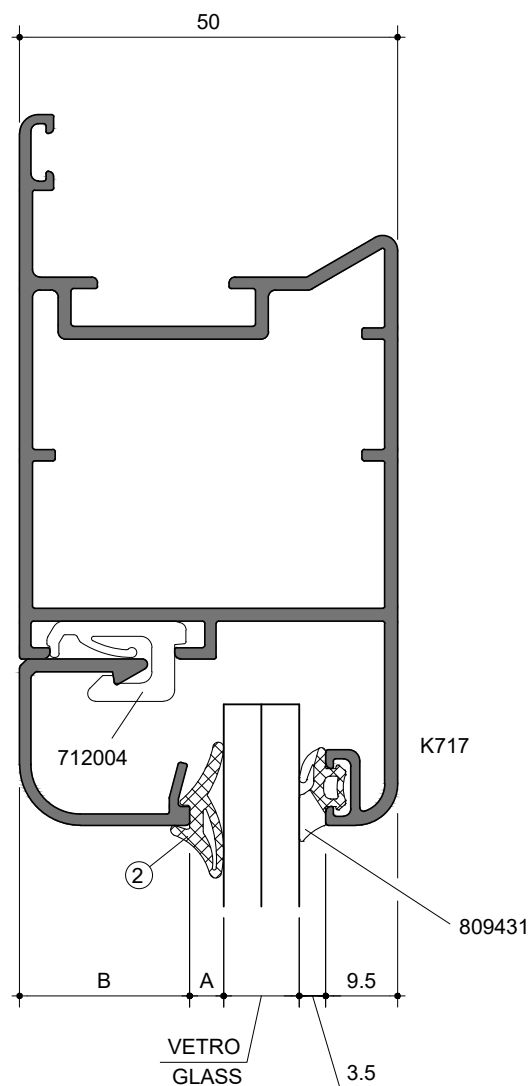
1



2

SCHEMA DI UTILIZZO GUARNIZIONI PER VETRAZIONE BATTENTE K717

K717 WING GLAZING GASKET DIAGRAM



SPAZIO SPACE	3.5	2+3	3+4	4.5+6
	809431	809119	809120	809121

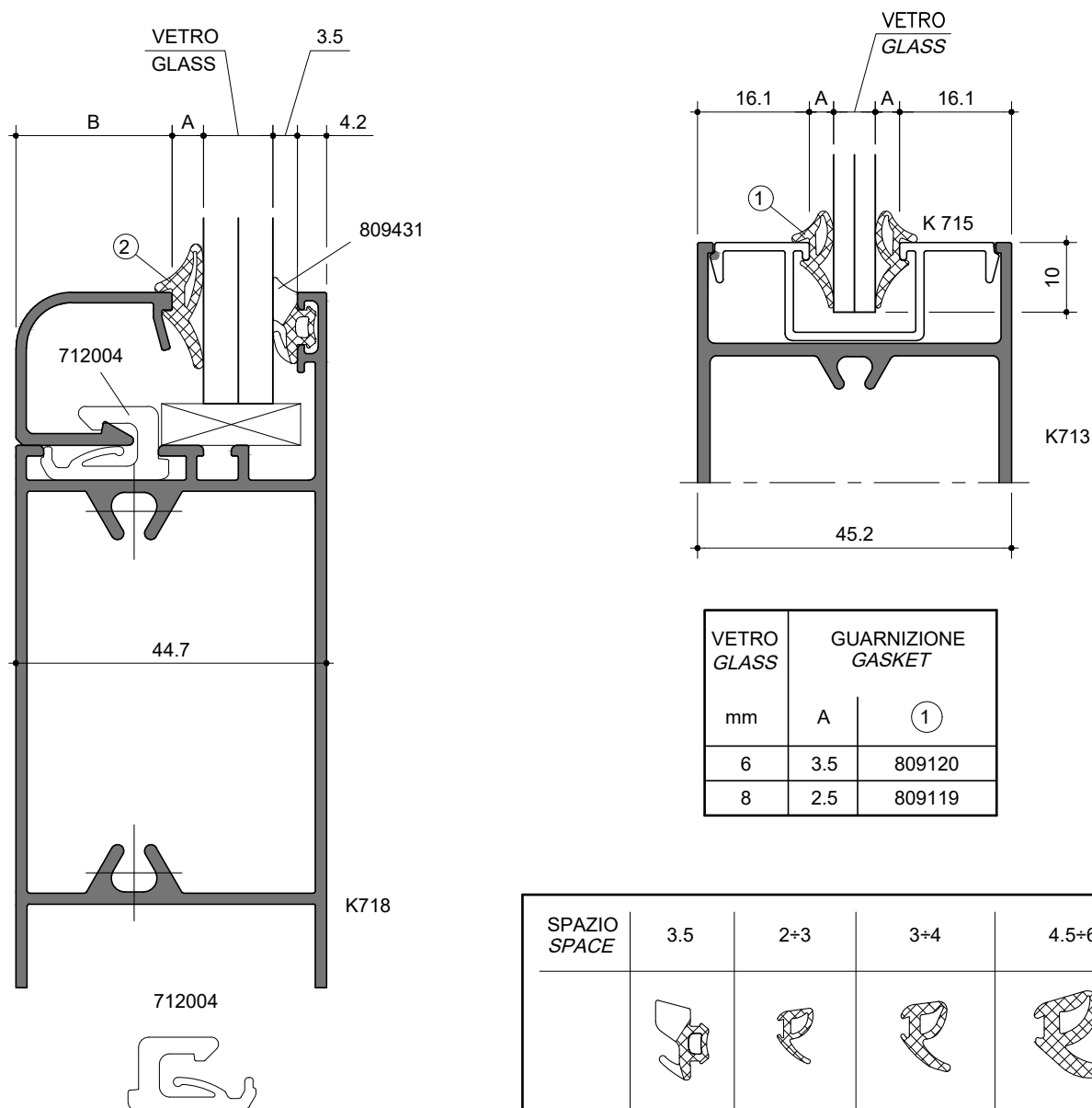
712004



MONTARE 1 CLIPS OGNI 250 mm
INSERT N° 1 CLIPS EACH 250 mm

VETRO GLASS	GUARNIZIONE GASKET		FERMAVETROGLAZING BEAD					
	A	②	B	SQUADRATO SQUARED	TUBOLARE TUBULAR	STONDATO RADIAL	A CLIPS WITH CLIPS *	
6	5	809121	26	K1606	K1616	K1626	-	-
8	3	809119	26	K1606	K1616	K1626	-	-
10	4.5	809120	22.5	K1605	-	K1625	K1445	K1465 ●
20	5	809121	15.5	K1603	K1613	K1623	K1443	K1463 ●
30	5.5	809121	5	K1400	-	-	-	-
● ARTICOLO IN ESAURIMENTO - UNTIL STOCK IS FINISHED								

SCHEMA DI UTILIZZO GUARNIZIONI PER VETRAZIONE BATTENTE K718 K718 WING GLAZING GASKET DIAGRAM



MONTARE 1 CLIPS OGNI 250 mm
INSERT N° 1 CLIPS EACH 250 mm

SPAZIO SPACE	3.5	2+3	3+4	4.5+6
	809431	809119	809120	809121

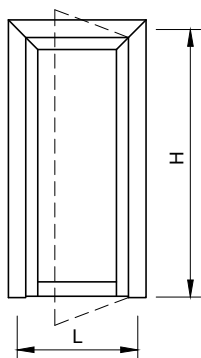
VETRO GLASS mm	GUARNIZIONE GASKET		FERMAVETROGLAZING BEAD					
	A	②	B	SQUADRATO SQUARED	TUBOLARE TUBULAR	STONDATO RADIAL	A CLIPS WITH CLIPS *	
6	5	809121	26	K1606	K1616	K1626	-	-
8	3	809119	26	K1606	K1616	K1626	-	-
10	4.5	809120	22.5	K1605	-	K1625	K1445	K1465 ●
20	5	809121	12	K1602	K1612	K1622	K1442	K1462 ●
30	2	809119	5	K1400	-	-	-	-

● ARTICOLO IN ESAURIMENTO - UNTIL STOCK IS FINISHED

N.B. I VALORI RIPORTATI NELLA TABELLA SONO TEORICI E POTREBBERO VARIARE IN FUNZIONE DELLE TOLLERANZE DEI VARI ELEMENTI.
N.B. VALUES SHOWN IN THE TABLE ARE THEORETICAL AND COULD VARY DEPENDING ON ELEMENTS TOLLERANCES.

PORTA AD UN'ANTA

SINGLE WING DOOR



PESO INDICATIVO (dimensioni in m)

L x 4.62 = +

H x 6.34 = =

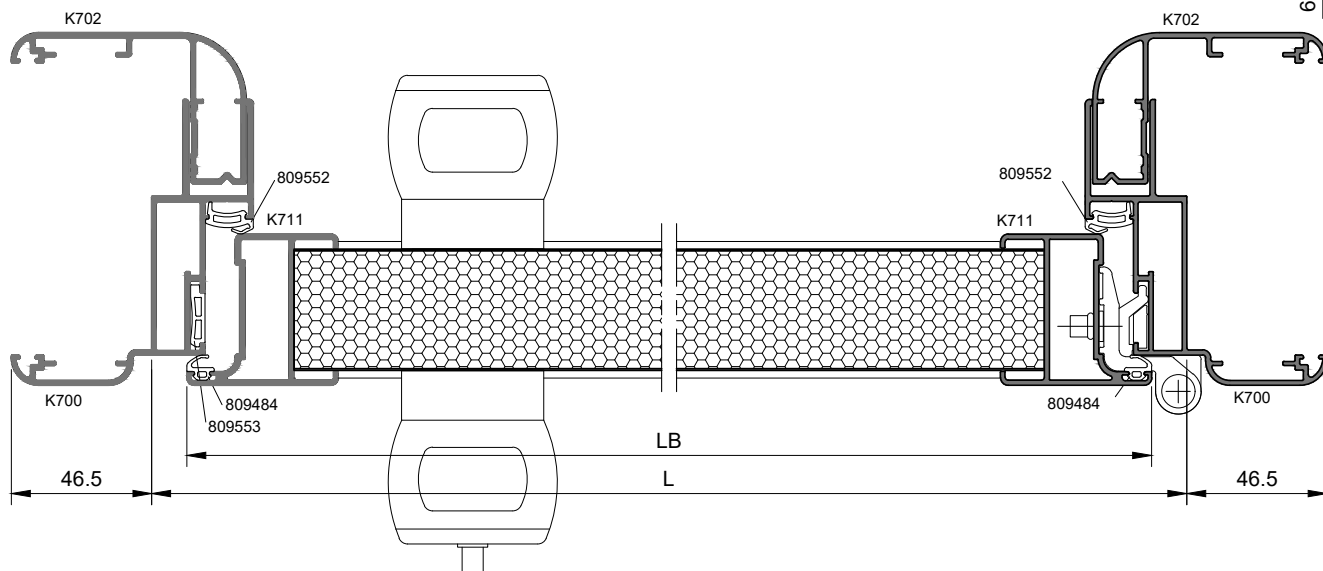
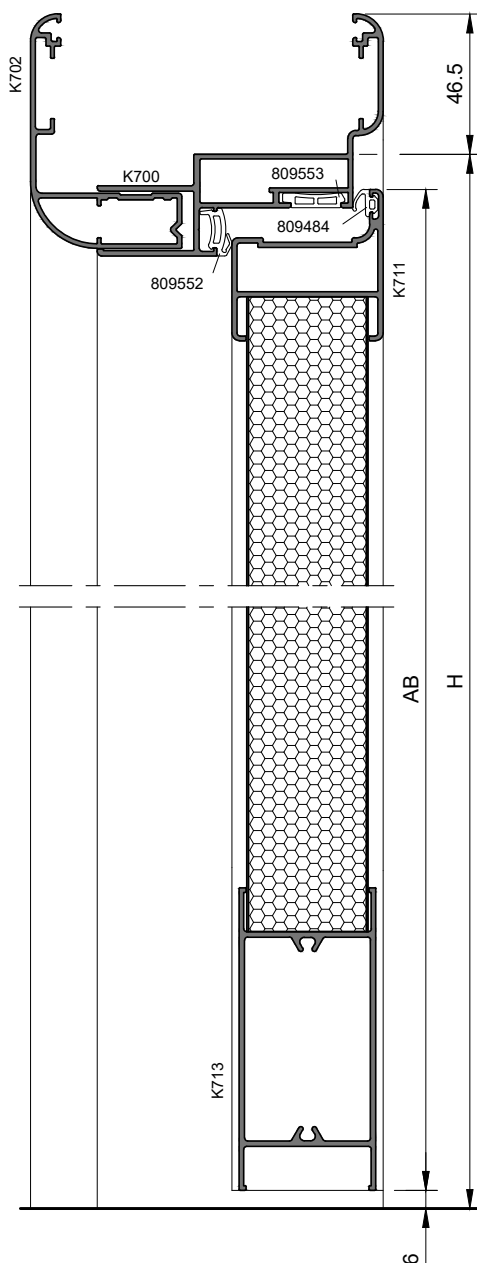
Totale Kg

PROFILATI		Pz	misura	taglio
K700	Traverso stipite	1	L + 93	45°-45°
K700	Montante stipite DX	1	H + 46.5	45°-90°
K700	Montante stipite SX	1	H + 46.5	90°-45°
K702	Controstipite trasverso	1	L + 93	45°-45°
K702	Controstipite montante DX	1	H + 46.5	45°-90°
K702	Controstipite montante SX	1	H + 46.5	90°-45°
K711	Traverso battente	1	L - 23	(=LB) 45°-45°
K711	Montante battente DX	1	H - 17.5	(=AB) 45°-90°
K711	Montante battente SX	1	H - 17.5	(=AB) 90°-45°
K713	Zoccolo	1	L - 123	90°-90°

ACCESSORI		Pz	
709616/709617	Tappi copriforo	4	
710084	Squadretta a pulsante battente	2	
710180	Squadretta di allineamento	4	
710407	Squadretta a pulsante stipite	4	
71109X	Cerniera due ali	3	
712090	Tappo terminale profilo K 713	2	
712094	Regolatore per fissaggio	-	(In base alle dimensioni)
-	Serratura a pomello+incontro	1	

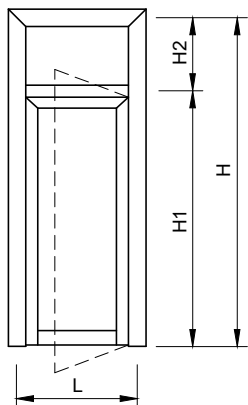
GUARNIZIONI		misura
809484	Guarnizione di battuta interna	L + 2H
809552	Guarnizione di battuta esterna	L + 2H
809553	Guarnizione di finitura	L + 2H

VETRI	Pz	larghezza	altezza
Pannello sp. 40 mm	1	L - 94	H - 138.5



PORTA AD UN'ANTA CON SOPRALUCE

SINGLE WING DOOR WITH FIXED TRANSOM



PESO INDICATIVO (dimensioni in m)

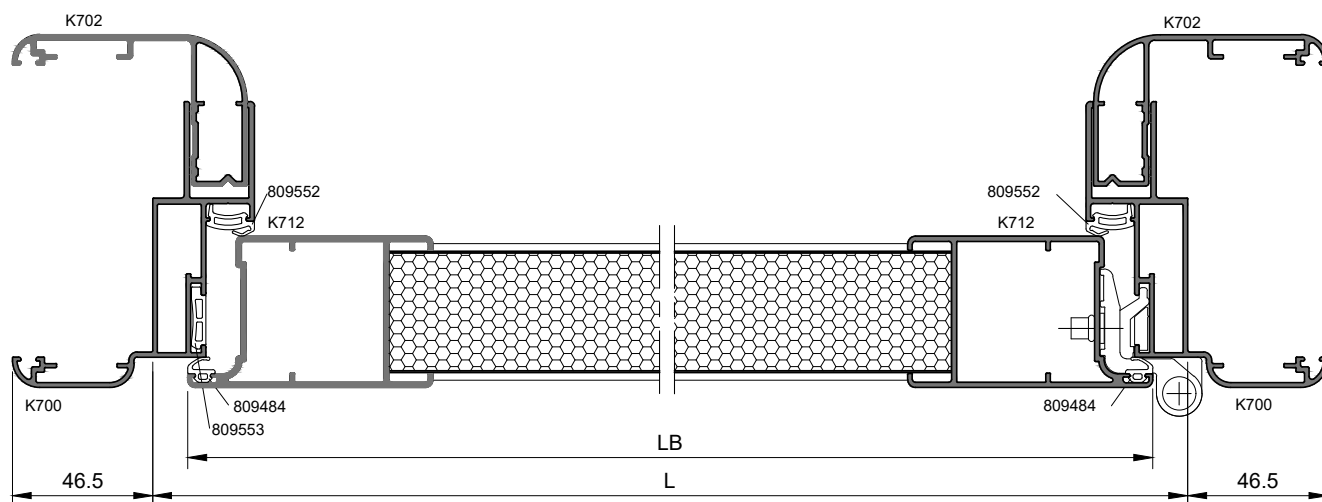
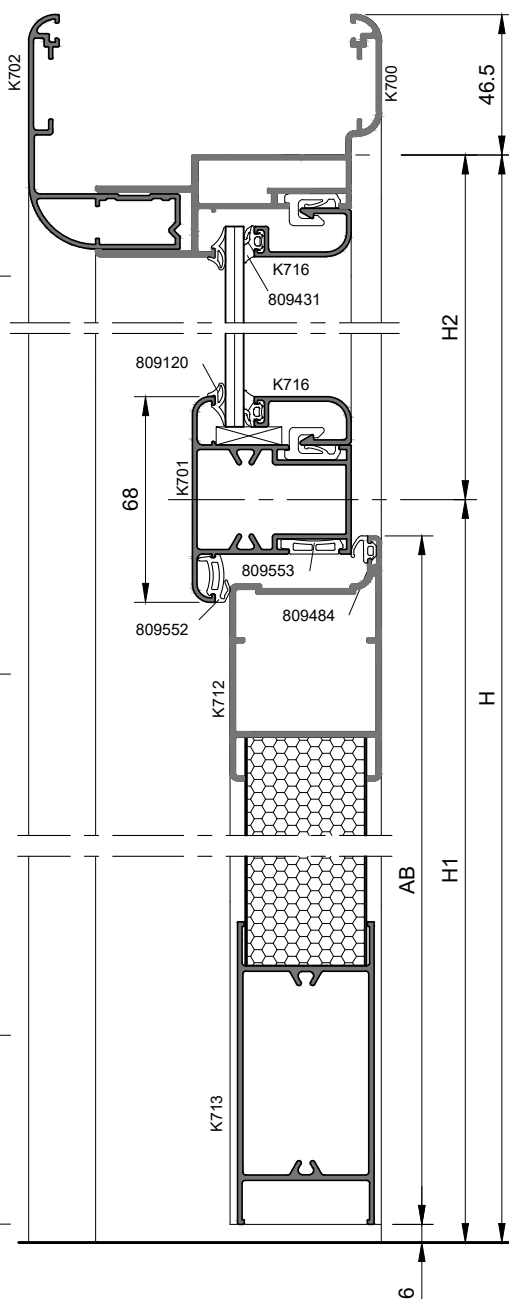
L x 6.30 = +
H1..... x 6.34 = +
H2..... x 5.19 = =
Totale Kg

PROFILATI	Pz	misura	taglio
K700	1	L + 93	45°-45°
K700	1	H + 46.5	45°-90°
K700	1	H + 46.5	90°-45°
K701	1	L - 35	90°-90°
K702	1	L + 93	45°-45°
K702	1	H + 46.5	45°-90°
K702	1	H + 46.5	90°-45°
K712	1	L - 23	(=LB) 45°-45°
K712	1	H1 - 18	(=AB) 45°-90°
K712	1	H1 - 18	(=AB) 90°-45°
K713	1	L - 185	90°-90°
K716	2	L - 35	45°-45°
K716	2	H2 - 35.5	45°-45°

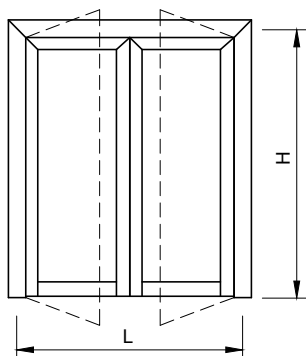
ACCESSORI	Pz
709616/709617	4
710084	2
710180	4
710407	4
71109X	3
712090	2
712004	-
712094	-
732300	1
732301	1
732305	1
-	1

GUARNIZIONI	misura
809120	2L + 2H2
809431	2L + 2H2
809484	L + 2H1
809552	L + 2H1
809553	L + 2H1

VETRI	Pz	larghezza	altezza
Pannello sp. 40 mm	1	L - 156	H1 - 139
Vetrocamera sp. 6 mm	1	L - 47	H2 - 47.5



PORTA A DUE ANTE DOUBLE WING DOOR



PESO INDICATIVO (dimensioni in m)

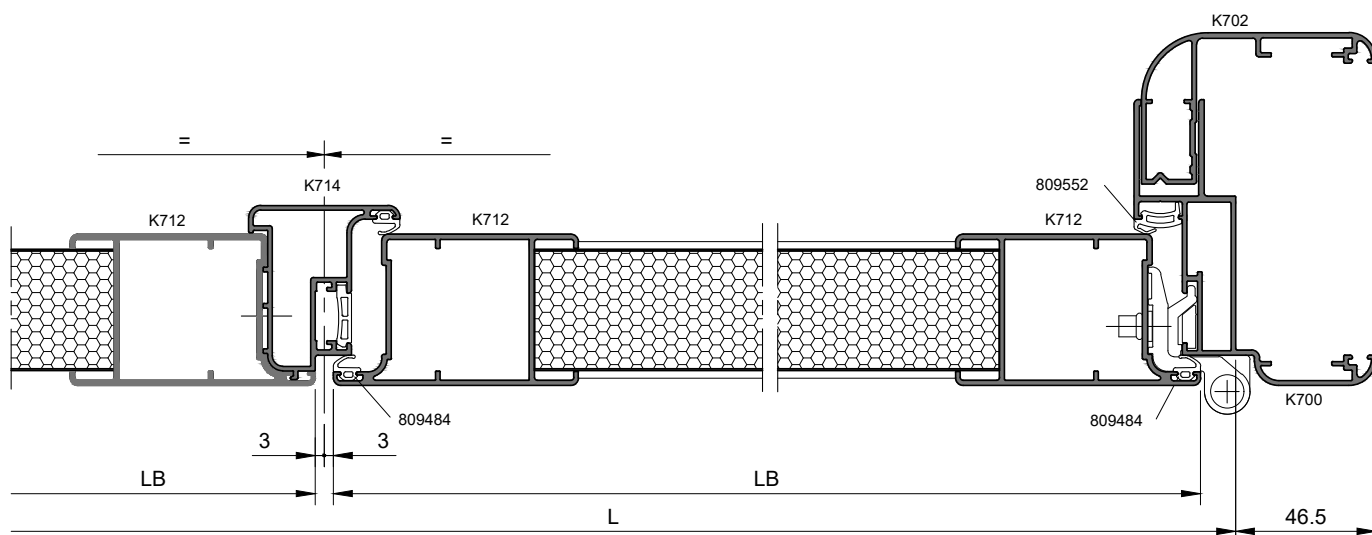
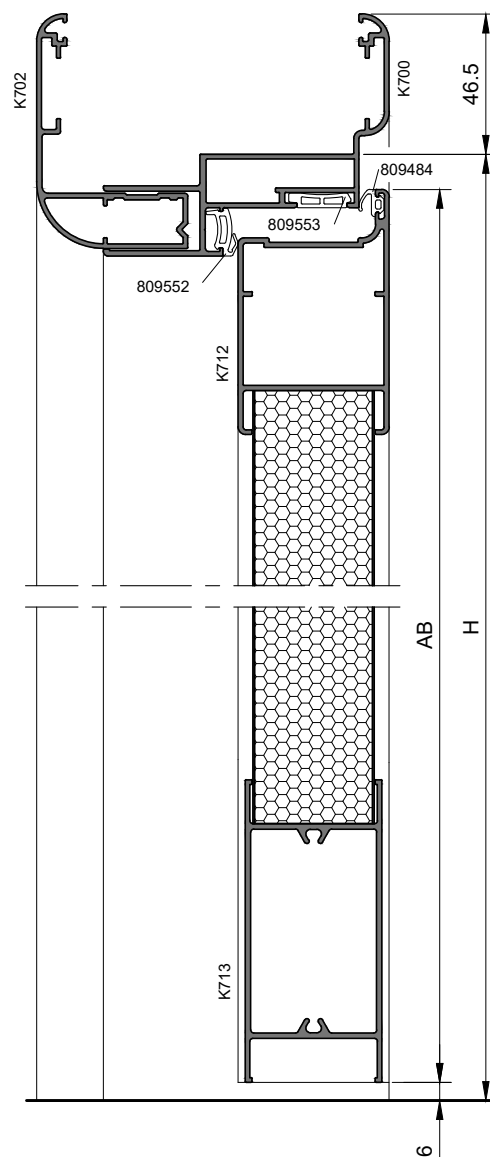
L x 4.62 = +
H x 9.03 = =
Totale Kg

PROFILATI		Pz	misura	taglio
K700	Traverso stipite	1	L + 93	45°-45°
K700	Montante stipite DX	1	H + 46.5	45°-90°
K700	Montante stipite SX	1	H + 46.5	90°-45°
K702	Controstipite traverso	1	L + 93	45°-45°
K702	Controstipite montante DX	1	H + 46.5	45°-90°
K702	Controstipite montante SX	1	H + 46.5	90°-45°
K712	Traverso battente	2	L/2 - 14.5	(=LB) 45°-45°
K712	Montante battente DX	2	H - 17.5	(=AB) 45°-90°
K712	Montante battente SX	2	H - 17.5	(=AB) 90°-45°
K713	Zoccolo	2	L/2 - 176.5	90°-90°
K714	Battuta centrale	1	H - 47.5	90°-90°

ACCESSORI		Pz
709616/709617	Tappi copriforo	6
710084	Squadretta a pulsante battente	4
710180	Squadretta di allineamento	4
710407	Squadretta a pulsante stipite	4
71109X	Cerniera due ali	6
712090	Tappo terminale profilo K 713	4
712091/712092	Coppia tappi due ante	1
716060	Chiusura anta semifissa	1
716065	Incontro + pozzetto a pavimento	1
712094	Regolatore	-
732300	Serratura	1
732301	Cilindro per serratura	1
732305	Incontro per serratura	1
-	Doppia maniglia per porte	1

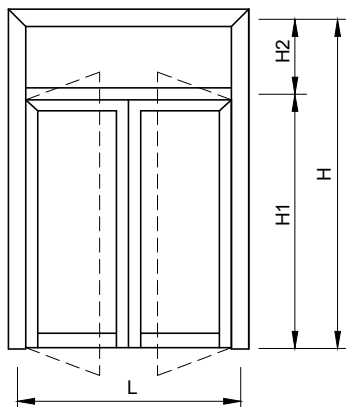
GUARNIZIONI		misura
809484	Guarnizione di battuta int. porte interne	L + 4H
809552	Guarnizione di battuta est. porte interne	L + 2H
809553	Guarnizione di finitura porte interne	L + 3H

VETRI	Pz	larghezza	altezza
Pannello sp. 40 mm	2	L/2 - 147.5	H - 169.5



PORTA A DUE ANTE CON SOPRALUCE

DOUBLE WING DOOR WITH FIXED TRANSOM



PESO INDICATIVO (dimensioni in m)

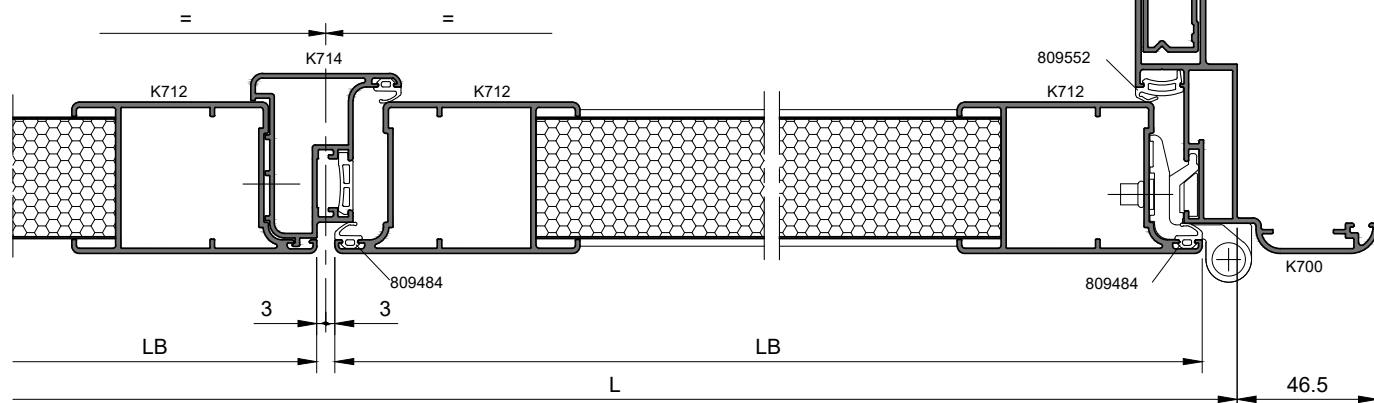
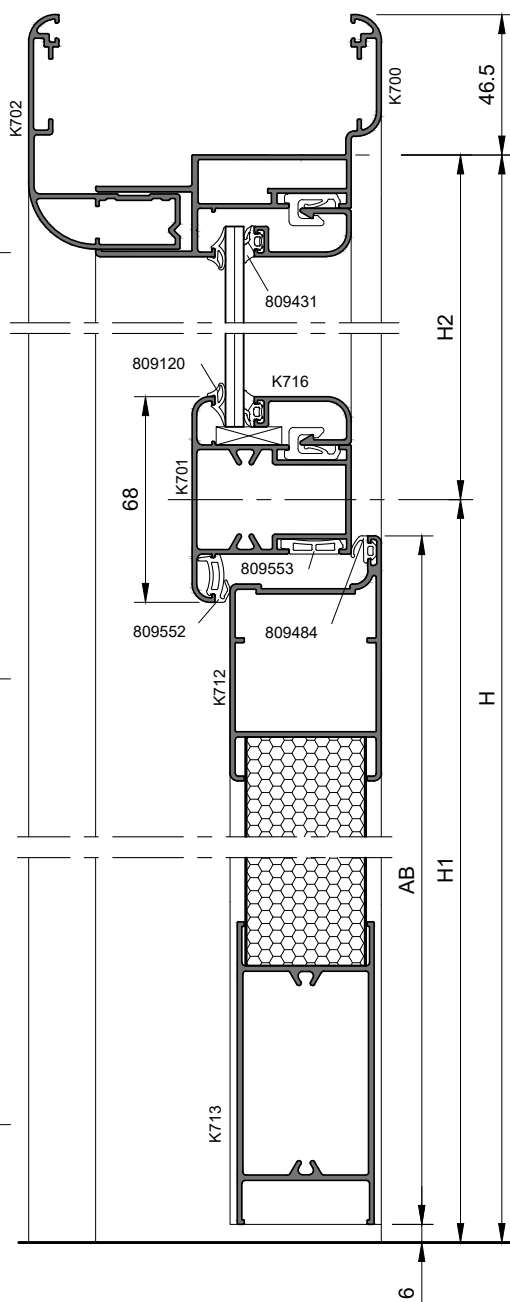
L x 6.55 = +
H1..... x 10.07 = +
H2..... x 5.16 = =
Totale Kg

PROFILATI		Pz	misura	taglio
K700	Traverso stipite	1	L + 93	45°-45°
K700	Montante stipite DX	1	H + 46.5	45°-90°
K700	Montante stipite SX	1	H + 46.5	90°-45°
K701	Traverso	1	L - 35	90°-90°
K702	Controstipite traverso	1	L + 93	45°-45°
K702	Controstipite montante DX	1	H + 46.5	45°-90°
K702	Controstipite montante SX	1	H + 46.5	90°-45°
K712	Traverso battente	2	L/2 - 14.5	(=LB) 45°-45°
K712	Montante battente DX	2	H1 - 18	(=AB) 45°-90°
K712	Montante battente SX	2	H1 - 18	(=AB) 90°-45°
K713	Zoccolo	2	L/2 - 176.5	90°-90°
K714	Battuta centrale	1	H1 - 48	90°-90°
K716	Fermavetro orizzontale	2	L - 35	45°-45°
K716	Fermavetro verticale	2	H2 - 35.5	45°-45°

ACCESSORI		Pz	
709616/709617	Tappi copriforo	6	
710084	Squadretta a pulsante battente	4	
710180	Squadretta di allineamento	4	
710407	Squadretta a pulsante stipite	4	
71109X	Cerniera due ali	6	
712090	Tappo terminale profilo K 713	4	
712091/712092	Coppia tappi due ante	4	
716060	Chiusura anta semifissa	1	
716065	Incontro + pozzetto a pavimento	1	
712004	Mollette per fermavetri	-	(in base alle dimensioni)
712094	Regolatore	-	(in base alle dimensioni)
732300	Serratura	1	
732301	Cilindro per serratura	1	
732305	Incontro per serratura	1	
-	Doppia maniglia per porte	1	

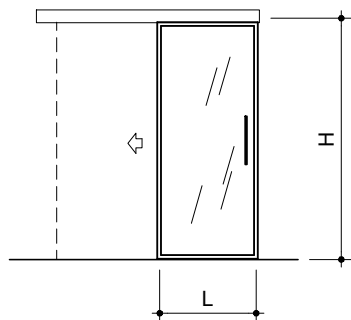
GUARNIZIONI		misura
809120	Guarnizione interna vetro	2L + 2H2
809431	Guarnizione esterna vetro	2L + 2H2
809484	Guarnizione di battuta int. porte interne	L + 4H1
809552	Guarnizione di battuta est. porte interne	L + 2H1
809553	Guarnizione di finitura porte interne	L + 3H1

VETRI	Pz	larghezza	altezza
Pannello sp. 40 mm	2	L/2 - 147.5	H1 - 170
Vetrocamera sp. 6 mm	1	L - 47	H2 - 35.5



PORTA VETRATA SCORREVOLE A VISTA SENZA SERRATURA

SIGHT SLIDING GLAZED DOOR WITHOUT LOCK



PESO INDICATIVO (dimensioni in m)

L x 6.80 = +

H x 3.10 = +

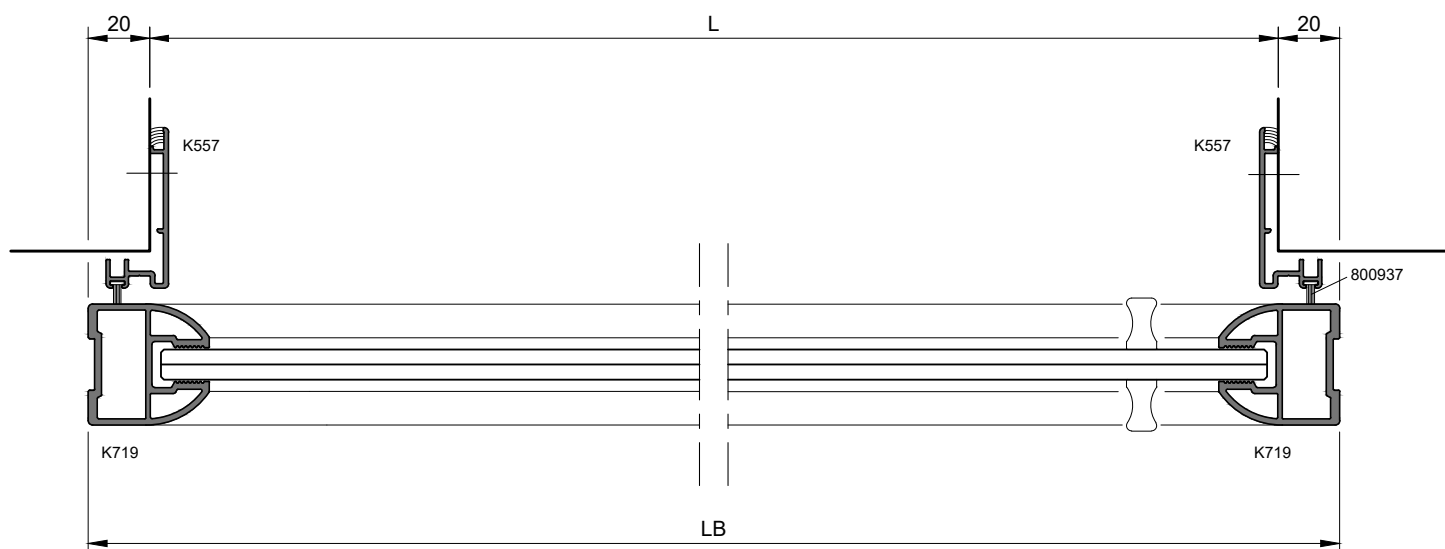
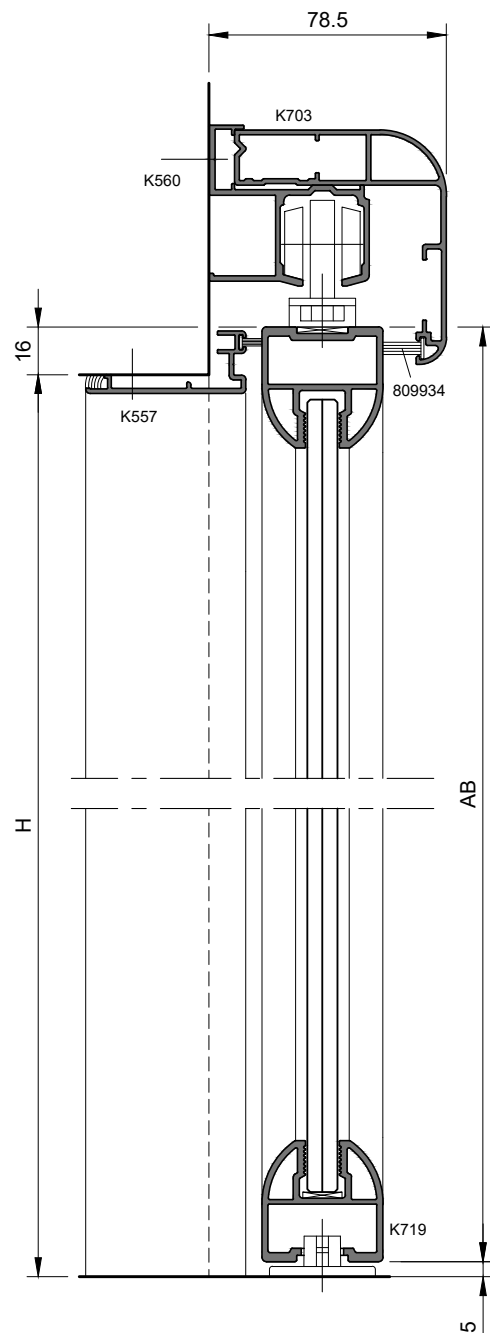
Totale Kg

PROFILATI		Pz	misura	taglio
K557	Montante stipite destro	1	H + 14.5	90°-45°
K557	Montante stipite sinistro	1	H + 14.5	45°-90°
K557	Traverso stipite	1	L + 29	45°-45°
K560	Traverso scorrimento carrello	1	2L + 60	90°-90°
K703	Traverso imbotte porte	1	2L + 80	45°-45°
K703	Montante imbotte destro	1	78.5	90°-45°
K703	Montante imbotte sinistro	1	78.5	90°-45°
K719	Montante anta scorrevole	2	H + 11	(=AB) 45°-45°
K719	Traverso anta scorrevole	2	L + 40	(=LB) 45°-45°

ACCESSORI		Pz
710183	Guida porte scorrevole	1
710186	Kit squadrette per porte vetrate	1
710290	Angolare per K 703	2
710301	Coppia maniglie di trascinamento	1
742270	Carrello anta scorrevole	1

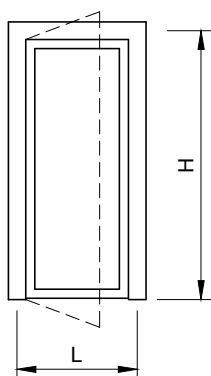
GUARNIZIONI		misura
800937	Spazzolino	2H + L + 60
809934	Spazzolino	2L + 240

VETRI		Pz	misura
Vetro di sicurezza sp. 10mm		1	(Vedi pag 8.29)



PORTA VETRATA AD UN' ANTA

SINGLE WING GLAZED DOOR



PESO INDICATIVO (dimensioni in m)

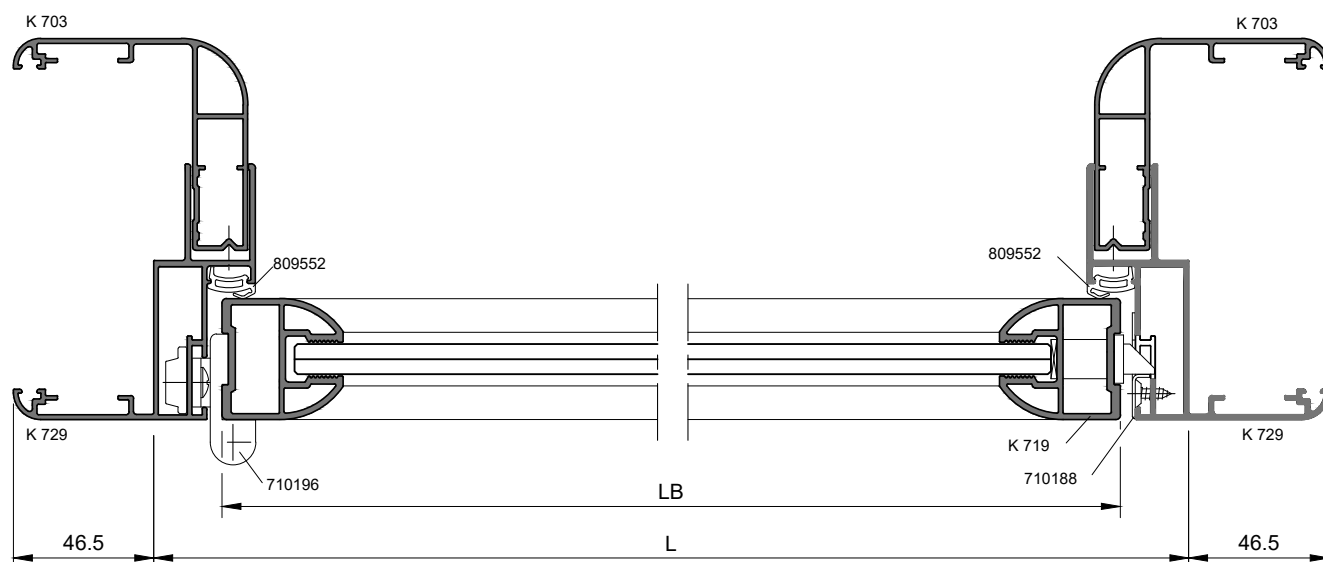
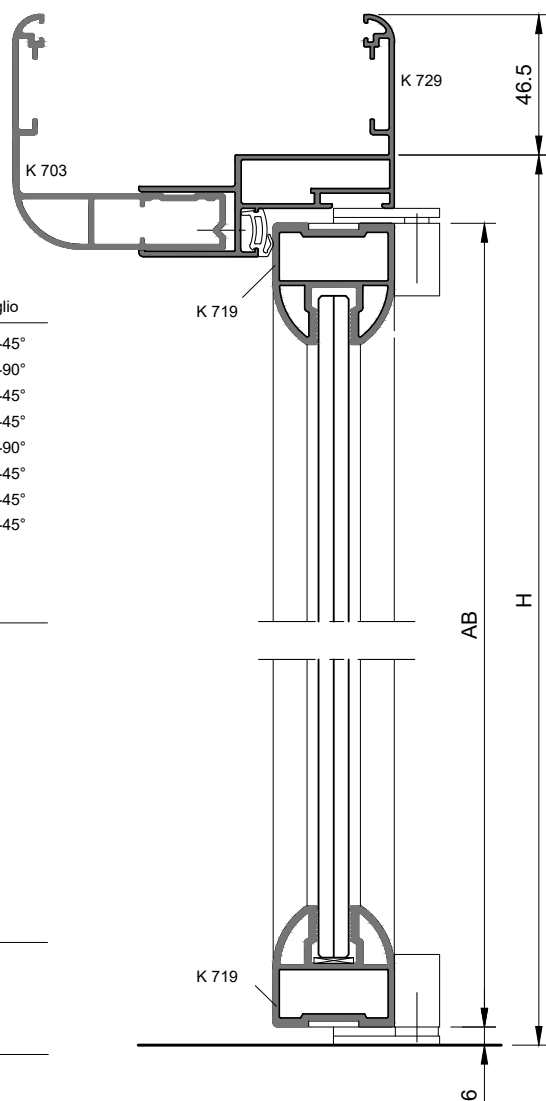
L x 5.11 = +
 H x 7.40 = +
 Totale Kg

PROFILATI		Pz	misura	taglio
K703	Controstopite traverso	1	L + 93	45°-45°
K703	Controstopite montante dx	1	H + 46.5	45°-90°
K703	Controstopite montante sx	1	H + 46.5	90°-45°
K729	Traverso stipite	1	L + 93	45°-45°
K729	Montante stipite dx	1	H + 46.5	45°-90°
K729	Montante stipite sx	1	H + 46.5	90°-45°
K719	Traverso battente	2	L - 45.5 (=LB)	45°-45°
K719	Montante battente	2	H - 28.5 (=AB)	45°-45°

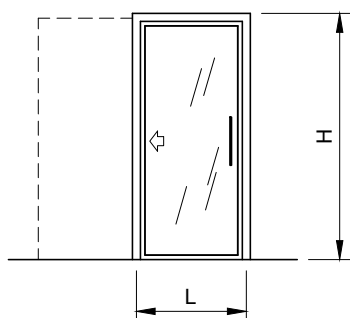
ACCESSORI		Pz	
710180	Squadretta di allineamento	4	
710185	Kit squadrette per porte vetrate	1	
71019X	Coppia cerniere porta vetrata	1	
71028X	Kit placche e incontri	1	
710343	Serratura	1	
710353	Cilindro	1	
710407	Squadretta a pulsante stipite	4	
712094	Regolatore per fissaggio	-	(in base alle dimensioni)
-	Doppia maniglia per porte	1	

GUARNIZIONI		misura
809552	Guarnizione di battuta	L + 2H

VETRI	Pz	misura
Vetro di sicurezza sp. 10mm	1	(Vedi pag 8.29)



PORTA VETRATA A SCOMPARSA CON CONTROTELAIO "SCRIGNO BASE" "SCRIGNO" GLAZED HIDDEN DOOR



PESO INDICATIVO (dimensioni in m)

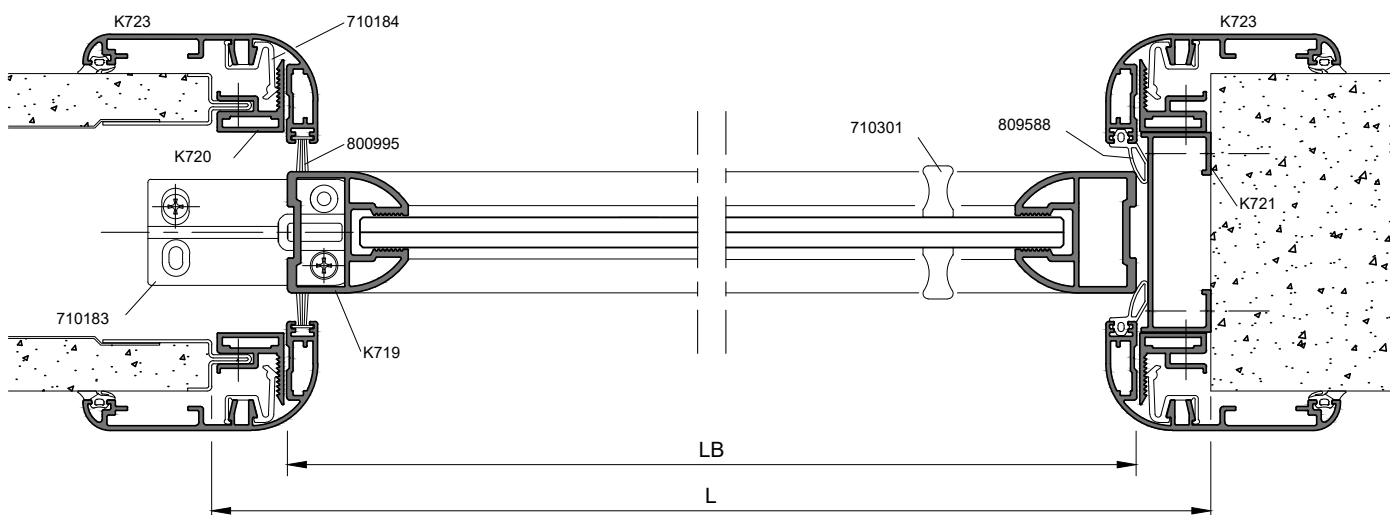
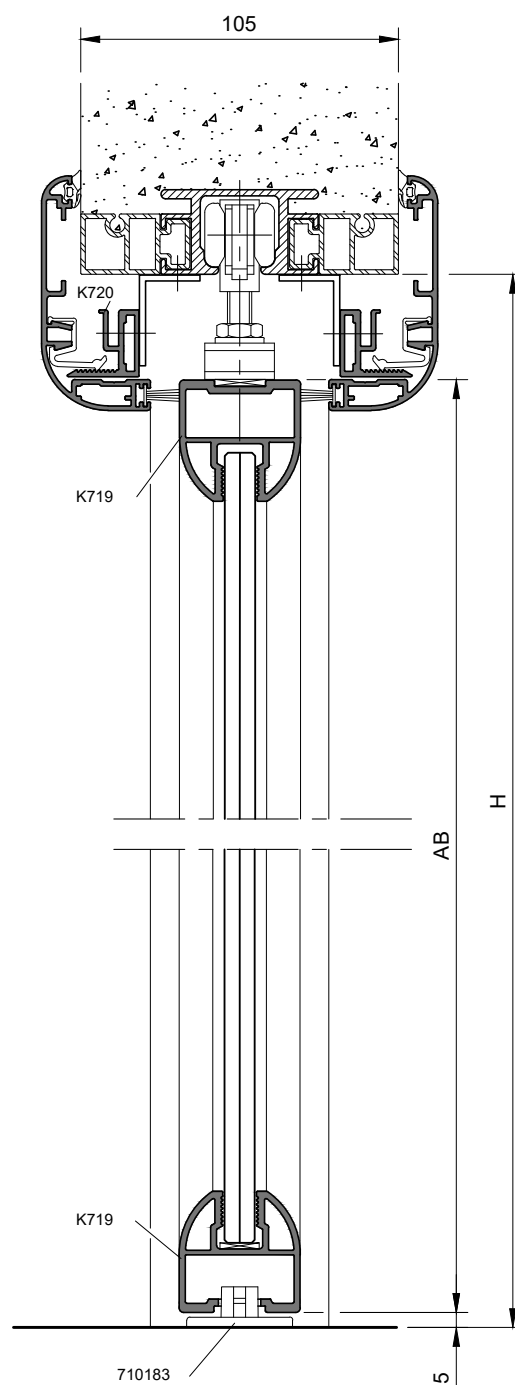
L x 4.66 = +
H x 7.58 = =
Totale Kg

PROFILATI		Pz	misura		taglio
K719	Traverso anta scorrevole	2	L - 50	(=LB)	45°-45°
K719	Montante anta scorrevole	2	H - 40	(=AB)	45°-45°
K720	Traverso di ritegno imbotti	2	L - 3.5		45°-45°
K720	Montante dx di ritegno imbotti	2	H - 12		90°-45°
K720	Montante sx di ritegno imbotti	2	H - 12		45°-90°
K721	Stipite porta	1	H		90°-90°
K723	Traverso imbotte porte	2	L + 85		45°-45°
K723	Montante imbotte porte dx	2	H + 32.5		90°-45°
K723	Montante imbotte porte sx	2	H + 32.5		45°-90°

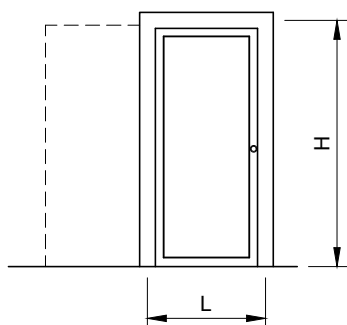
ACCESSORI		Pz
700314	Squadretta allineamento K 720	4
710180	Squadretta allineamento K 723	4
710181	Squadretta per K 723	4
710182	Squadretta fissaggio imbotte	2
710183	Tappo guida scorrevole	1
710184	Molletta per imbotte	-
710186	Kit squadrette per anta	1
710301	Coppia maniglie di trascinamento	1
-	Kit "Scigno base"	1

GUARNIZIONI		misura
800995	Spazzolino	2L + 2H
809431	Guarnizione a muro	2L + 4H + 300
809588	Guarnizione stipite porte scorrevoli	2H

VETRI	Pz	larghezza	altezza
Vetro di sicurezza sp. 10mm	1	L - 98	H - 88



PORTA A SCOMPARSA CON CONTROTELAIO "SCRIGNO" "SCRIGNO" HIDDEN DOOR



PESO INDICATIVO (dimensioni in m)

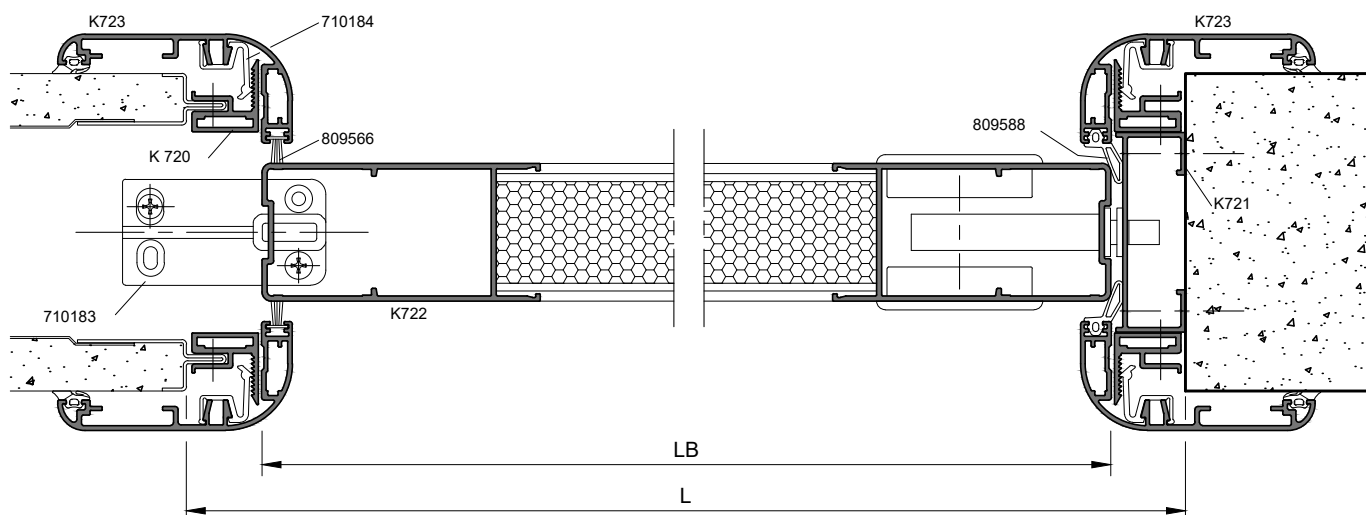
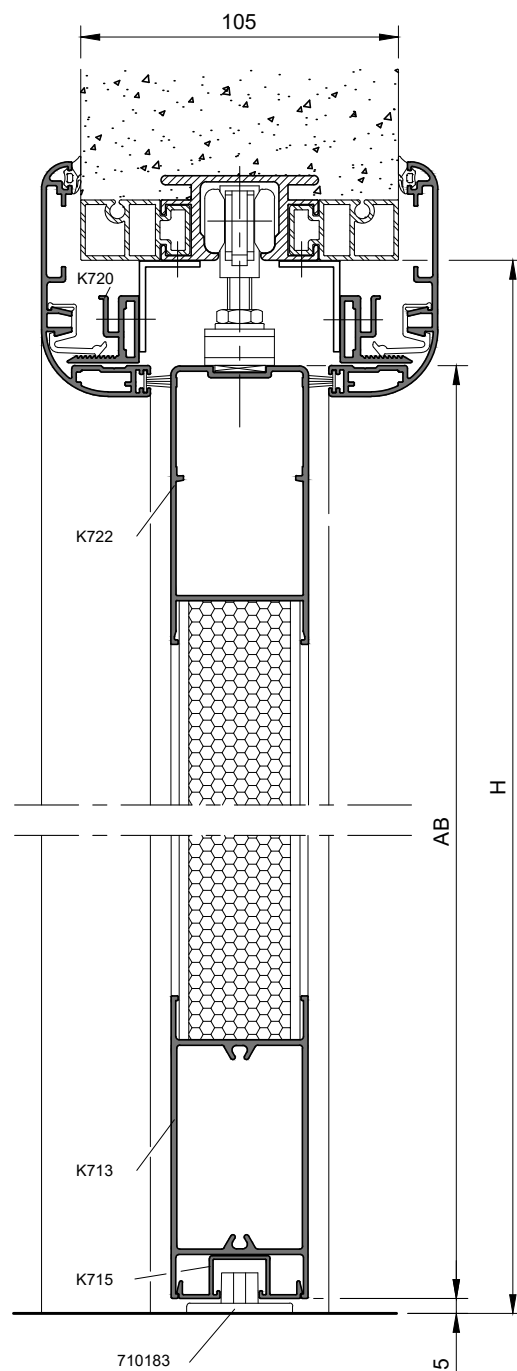
L x 5.36 = +
H x 7.83 = =
Totale Kg

PROFILATI		Pz	misura	taglio
K713	Zoccolo	1	L - 234	90°-90°
K715	Prof. aggiuntivo di guida	1	L - 57.5	90°-90°
K720	Traverso di ritegno imbotti	2	L - 3.5	45°-45°
K720	Montante dx di ritegno imb	2	H - 12	45°-90°
K720	Montante sx di ritegno imb	2	H - 12	90°-45°
K721	Stipite porta	1	H	90°-90°
K722	Traverso anta scorrevole	1	L - 50 (=LB)	45°-45°
K722	Montante anta dx scorrevole	1	H - 40 (=AB)	45°-90°
K722	Montante anta sx scorrevole	1	H - 40 (=AB)	90°-45°
K723	Traverso imbotte porte	2	L + 85	45°-45°
K723	Montante imbotte porte dx	2	H + 32.5	45°-90°
K723	Montante imbotte porte sx	2	H + 32.5	90°-45°

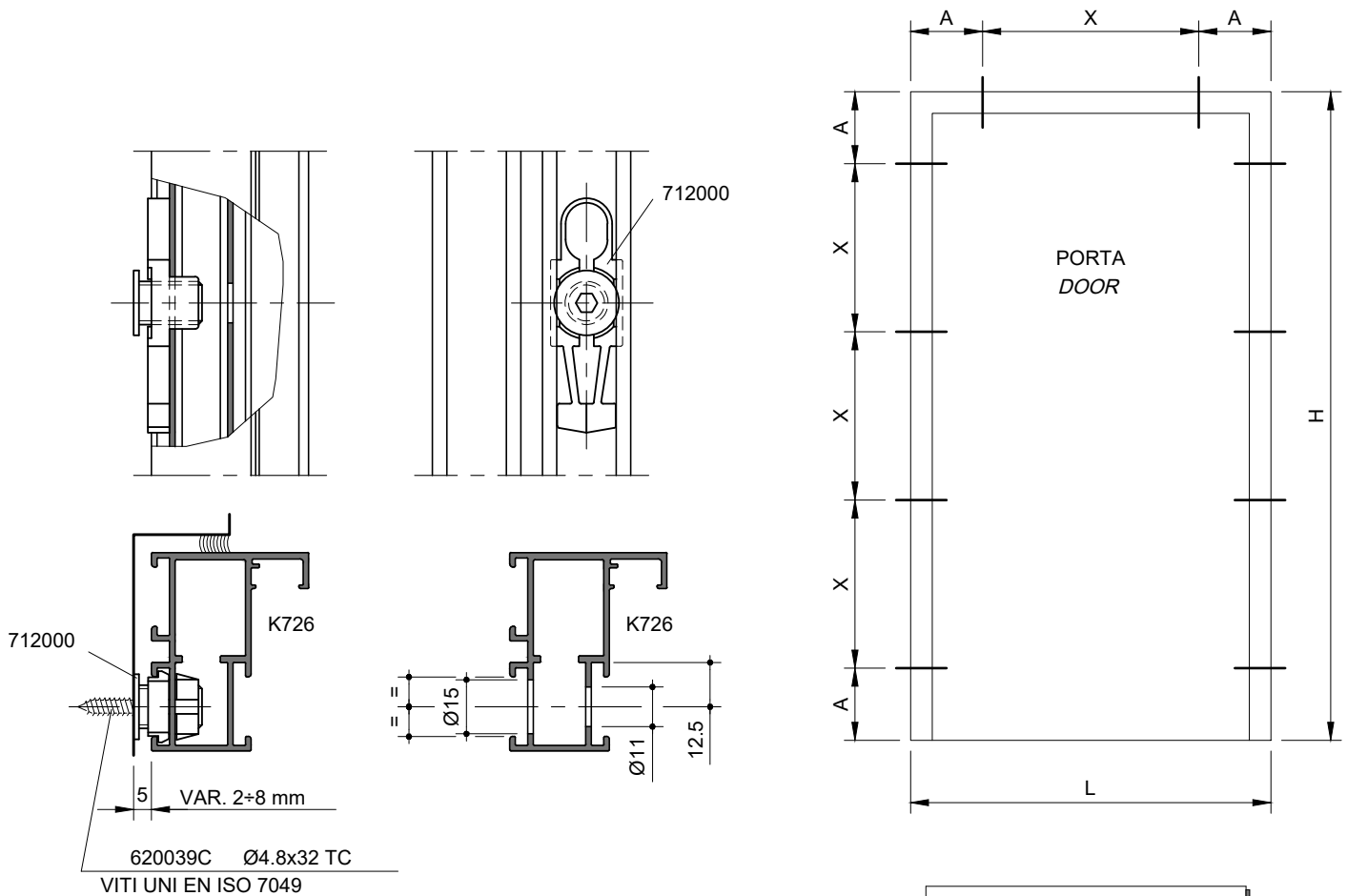
ACCESSORI		Pz
700314	Squadretta allineamento K720	4
709616/709617	Tappo copriforo	2
710087	Squadretta a pulsante per anta	2
710180	Squadretta allineamento K723	4
710181	Squadretta per K723	4
710182	Squadretta fissaggio imbotte	2
710183	Tappo guida scorrevole	1
710184	Molletta per imbotte	-
	(In base alle dimensioni)	
712090	Tappo terminale profilo K713	2
732506	Serratura	1
-	Kit "Scigno base"	1

GUARNIZIONI		misura
809431	Guarnizione a muro	2L + 4H + 300
809566	Spazzolino	2L + 2H
809588	Guarnizione stipite porte scorrevoli	2H

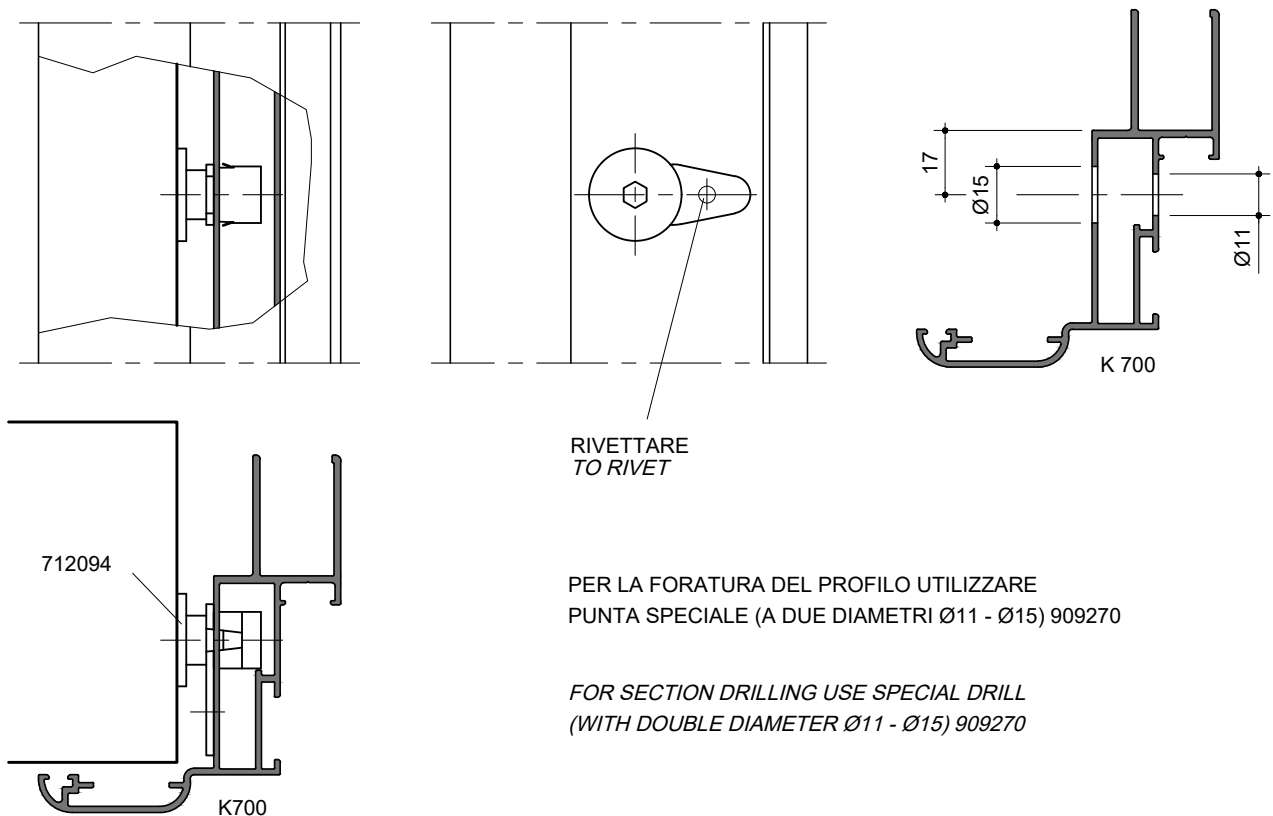
VETRI	Pz	larghezza	altezza
Pannello sp. 40 mm	1	L - 205	H - 203



SCHEMA DI FISSAGGIO TELAI FRAMES FASTENING DIAGRAM



$X \leq 700 \text{ mm}$
 $A = 150 \div 200 \text{ mm}$



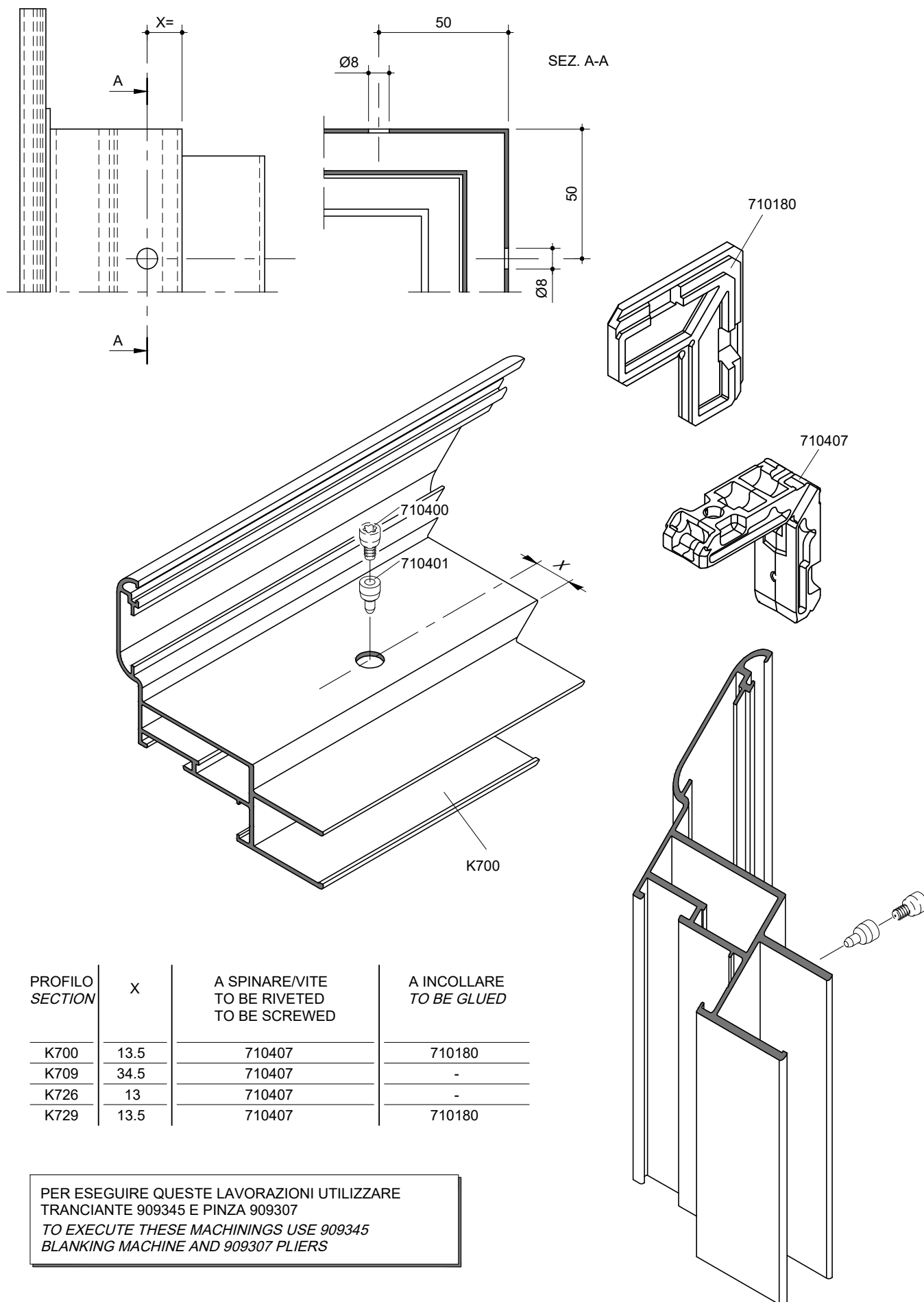
RIVETTARE
TO RIVET

PER LA FORATURA DEL PROFILO UTILIZZARE
 PUNTA SPECIALE (A DUE DIAMETRI Ø11 - Ø15) 909270

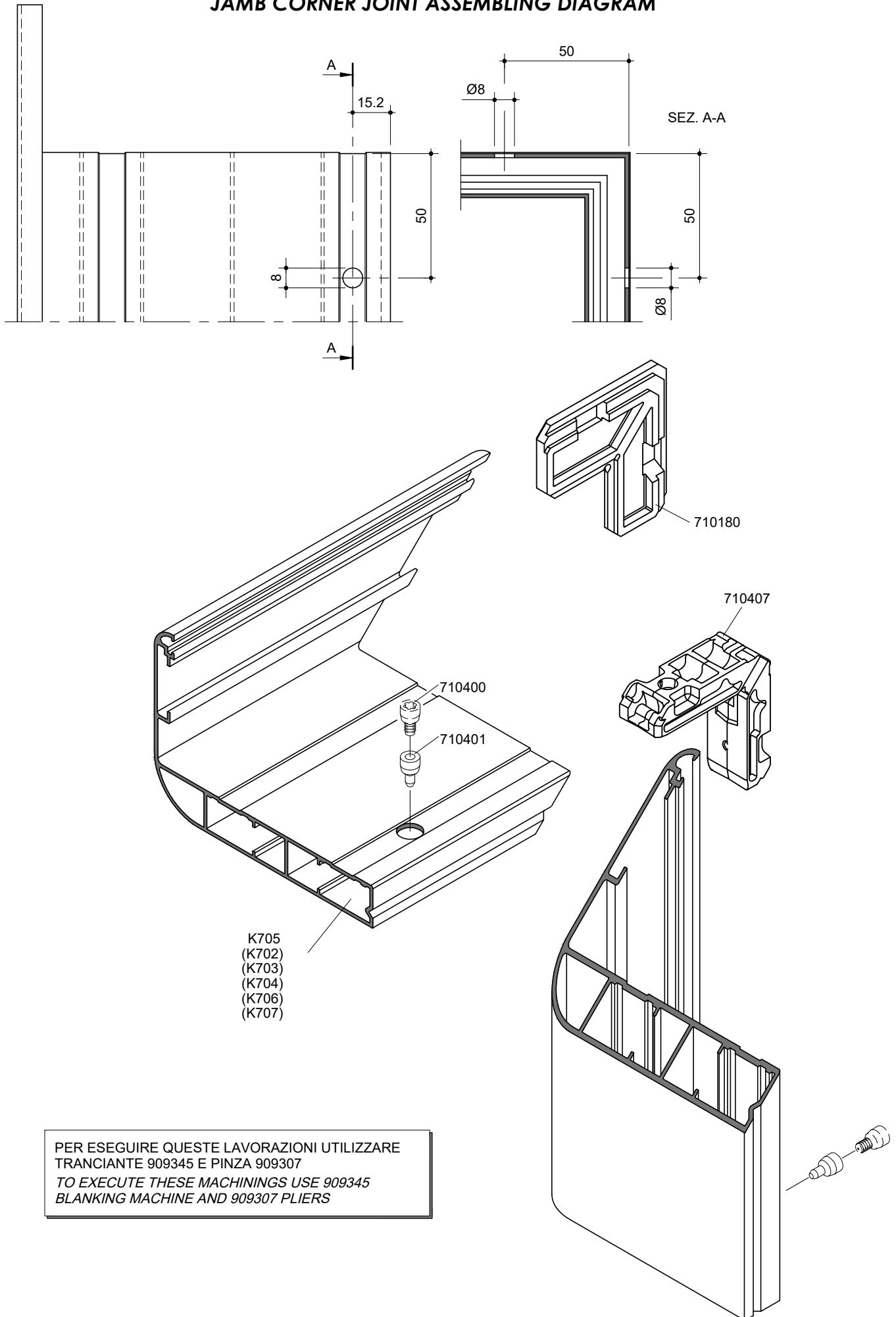
FOR SECTION DRILLING USE SPECIAL DRILL
 (WITH DOUBLE DIAMETER Ø11 - Ø15) 909270

SCHEMA DI MONTAGGIO SQUADRETTE PER STIPITE

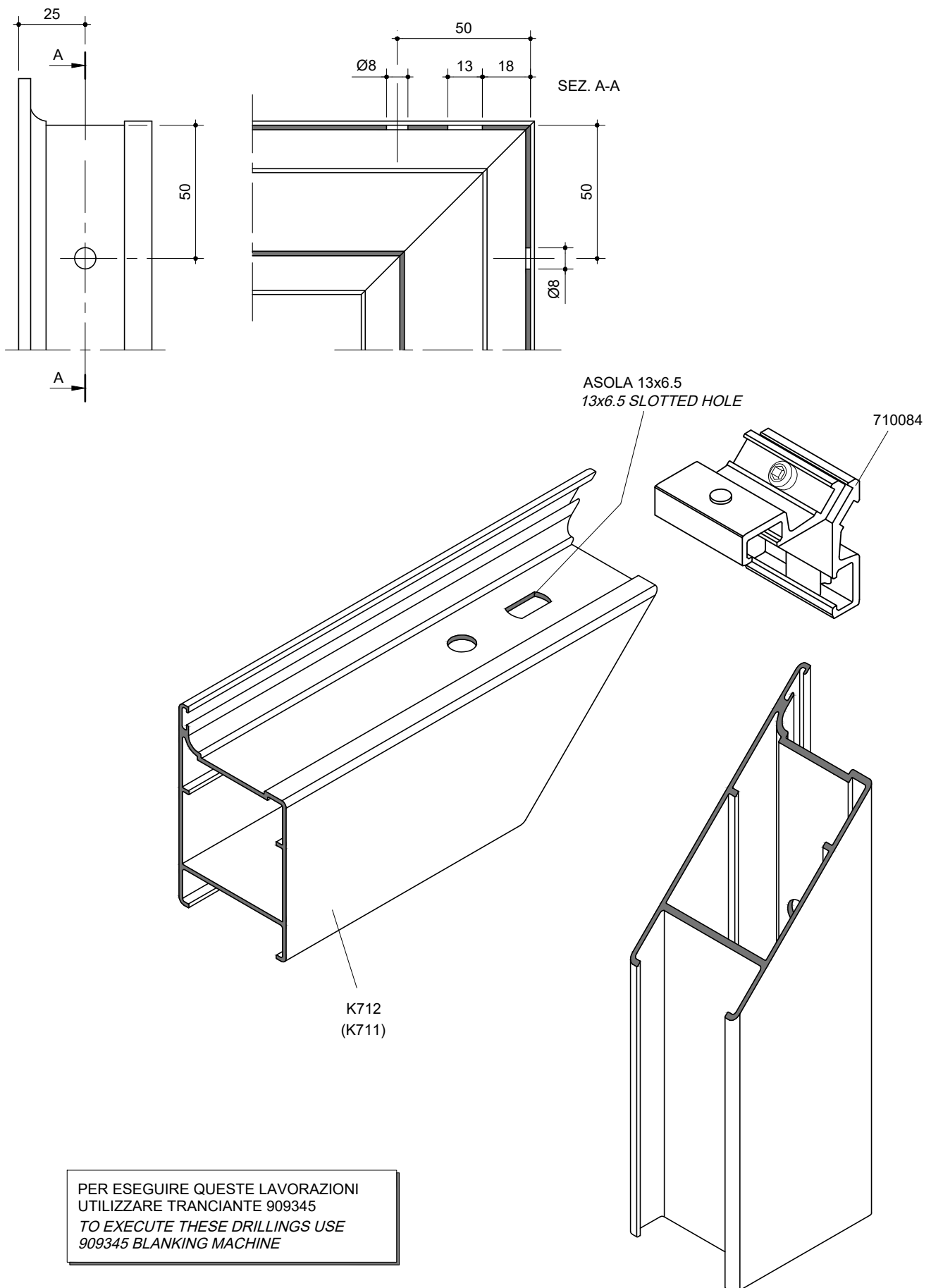
JAMB CORNER JOINT ASSEMBLING DIAGRAM



SCHEMA DI SQUADRETTE PER STIPITE JAMB CORNER JOINT ASSEMBLING DIAGRAM

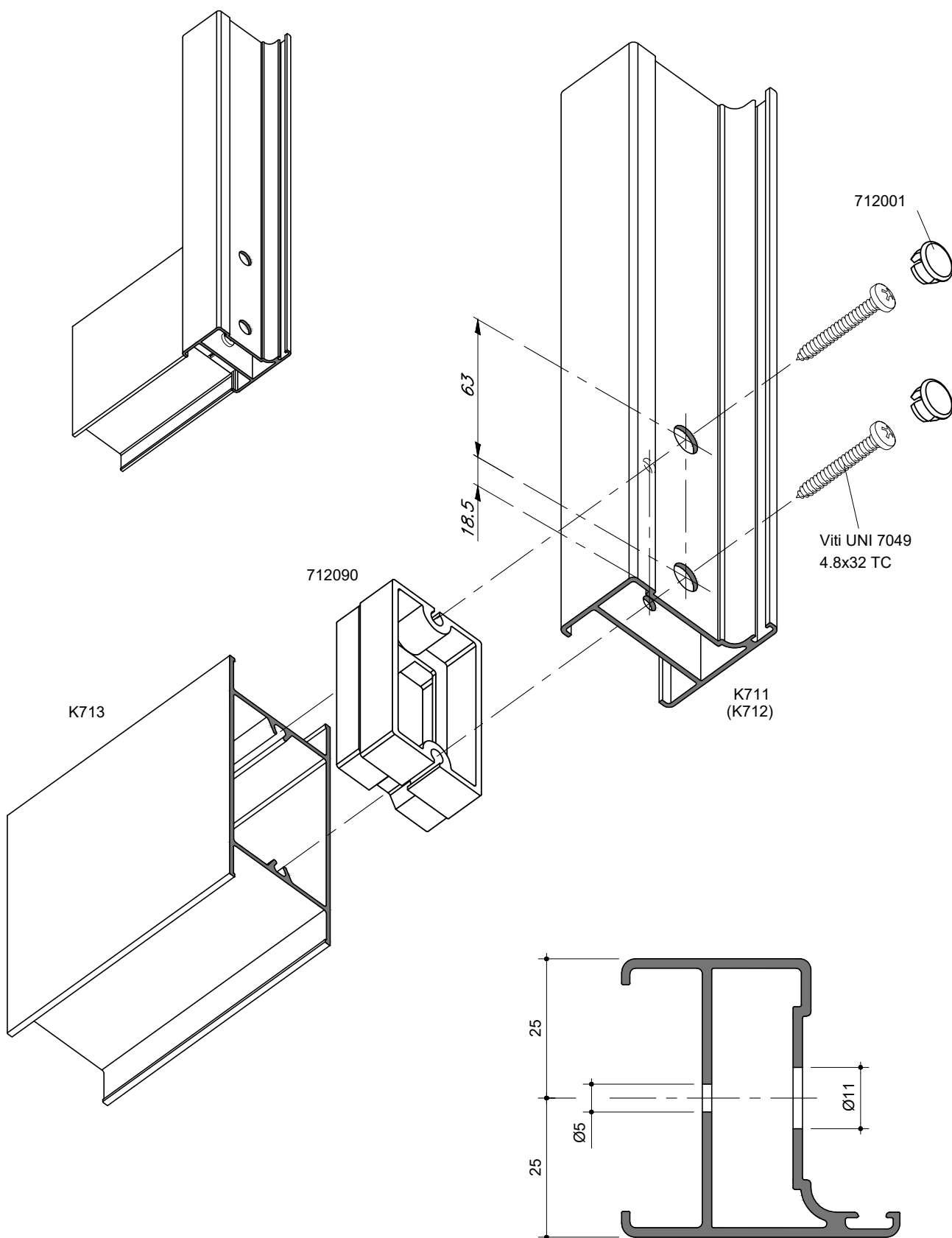


SCHEMA DI MONTAGGIO SQUADRE PER BATTENTE WING CORNER JOINT ASSEMBLING DIAGRAM

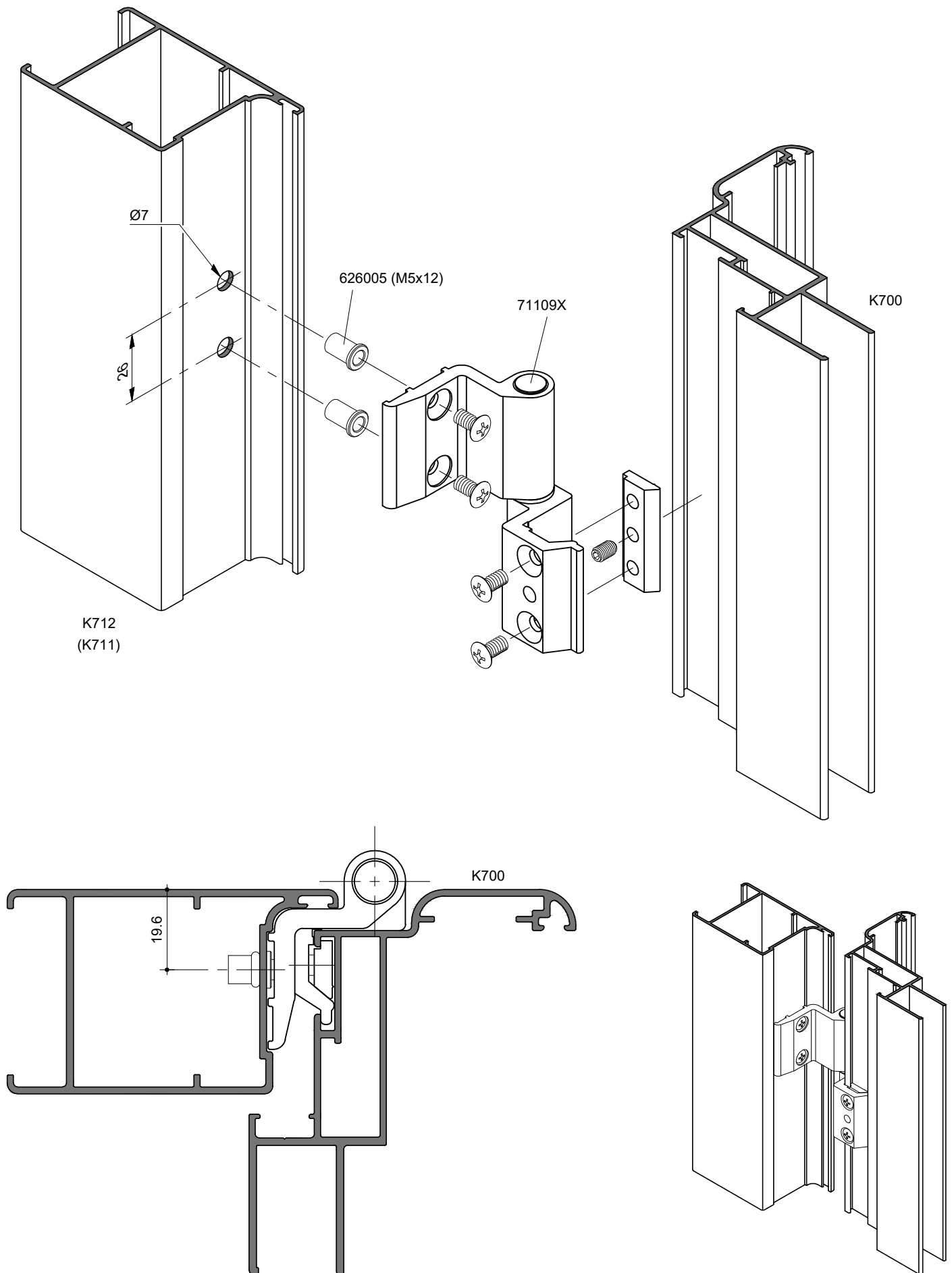


SCHEMA DI MONTAGGIO TAPPO 712090

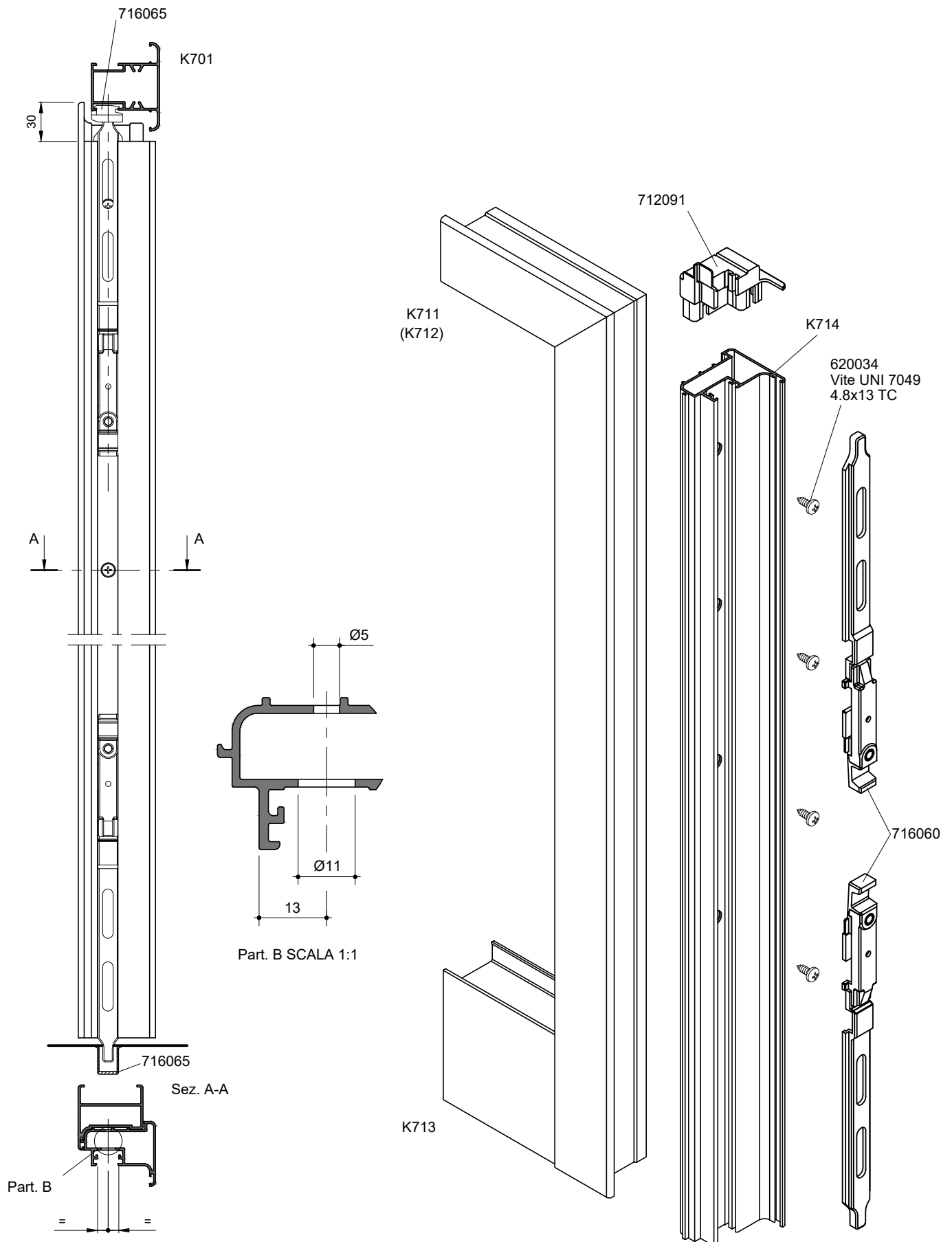
712090 PLUG ASSEMBLING DIAGRAM



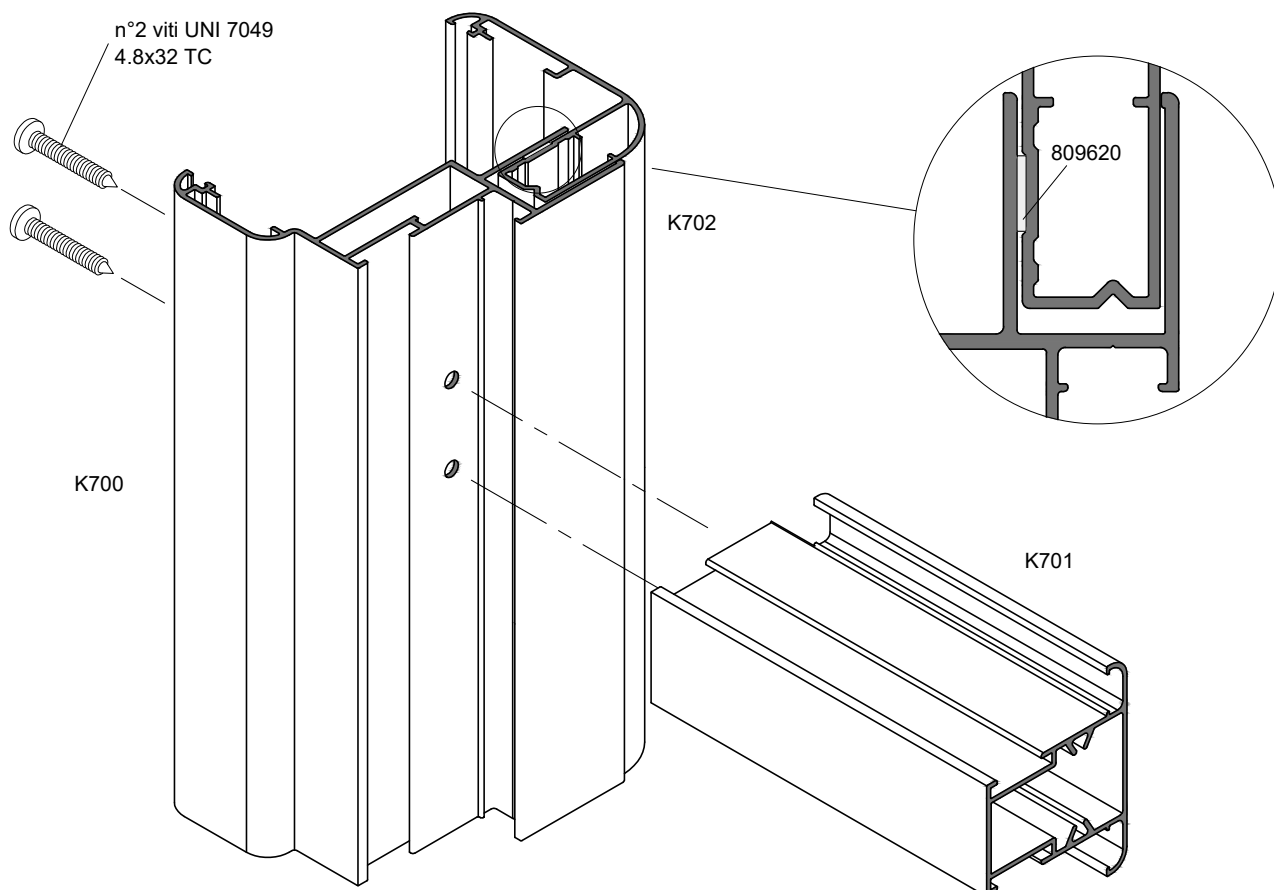
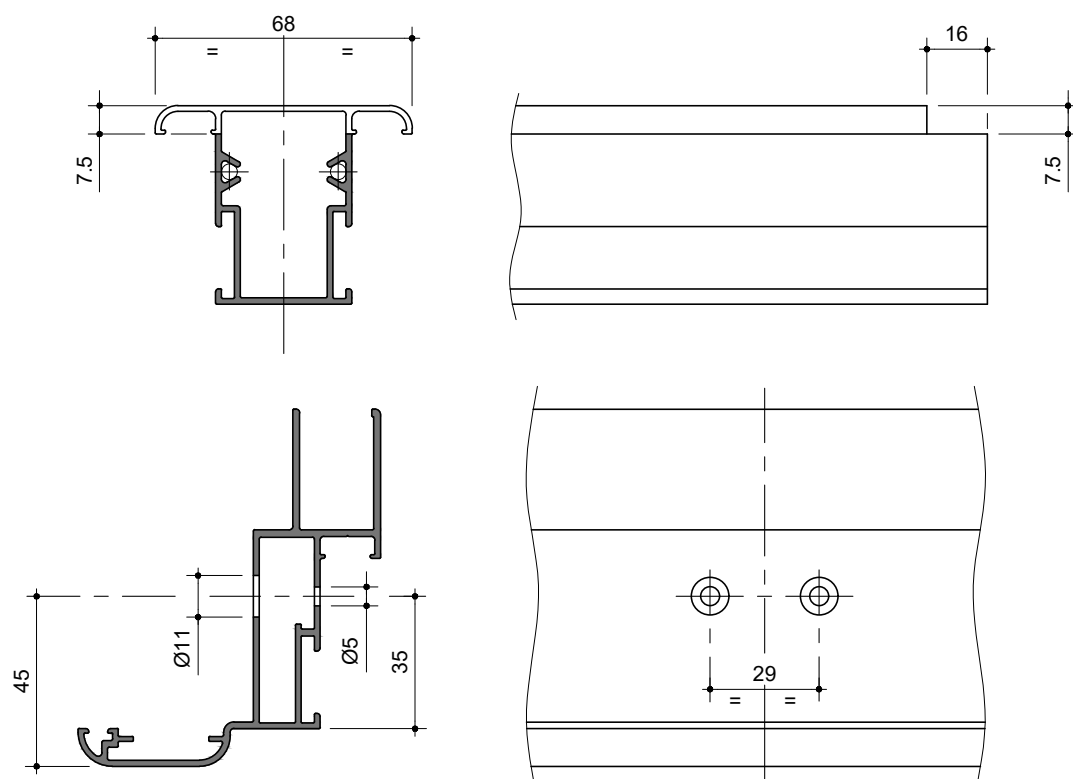
SCHEMA DI MONTAGGIO CERNIERA DUE ALI DOUBLE WING HINGE ASSEMBLING DIAGRAM



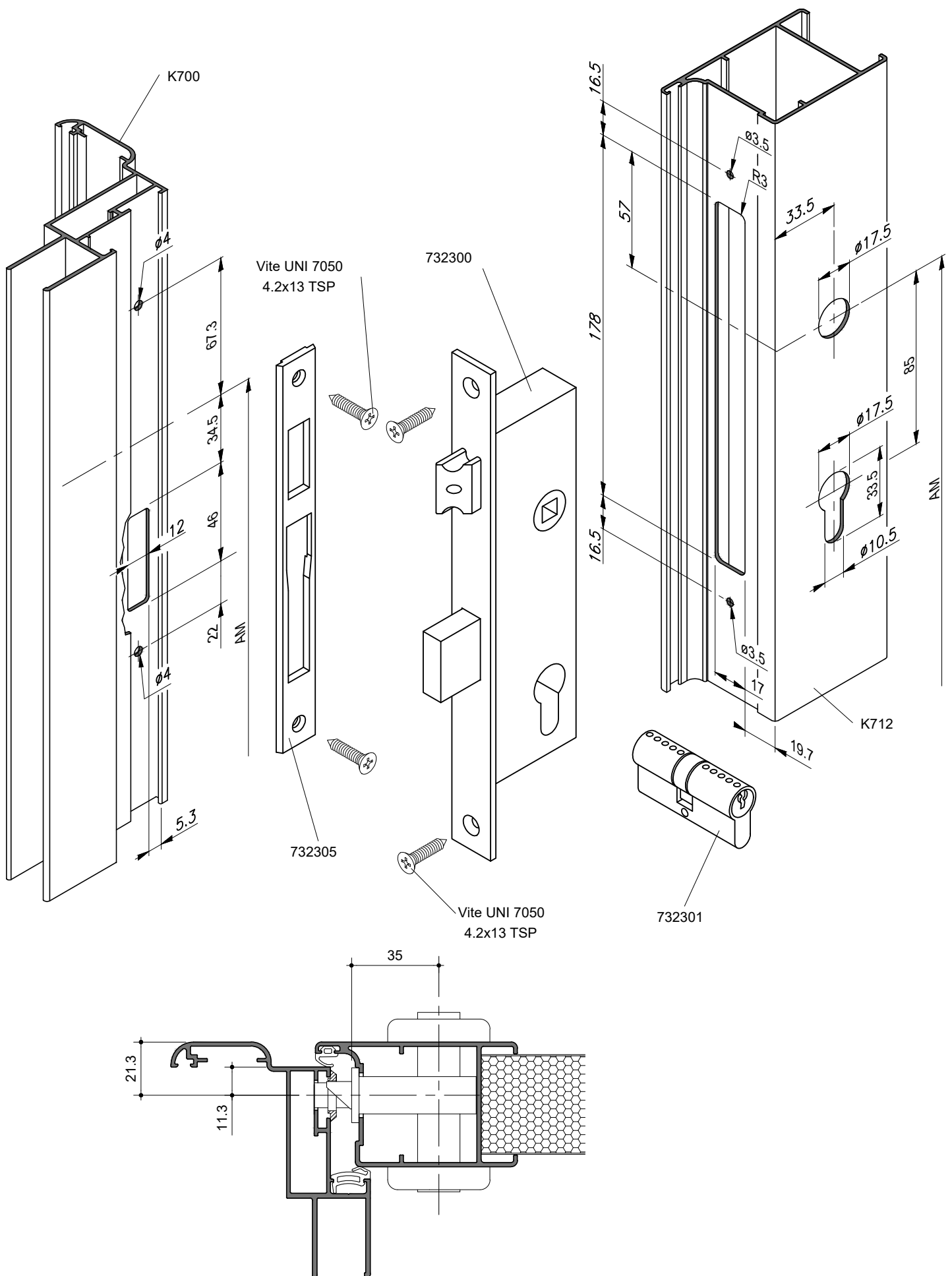
SCHEMA DI MONTAGGIO TAPPO DUE ANTE E CATENACCI DOUBLE WING PLUG AND BOLTS ASSEMBLING DIAGRAM



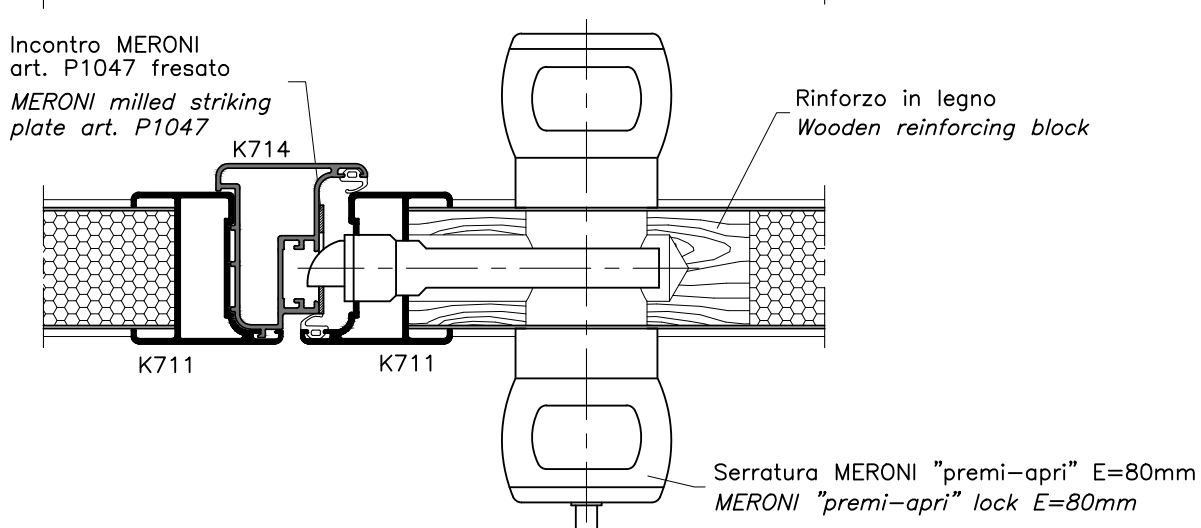
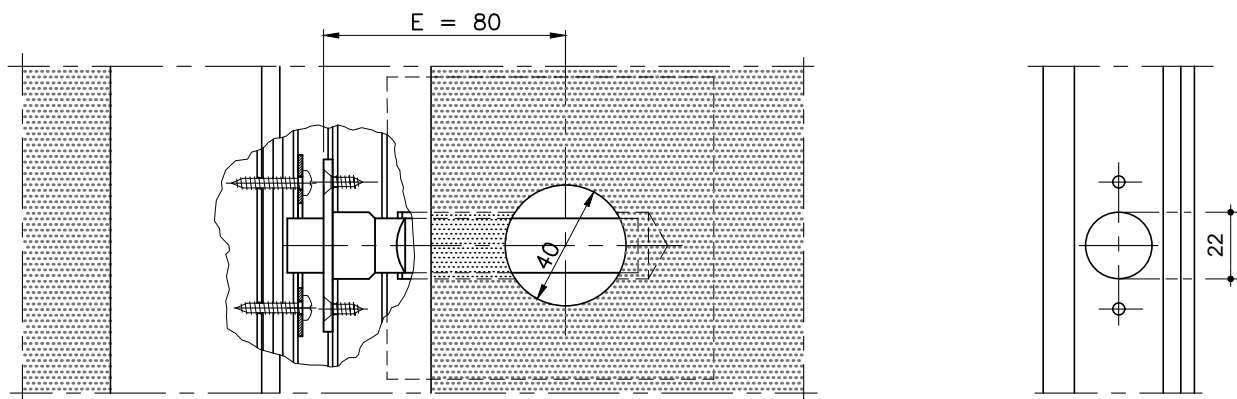
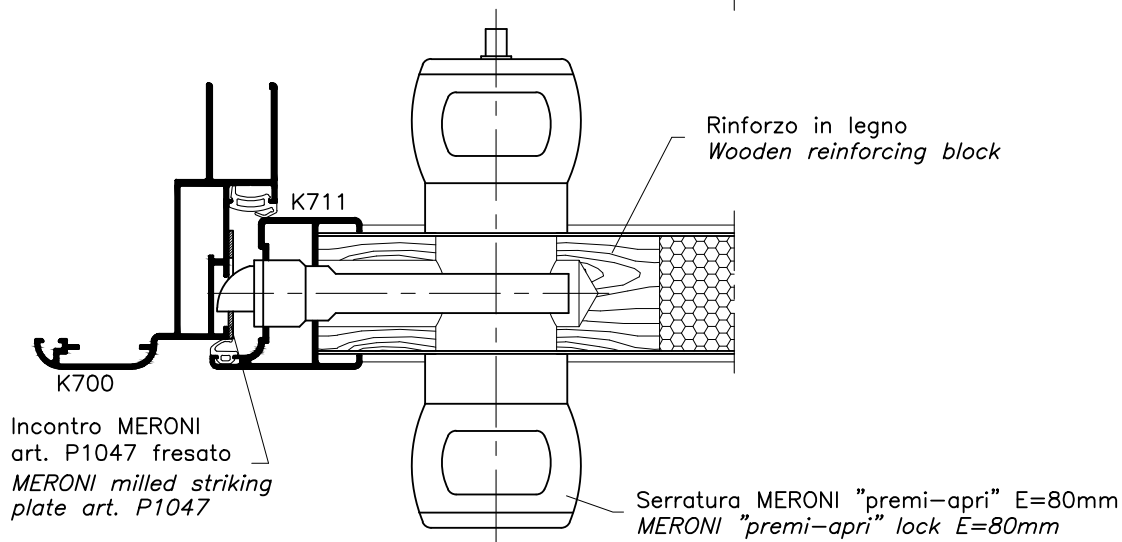
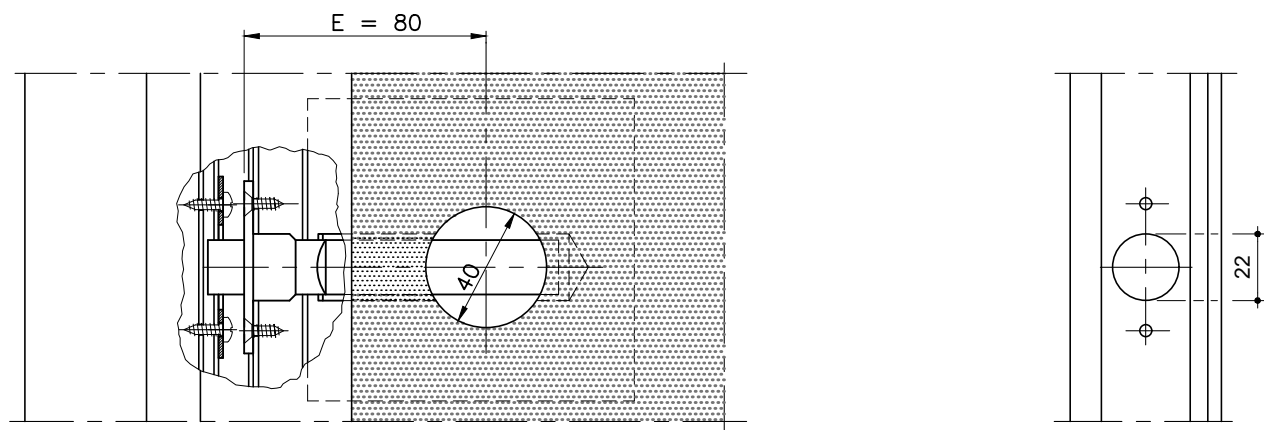
LAVORAZIONE PER MONTAGGIO TRAVERSO TRANSOM ASSEMBLING MACHINING



SCHEMA DI MONTAGGIO SERRATURA
LOCKING DEVICE ASSEMBLING DIAGRAM

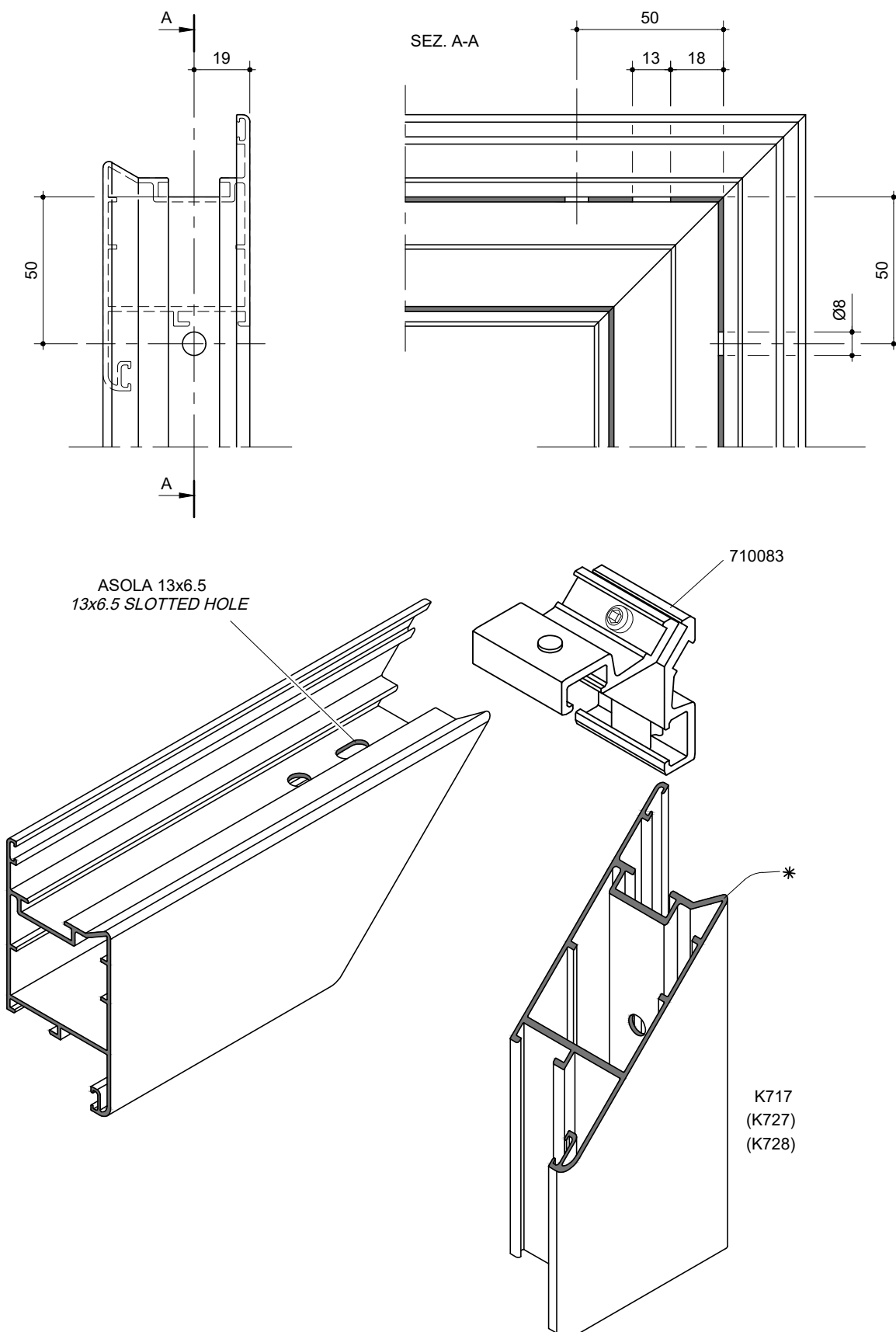


SCHEMA DI MONTAGGIO SERRATURA MERONI "MERONI" LOCKING DEVICE ASSEMBLING DIAGRAM



LAVORAZIONI SQUADRE A PULSANTE PER BATTENTE K717

CORNER JOINT WITH BUTTON MACHINING FOR WING K717

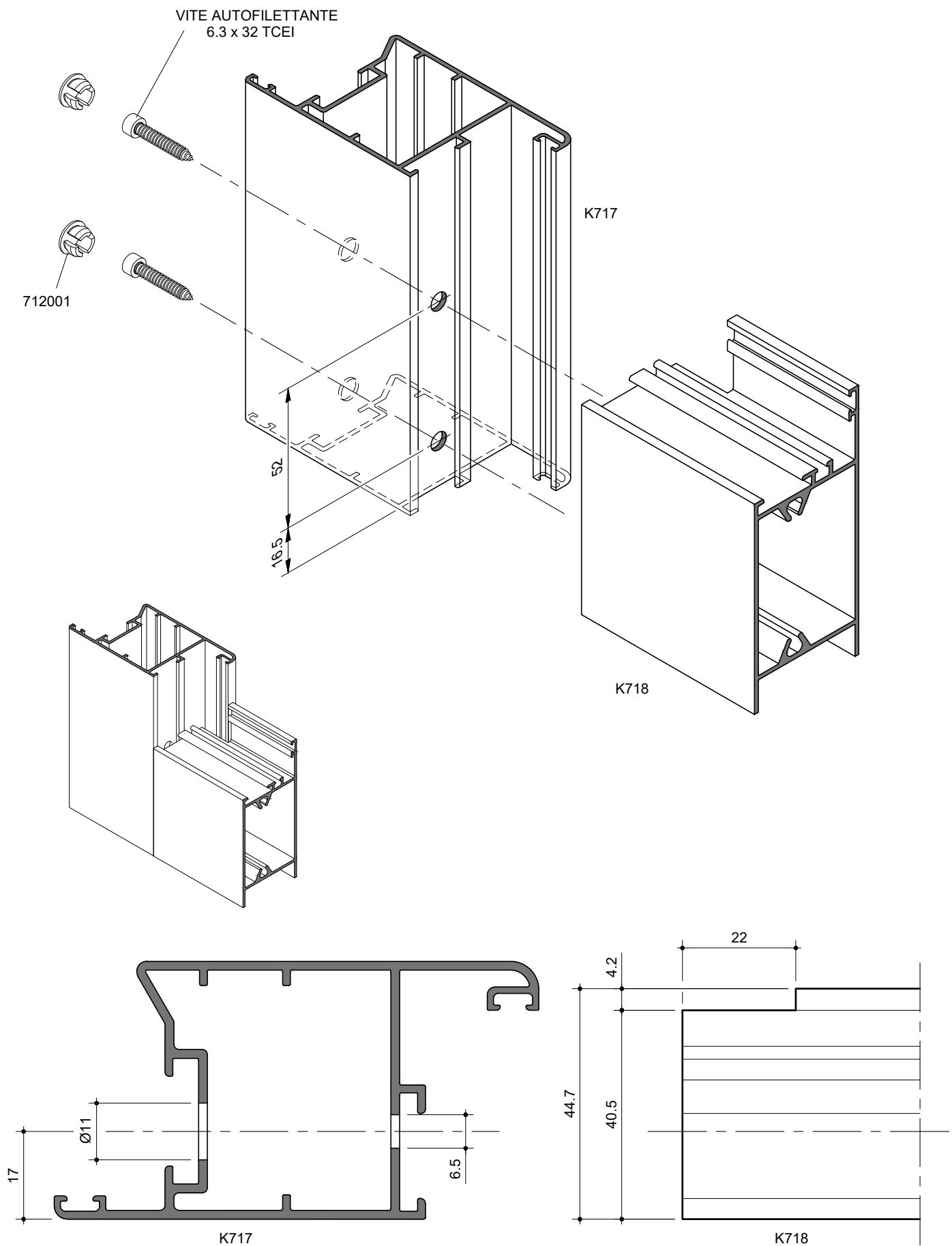


* APPLICARE SIGILLANTE SULLE SUPERFICI DI CONNESSIONE DELL'ANGOLO PRIMA DELL'UNIONE A TELAIO.
APPLY SEALING ON CONNECTION CORNER SURFACES BEFORE FRAME ASSEMBLING.

PER ESEGUIRE QUESTE LAVORAZIONI UTILIZZARE TRACIANTE 909345 O 909310
TO EXECUTE THESE DRILLINGS USE 909345 OR 909310 BLANKING MACHINE

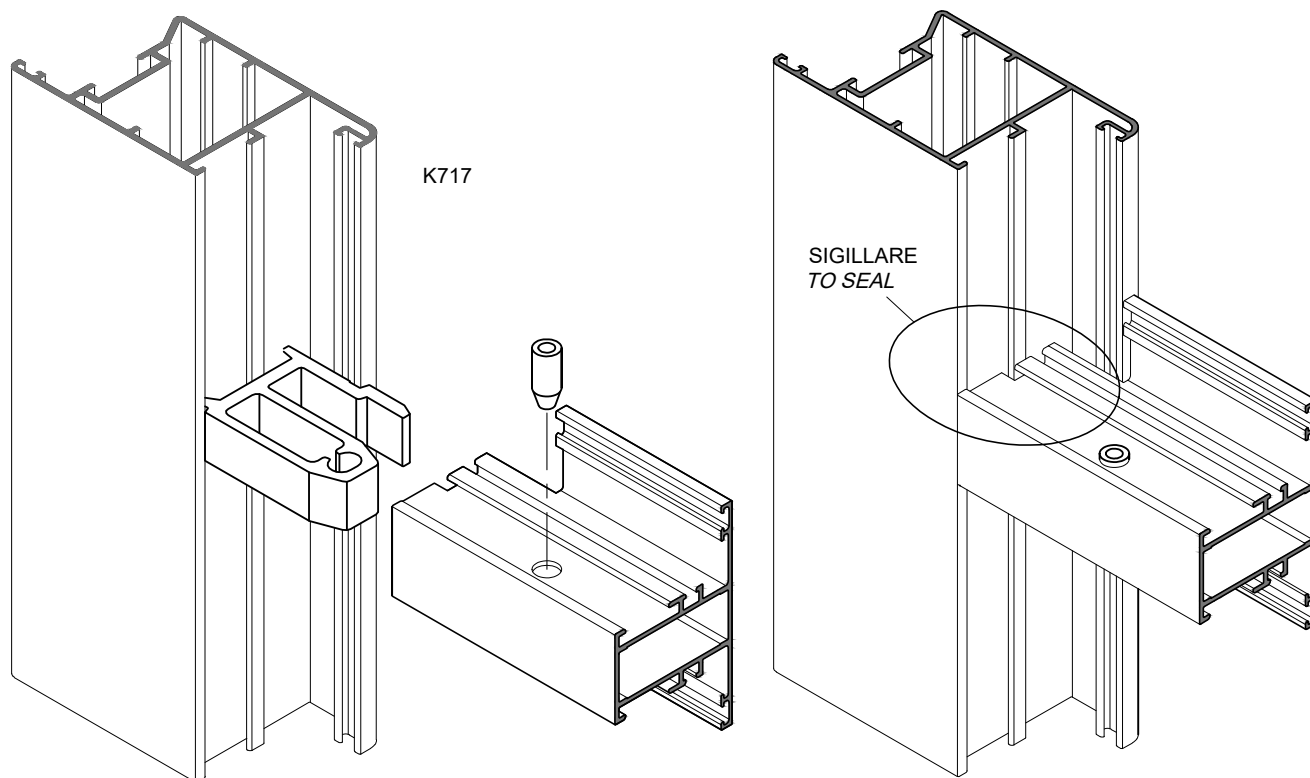
SCHEMA DI CONNESSIONE TRAVERSO

TRANSOM CONNECTION DIAGRAM



SCHEMA DI CONNESSIONE TRAVERSO K1305

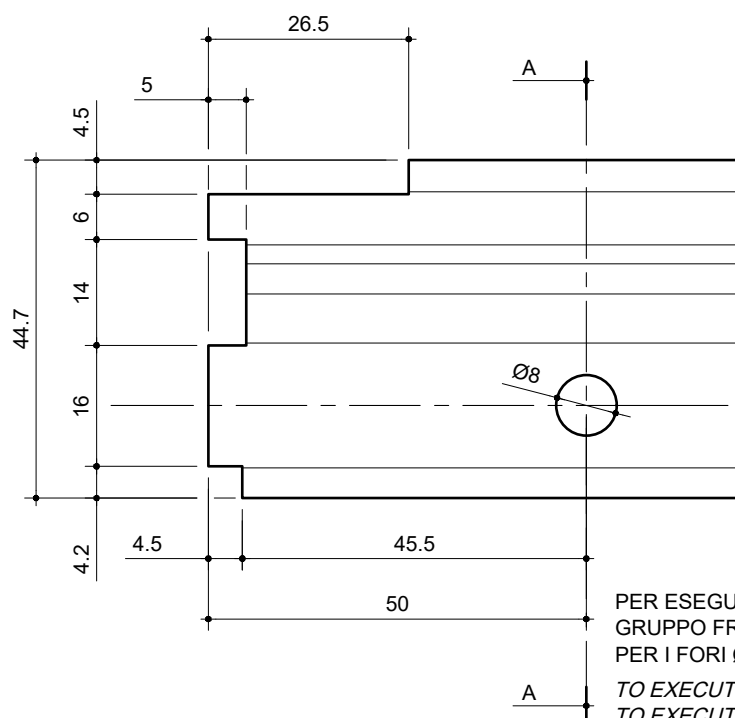
K1305 TRANSOM CONNECTION DIAGRAM



PROFILO
SECTION
K 1305

CAVALLOTTI
T-JOINT
710241

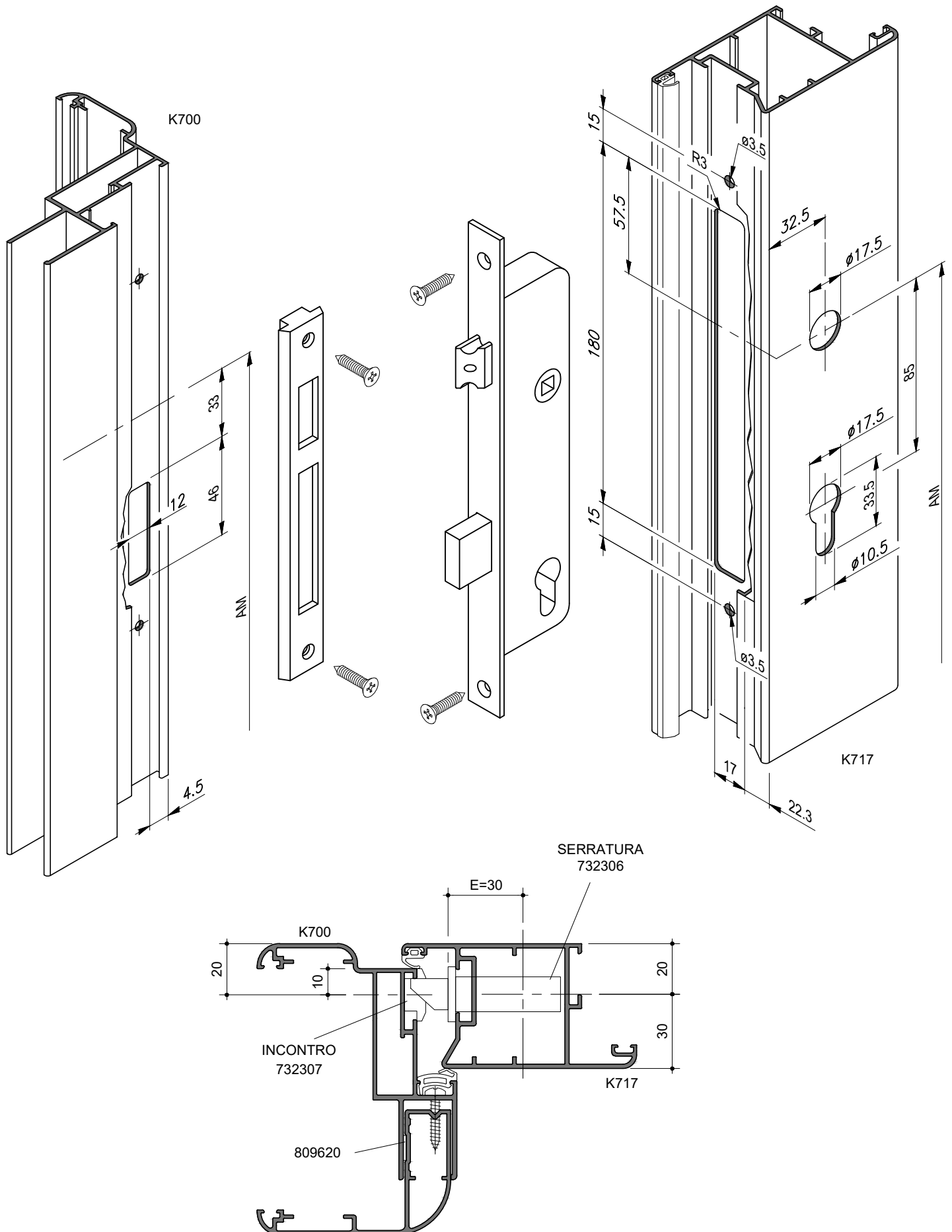
N.B. SIGILLARE LA ZONA DELLE SPINE
N.B. SEAL AROUND PINS



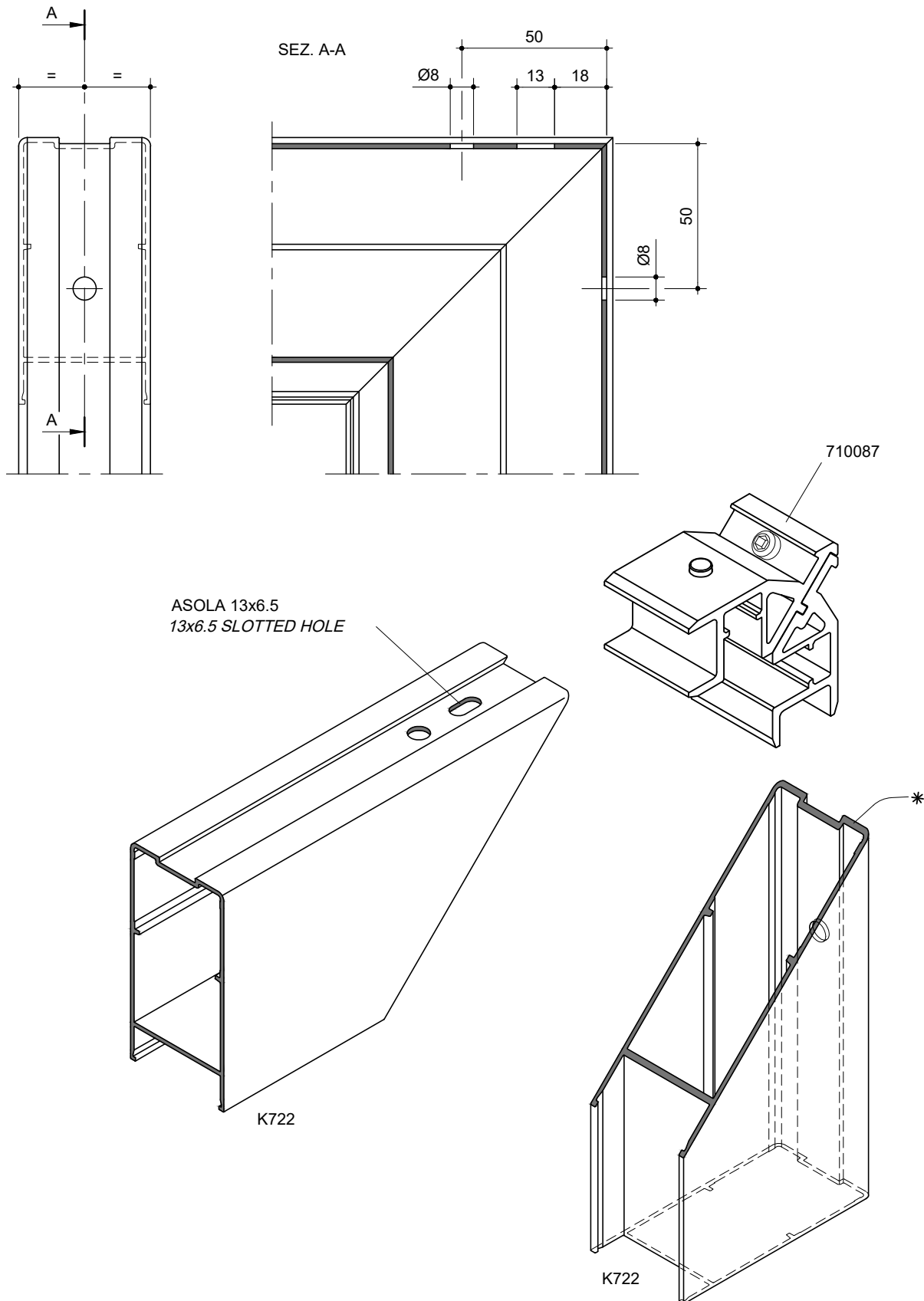
PER ESEGUIRE QUESTA LAVORAZIONE UTILIZZARE
GRUPPO FRESA ART. 909273
PER I FORI Ø8 USARE TRINCIANTE ART. 909310

TO EXECUTE THIS MILLING WORK, USE ART. 909273 MILLING CUTTER
TO EXECUTE Ø8 HOLES, USE ART. 909310 BLANKING MACHINE

SCHEMA DI MONTAGGIO SERRATURA LOCKING DEVICE ASSEMBLING DIAGRAM



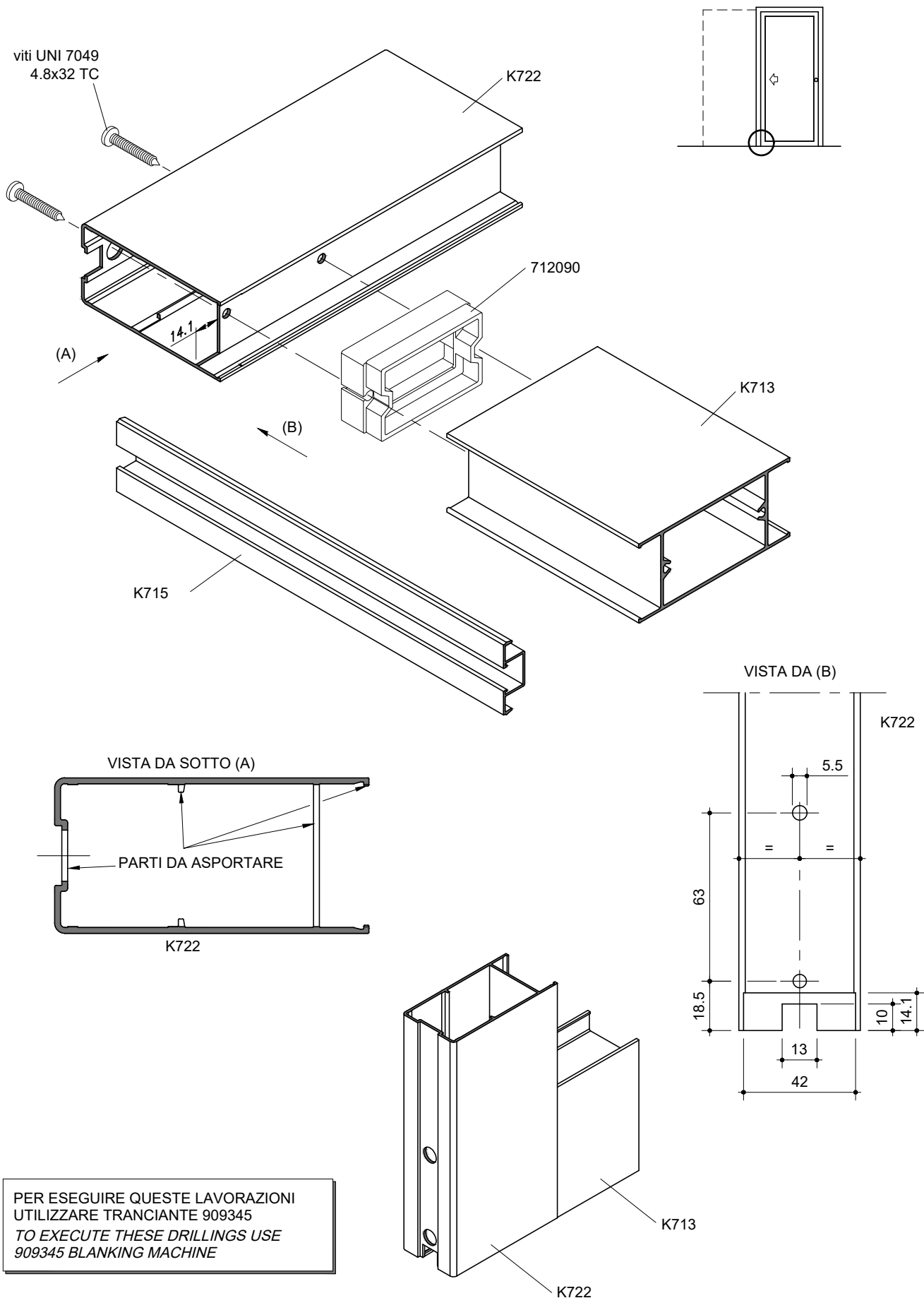
PORTE A SCOMPARSA - LAVORAZIONI SQUADRETTE
HIDDEN DOORS - CORNER JOINT DIAGRAM



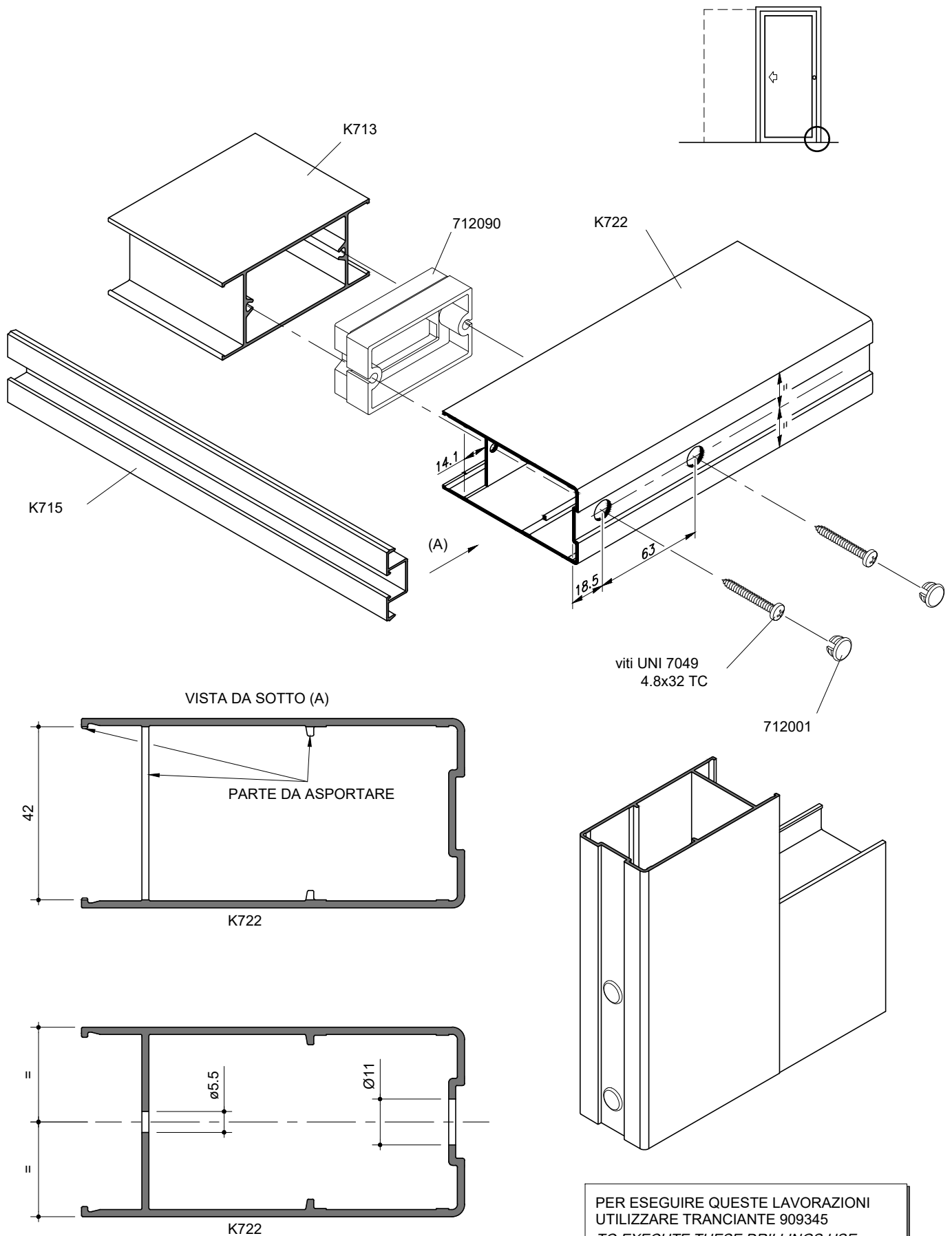
* APPLICARE SIGILLANTE SULLE SUPERFICI DI CONNESSIONE DELL'ANGOLO PRIMA DELL'UNIONE A TELAIO
 APPLY SEALING ON CONNECTION CORNER SURFACES BEFORE FRAME ASSEMBLING

PER ESEGUIRE QUESTE LAVORAZIONI UTILIZZARE TRACIANTE 909345 O 909310
 TO EXECUTE THESE DRILLINGS USE 909345 OR 909310 BLANKING MACHINE

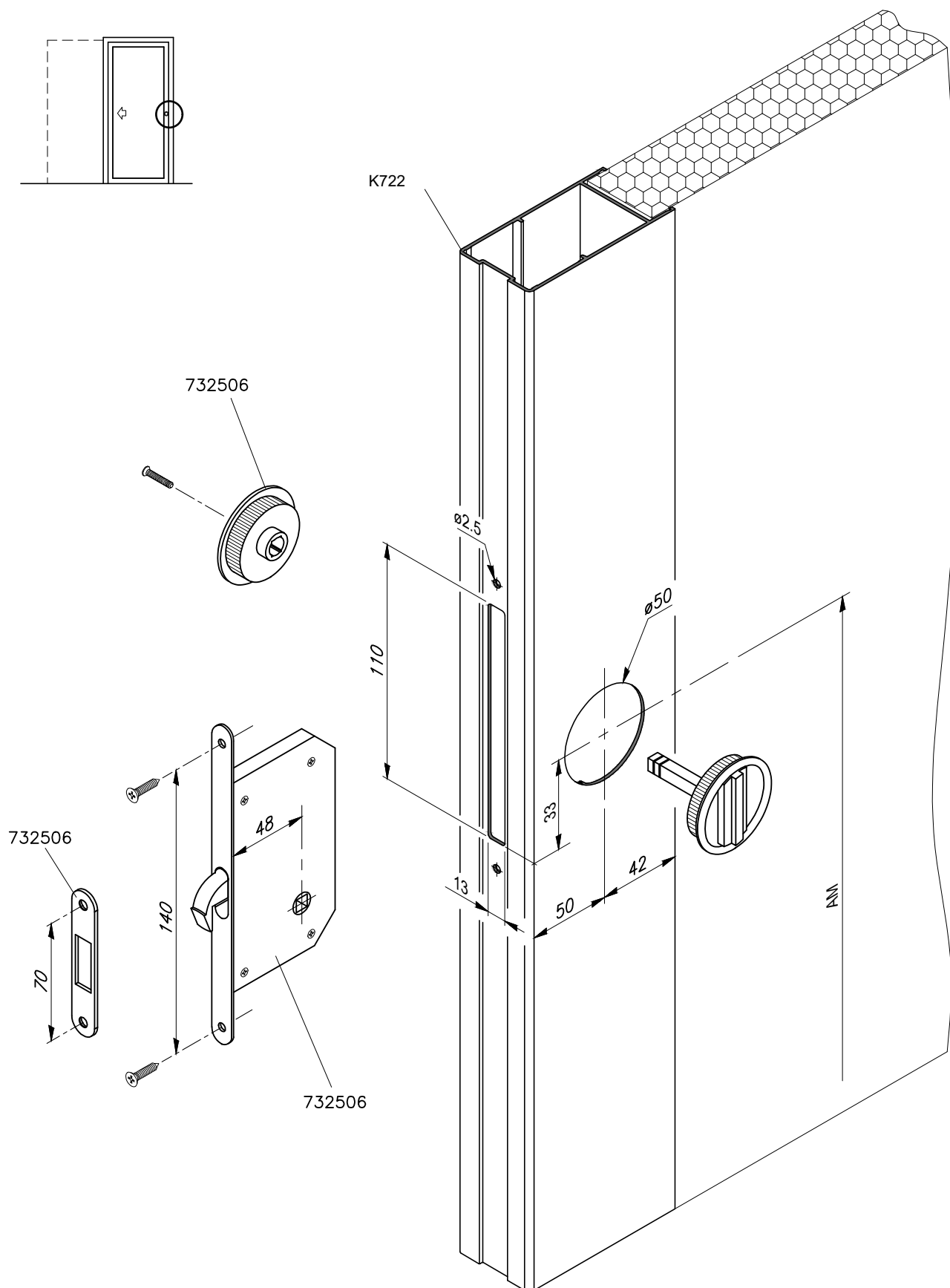
PORTE A SCOMPARSA - LAVORAZIONE MONTANTE/ZOCCOLO HIDDEN DOORS - MULLION AND TRANSOM MACHININGS



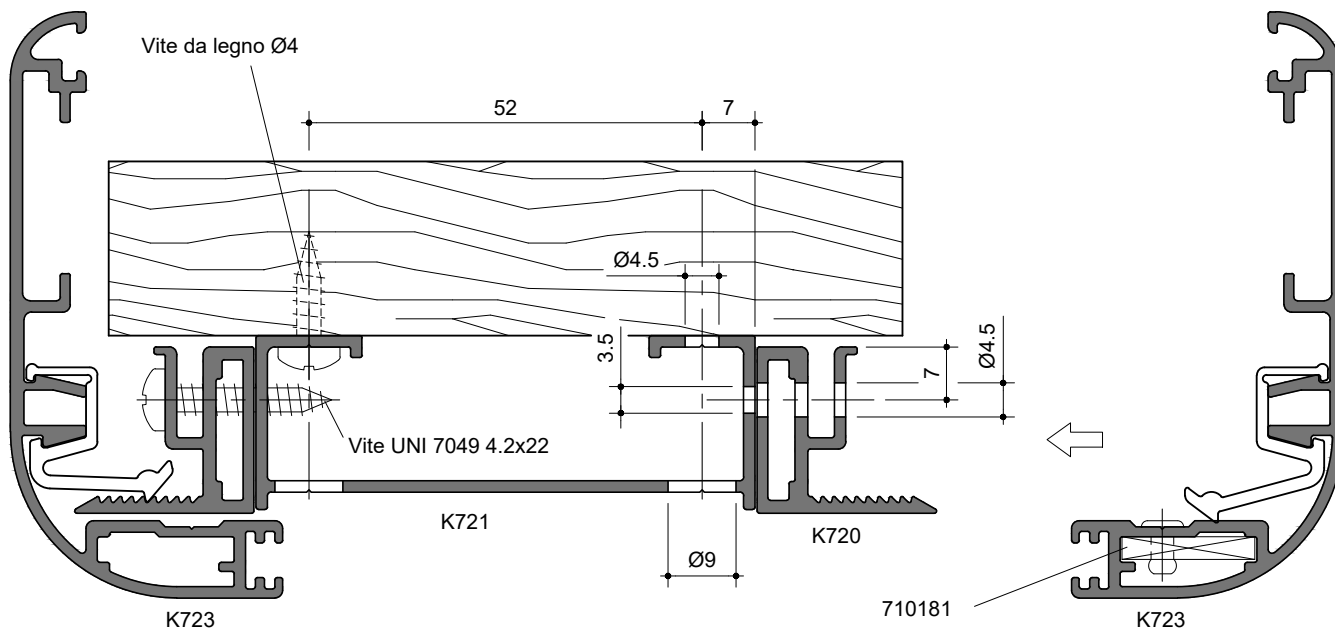
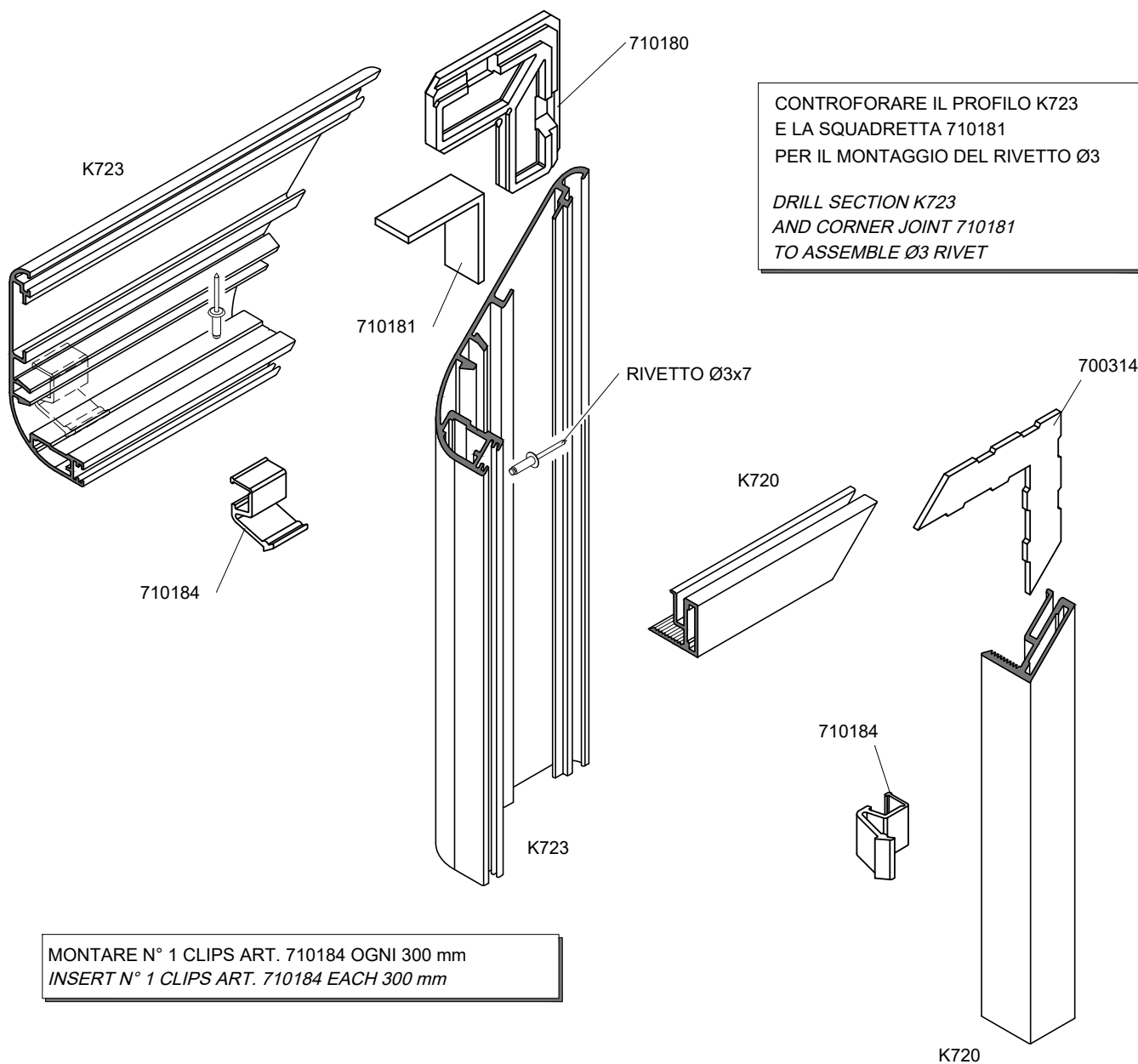
PORTE A SCOMPARSA - LAVORAZIONE MONTANTE/ZOCCOLO
HIDDEN DOORS - MULLION AND TRANSOM MACHININGS



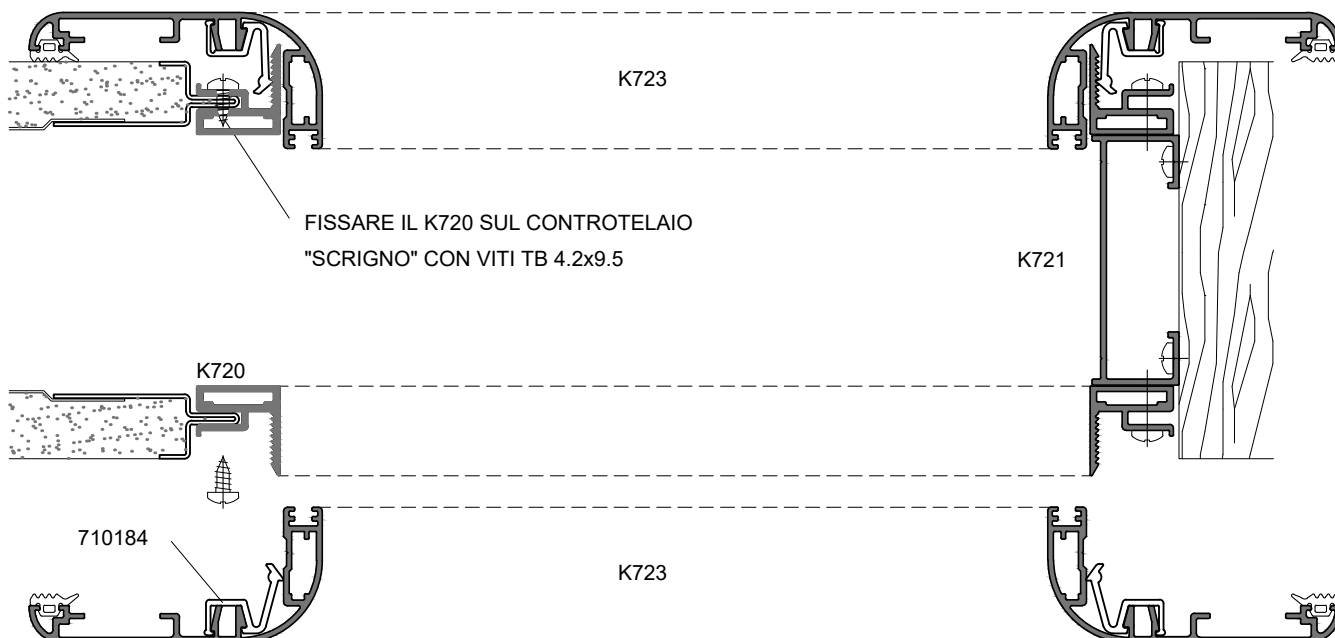
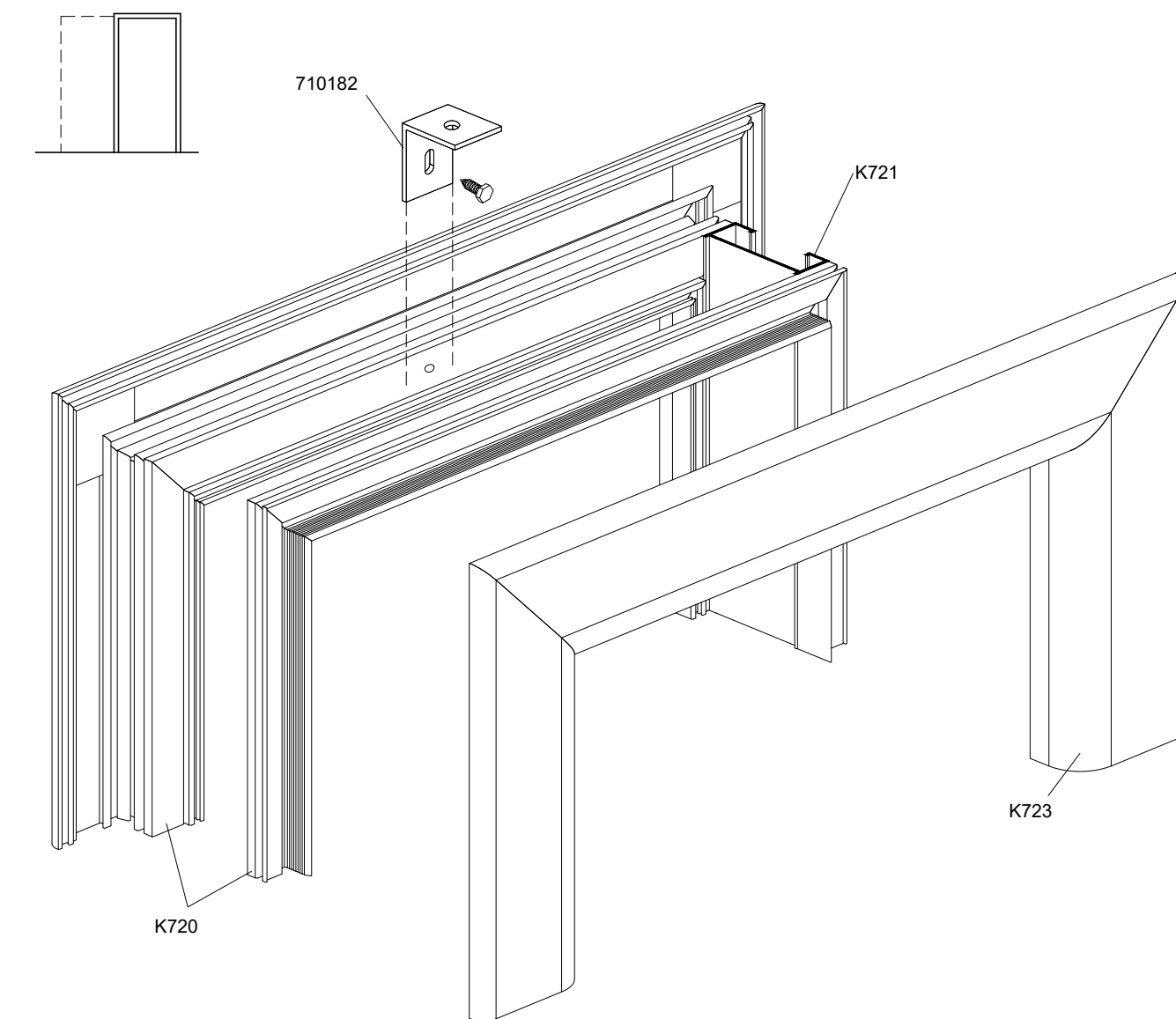
PORTE A SCOMPARSA - LAVORAZIONE SERRATURA
HIDDEN DOORS - LOCKING DEVICE MACHININGS



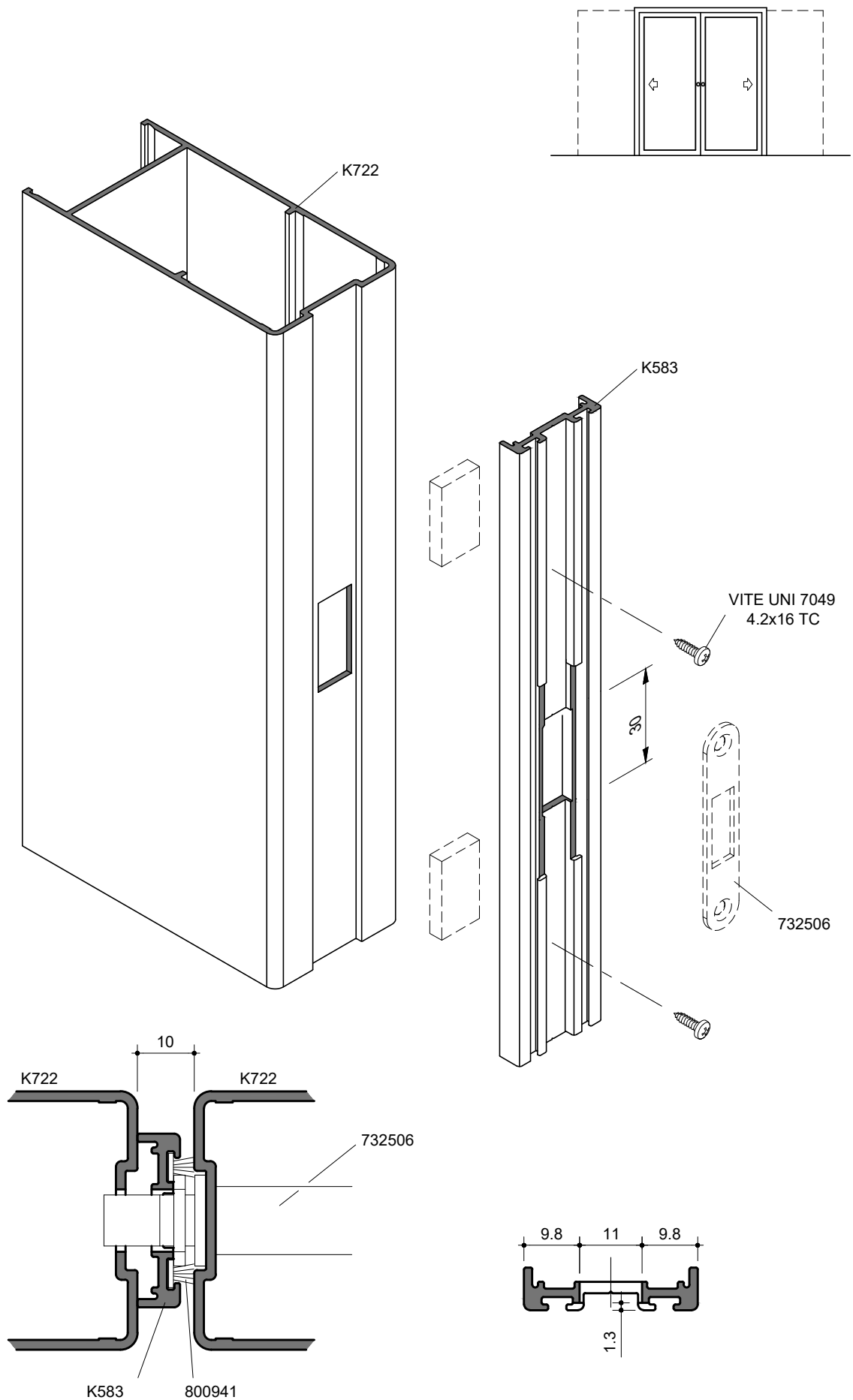
PORTE A SCOMPARSA - SCHEMA DI ASSEMBLAGGIO IMBOTTE HIDDEN DOORS - INTRADOS ASSEMBLING SCHEME



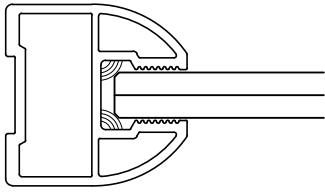
**PORTE A SCOMPARSA - ASSEMBLAGGIO IMBOTTE E CONTROTELAIO "SCRIGNO BASE"
PER INTONACO**
HIDDEN DOORS - INTRADOS AND SCRIGNO COUNTER FRAME ASSEMBLING



PORTE A SCOMPARSA DUE ANTE - LAVORAZIONE INCONTRO SERRATURA
DOUBLE SASH HIDDEN DOORS - MACHINING OF LOCK STRIKING PLATE

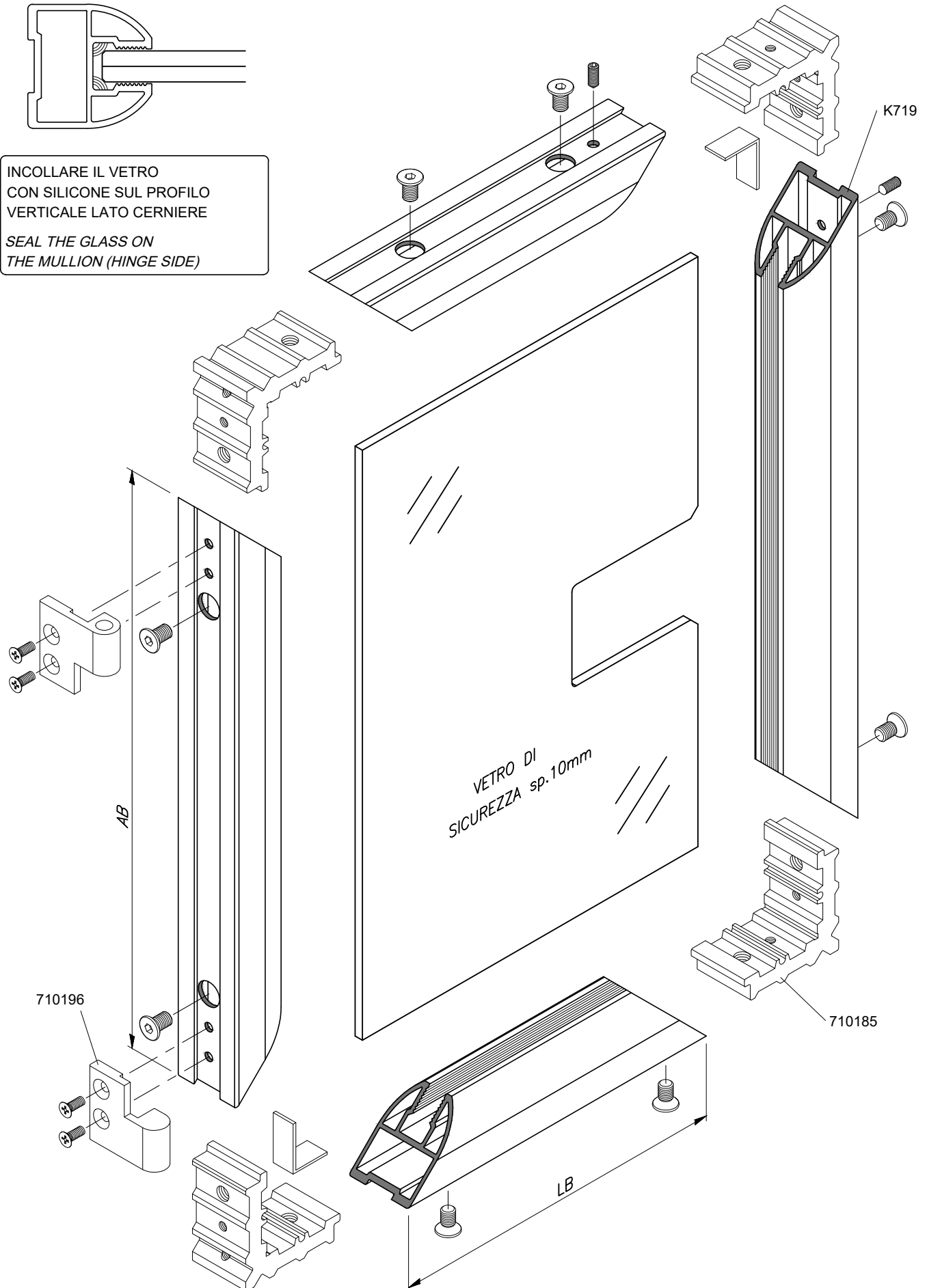


PORTE VETRATE K719 - ASSEMBLAGGIO ANTA K719 GLAZED DOORS - WING ASSEMBLING

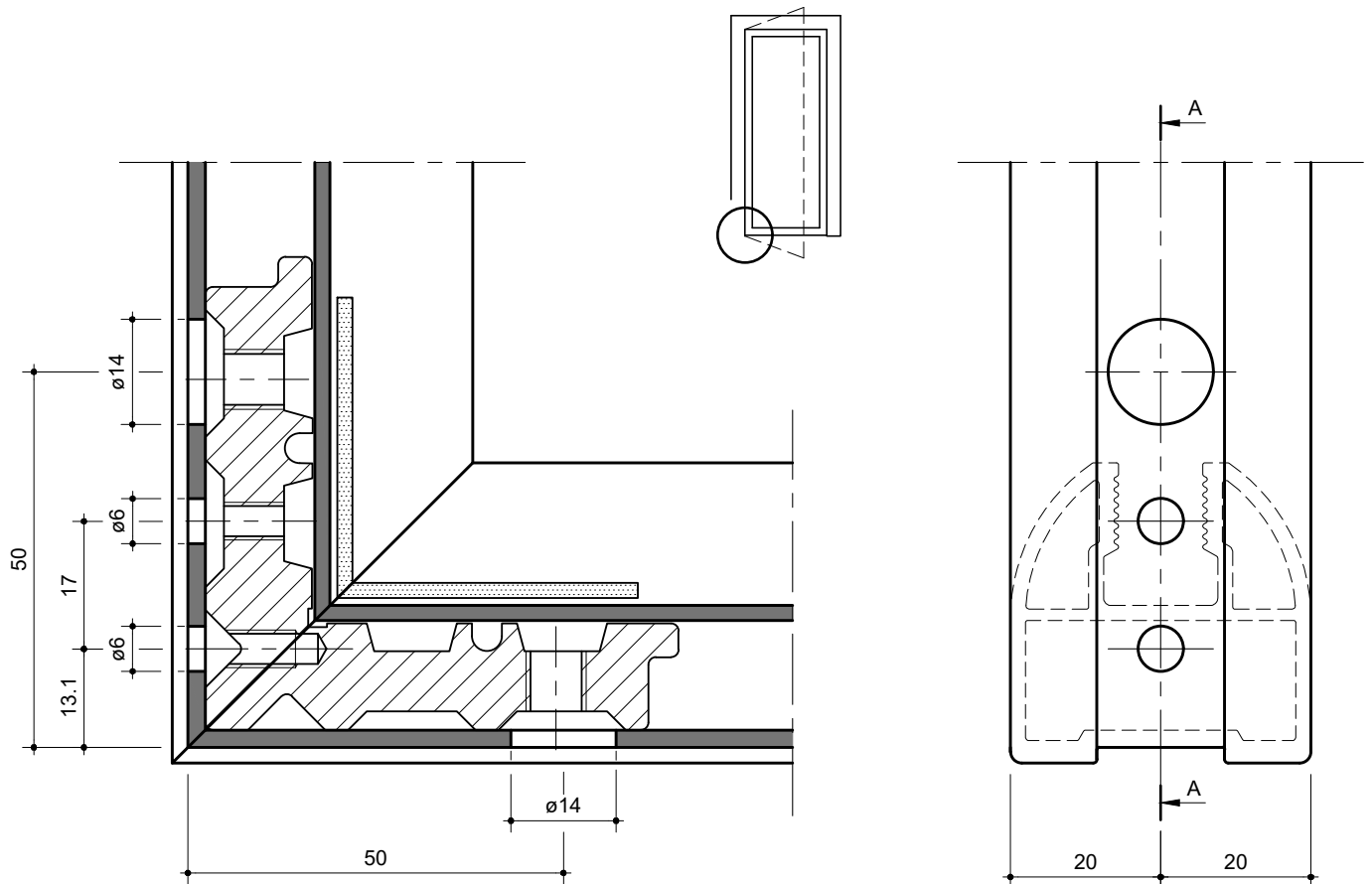


INCOLLARE IL VETRO
CON SILICONE SUL PROFILO
VERTICALE LATO CERNIERE

SEAL THE GLASS ON
THE MULLION (HINGE SIDE)

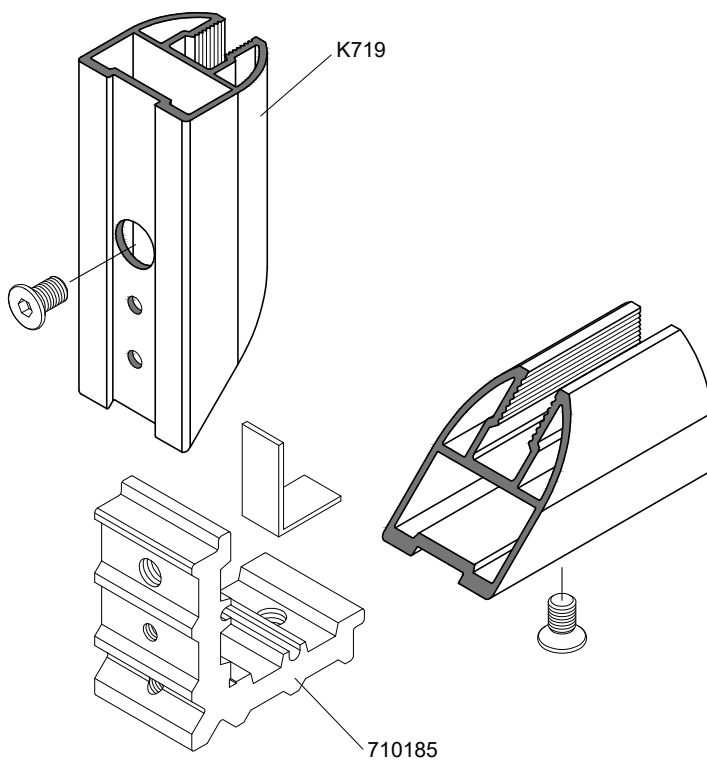


PORTE VETRATE K719 - SCHEMA DI MONTAGGIO SQUADRETTA E CERNIERA **K719 GLAZED DOORS - CORNER JOINT AND HINGE ASSEMBLING**



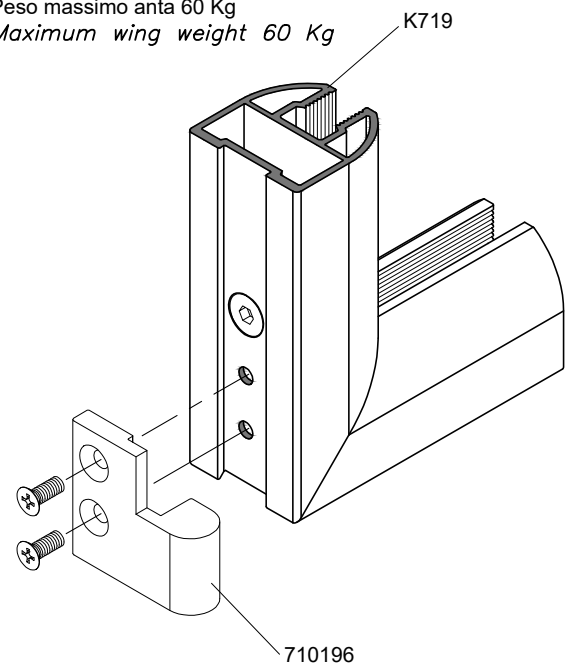
MONTAGGIO SQUADRETTA LATO CERNIERE
CORNER JOINT ASSEMBLING HINGE SIDE

PER ESEGUIRE QUESTE FORATURE UTILIZZARE
 TRACIANTE 909345 O DIMA 909335
 TO EXECUTE THESE DRILLINGS USE
 909345 OR 909335



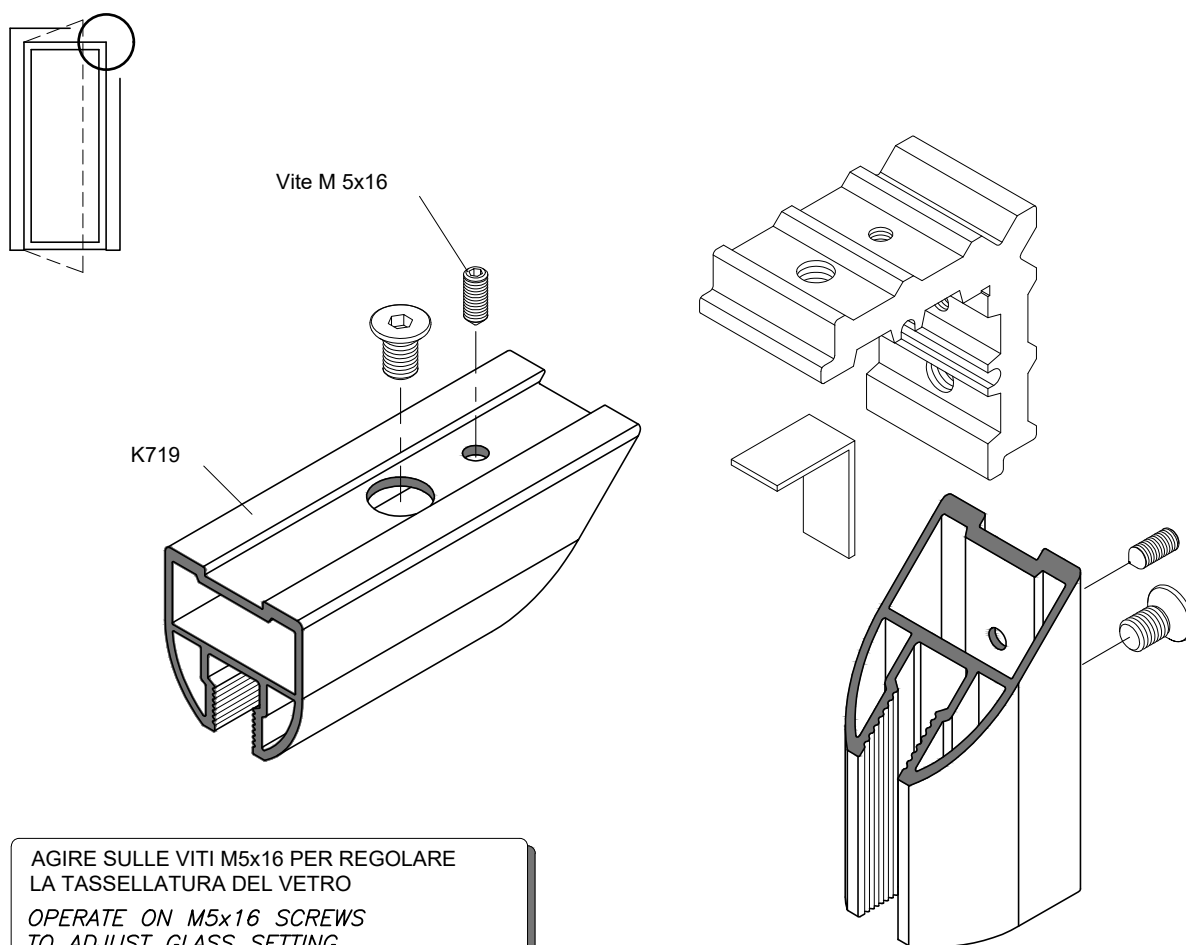
MONTAGGIO CERNIERA
HINGE ASSEMBLING

Peso massimo anta 60 Kg
 Maximum wing weight 60 Kg



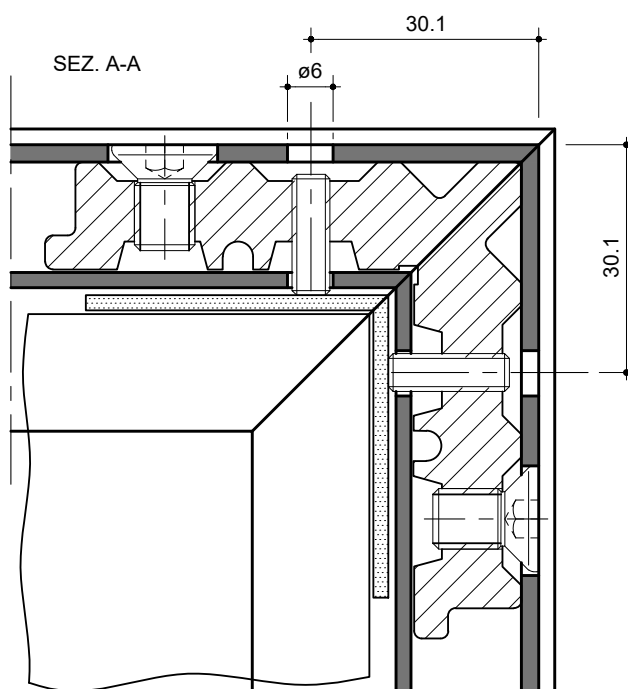
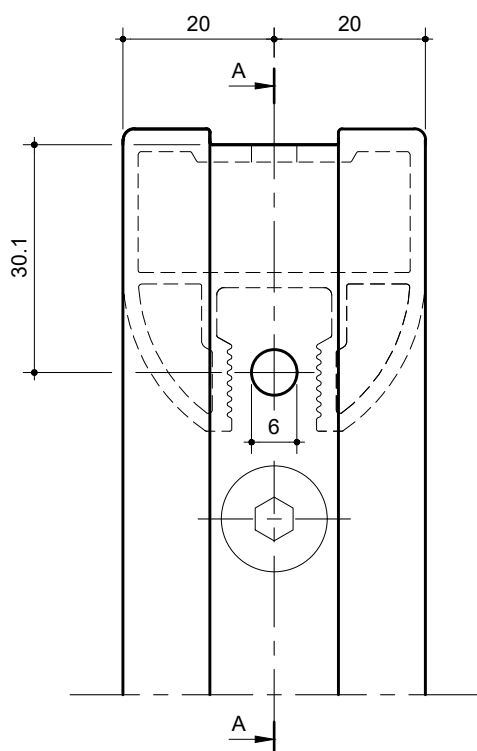
PORTE VETRATE - SCHEMA DI ASSEMBLAGGIO SQUADRETTA E REGOLAZIONE VETRO

GLAZED DOORS - CORNER JOINT ASSEMBLING AND GLASS ADJUSTMENT

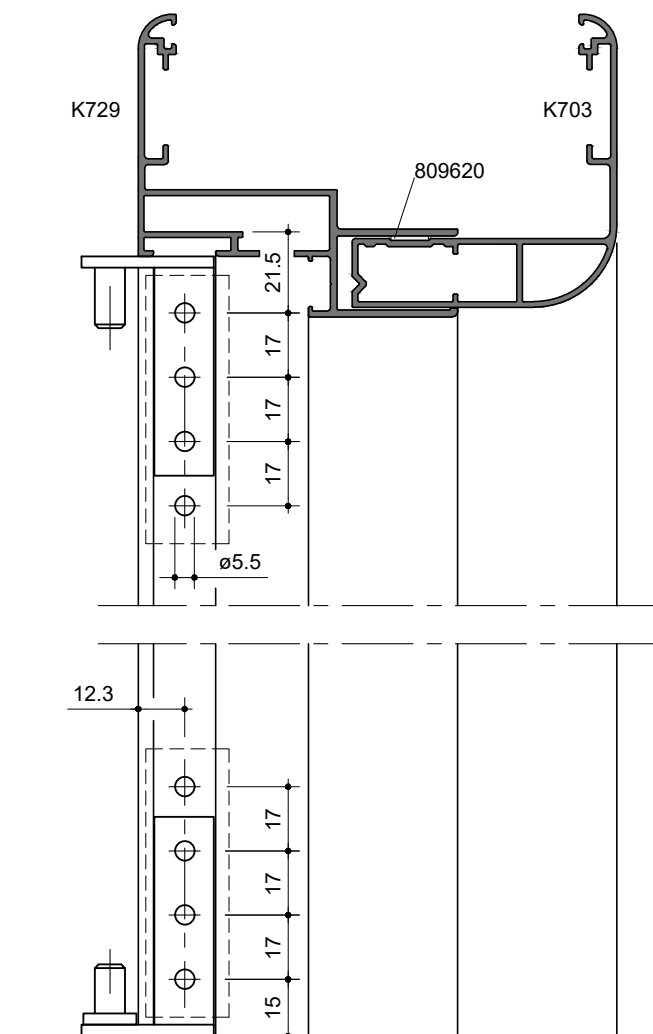


AGIRE SULLE VITI M5x16 PER REGOLARE
LA TASSELLATURA DEL VETRO
*OPERATE ON M5x16 SCREWS
TO ADJUST GLASS SETTING*

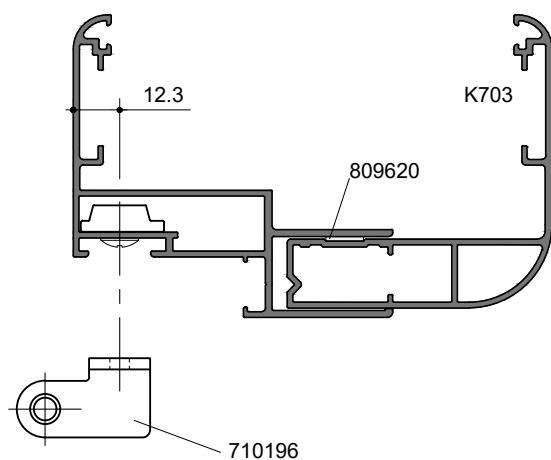
PER ESEGUIRE QUESTE FORATURE UTILIZZARE
TRACIANTE 909345 O DIMA 909335
*TO EXECUTE THESE DRILLINGS USE
909345 OR 909335*



PORTE VETRATE K719 - SCHEMA DI MONTAGGIO CARDINI K719 GLAZED DOORS - HINGE PIVOT ASSEMBLING



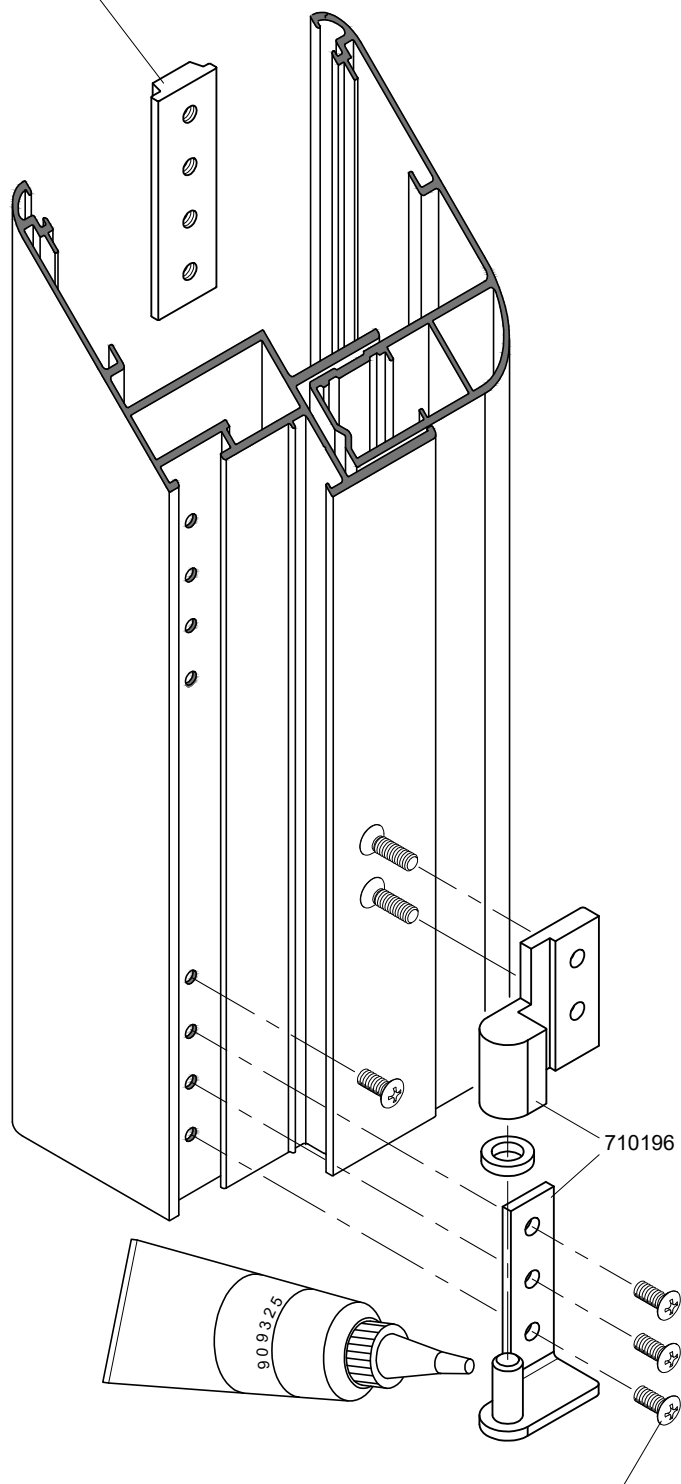
Peso massimo anta 60 Kg
Maximum wing weight 60 Kg



PER ESEGUIRE QUESTE LAVORAZIONI
UTILIZZARE TRANCIANTE 909345
TO EXECUTE THESE DRILLINGS USE
909345 BLANKING MACHINE

INSERIRE E FISSARE LA CONTROPIASTRA (A)
PRIMA DELL'ASSEMBLAGGIO DEL TELAIO
INSERT THE STRIKER PLATE (A)
BEFORE JAMB ASSEMBLING

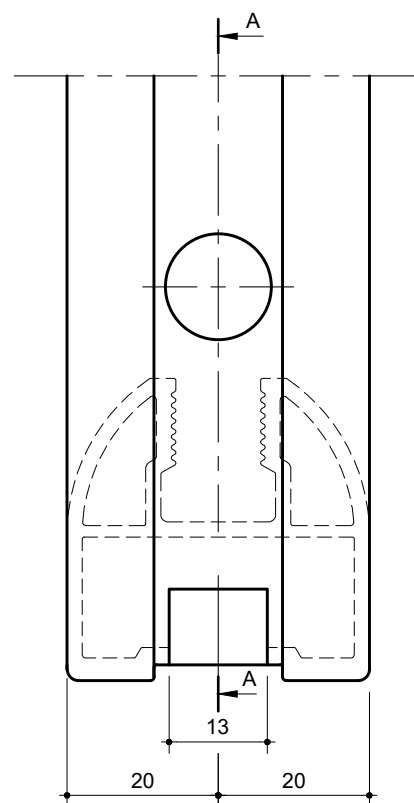
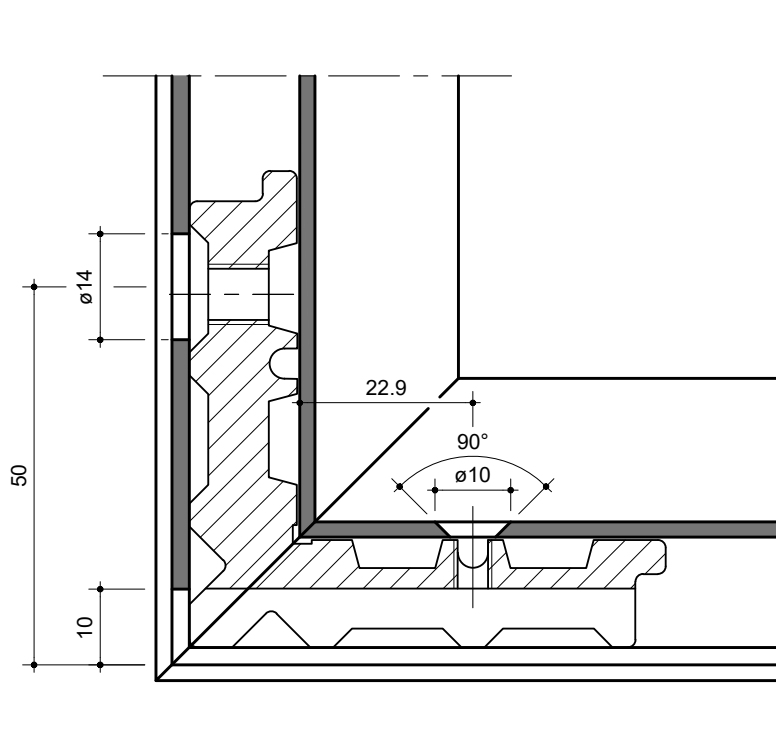
CONTROPIASTRA (A)



VITE M5 TESTA
MEZZA TONDA

INGRASSARE I CARDINI CON
909325 PRIMA DEL MONTAGGIO
GREASE THE HINGE PIVOTS
BEFORE ASSEMBLING

MONTAGGIO SQUADRETTA E LAVORAZIONE K719 PER PORTA VETRATA SCORREVOLE CORNER JOINT ASSEMBLING AND K719 MACHINING ON SLIDING GLAZED DOOR

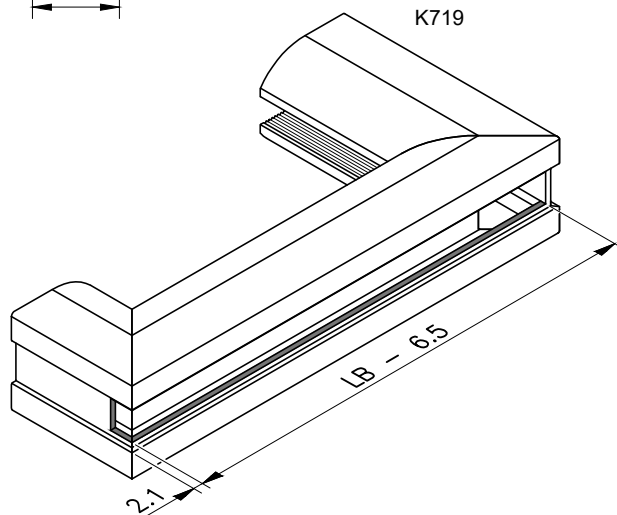
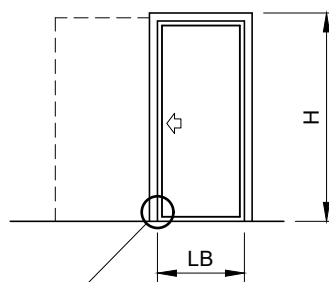
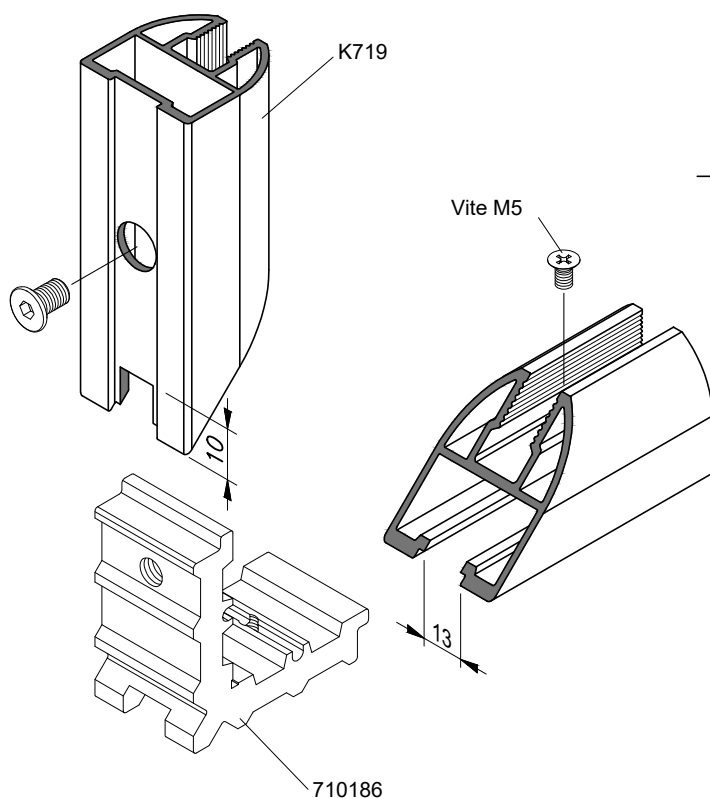


FISSARE LE SQUADRETTA INFERIORI AI TRAVERSI
PRIMA DELL'ASSEMBLAGGIO CON I MONTANTI

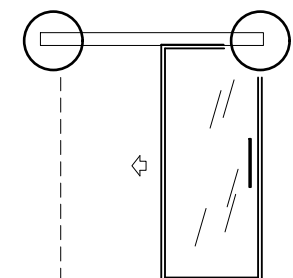
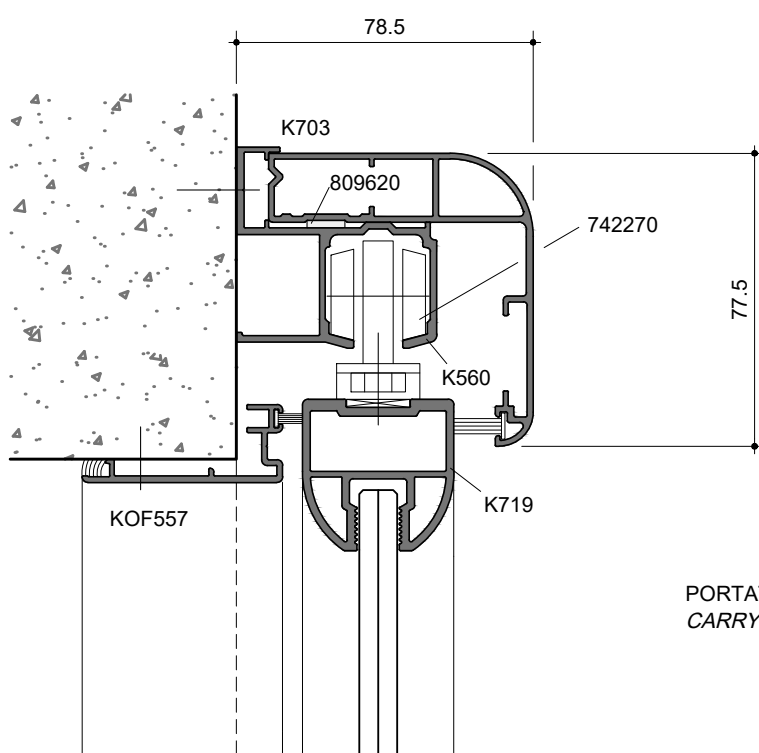
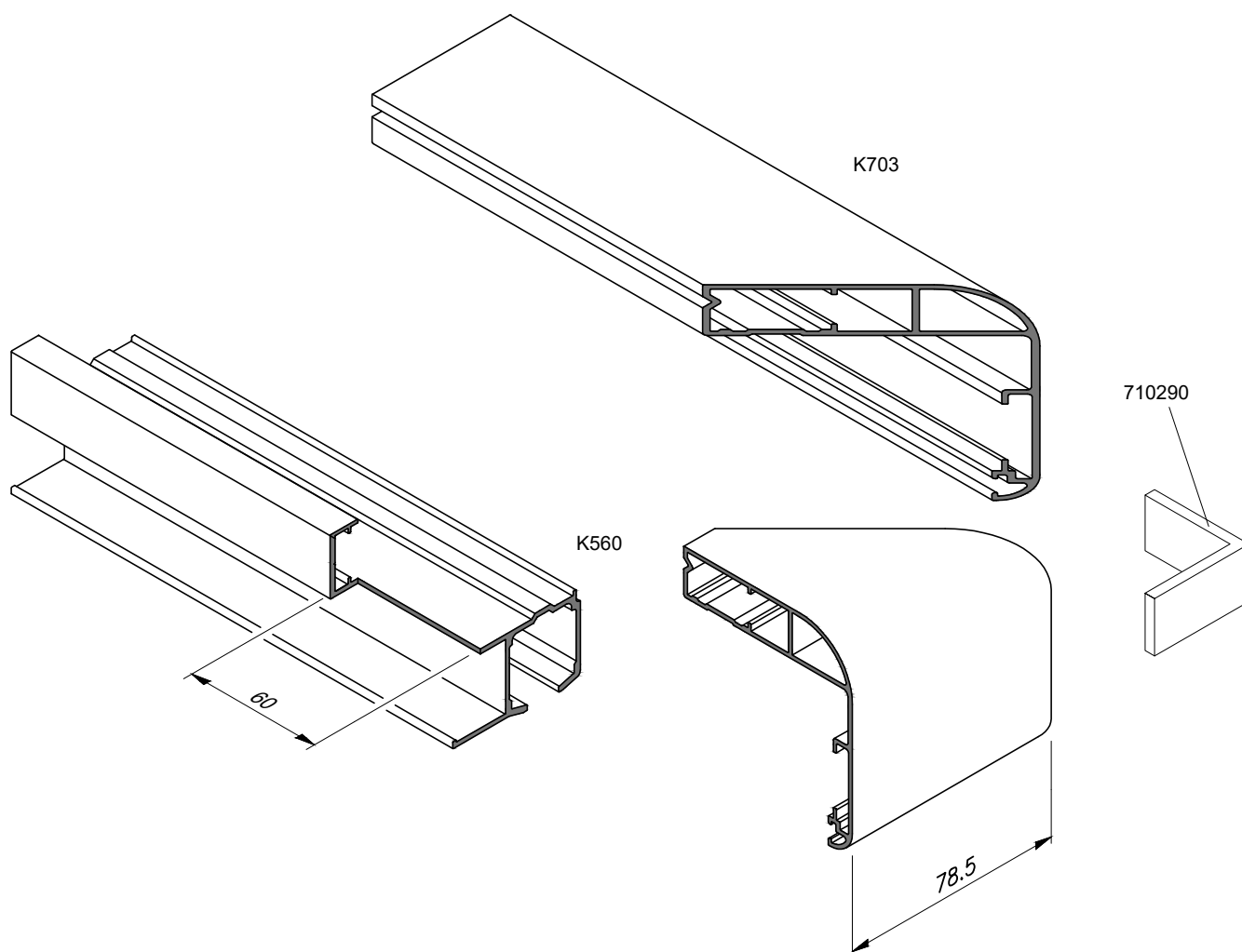
FIX THE LOWER CORNER JOINTS ON TRANSOMS
BEFORE MULLION ASSEMBLING

PER ESEGUIRE I FORI UTILIZZARE
TRACIANTE 909345 O DIMA 909335
TO EXECUTE THESE DRILLINGS USE
909345 OR 909335

PER ESEGUIRE QUESTE LAVORAZIONI UTILIZZARE
TRACIANTE 909345
TO EXECUTE THESE MACHINING USE 909345

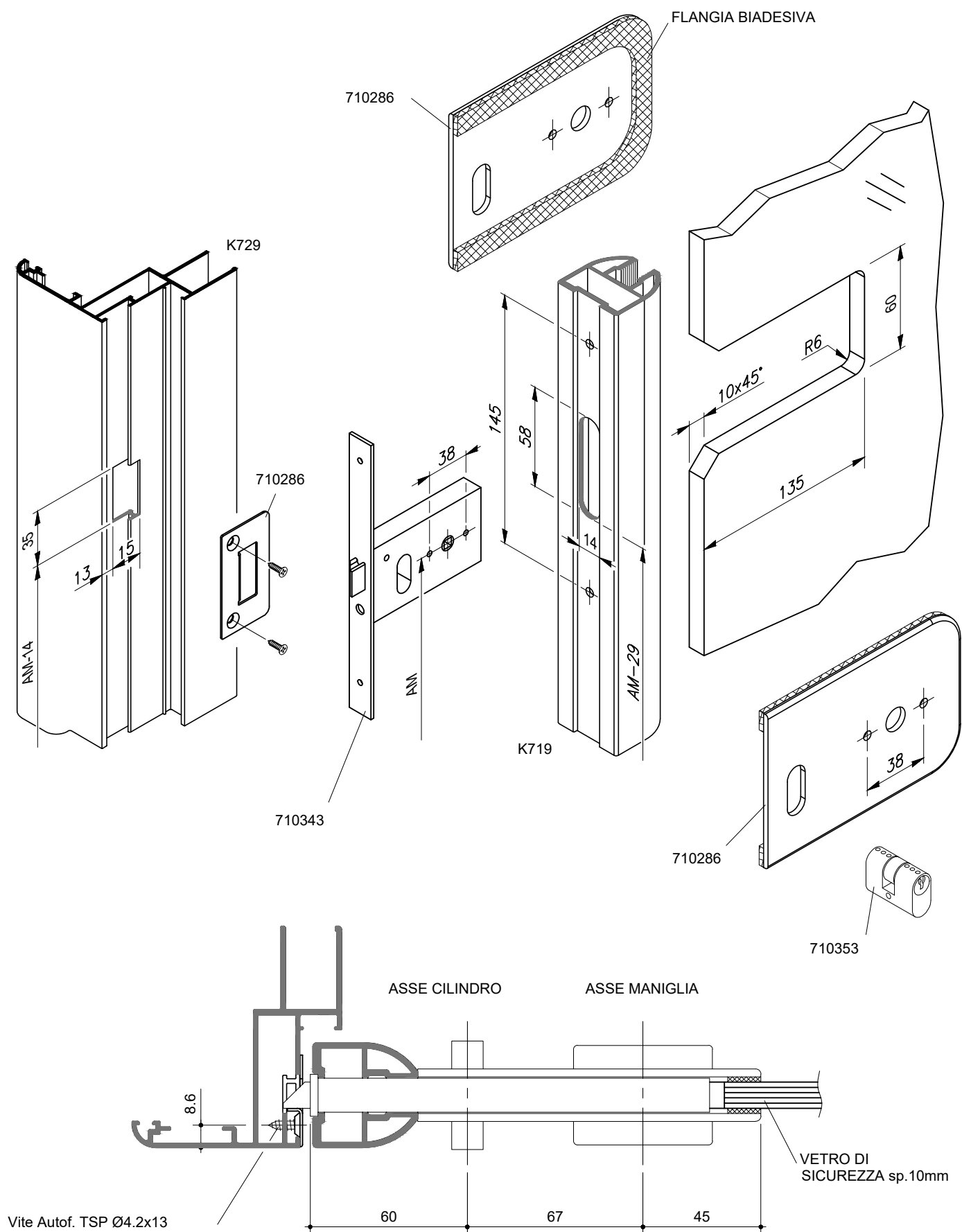


SCHEMA DI LAVORAZIONE PROFILO DI COPERTURA K703 K703 COVERING SECTION MACHINIG DIAGRAM

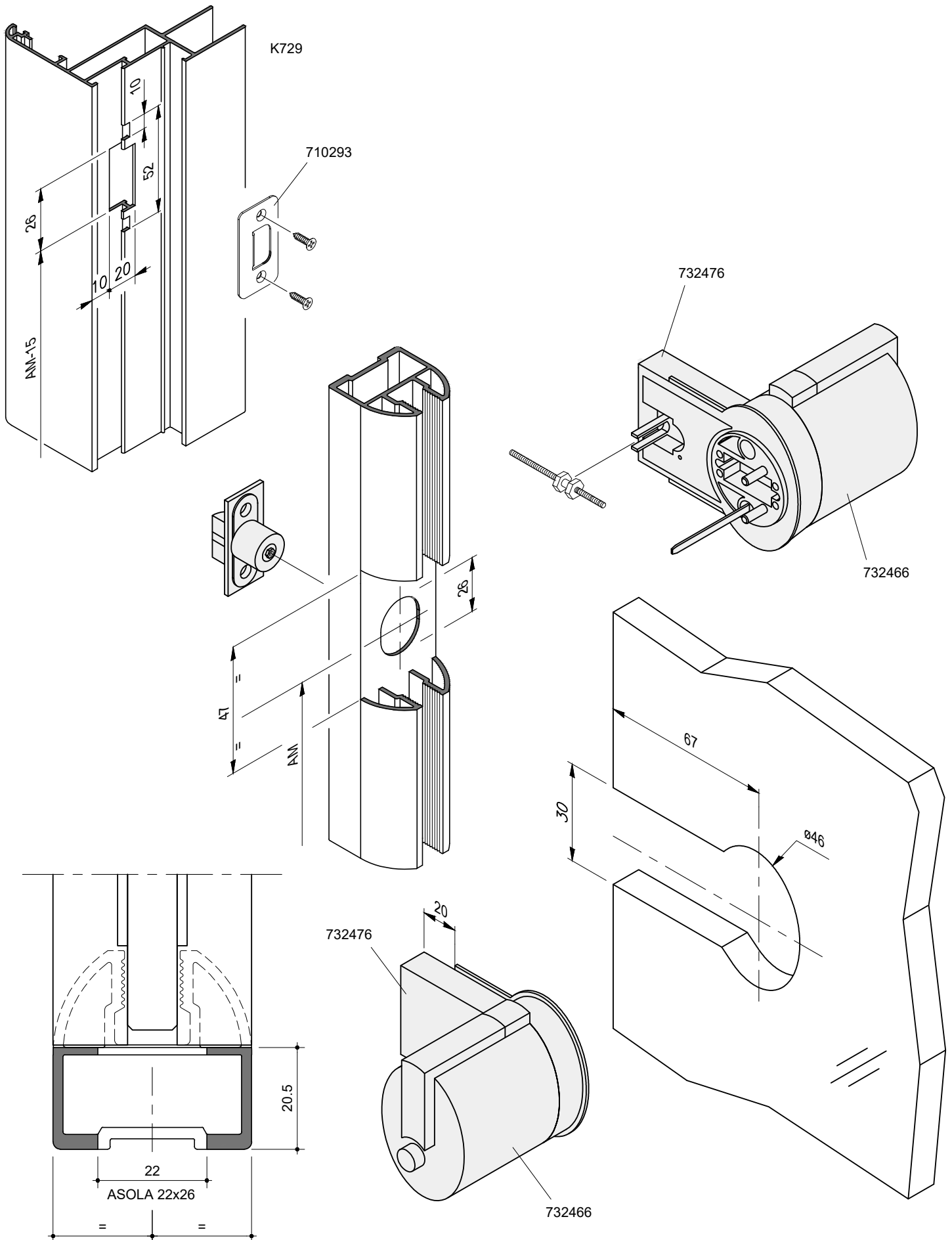


PORTATA PER COPPIA DI CARRELLI 80kg
CARRYING CAPACITY FOR BOGIE COUPLE 80kg

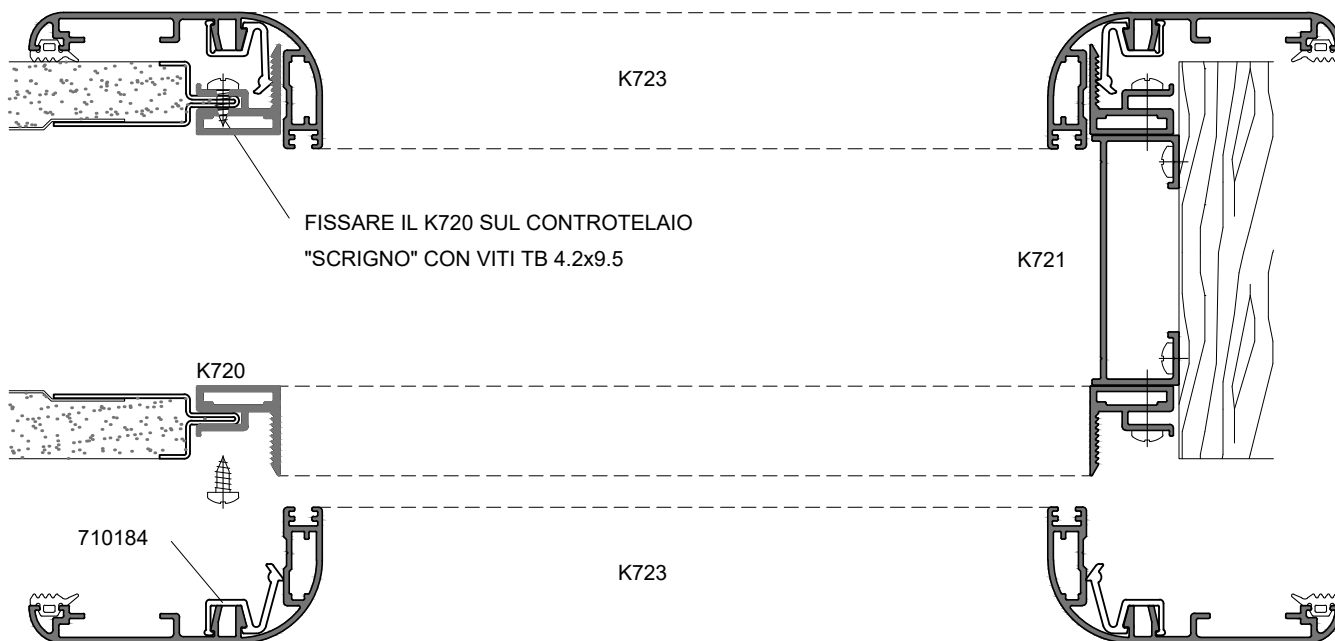
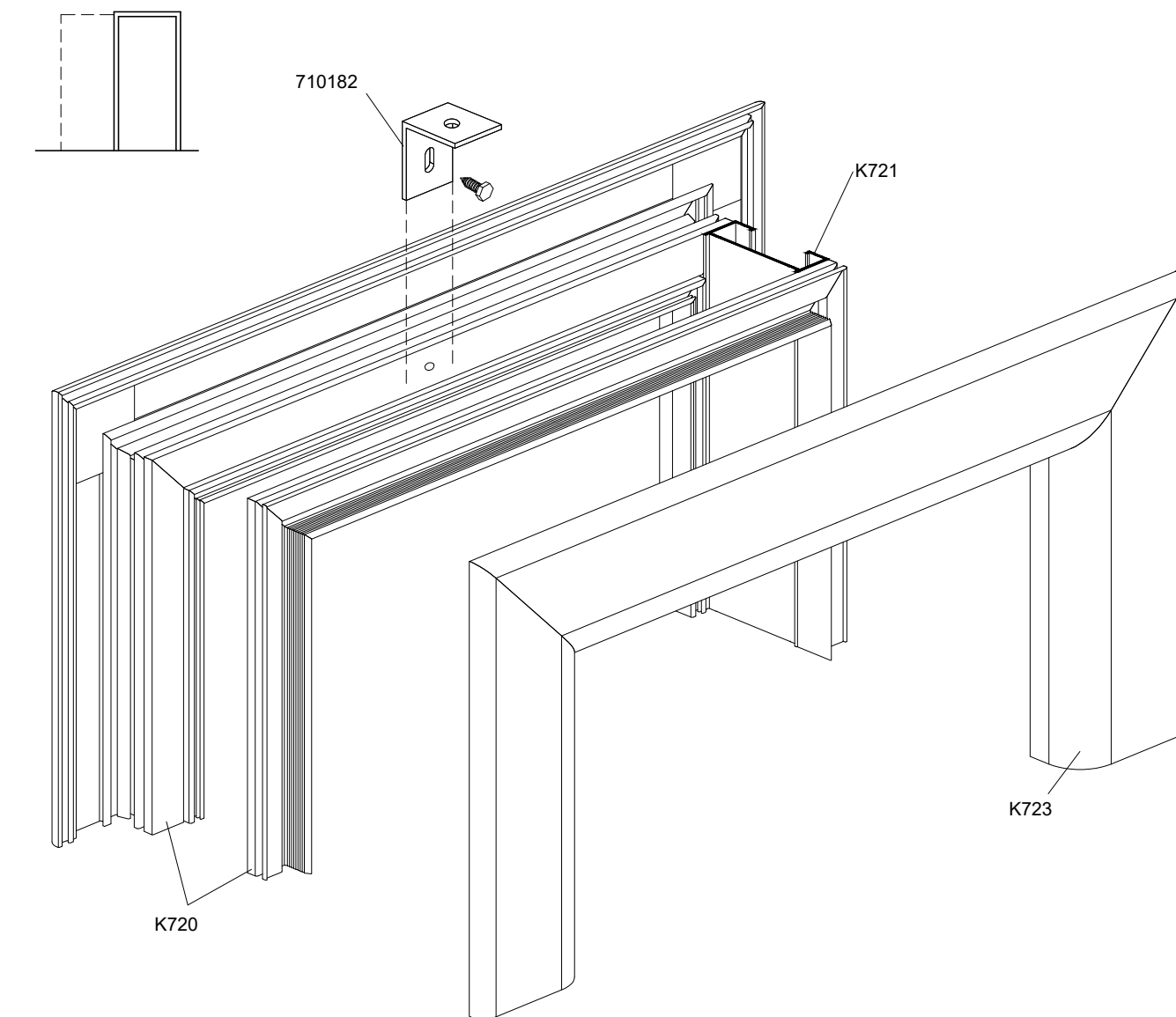
PORTE VETRATE - SCHEMA DI MONTAGGIO SERRATURA E INCONTRO GLAZED DOORS - LOCKING DEVICE AND STRIKER PLATE ASSEMBLING



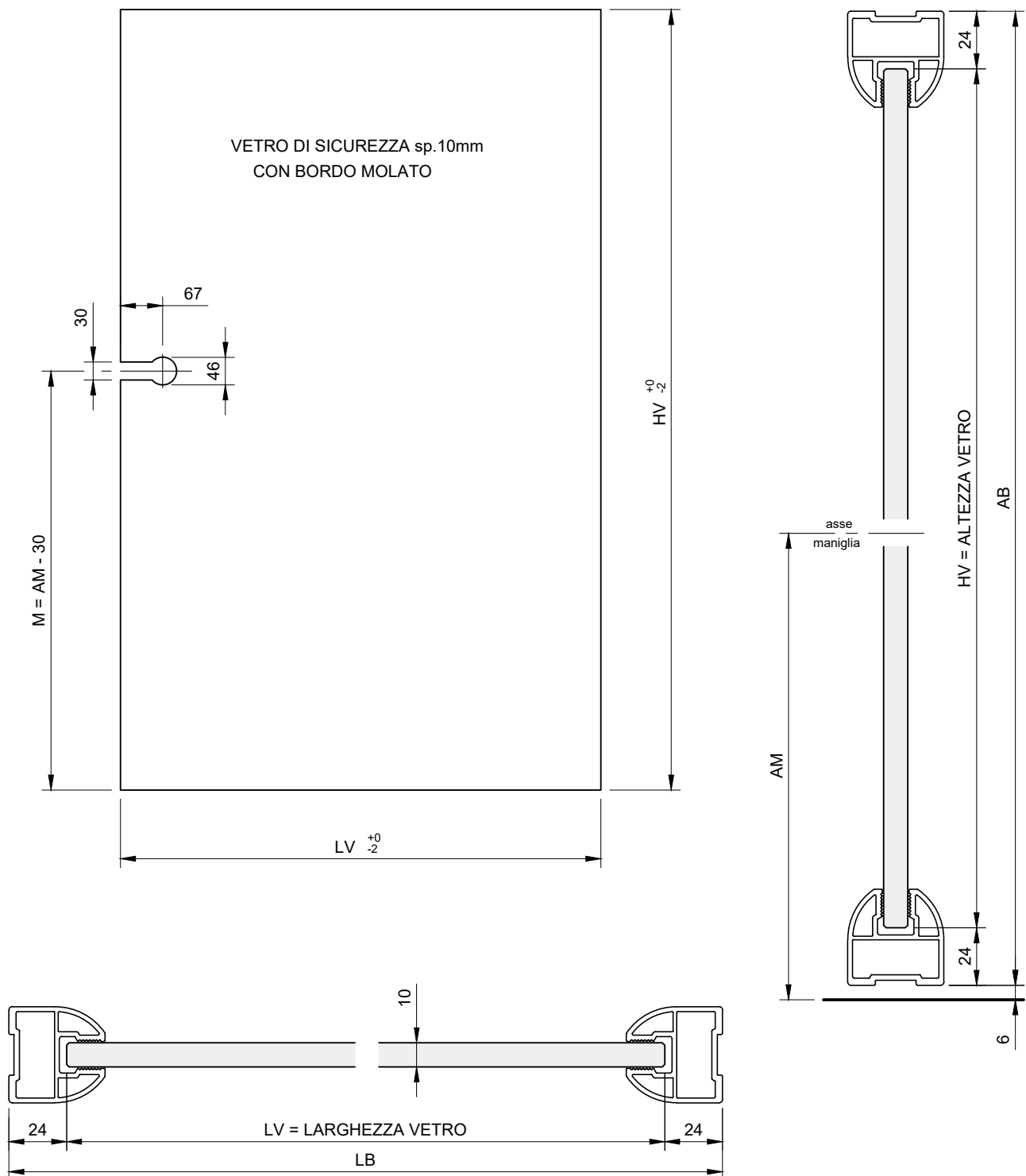
PORTE VETRATE - SCHEMA DI MONTAGGIO SERRATURA E INCONTRO
GLAZED DOORS - LOCKING DEVICE AND STRIKER PLATE ASSEMBLING



**PORTE A SCOMPARSA - ASSEMBLAGGIO IMBOTTE E CONTROTELAIO "SCRIGNO BASE"
PER INTONACO**
HIDDEN DOORS - INTRADOS AND SCRIGNO COUNTER FRAME ASSEMBLING



VETRO DI SICUREZZA - PORTA K719 CON SERRATURA 732476
SAFETY GLASS - K719 DOORD WITH 732476 LOCKING



No. VETRI	LV^{+0}_{-2}	HV^{+0}_{-2}	M

$$LV = LB - 48$$

$$HV = AB - 48$$

$$M = AM - 30$$

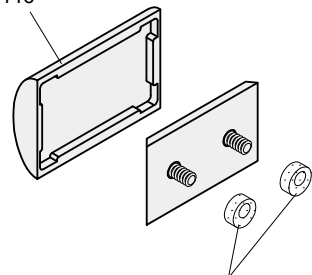
ANTA IN VETRO - SCHEMA DI MONTAGGIO ACCESSORI 732446 E 732456

GLAZED WING - 732446 AND 732456 FITTINGS ASSEMBLING DIAGRAM

LATO CERNIERA

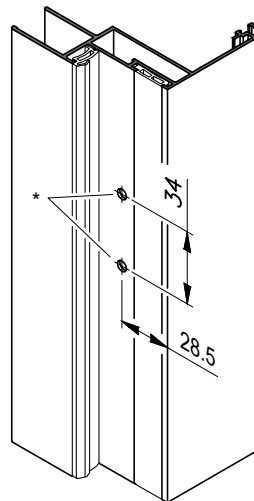
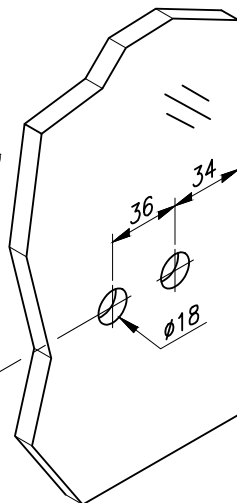
K729

732446



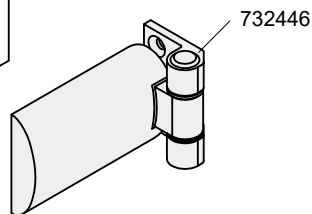
Bussola di regolazione

asse cerniera

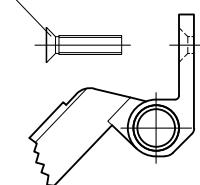


* Eseguire con dima
foro passante Ø4

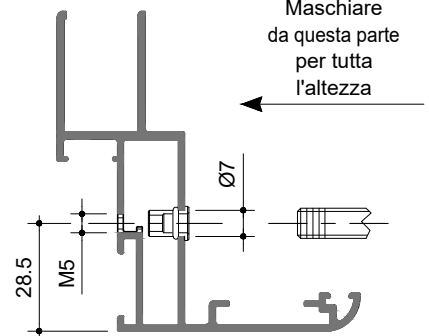
Peso massimo anta 55 Kg
Maximum wing weight 55 Kg



Vite TSP M5x20



Maschiare
da questa parte
per tutta
l'altezza

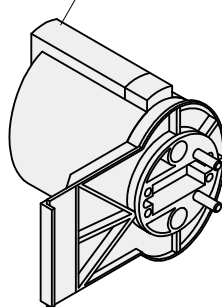
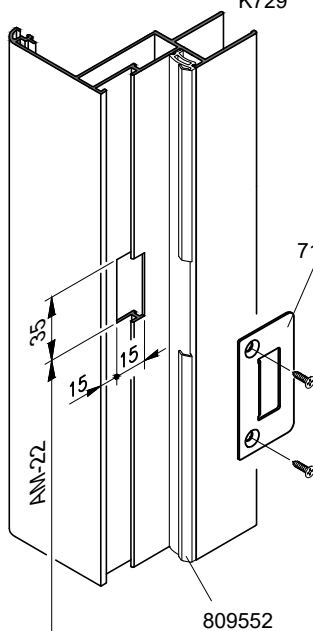


LATO SERRATURA

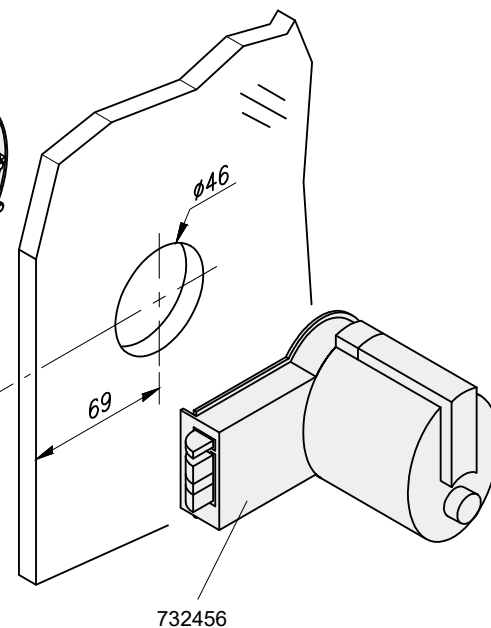
732466

K729

710292

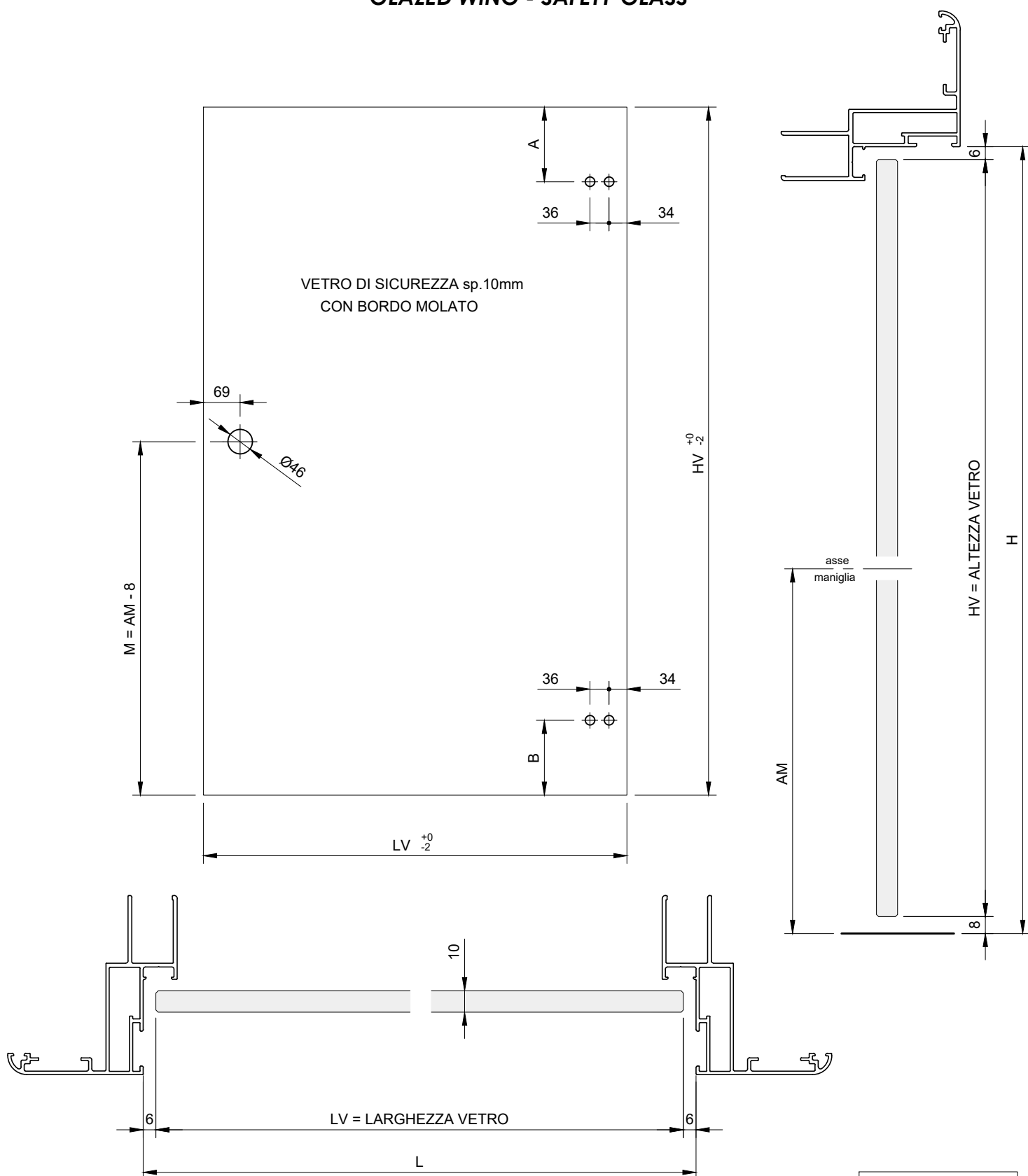


N=AN-8



732456

ANTA IN VETRO - VETRO DI SICUREZZA GLAZED WING - SAFETY GLASS



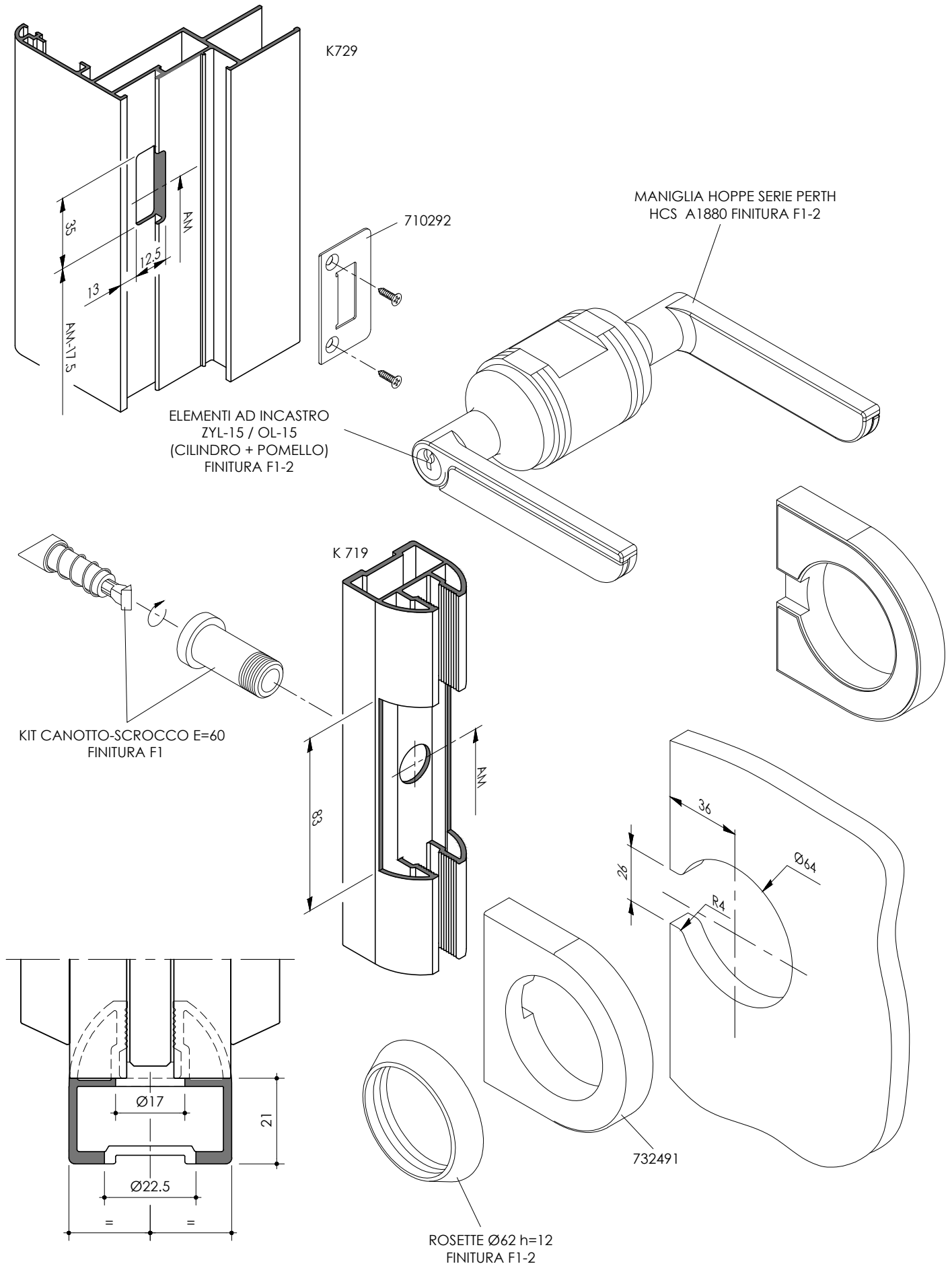
$$LV = L - 12$$

$$HV = H - 14$$

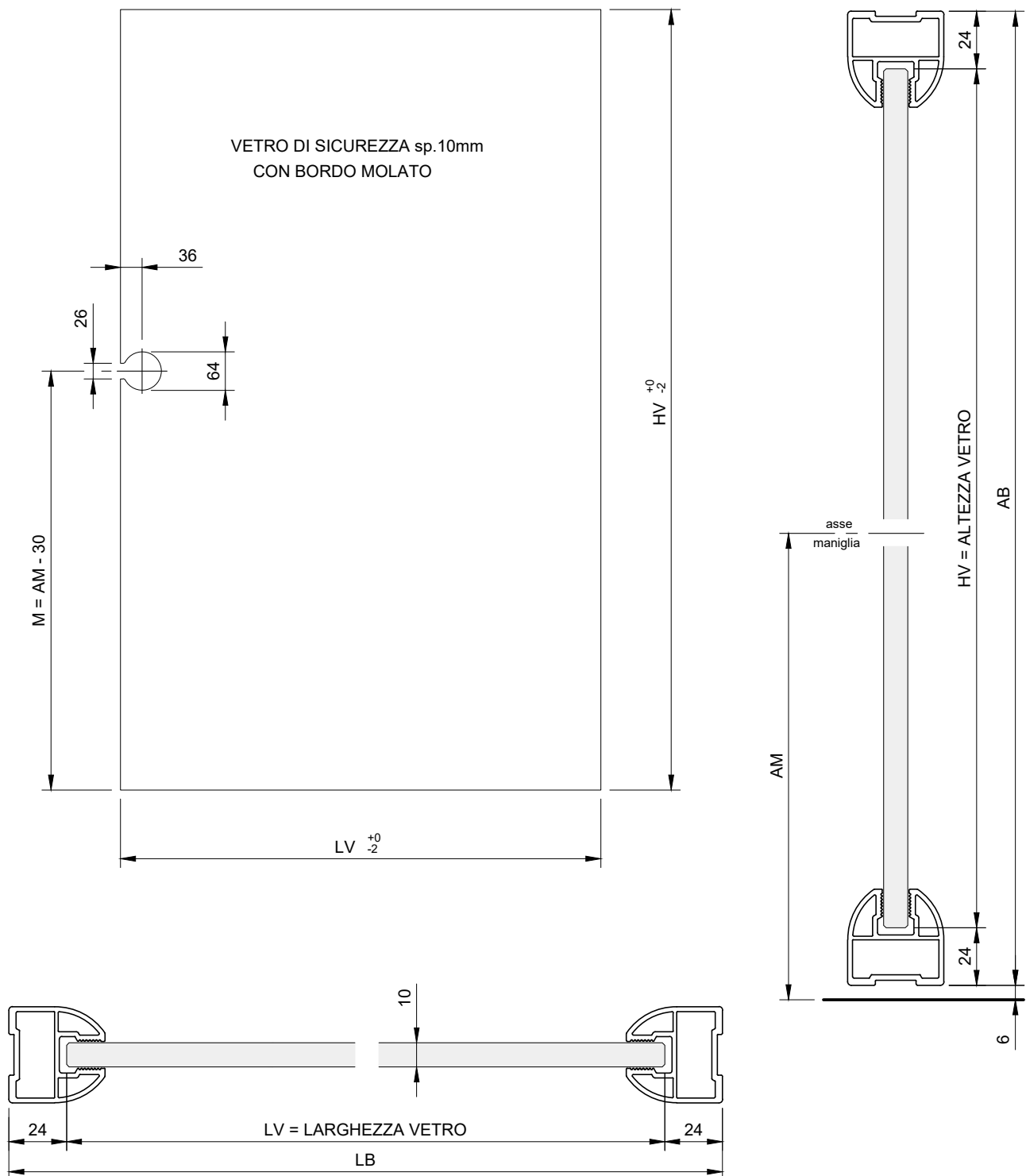
$$M = AM - 8$$

No. VETRI	LV $\begin{smallmatrix} +0 \\ -2 \end{smallmatrix}$	HV $\begin{smallmatrix} +0 \\ -2 \end{smallmatrix}$	M	A	B

PORTE VETRATE - SCHEMA DI MONTAGGIO SERRATURA E INCONTRO **GLAZED DOORS - LOCKING DEVICE AND STRIKER PLATE ASSEMBLING**



VETRO DI SICUREZZA - PORTA K719 CON SERRATURA 732481
SAFETY GLASS - K719 DOOR WITH 732481 LOCKING



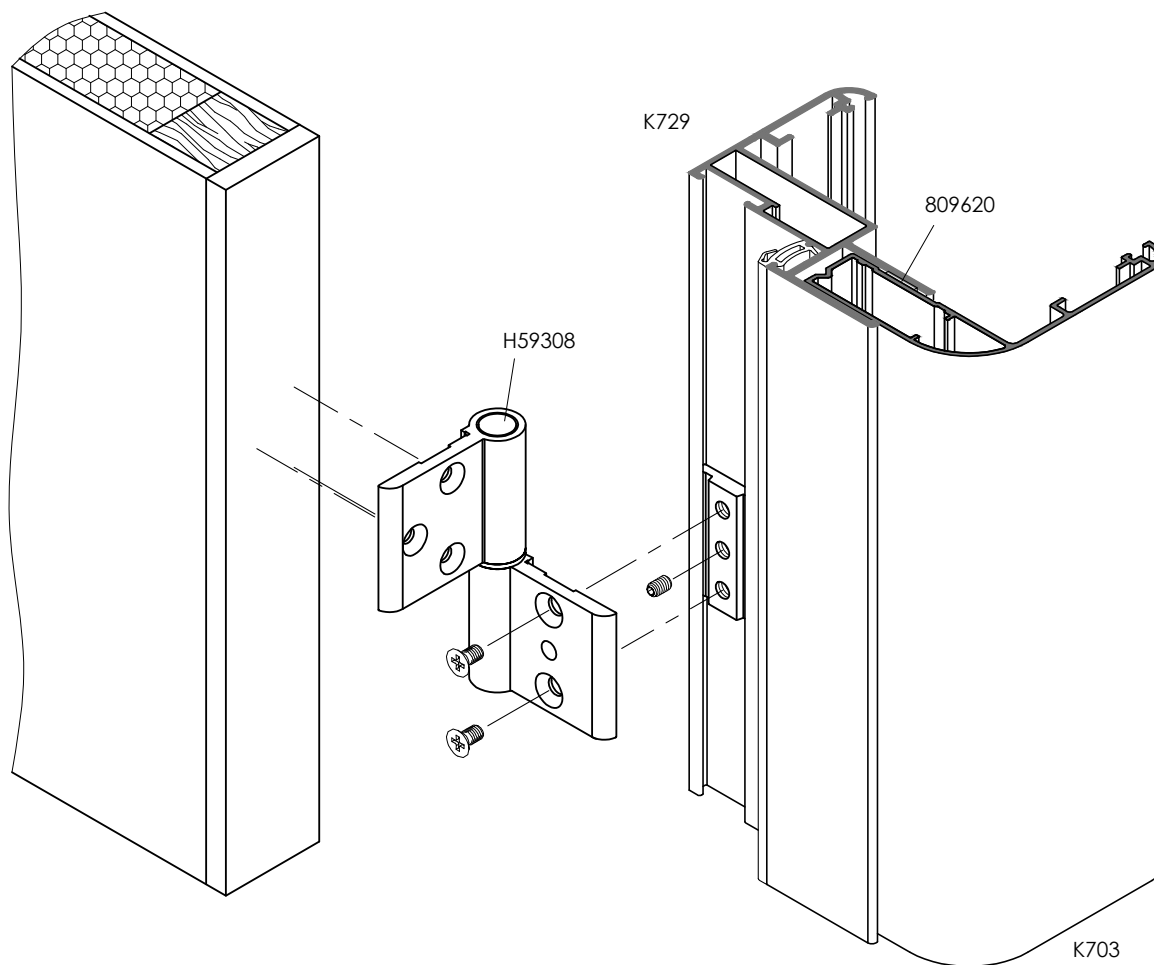
No. VETRI	LV^{+0}_{-2}	HV^{+0}_{-2}	M

$$LV = LB - 48$$

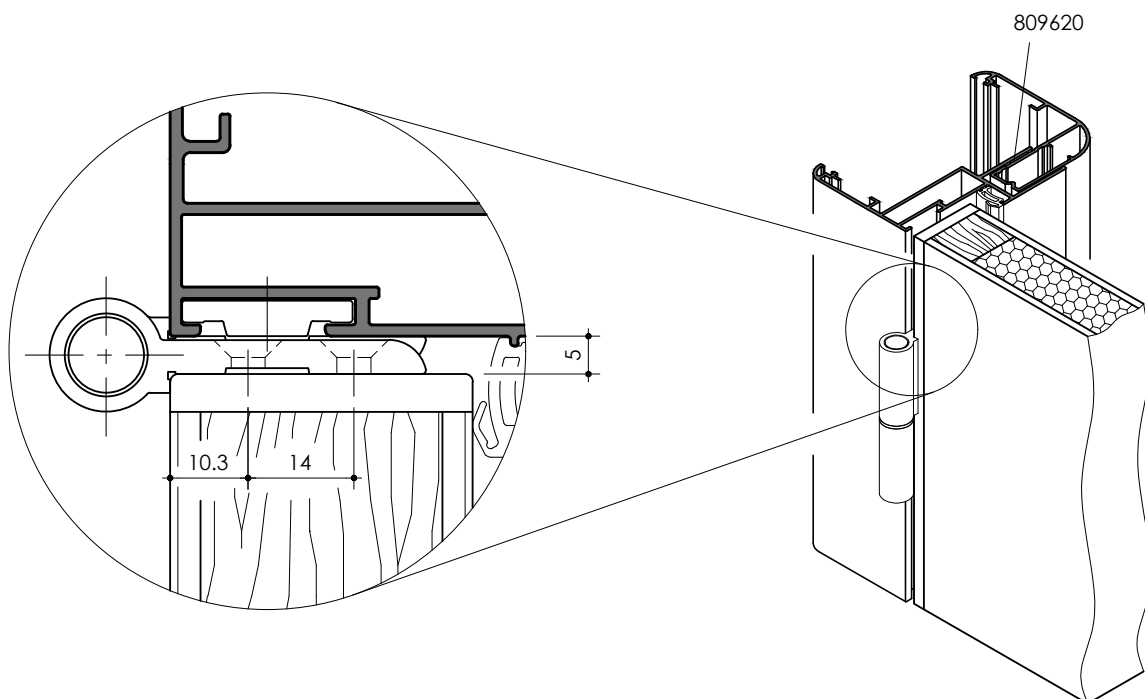
$$HV = AB - 48$$

$$M = AM - 30$$

PORTE IN LEGNO - SCHEMA DI MONTAGGIO CERNIERA DUE ALI
WOOD DOORS - DOUBLE WING HINGE ASSEMBLING DIAGRAM



FISSARE LA PORTA ALLA SEMICERNIERA BATTENTE USANDO DELLE VITI DA LEGNO
FASTEN THE LEAF HALF-HINGE USING SCREWS FOR WOOD



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info.it@aluk.com